

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF INBOARD PSU OXYGEN/LIGHT PANEL ASSEMBLY COMPONENT MAINTENANCE
MANUAL 25-23-09

REVISION NO. 7 DATED NOV 01/04

HIGHLIGHTS

All data formerly in manual 25-23-02 is included in this manual 25-23-09.

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added panel assemblies 417T3051-501B, -502B, which are panel assemblies 417T3051-481A, -486A plus a ground strap.

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101-104

309-310,313-314

REPAIR 1-1

602

REPAIR 2-1

602

REPAIR 3-1

603

REPAIR 4-1

602

REPAIR 5-1

601

REPAIR 6-1

602

REPAIR 7-1

609-614

717-719

801

1002-1072,1080C-1082Z,

1084G-1086L,1086U-1088J,

1088Q-1088Z,1090A-1090B,

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HIGHLIGHTS

01.1

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<u>CHAPTER/SECTION AND PAGE NO.</u>	<u>DESCRIPTION OF CHANGE</u>
1090K-1092,1092C-1092D, 10920-1094Z,1096E-1096I, 1096S-1097,1098C-1098E, 1098G-1098S,1098U-1098X, 1099-1100C	HIGHLIGHT CONTINUED FROM PREVIOUS PAGE
CONTENTS 1 DESCRIPTION & OPERATION 1 101-102 301-309,311-314 401 REPAIR-GEN 601-602 REPAIR 1-1 601 REPAIR 2-1 601 REPAIR 3-1 601 REPAIR 4-1 601 REPAIR 5-1 601 REPAIR 6-1 601 REPAIR 7-1 601-611,613-615 701-715,721 801 1074,1076-1080,1083, 1084A-1084B,1086P,1086T, 1088K,1088M-10880,1089,	Added clarifications and updated callouts.

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HIGHLIGHTS

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CHAPTER/SECTION

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1090C-1090D,1090G-1090H,
1092A,1092F,1092H,1092J,
1092L,1092N,1095,1096K,
1096M-1096N,1098B

HIGHLIGHT CONTINUED FROM PREVIOUS PAGE

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HIGHLIGHTS

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INBOARD PSU OXYGEN/LIGHT PANEL ASSEMBLY

PART NUMBERS 417T3051-64SP,-65SP,-70SP,-71SP,
-73SP,-74SP,-75SP,
-78SP THRU -87SP,-96SP,
-97SP,-130SP,-178SP,
-181SP THRU -187SP,-196SP,
-197SP,-198SP,-330SP,
-378SP,-380SP THRU -387SP,
-396SP,-397SP,-398SP,
-399SP,-428SP,-438SP,
-444SP,-448SP,-457SP,
-467SP,-476SP,-478SP,
-480SP,-481SP,-484SP THRU
-488SP,-492SP,-494SP,
-495SP THRU -499SP,-501B,
-502B,-600SP

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY


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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
25-53	25-1 25-2	PRR B10616 PRR B10644 PRR VDCT0114 PRR VDCT0154 PRR C12009 MC 1252-081K PRR B11162 PRR 11750-57 PRR 11700-3 PRR C12057-1 PRR B11700-503 PRR B12392	OCT 10/82 OCT 10/82 OCT 10/82 OCT 10/82 APR 10/83 APR 10/87 APR 10/87 APR 10/87 JUL 10/87 OCT 01/90 OCT 01/90 OCT 01/90 JUL 01/92 JUL 01/92

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TR & SB RECORD

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25-23-09			DISASSEMBLY		CONT.
TITLE PAGE			*304	NOV 01/04	01.1
*1	NOV 01/04	01.1	*305	NOV 01/04	01.1
2	BLANK		*306	NOV 01/04	01.1
REVISION RECORD			*307	NOV 01/04	01.1
1	OCT 01/87	01	*308	NOV 01/04	01.1
2	BLANK		*309	NOV 01/04	01.1
TR & SB RECORD			*310	NOV 01/04	01.1
1	JUL 01/92	01.1	*311	NOV 01/04	01.1
2	BLANK		*312	NOV 01/04	01.1
LIST OF EFFECTIVE PAGES			*313	NOV 01/04	01.1
*1	NOV 01/04	01	*314	NOV 01/04	01.1
THRU LAST PAGE			CLEANING		
CONTENTS			*401	NOV 01/04	01.1
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2	BLANK		REPAIR-GENERAL		
INTRODUCTION			*601	NOV 01/04	01.1
1	OCT 01/87	01	*602	NOV 01/04	01.1
2	BLANK		REPAIR 1-1		
DESCRIPTION & OPERATION			*601	NOV 01/04	01.1
*1	NOV 01/04	01.1	*602	NOV 01/04	01.1
2	BLANK		REPAIR 2-1		
TESTING & TROUBLE SHOOTING			*601	NOV 01/04	01.1
*101	NOV 01/04	01.1	*602	NOV 01/04	01.1
*102	NOV 01/04	01.1	602	DEC 01/96	01.1
*103	NOV 01/04	01.1	*603	NOV 01/04	01.1
*104	NOV 01/04	01.1	604	BLANK	
105	DEC 01/96	01.1	REPAIR 3-1		
106	BLANK		*601	NOV 01/04	01.1
DISASSEMBLY			*602	NOV 01/04	01.1
*301	NOV 01/04	01.1	REPAIR 4-1		
*302	NOV 01/04	01.1	*601	NOV 01/04	01.1
*303	NOV 01/04	01.1	*602	NOV 01/04	01.1
			REPAIR 5-1		
			*601	NOV 01/04	01.1
			602	BLANK	

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*602	NOV 01/04	01.1	*722	BLANK	
REPAIR 7-1			FITS AND CLEARANCES		
*601	NOV 01/04	01.1	*801	NOV 01/04	01.1
*602	NOV 01/04	01.1	802	BLANK	
*603	NOV 01/04	01.1	ILLUSTRATED PARTS LIST		
*604	NOV 01/04	01.1	1001	OCT 01/87	01
*605	NOV 01/04	01.1	*1002	NOV 01/04	01.1
*606	NOV 01/04	01.1	*1003	NOV 01/04	01.1
*607	NOV 01/04	01.1	*1004	NOV 01/04	01.1
*608	NOV 01/04	01.1	*1005	NOV 01/04	01.1
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ASSEMBLY			*1014	NOV 01/04	01.1
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*705	NOV 01/04	01.1	*1019	NOV 01/04	01.1
*706	NOV 01/04	01.1	*1020	NOV 01/04	01.1
*707	NOV 01/04	01.1	*1021	NOV 01/04	01.1
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*711	NOV 01/04	01.1	*1025	NOV 01/04	01.1
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*719	NOV 01/04	01.1	*1033	NOV 01/04	01.1
*720	NOV 01/04	01.101	*1034	NOV 01/04	01.1

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PAGE	DATE	CODE		PAGE	DATE	CODE	
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*1040	NOV 01/04	01.1		*1080B	NOV 01/04	01.1	
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*1048	NOV 01/04	01.1		*1080J	NOV 01/04	01.1	
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ILLUSTRATED PARTS LIST		CONT.	ILLUSTRATED PARTS LIST		CONT.
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*1082P	NOV 01/04	01.1	*1086B	NOV 01/04	01.1
*1082Q	NOV 01/04	01.1	*1086C	NOV 01/04	01.1
*1082R	NOV 01/04	01.1	*1086D	NOV 01/04	01.1
*1082S	NOV 01/04	01.1	*1086E	NOV 01/04	01.1
*1082T	NOV 01/04	01.1	*1086F	NOV 01/04	01.1
*1082U	NOV 01/04	01.1	*1086G	NOV 01/04	01.1
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*1082W	NOV 01/04	01.1	*1086I	NOV 01/04	01.1
*1082X	NOV 01/04	01.1	*1086J	NOV 01/04	01.1
*1082Y	NOV 01/04	01.1	*1086K	NOV 01/04	01.1
*1082Z	NOV 01/04	01.1	*1086L	NOV 01/04	01.1
*1083	NOV 01/04	01.1	*1086M	NOV 01/04	01.1
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*1084X	NOV 01/04	01.1	*1088J	NOV 01/04	01.1

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ILLUSTRATED	PARTS LIST	CONT.	ILLUSTRATED	PARTS LIST	CONT.
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*1088Y	NOV 01/04	01.1	*1092K	NOV 01/04	01.1
*1088Z	NOV 01/04	01.1	*1092L	NOV 01/04	01.1
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*1090X	NOV 01/04	01.1	*1094J	NOV 01/04	01.1

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*1094P	NOV 01/04	01.1	*1098B	NOV 01/04	01.1
*1094Q	NOV 01/04	01.1	*1098C	NOV 01/04	01.1
*1094R	NOV 01/04	01.1	*1098D	NOV 01/04	01.1
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*1094W	NOV 01/04	01.1	*1098I	NOV 01/04	01.1
*1094X	NOV 01/04	01.1	*1098J	NOV 01/04	01.1
*1094Y	NOV 01/04	01.1	*1098K	NOV 01/04	01.1
*1094Z	NOV 01/04	01.1	*1098L	NOV 01/04	01.1
*1095	NOV 01/04	01.1	*1098M	NOV 01/04	01.1
*1096	NOV 01/04	01.1	*1098N	NOV 01/04	01.1
*1096A	NOV 01/04	01.1	*1098O	NOV 01/04	01.1
*1096B	NOV 01/04	01.1	*1098P	NOV 01/04	01.1
*1096C	NOV 01/04	01.1	*1098Q	NOV 01/04	01.1
*1096D	NOV 01/04	01.1	*1098R	NOV 01/04	01.1
*1096E	NOV 01/04	01.1	*1098S	NOV 01/04	01.1
*1096F	NOV 01/04	01.1	*1098T	NOV 01/04	01.1
*1096G	NOV 01/04	01.1	*1098U	NOV 01/04	01.1
*1096H	NOV 01/04	01.1	*1098V	NOV 01/04	01.1
*1096I	NOV 01/04	01.1	*1098W	NOV 01/04	01.1
*1096J	BLANK		*1098X	NOV 01/04	01.1
*1096K	NOV 01/04	01.1	*1098Y	BLANK	
*1096L	NOV 01/04	01.1	*1098Z	NOV 01/04	01.1
*1096M	NOV 01/04	01.1	*1099	NOV 01/04	01.1
*1096N	NOV 01/04	01.1	*1100	NOV 01/04	01.1
*1096O	NOV 01/04	01.1	*1100A	NOV 01/04	01.1
*1096P	NOV 01/04	01.1	*1100B	NOV 01/04	01.1
*1096Q	NOV 01/04	01.1	*1100C	NOV 01/04	01.1
*1096R	NOV 01/04	01.1	*1100D	BLANK	
*1096S	NOV 01/04	01.1			
*1096T	NOV 01/04	01.1			
*1096U	NOV 01/04	01.1			
*1096V	NOV 01/04	01.1			
*1096W	NOV 01/04	01.1			
*1096X	NOV 01/04	01.1			

* = REVISED, ADDED OR DELETED

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Check.*[1]
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Assembly	701
Fits and Clearances.	801
Special Tools (not applicable)	
Illustrated Parts List	1001

.*[1] Special instructions are not necessary. Use standard industry practices.

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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Testing/Trouble Shooting	Oct 6/83
Disassembly	Oct 6/83
Assembly	Oct 6/83

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INBOARD PSU OXYGEN/LIGHT PANEL ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

- | A. The inboard PSU oxygen/light panel assembly includes reading lights, a flight attendant call light, gasper air outlet, emergency oxygen door panel, and associated parts. Late configurations have separate oxygen and light panel units.

2. Leading Particulars (Approximate)

Length -- 21 inches

Width -- 12 inches

Height -- 6 inches

Weight -- 3 pounds

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TESTING AND TROUBLE SHOOTING

1. Test Equipment

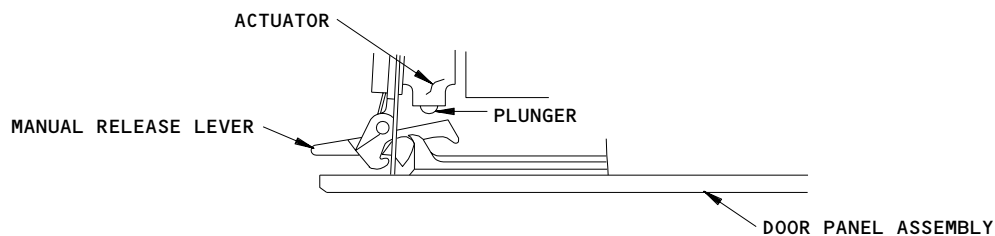
- A. DC power supply, variable 5 to 28v dc
- B. PSU test fixture (locally made)

2. Oxygen Door Check

- A. Put the PSU in the test fixture. Operate the manual release lever (Fig. 101) and make sure the oxygen door opens freely and smoothly. Also, make sure the manual release lever snaps back to the normal position, smoothly.
- B. Close the oxygen door. Make sure it latches easily and smoothly.

CAUTION: THE DOOR ASSEMBLY CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- C. Apply +17.7 to +18.3v dc to input leads (red-power, green-ground) of actuator (80C, IPL Fig. 1; 85B, IPL Fig. 2; 140, IPL Fig. 3; 50, IPL Fig. 4; 125, IPL Fig. 6; 90, IPL Fig. 8; 125, IPL Fig. 9; 45, IPL Fig. 10; 80, IPL Fig. 11; 65, IPL Fig. 13) (Fig. 102). Make sure the door latch disengages freely and door opens smoothly.
- D. Push the plunger back to its original position to reset the actuator. Close and latch the door.



Oxygen Door Check
Figure 101

3. Lamp Check (Fig. 102, Sheets 1 and 2)

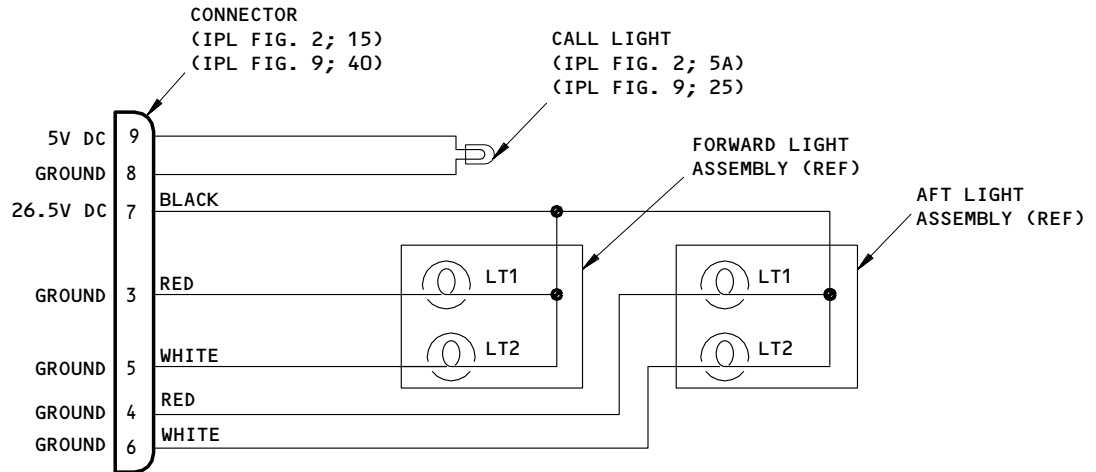
- A. Apply +26 volts to pin 7 and ground to pin 3. Make sure the lamp comes on.
- B. Remove ground from pin 3 and apply to pin 4. Make sure the lamp comes on.
- C. Remove ground from pin 4 and apply to pin 5. Make sure the lamp comes on.
- D. On assemblies 417T3051-73, -74, -75, -80, -81, -181, -380, -381, -386, -480, -481, -486, -492, -499, -501, -502, remove ground from pin 5 and apply to pin 6. Make sure the lamp comes on.
- E. Remove 26 volts from pin 7.
- F. On assemblies shown in Fig. 102, apply 5 volts to pin 9 and ground to pin 8. Make sure the lamp comes on.

4. Lamp Check (Fig. 102, Sheet 3)

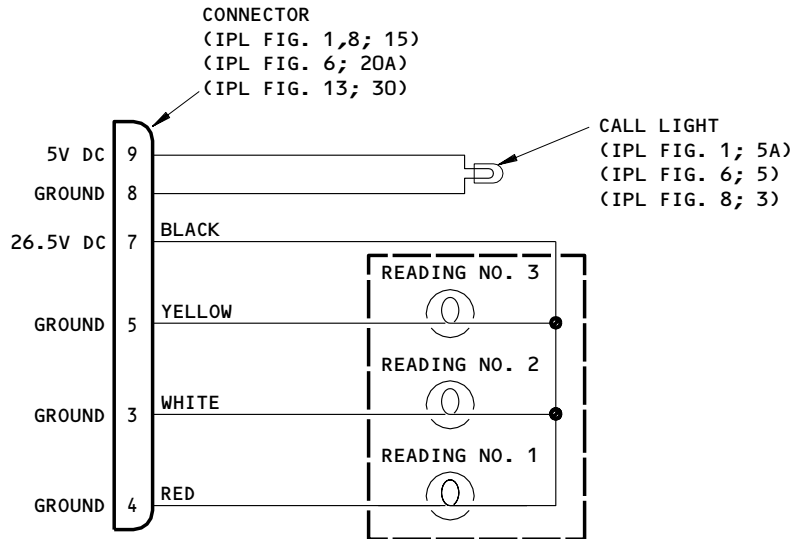
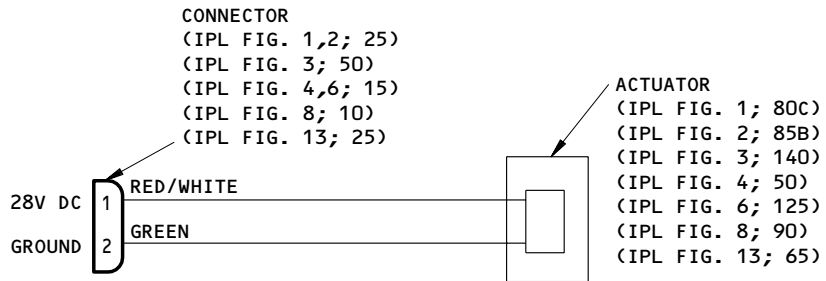
- A. Apply +26 volts to pin 1 and ground to pin 51. Make sure the lamp comes on.
- B. Remove ground from pin S1 and apply to S2. Make sure the lamp comes on.
- C. Remove ground from pin S2 and apply to S3. Make sure the lamp comes on.

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417T3051-73,-74,-75,-80,-81,-181,-380,-381,-480,-481,-492,-499,-501

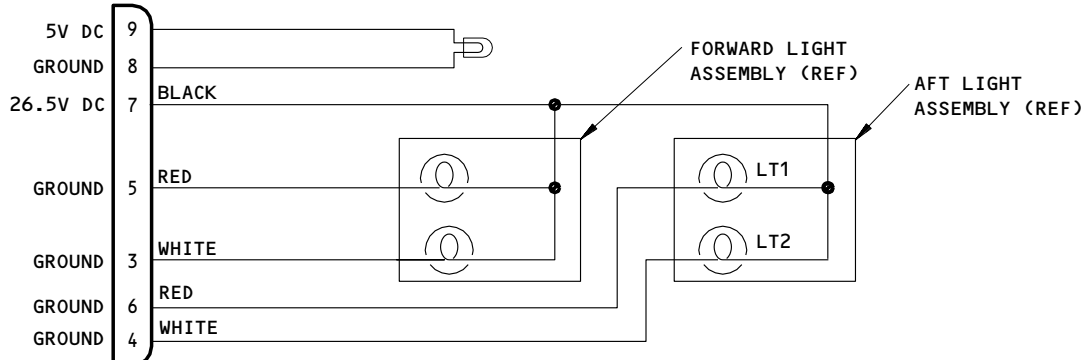


417T3051-64,-65,-70,-71,-78,-79,-84,-178,-184,-198,-378,-384,-397,
 -398,-428,-438,-444,-448,-478,-484,-494,-497,-498,-502

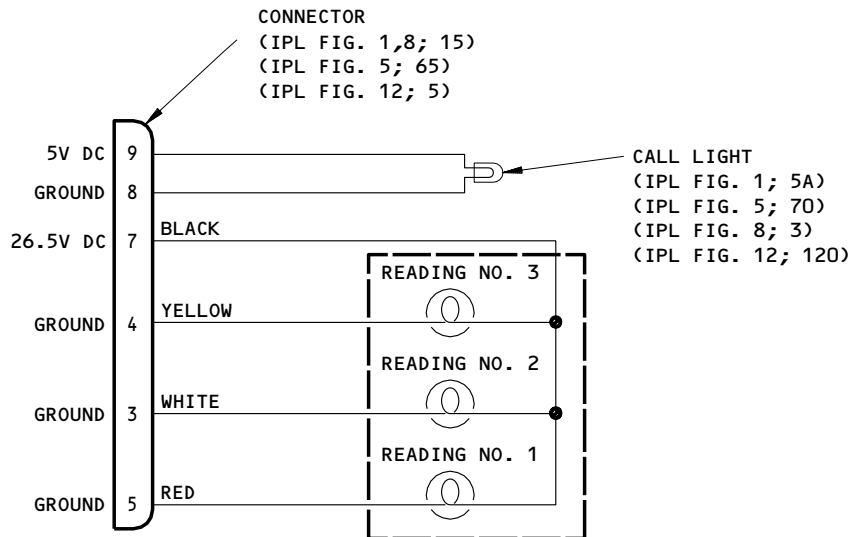
Schematic Diagrams
 Figure 102 (Sheet 1)

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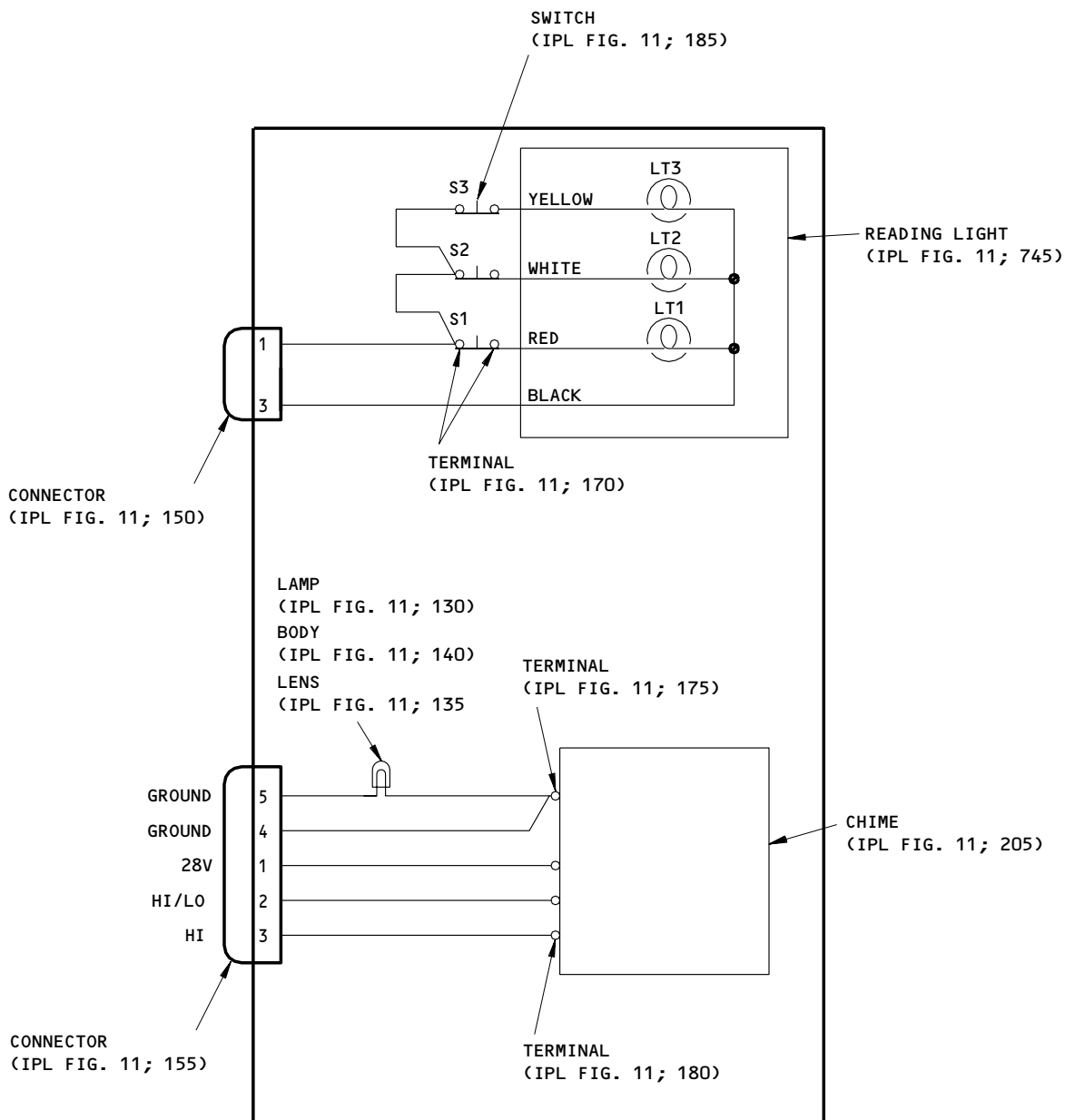
417T3051-386,-486,-502



417T3051-85,-87,-96,-185,-187,-196,-385,-387,-396,-457,-467,-485,-487,-495,-496

Schematic Diagrams
 Figure 102 (Sheet 2)

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417T3051-488

Schematic Diagrams
Figure 102 (Sheet 3)

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DISASSEMBLY1. Disassembly (IPL Fig. 1)

A. Remove gasper outlet (645).

(1) Remove clamp duct (660A) from gasper.

(2) Remove screws (630A), washers (635), and nuts (640). Pull out gasper outlet (645). Remove screws (650), washers (655), and bracket (615) from gasper.

CAUTION: THE LIGHT FACE PANEL (415) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

B. Remove call light (5A).

(1) Remove lens and lamp from light.

(2) Unsolder wires from light.

(3) Remove mounting nut and light from face panel (415 or 417A).

(4) Reinstall lamp and lens.

C. Remove screws (45A), attached parts (50 thru 60), and clamps (65). Remove strain-relief clamp (41) and wire clamps (75).

D. Remove screws (83A) and actuator (80C).

E. Remove screws (135) and reading light (130A).

F. Remove stud (256K), grommet (256J), and retaining ring (256H). Remove hinge assembly (256) or remove screws (223A) and remove hinge (258).

G. Remove screws (295B, 300B) from tie bar (260). Remove latches (290). Remove screws (230B), washers (235A), nuts (240), and hinge mount (255A or 255B).

NOTE: Do not remove pins (310, 315) or indexing pin (305) from latch (290) unless necessary for repair or replacement.

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CAUTION: THE OXYGEN DOOR PANEL (350B) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

H. Remove hinge pins (185), springs (190, 195), and oxygen door panel assembly (350B).

I. Remove screw (91), washer (92), nut (93) and lanyard (90).

J. Remove screws (145A) and washers (150) from latch mount (175).

NOTE: Do not remove inserts (165, 170) from latch mount (175) unless necessary for repair or replacement.

K. Remove hinge pin (155), spring (160), and latch (180A) from latch mount (175).

CAUTION: THE LIGHT FACE PANEL (415 OR 417A) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

L. Remove adjusting sleeves (470), grommets (475), and retaining rings (465). Remove light face panel (430 or 432).

NOTE: Do not remove gap cover (420) or studs (425) from light face panel (430 or 432) unless necessary for repair or replacement.

M. Remove screws (485A) and latch (480) from frame (435A or 437).

NOTE: Do not remove pins (495, 500), rubber pad (490), or inserts (525) from latch (480) unless necessary for repair or replacement.

N. Remove screws (565), washers (570), and aft cross bracket (560).

O. Remove screws (685), washer (690) and decoder (695).

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2. Disassembly (IPL Fig. 2)

A. Remove wires from connectors (15, 25). Remove snub bushing (40), wire clamps (75), screws (45A), spacers (50), nuts (55), wire clamps (65, 70) and rubber plug (60).

B. Remove screws (115) and reading lights (120A or 122).

CAUTION: THE LIGHT FACE PANEL (415) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

C. Remove call light (5).

(1) Remove lens and lamp from light (5A).

(2) Unsolder wires from light.

(3) Loosen mounting nut on light (5A) and remove light from face panel (415 or 418).

(4) Reinstall lamp and lens.

D. Remove screws (80A) and actuator (85B).

E. Remove studs (195), grommets (200), and retaining rings (190). Remove hinge mount (225A).

F. Remove screws (210B), washers (215A), nuts (220), and hinge mount (240A or 240B). Remove screws (305B, 310B) and latch (300) from tie bar (355).

NOTE: Do not remove pins (320, 325) or index pin (315) from latch (300) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (361) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

G. Remove hinge pins (170), springs (175, 180), and oxygen door panel (361).

H. Remove screw (91), washer (92), nut (93) and lanyard (90).

I. Remove screws (130A) and washers (135) from latch mount (160).

NOTE: Do not remove inserts (150, 155) from latch mount (160) unless necessary for repair or replacement.

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CAUTION: THE LIGHT FACE PANEL (430A) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

J. Remove adjusting sleeve (470), grommet (475), retaining ring (465), and face panel (430A).

NOTE: Do not remove gap cover (420) or studs (425) from face panel (430A) unless necessary for repair or replacement.

K. Remove hinge pin (140), springs (145), and latch (165A) from latch mount (160).

L. Remove screws (485A) and latch (480) from frame (440A).

NOTE: Do not remove pins (495, 500), rubber pad (490), or inserts (525) from latches (480) unless necessary for repair or replacement.

M. Remove screws (585), washers (590) and aft cross bracket (595) from frame (440A).

3. Disassembly (IPL Fig. 3)

A. Remove screws (70A, 75A), attached parts (80) thru (105), and clamp (110). Remove strain-relief clamp (65) and wire clamps (120).

B. Remove screws (125), washers (130, 135) and actuator (140).

C. Remove screws (205) and reading light (200).

D. Remove bolts (305), washers (310) and hinge (315).

E. Remove screws (365, 370) from tie bar (415). Remove latches (360). Remove screws (325), washers (330, 335), nuts (340), and hinge mount (355).

NOTE: Do not remove pins (380, 385) or indexing pin (375) from latch (360) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (420) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

F. Remove hinge pins (290), springs (295, 300), and oxygen door panel (420).

G. Remove screws (150), washer (155), nut (160) and lanyard (145).

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H. Remove screws (245) and washers (250, 255) from latch mount (280).

NOTE: Do not remove inserts (270, 275) from latch mount (280) unless necessary for repair or replacement.

I. Remove hinge pin (260), spring (265), and latch (285) from latch mount (280).

CAUTION: THE LIGHT FACE PANEL (490) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

J. Remove adjusting sleeves (565), grommets (570), and retaining rings (560). Remove light face panel (475).

NOTE: Do not remove gap cover (500) or studs (505) from light face panel (510) unless necessary for repair or replacement.

K. Remove screws (580), washers (585, 590) and latch (575) from frame (515).

NOTE: Do not remove pins (600, 605), rubber pad (595), or inserts (630) from latch (575) unless necessary for repair or replacement.

L. Remove screws (670), washers (675), and aft cross bracket (680).

4. Disassembly (IPL Fig. 4)

A. Disconnect the actuator wires from the connector. Pull the wires through the strain-relief snub bushing (30).

B. Remove screws (35), washers (40, 45) and actuator (50).

C. Remove screws (175), washers (180) and hinge (185).

D. Remove screws (265, 270) from tie bar (315). Remove latches (260). Remove screws (190A), washers (195, 200), nuts (205), and hinge mount (225).

NOTE: Do not remove pins (280, 285) or indexing pin (275) from latches (260) unless necessary for repair or replacement.

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CAUTION: THE OXYGEN DOOR PANEL (325) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- E. Remove hinge pins (160), springs (165, 170), and oxygen door panel (325).
- F. Remove screws (60), washer (65), nut (70) and lanyard (55).
- G. Remove screws (115) and washers (120, 125) from latch mount (150).

NOTE: Do not remove inserts (140, 145) from latch mount (150) unless necessary for repair or replacement.

- H. Remove hinge pin (130), spring (135), and latch (155) from latch mount (150).

5. Disassembly (IPL Fig. 5)

CAUTION: THE LIGHT FACE PANEL (100) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- A. Remove screw (35), washer (40), plug (45) and clamp (50).
- B. Remove screws (75) and reading light (80).
- C. Remove call light (70).
 - (1) Remove lens and lamp from light (70).
 - (2) Unsolder wires from light.
 - (3) Loosen mounting nut on light (70) and remove light from panel (100).
 - (4) Reinstall lamp and lens.
- D. Do not remove inserts (90) or plates (10, 15) unless necessary for repair or replacement.

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6. Disassembly (IPL Fig. 6)**A. Remove reading light (180).**

- (1) Remove clamps (75) by removing attaching parts (50 thru 70) and remove wire bundle through clamps.
- (2) Remove reading light (180) by removing screws (185).

B. Remove speaker (105) and transformer (90) in panel.

- (1) Remove speaker (105) by removing washers (100) and nuts (95) from studs (427).
- (2) Remove transformer (90) from bracket (428) by removing screws (80) and washers (85).

CAUTION: THE LIGHT FACE PANEL (425) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

C. Remove call light (5).

- (1) Remove lens and lamp from light.
- (2) Unsolder wires from light.
- (3) Remove mounting nut and light from face panel (425).
- (4) Reinstall lamp and lens.

D. Remove screws (306J) and washers (306) and remove decoder (307).**E. Remove screws (110) and actuator (125).****F. Remove screw (255) and washer (260) and remove hinge (265).****G. Remove screws (345, 350) from tie bar (310). Remove latches (340). Remove screw (275), washers (280A, 285), nuts (290), and hinge mount (305).**

NOTE: Do not remove pins (360, 365) or indexing pin (355) from latch (340) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (400) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

H. Remove hinge pins (240), springs (250), and oxygen door panel assembly (400).**25-23-09**

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- I. Remove screw (135), washer (140), nut (145) and lanyard (130).
- J. Remove screws (195) and washers (200, 205) from latch mount (230).
NOTE: Do not remove inserts (220, 225) from latch mount (230) unless necessary for repair or replacement.
- K. Remove hinge pin (210), spring (215), and latch (235) from latch mount (230).

CAUTION: THE LIGHT FACE PANEL (425) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- L. Remove adjusting sleeves (495), grommets (500), and retaining rings (490). Remove light face panel (440).
NOTE: Do not remove gap cover (430) or studs (435) from light face panel (440) unless necessary for repair or replacement.
- M. Remove screws (510) and latch (505) from frame (445).
NOTE: Do not remove pins (530, 535), rubber pad (525), or inserts (560) from latch (505) unless necessary for repair or replacement.
- N. Remove screws (600), washers (605), and aft cross bracket (610).

7. Disassembly (IPL Fig. 8)

- A. Remove screws (45), attached parts (50A) thru (65), and clamp (70). Remove screws (301B), washers (302A) and decoder (303).
- B. Remove screws (75), washers (80, 85) and actuator (90).
- C. Remove screws (150) and reading light (145).
- D. Remove bolts (250), washers (255) and hinge (260).
- E. Remove screws (340, 345) from tie bar (390). Remove latches (335). Remove screws (270), washers (275, 280), nuts (285), and hinge mount (300).

NOTE: Do not remove pins (355, 360) or indexing pin (350) from latch (335) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (395) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- F. Remove hinge pins (235), springs (240, 245), and oxygen door panel (395).

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- G. Remove screws (100), washer (105), nut (100) and lanyard (95).
- H. Remove screws (190) and washers (195, 200) from latch mount (225).
NOTE: Do not remove inserts (215, 220) from latch mount (225) unless necessary for repair or replacement.
- I. Remove hinge pin (205), spring (210), and latch (230) from latch mount (225).

CAUTION: THE LIGHT FACE PANEL (420 or 421J) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- J. Remove adjusting sleeves (490), grommets (495), and retaining rings (485). Remove light face panel (415).

NOTE: Do not remove gap cover (425) or studs (430) from light face panel (435) unless necessary for repair or replacement.

- K. Remove screws (505), washers (510, 515) and latch (500) from frame (440).

NOTE: Do not remove pins (525, 530), rubber pad (520), or inserts (555) from latch (500) unless necessary for repair or replacement.

- L. Remove screws (595), washers (600), and aft cross bracket (605).

8. Disassembly (IPL Fig. 9)

- A. Remove wires from connectors (40, 50). Remove snub bushing (65), wire clamps (105), screws (70), spacers (80), nuts (85), wire clamps (95, 100) and rubber plug (90).

- B. Remove screws (180) and reading lights (105).

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CAUTION: THE LIGHT FACE PANEL (465) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

C. Remove screws (110) and actuator (125).

D. Remove hinge mount (290).

E. Remove screws (270), washers (275, 280), nuts (285), and hinge mount (305). Remove screws (385, 390) and latch (380) from tie bar (435).

NOTE: Do not remove pins (400, 405) or index pin (395) from latch (380) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (440) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

F. Remove hinge pins (240), springs (245, 250), and oxygen door panel (440).

G. Remove screw (135), washer (140), nut (145) and lanyard (130).

H. Remove screws (195) and washers (200) from latch mount (230).

NOTE: Do not remove inserts (220, 225) from latch mount (230) unless necessary for repair or replacement.

CAUTION: THE LIGHT FACE PANEL (480 OR 495) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

I. Remove adjusting sleeve (565), grommet (570), retaining ring (560), and face panel (480 or 495).

NOTE: Do not remove gap cover (470 or 490) or studs (475) from face panel (480 or 495) unless necessary for repair or replacement.

J. Remove hinge pin (210), springs (215), and latch (235) from latch mount (230).

K. Remove screws (580) and latch (575) from frame (515).

NOTE: Do not remove pins (600, 605), rubber pad (595), or inserts (630) from latches (575) unless necessary for repair or replacement.

L. Remove screws (695), washers (700) and aft cross bracket (705) from frame (515).

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9. Disassembly (IPL Fig. 10)

- A. Disconnect the actuator wires from the connector. Remove straps (5) that attach the wires to the frame. Pull the wires through strain-relief snub bushing (25).
- B. Remove screws (30), washers (35, 40) and actuator (45).
- C. Remove bolts (155), washers (157) and hinge (160).
- D. Remove screws (245, 250) from tie bar (295). Remove latches (240). Remove screws (165), washers (170, 175), nuts (180), and hinge mount (200).

NOTE: Do not remove pins (260, 265) or indexing pin (255) from latches (240) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (300) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- E. Remove hinge pins (140), springs (145, 150), and oxygen door panel (300).
- F. Remove screws (55), washer (60), nut (65) and lanyard (50).
- G. Remove screws (95) and washers (100, 105) from latch mount (130).

NOTE: Do not remove inserts (120, 125) from latch mount (130) unless necessary for repair or replacement.

- H. Remove hinge pin (110), spring (115), and latch (135) from latch mount (130).

10. Disassembly (IPL Fig. 11)

- A. Remove screws (35), attached parts (40) thru (55) and clamp (60).

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- B. Remove screws (65), washers (70, 75) and actuator (80).
- C. Remove screws (125) and reading light (745).
- D. Remove bolts (280), washers (285), and hinge (290).
- E. Remove screws (697, 698) from tie bar (335). Remove latches (695A). Remove screws (300), washers (310, 315), nuts (315), and hinge mount (330).

NOTE: Do not remove pins (730, 735) or indexing pin (715) from latch (695A) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (338) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- F. Remove hinge pins (265), springs (270, 275), and oxygen door panel (338).
- G. Remove screws (90), washer (95), nut (100) and lanyard (85).
- H. Remove screws (220) and washers (225, 230) from latch mount (255).

NOTE: Do not remove inserts (245, 250) from latch mount (255) unless necessary for repair or replacement.

- I. Remove hinge pin (235), spring (240), and latch (260) from latch mount (255).

CAUTION: THE LIGHT FACE PANEL (355) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- J. Remove adjusting sleeves (430), grommets (435), and retaining rings (425). Remove light face panel (350).

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K. Remove screws (445), washers (450, 455) and latch (440) from frame (380).

NOTE: Do not remove (465, 470), rubber pad (460), or inserts (505) from latch (440) unless necessary for repair or replacement.

L. Remove screws (540), washers (545), and aft cross bracket (550).

11. Disassembly (IPL Fig. 12)

CAUTION: THE LIGHT FACE PANEL (145) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

A. Remove screws (15, 20), washers (25, 30), nut (35) and clamp (40).

B. Remove screws (93) and reading light (125).

C. Remove call light (120).

(1) Remove lens and lamp from light (120).

(2) Unsolder wires from light.

(3) Loosen mounting nut on light (120) and remove light from panel (145).

(4) Reinstall lamp and lens.

D. Do not remove inserts (135) or plate (50) unless necessary for repair or replacement.

12. Disassembly (IPL Fig. 13)

A. Disconnect the actuator wires from the connector. Pull the wires through strain-relief snub bushing (45).

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B. Remove screws (50), washers (55, 60) and actuator (65).

C. Remove screws (180), washers (185) and hinge (190).

D. Remove screws (285, 290) from tie bar (335). Remove latches (280).
Remove screws (195), washers (200, 205), nuts (210), and hinge mount
(230).

NOTE: Do not remove pins (300, 305) or indexing pin (295) from latches
(280) unless necessary for repair or replacement.

CAUTION: THE OXYGEN DOOR PANEL (340) CAN BE SEEN FROM THE CABIN INTERIOR.
BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

E. Remove hinge pins (165), springs (170, 175), and oxygen door panel (340).

F. Remove screws (75), washer (80), nut (85) and lanyard (70).

G. Remove screws (120) and washers (125, 130) from latch mount (155).

NOTE: Do not remove inserts (145, 150) from latch mount (155) unless
necessary for repair or replacement.

H. Remove hinge pin (135), spring (140), and latch (160) from latch mount
(155).

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CLEANING

1. Clean all parts but plastic and interior decorative surfaces by standard industry practices and the general instructions in SOPM 20-30-03.

CAUTION: USE ONLY THE SPECIFIED CLEANING MATERIALS. OTHER MATERIALS OR PROCESSES COULD DAMAGE PARTS. DETERIORATION OF PLASTIC COULD BE SUDDEN BUT NOT VISUALLY APPARENT.

2. Clean plastic and interior decorative surfaces, such as oxygen door panels and light face panels, by the procedure for Cleaning of Interior Painted and Plastic Services in SOPM 20-30-03.

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CLEANING

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REPAIR – GENERAL1. Content

- A. Repair, refinish, and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
417T3058-105, -124	LATCH	1-1
417T3058-102, -126	LATCH	2-1
417T3060	DOOR PANEL	3-1
417T3063	LIGHT FACE PANEL	4-1
417T3051-3,-23, -33	TIE BAR	5-1
417T3054-21	TIE BAR	5-1
417T3051-12,-49	LANYARD	6-1
- - -	MISCELLANEOUS PARTS REFINISH	7-1

2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs:

20-30-02 Stripping of Protective Finishes
 20-30-03 General Cleaning Procedures
 20-41-01 Decoding Table for Boeing Finish Codes
 20-41-02 Application of Chemical and Solvent
 Resistant Finishes
 20-43-01 Chromic Acid Anodizing
 20-50-12 Application of Adhesives
 20-60-02 Finishing Materials
 20-60-03 Lubricants

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3. Materials

| NOTE: Equivalent substitutes can be used.

| A. Enamel (SOPM 20-60-02)

| (1) BMS 10-83, Type 2

| (2) Dupont Dulux 83

| B. Primer (SOPM 20-60-02)

| (1) BMS 10-11, Type 1

| (2) BMS 10-83, Type 1

| C. Adhesive Primer -- Type 99 (SOPM 20-50-12)

| D. Adhesive (SOPM 20-50-12)

| (1) Type 60

| (2) Type 82

| (3) Type 89

| E. Alcohol -- Cetyl (SOPM 20-60-03)

| F. Lubricant -- Type 6, Class 3 (MIL-L-46010) (SOPM 20-50-08)

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LATCH ASSEMBLY – REPAIR 1-1

417T3058-105, -124

NOTE: Refer to REPAIR – GENERAL for a list of applicable standard practices.

1. Parts Replacement (Fig. 601)

- A. Remove the pins and separate the parts as shown. Replace defective parts.
- B. Assemble the trigger, trigger spring, and short arm cam. Press fit pin A.
- C. Assemble the short arm cam, cam spring, and narrow base. Press fit pin B.
- D. Lubricate the index pin with cetyl alcohol and press fit the pin into the narrow base as shown.

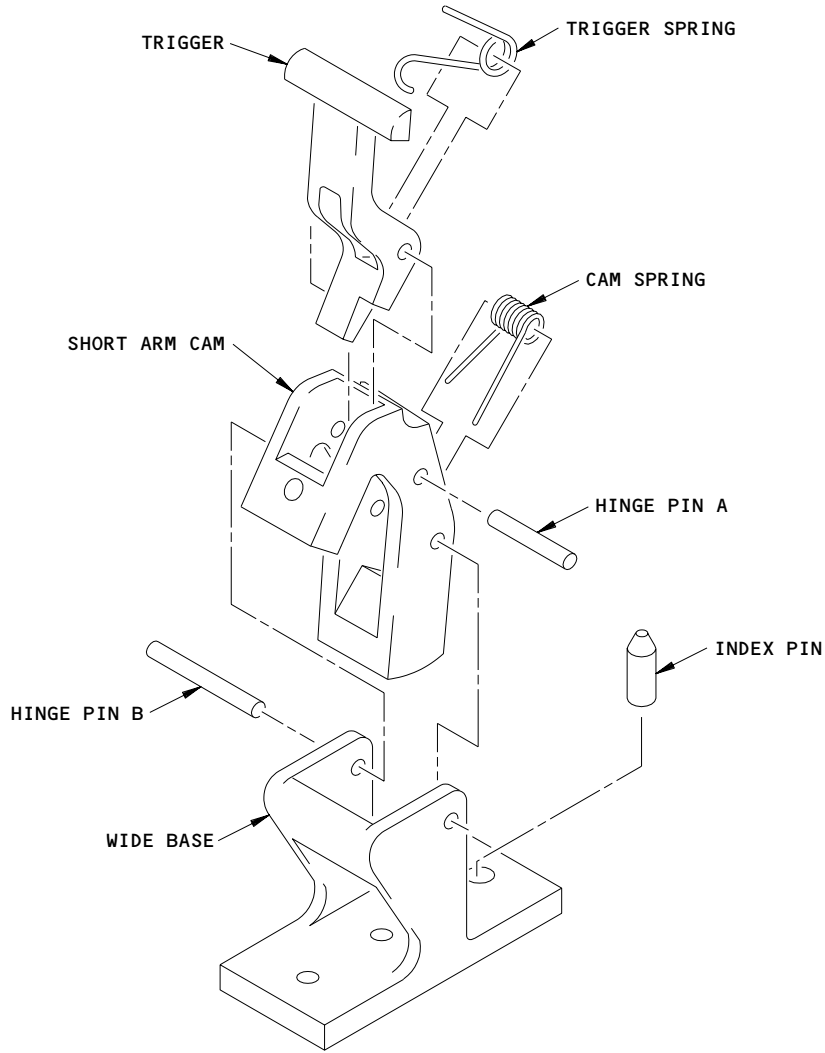
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REPAIR 1-1

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IPL FIG. AND ITEM											
	1	2	3	4	6	7	8	9	10	11	13
INDEX PIN	305	315	375	275	355	70	350	395	255	715	295
HINGE PIN A	310	320	380	280	360	75	355	400	260	730	300
HINGE PIN B	315	325	385	285	365	80	360	405	265	735	305
TRIGGER SPRING	320	330	390	290	370	85	365	410	270	725	310
CAM SPRING	325	335	395	295	375	90	370	415	275	720	315
TRIGGER	330	340	400	300	380	95	375	420	280	710	320
SHORT ARM CAM	335	345	405	305	385	100	380	425	285	705	325
NARROW BASE	340	350	410	310	390	105	385	430	290	700	330

417T3058-105,-124
 Latch Details
 Figure 601

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LATCH ASSEMBLY – REPAIR 2-1

417T3058-102, -126

NOTE: Refer to REPAIR – GENERAL for a list of applicable standard practices.

1. Parts Replacement (Fig. 601)

- A. Remove the pins and separate the parts as shown. Replace defective parts. (Refer to par. 2, 3 below for replacement of inserts and pad).
- B. Assemble the trigger, trigger spring, and short arm cam. Press fit pin A.
- C. Assemble the short arm cam, cam spring, and wide base. Press fit pin B.

2. Insert Replacement (Fig. 601)

- A. Remove the old inserts.
- B. Press replacement inserts into the wide base and make sure that the inserts are flush or below the surface.

3. Pad Replacement (Fig. 601)

- A. Remove the old rubber pad.
- B. Pull the stem of the replacement rubber pad through the hole in the base until the pad is down against the base top. Release approximately one-half the pull-through tension from the stem and cut the stem off flush with the base bottom. After this, make sure the stem is flush or below the base bottom surface.

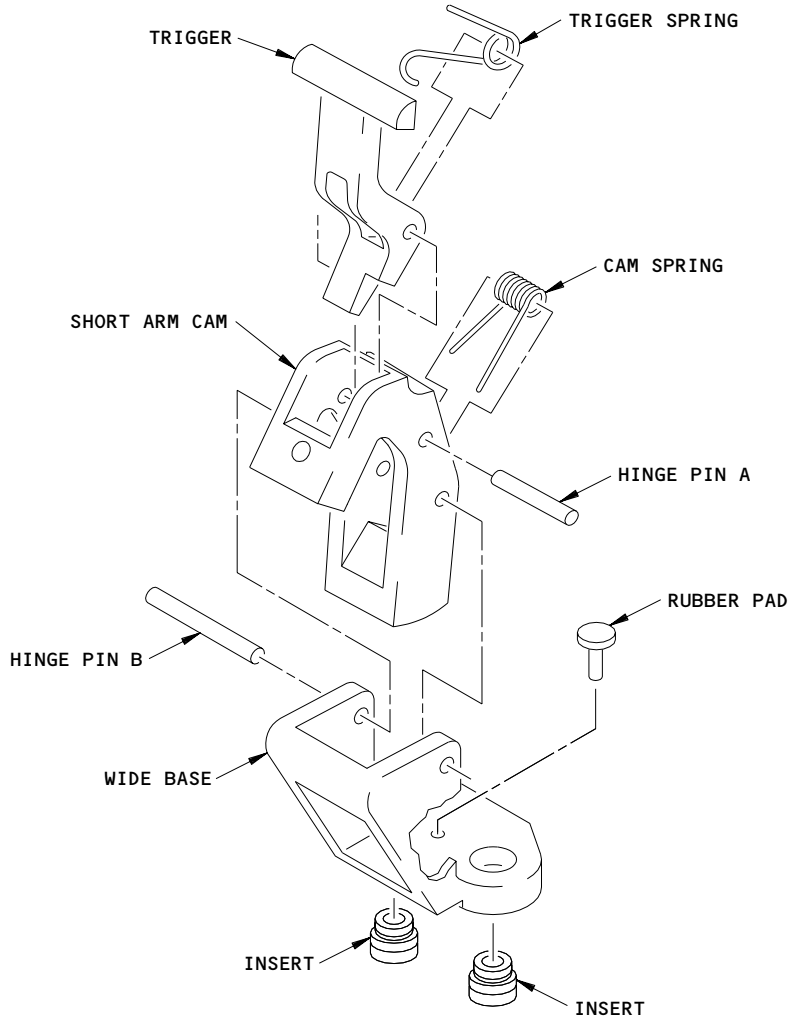
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REPAIR 2-1

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	IPL FIG. AND ITEM						
	1	2	3	6	8	9	11
RUBBER PAD	490	490	595	525	520	595	460
HINGE PIN A	495	495	600	530	525	600	465
HINGE PIN B	500	500	605	535	530	605	470
TRIGGER SPRING	505	505	610	540	535	610	475
CAM SPRING	510	510	615	545	540	615	480
TRIGGER	515	515	620	550	545	620	485
SHORT ARM CAM	520	520	625	555	550	625	500
INSERT	525	525	630	560	555	630	505
WIDE BASE	530	530	635	565	560	635	510

417T3058-102,-126

Latch Details
 Figure 601

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REPAIR 2-1

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OXYGEN DOOR PANEL ASSEMBLY – REPAIR 3-1

417T3060-10, -11, -21, -41, -51

NOTE: Refer to REPAIR – GENERAL for a list of applicable standard practices.

CAUTION: THESE PANELS CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

CAUTION: FOR A GOOD BOND, BE SURE TO PAINT THE SURFACE WITH TYPE 99 PRIMER (SOPM 20-50-12) BEFORE YOU APPLY THE ADHESIVE.

1. Panel Member Replacement (Fig. 601)

- A. For 417T3060-10 panel assembly, bond the stiffener to the panel, and then bond the sandwich to the stiffener.
- B. For 417T3060-11, -21, -41 panel assembly, bond the striker and hinge half to the panel, followed by sandwich over all.
- C. Use Type 82 or Type 89 adhesive (SOPM 20-50-12) to bond these parts, with bond line thickness 0.01 inch. Apply no adhesive under hinge tangs. Adhesive squeeze-out is required along certain edges as shown. Make sure the hinge tangs are against the panel edge, but they must not cause more than 0.01-inch deflection of panel edge.
- D. For 417T3060-51 panel assembly, bond the striker and hinge half to the panel, followed by the sandwich over all.
- E. Use Type 89 adhesive (SOPM 20-50-12) to bond these parts, with bond line thickness 0.01 inch. Apply no adhesive under hinge tangs. Adhesive squeeze-out is required along certain edges as shown. Make sure the hinge tangs are against the panel edge, but they must not cause more than 0.01-inch deflection of panel edge.

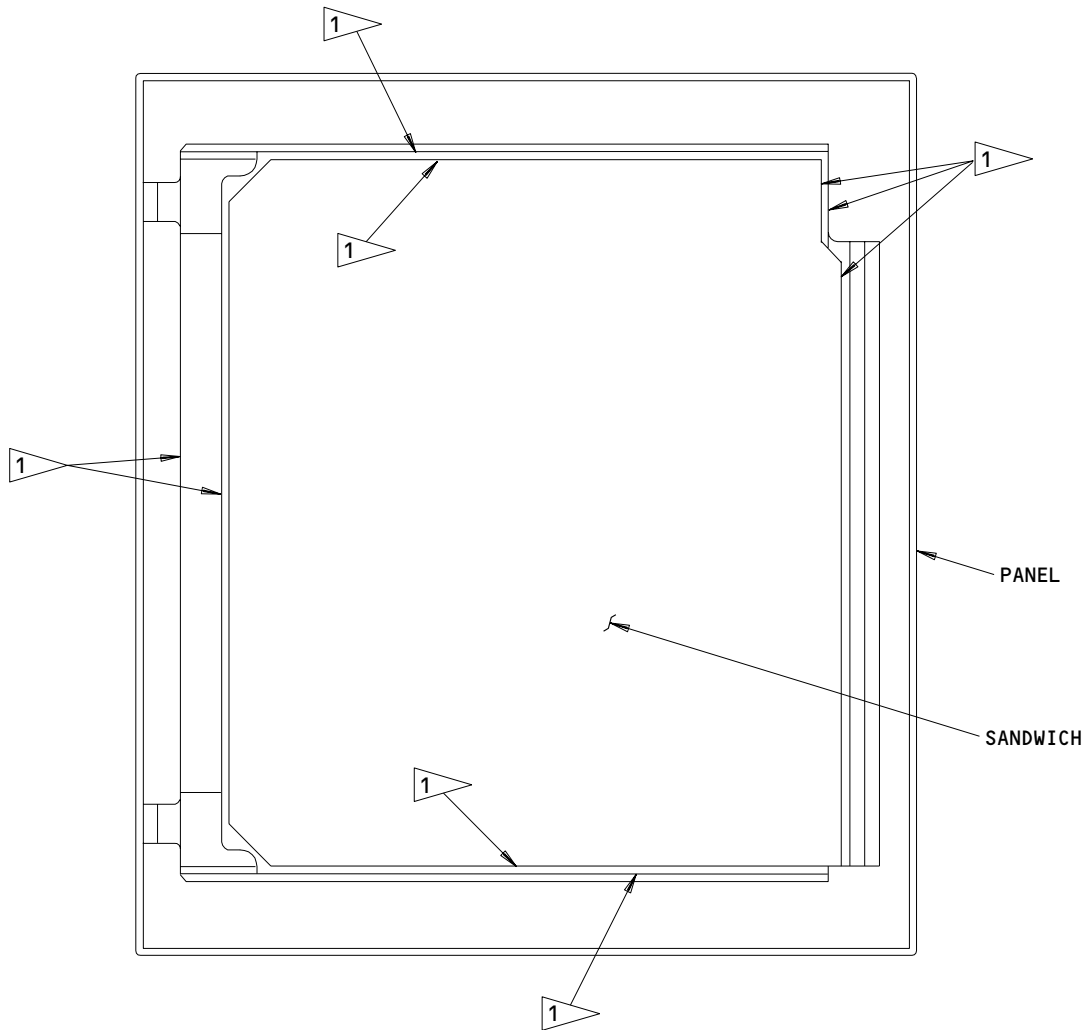
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REPAIR 3-1

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	IPL FIG. AND ITEM			
	1	2	3	4
SANDWICH	405	405	470	370
PANEL	410	410	475	390

417T3060-10

Panel Parts Replacement
 Figure 601 (Sheet 1)

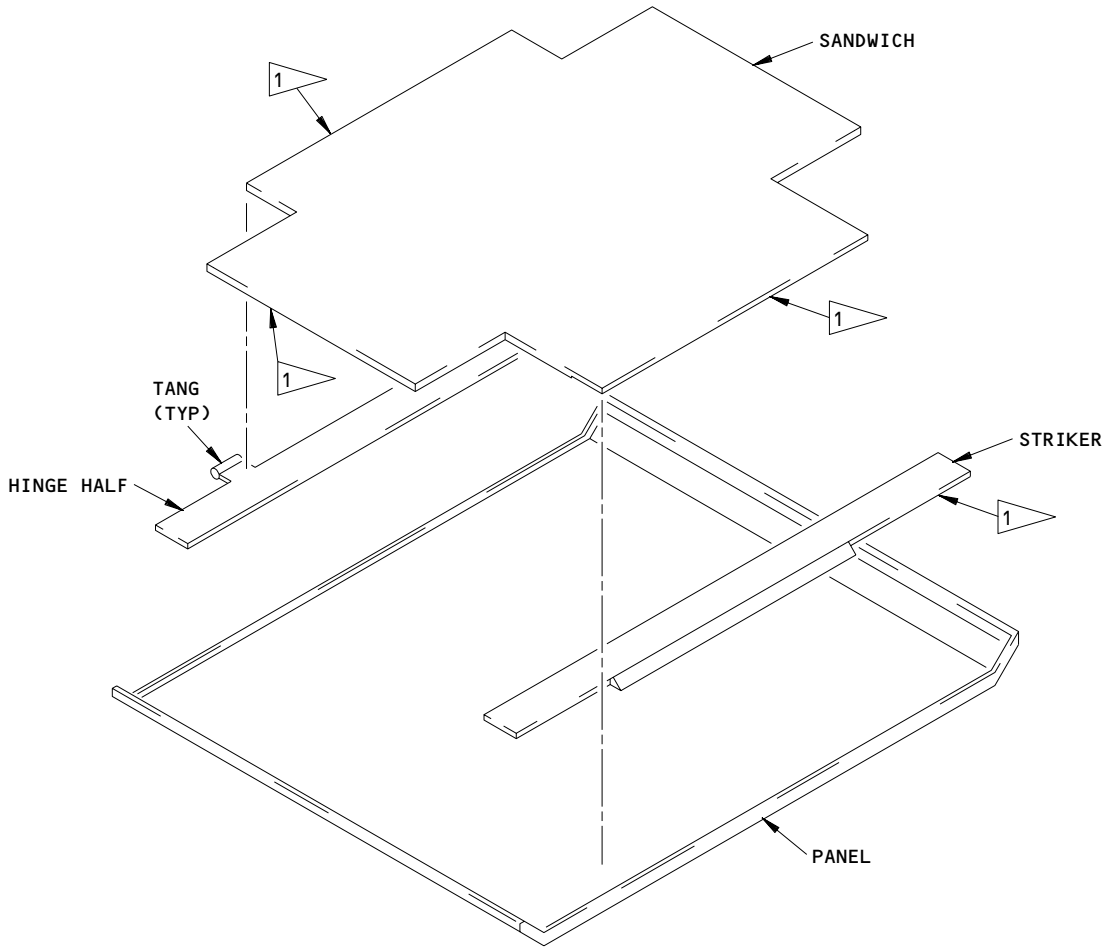
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IPL FIG. AND ITEM										
	1	2	3	4	6	8	9	10	11	13
SANDWICH	406	407	465	375	405	400	445	305	340	345
STRIKER	407	412	480	380	410	405	455	310	345	350
HINGE HALF	408	413G	485	385	415	410	460	315	342	355
PANEL	410	410	475	390A	420	415	450	317	350	360

1 ADHESIVE SQUEEZE-OUT IS NECESSARY ON THESE EDGES, IN A BEAD 0.03-0.08 INCH WIDE

417T3060-11,-21,-41,-51
 Panel Parts Replacement
 Figure 601 (Sheet 2)

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REPAIR 3-1

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LIGHT FACE PANEL ASSEMBLY – REPAIR 4-1

417T3063-1, -11, -21, -31, -34, -36, -101, -111, -121, -134,
-136, -301, -311, -321, -334, -336

NOTE: Refer to REPAIR – GENERAL for a list of applicable standard practices.

CAUTION: THE LIGHT FACE PANEL CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

1. Panel Parts Replacement (Fig. 601)

- A. Bond replacement studs to the panel with Type 60 adhesive, (SOPM 20-50-12) with bond line thickness 0.04 inch.
- B. Bond the gap cover in position with Type 82 adhesive (SOPM 20-50-12). Squeeze-out of adhesive is required around both edges. Do not let the squeezed-out adhesive extend out from the visible edge of the panel.

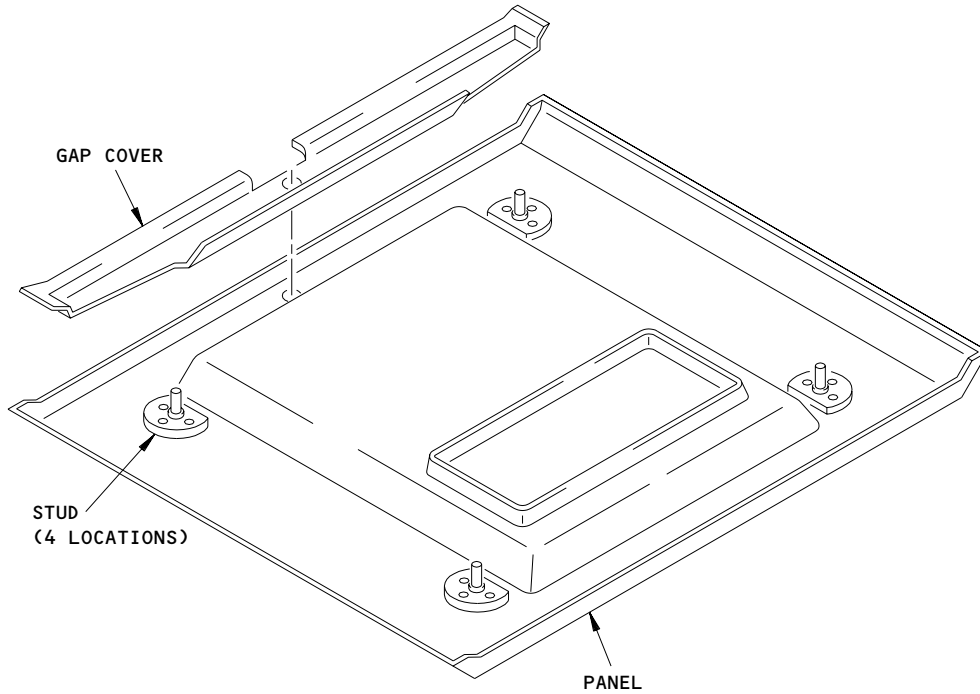
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REPAIR 4-1

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	IPL FIG. AND ITEM					
	1	2	3	6	8	9
GAP COVER	420	420	500	430	425	470,490
STUD	425	425	505	435	430	475
PANEL	430,432	430,432	510	440	435	480,495

Light Face Panel Parts Replacement
 Figure 601

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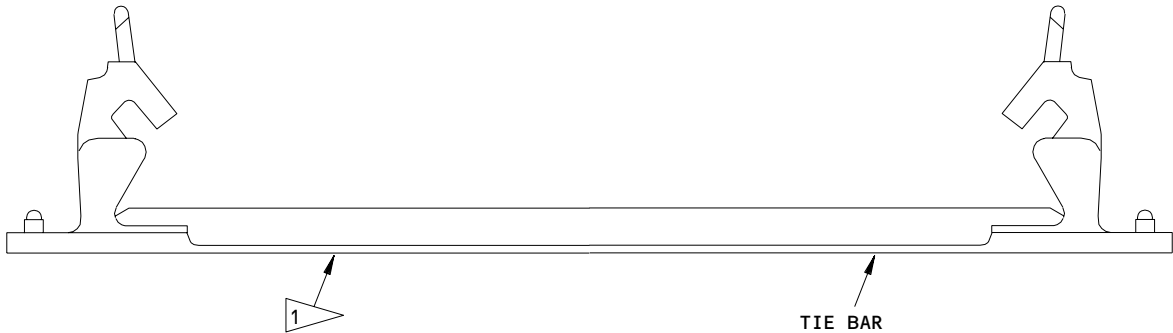
TIE BAR - REPAIR 5-1

417T3051-3, -23, -33
 417T3054-21, -27

CAUTION: THE TIE BAR CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

1. Refinish

- A. Repair is only replacement of the original finish. Refer to Refinish instructions, Fig. 601. Refer to REPAIR - GENERAL for a list of applicable standard practices.



TIE BAR (ITEM NUMBERS SHOWN):
 CHROMIC ACID ANODIZE AND APPLY BMS 10-11
 TYPE 1 PRIMER (F-18.13). APPLY ENAMEL AS SHOWN
 BY 1.

1 APPLY BMS 10-82, TYPE 2 ENAMEL
 (F-22.06-7409) TO THIS SURFACE, SCREW
 HEADS AND INNER EDGES OF SLOTS.
 APPLY DOUBLE-BACK TAPE AND TEDLAR COVER
 TO VISIBLE SURFACE OF TIE BAR. TRIM TO
 MATCH.

TIE BAR
 (IPL FIG. 1; 345)
 (IPL FIG. 2; 355)
 (IPL FIG. 3; 415)
 (IPL FIG. 4; 315)
 (IPL FIG. 6; 395)
 (IPL FIG. 7; 135)
 (IPL FIG. 8; 390)
 (IPL FIG. 9; 435)
 (IPL FIG. 10; 295)
 (IPL FIG. 11; 335)
 (IPL FIG. 13; 335)

Tie Bar Refinish
 Figure 601



LANYARD ASSEMBLY – REPAIR 6-1

417T3051-12, -49, -295

NOTE: Refer to REPAIR – GENERAL for a list of applicable standard practices.

1. Clip Replacement (Fig. 601)

- A. Attach replacement clips with sleeves and crimp the sleeve over the cord to give the overall length of lanyard as shown.
- B. Cut off unwanted cord and melt the cut ends.

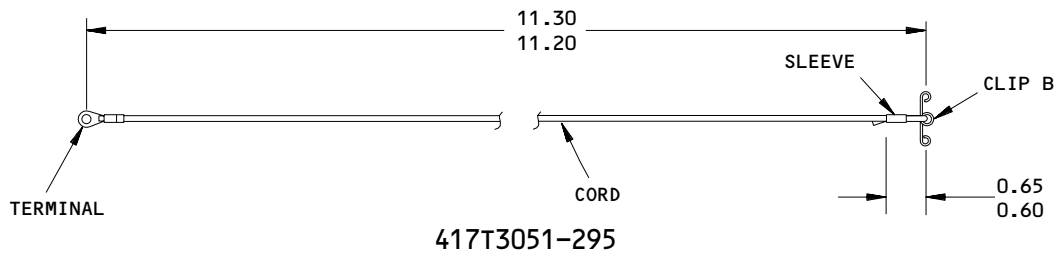
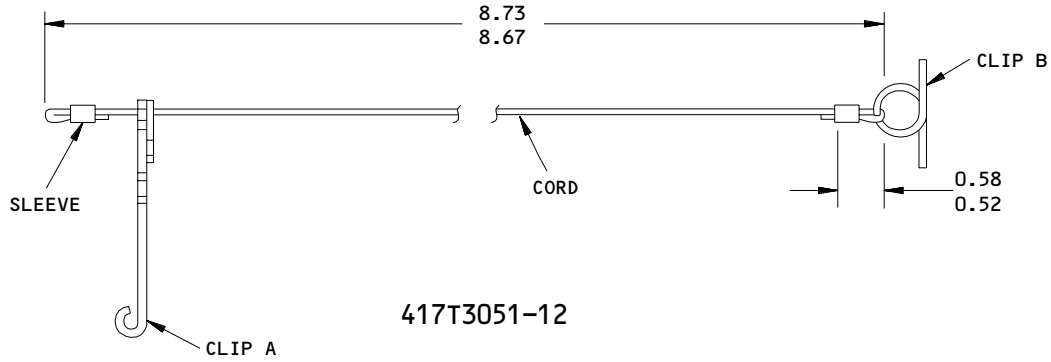
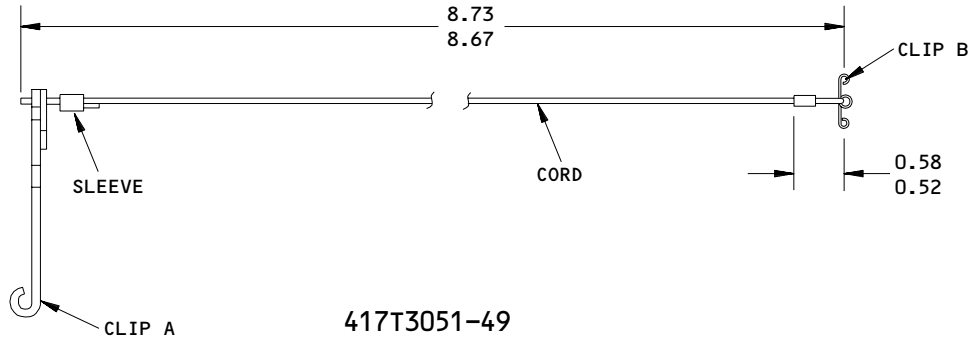
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REPAIR 6-1

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		IPL FIG. AND ITEM										
		1	2	3	4	6	8	9	10	11	13	
417T3051-49	SLEEVE	95	95	170	75	150	115	150,155			90,92	
	CORD	115	110	195	105	175	140	175			110	
	CLIP A	103	103	175	90	155	120	165			100	
	CLIP B	107	107A	185	100	165	130	170			105	
417T3051-12	SLEEVE	95	95	170	75	150	115					
	CORD	115	110	195	105	175	140					
	CLIP A	105	105	190	95	170	135					
	CLIP B	100	100	180	85	160	125					
417T3051-295	SLEEVE	95	95		75	150	115	150,155	70	105	90,92	
	TERMINAL	98	98		77	152	116	160	75	110	95	
	CLIP	107	107A		100	165	130	170	80	115	105	
	CORD	115	110		105	175	140	175	85	120	110	

ALL DIMENSIONS ARE IN INCHES

Lanyard Repair
 Figure 601

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REPAIR 6-1

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MISCELLANEOUS PARTS REFINISH – REPAIR 7-1

1. Repair of parts listed in Fig. 601 is only replacement of the original finish. Refer to REPAIR – GENERAL for list of applicable standard practices.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Bracket (555A,560,585,590,615,620,275,280), Rail (605A), Tie Bar (345), Striker (407), Hinge Half (408,440A,445A), Hinge (256G)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13) all over.
Rail (610A)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).
Spring (160)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Narrow Base (340)	Al alloy	See Fig. 605.
Index Pin (305)	Al alloy	Chromic acid anodize or sulfuric acid anodize all over (F-17.05).
Adjusting Sleeve (470)	Al alloy	Sulfuric acid anodize (F-17.03).

Refinish Details
 Figure 601 (Sheet 1)

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REPAIR 7-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u> (Cont.)		
Hinge Mount (255A, 255B)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13) all over. Apply BMS 10-83 Type 2 enamel (F-22.06-7409) on bottom flange surface (Fig. 604).
Latch (180A)	Nylon	Apply BMS 10-83 Type 1 primer and BMS 10-83 Type 2 enamel (F-22.05-7409) (Fig. 602).
<u>Fig. 2</u>		
Brackets (270,295, 555,580,595,615, 620), Rail (625A), Hinge (205A), Tie Bar (355), Striker (412), Hinge Half (413G,445A,450A)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13).
Spring (145)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Index Pin (315)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05).
Narrow Base (350)	Al alloy	See Fig. 605.
Adjusting Sleeve (470)	Al alloy	Sulfuric acid anodize (F-17.03).

Refinish Details
 Figure 601 (Sheet 2)

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REPAIR 7-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u> (Cont.)		
Hinge Mount (240A, 240B)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18,13) all over. Apply BMS 10-83 Type 2 enamel (F-22.06-7409) on bottom flange surfaces (Fig. 604).
Latch (165A)	Nylon	Apply BMS 10-83 Type 1 primer and BMS 10-83 Type 2, enamel (F-22.05-7409) (Fig. 602).
Rail (630A)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).
<u>Fig. 3</u>		
Brackets (499,660A, 680,700,705), Clips (440, 445), Frame (460), Tie Bar (415), Striker (480), Hinge Halves (485,540, 545)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13) all over.
Rails (710,715)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).
Spring (265)	302 CRES	Passivate (F-17.25, which replaces F-17.09).

Refinish Details
 Figure 601 (Sheet 3)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 3</u> (Cont.)		
Narrow Base (410)	Al alloy	See Fig. 605.
Index Pin (375)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05).
Adjusting Sleeve (565)	Al alloy	Sulfuric acid anodize (F-17.03).
Hinge Mount (355)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13) all over. Apply BMS 10-83 Type 2 enamel (F-22.06-7409) on bottom flange surface (Fig. 604).
Latch (285)	Nylon	Apply BMS 10-83 Type 1 primer and BMS 10-83 Type 2 enamel (F-22.05-7409) (Fig. 602).
Clip Spring (498)	Steel	Cadmium plate (F-15.06).
<u>Fig. 4</u>		
Brackets (455,460), Hinge Half (385, 420,425), Striker (380)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13) all over.
Spring (135)	302 CRES	Passivate (F-17.25, which replaces F-17.09).

Refinish Details
 Figure 601 (Sheet 4)

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 4</u> (Cont.)		
Index Pin (275)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05).
Narrow Base (310)	Al alloy	See Fig. 605.
Hinge Mount (225)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13) all over. Apply BMS 10-83 Type 2 enamel (F-22.06-7409) on bottom flange surfaces (Fig. 604).
Latch (155)	Nylon	Apply BMS 10-83 Type 1 primer and BMS 10-83 Type 2 enamel (F-22.05-7409) (Fig. 602).
Rail (465)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).
<u>Fig. 6</u>		
Hinge (265), Mount (305), Bracket (330,335,428,590A,610,630,635), Bar-Tie (395), Striker (410), Hinge half (415,470,475), Rail (640,645)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13).

Refinish Details
 Figure 601 (Sheet 5)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 6</u> (Cont.)		
Spring (215)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Pin-index (355), Base-narrow (390)	Al alloy	Chromic acid anodize or sulfuric acid anodize all over (F-17.05).
Sleeve (495)	Al alloy	Sulfuric acid anodize (F-17.03).
<u>Fig. 7</u>		
Stud (25), Bracket (125,130), Bar-Tie (135)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13).
Pin-index (70), Base-narrow (105)	Al alloy	Chromic acid anodize or sulfuric acid anodize all over (F-17.05).
<u>Fig.8</u>		
Hinge (260), Mount (300), Bracket (325,330,424,585A, 605,625,630), Bar-Tie (390), Striker (405), Hinge half (410,465,470), Rail (635,640)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13).

Refinish Details
 Figure 601 (Sheet 6)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 8</u> (Cont.)		
Spring (210)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Pin-index (350), Base-narrow (385)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05).
Sleeve (490)	Al alloy	Sulfuric acid anodize (F-17.03).
<u>Fig. 9</u>		
Brackets (350,375, 660,690,705,725, 710), Rail (735) Tie Bar (435), Striker (455), Hinge Half (460, 540,545)	Al alloy	Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13).
Spring (215)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Index Pin (395)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05).
Narrow Base (430)	Al alloy	See Fig. 605.
Adjusting Sleeve (565)	Al alloy	Sulfuric acid anodize (F-17.03).

Refinish Details
Figure 601 (Sheet 7)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 9 (Cont.)</u>		
Hinge Mount (305)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Apply BMS 10-83, Type 2 enamel (F-22.06-7409) on bottom flange surfaces (Fig. 604).
Latch (235)	Nylon	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel (F-22.05-7409) (Fig. 602).
Rail (740)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).
<u>Fig. 10</u>		
Bracket (222,224, 375,380), Rail (390), Tie Bar (220), Striker (310), Hinge Half (315,350,355), Hinge (160)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over.
Rail (385)	Al alloy	Chromic anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).

Refinish Details
 Figure 601 (Sheet 8)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 10</u> (Cont.)		
Spring (115)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Index Pin (255)	Al alloy	Chromic acid anodize or sulfuric acid anodize all over (F-17.05).
Narrow Base (290)	Al alloy	See Fig. 605.
Hinge Mount (200, 200A)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Apply BMS 10-83, Type 2 enamel (F-22.06-7409) on bottom flange surface (Fig. 604).
Latch (135)	Nylon	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel (F-22.05-7409) (Fig. 602).
<u>Fig. 11</u>		
Bracket (532,550, 570,575), Rail (680), Tie Bar (335), Striker (345), Hinge Half (342,405,410), Hinge (290)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over.

Refinish Details
 Figure 601 (Sheet 9)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 11</u> (Cont.)		
Rail (685)	Al alloy	Chromic anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).
Spring (240)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Narrow Base (700)	Al alloy	See Fig. 605.
Index Pin (715)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05) all over.
Adjusting Sleeve (430)	Al alloy	Sulfuric acid anodize (F-17.03).
Hinge Mount (330)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Apply BMS 10-83, Type 2 enamel (F-22.06-7409) on bottom flange surface (Fig. 604).
<u>Fig. 13</u>		
Brackets (445,450) Hinge Half (355, 410,415), Striker (350)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over.

Refinish Details
 Figure 601 (Sheet 10)

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 13</u> (Cont.)		
Spring (215)	302 CRES	Passivate (F-17.25, which replaces F-17.09).
Index Pin (295)	Al alloy	Chromic acid anodize or sulfuric acid anodize (F-17.05).
Narrow Base (330)	Al alloy	See Fig. 605.
Hinge Mount (230)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Apply BMS 10-83, Type 2 enamel (F-22.06-7409) on bottom flange surfaces (Fig. 604).
Latch (160)	Nylon	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel (F-22.05-7409) (Fig. 602).
Rail (455)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply markings as shown (Fig. 603).

Refinish Details
 Figure 601 (Sheet 11)

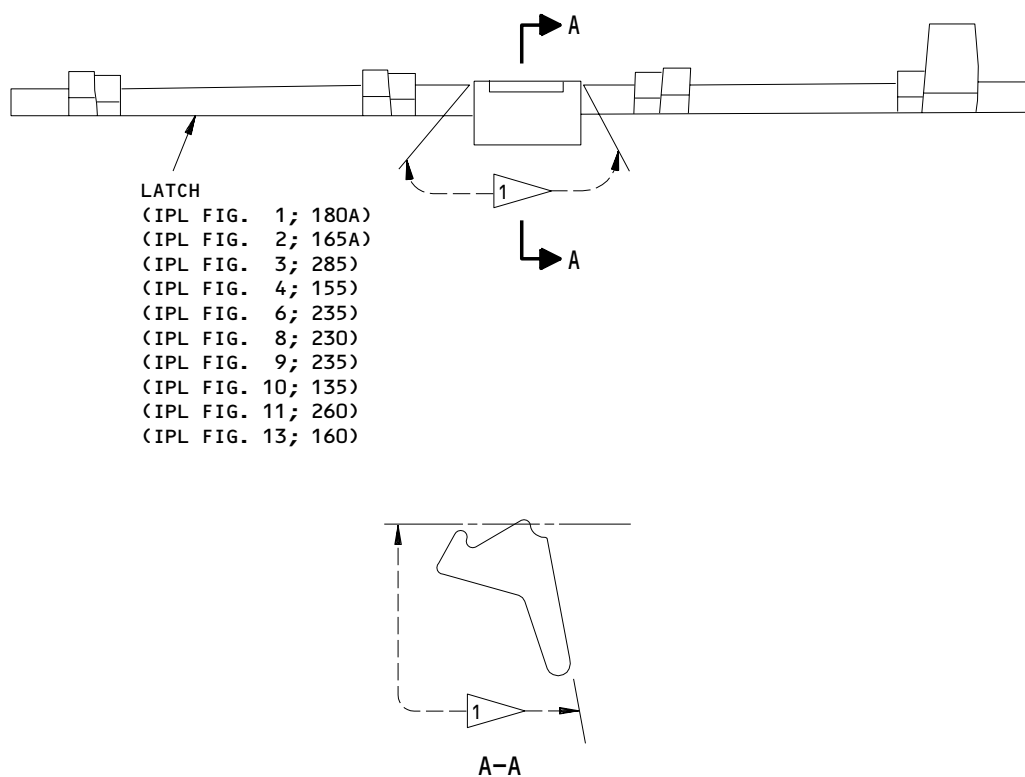
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LATCH
 (IPL FIG. 1; 180A)
 (IPL FIG. 2; 165A)
 (IPL FIG. 3; 285)
 (IPL FIG. 4; 155)
 (IPL FIG. 6; 235)
 (IPL FIG. 8; 230)
 (IPL FIG. 9; 235)
 (IPL FIG. 10; 135)
 (IPL FIG. 11; 260)
 (IPL FIG. 13; 160)

1 APPLY PRIMER AND ENAMEL TO THIS AREA.

417T3058-124
 Latch Refinish
 Figure 602

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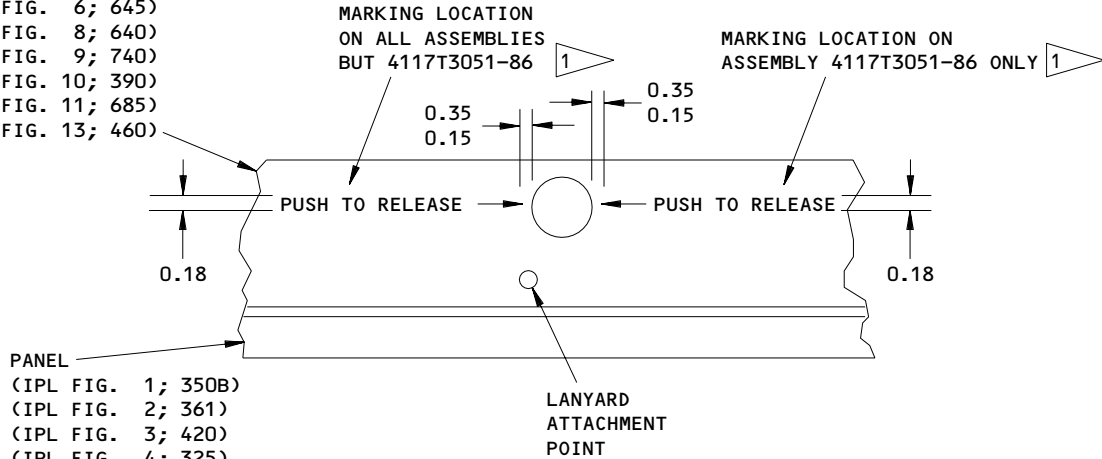
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RIGHT RAIL

- (IPL FIG. 1; 610A)
- (IPL FIG. 2; 630A)
- (IPL FIG. 3; 715)
- (IPL FIG. 4; 470)
- (IPL FIG. 6; 645)
- (IPL FIG. 8; 640)
- (IPL FIG. 9; 740)
- (IPL FIG. 10; 390)
- (IPL FIG. 11; 685)
- (IPL FIG. 13; 460)



PANEL

- (IPL FIG. 1; 350B)
- (IPL FIG. 2; 361)
- (IPL FIG. 3; 420)
- (IPL FIG. 4; 325)
- (IPL FIG. 6; 400)
- (IPL FIG. 8; 395)
- (IPL FIG. 9; 440)
- (IPL FIG. 10; 300)
- (IPL FIG. 11; 338)
- (IPL FIG. 13; 340)

1 STENCIL OR SILKSCREEN (SOPM 20-50-10) APPROXIMATELY AS SHOWN. USE DUPONT DULUX 83 SERIES BLACK ENAMEL. OR RUBBER STAMP (SOPM 20-50-10) WITH BLACK INK

ALL DIMENSIONS ARE IN INCHES

Rail Marking Replacement
 Figure 603

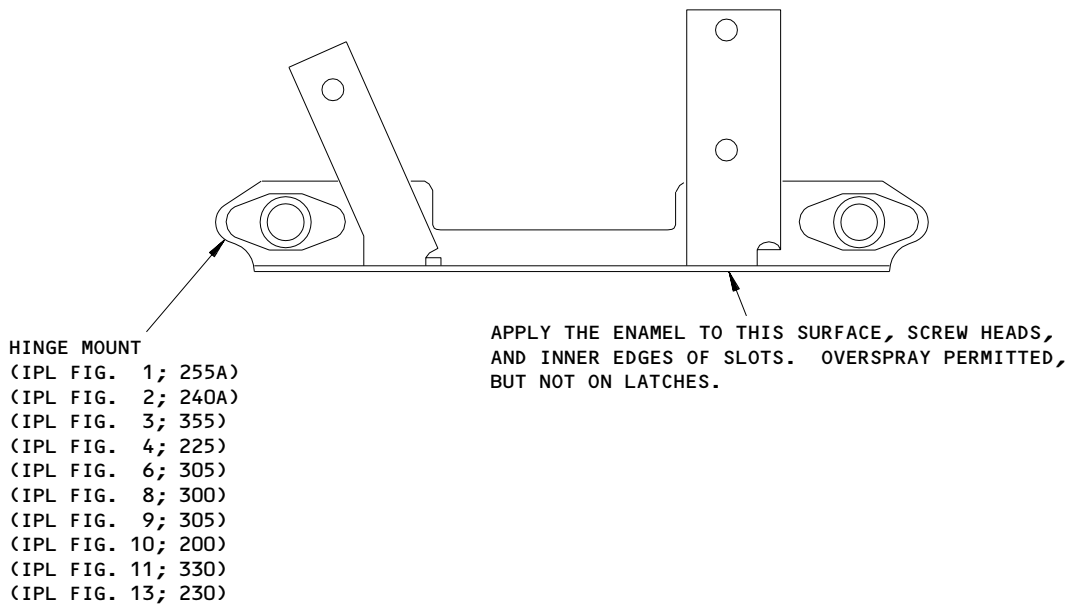
25-23-09

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417T3054-30,-38,-48
Hinge Mount Assembly Refinish
Figure 604

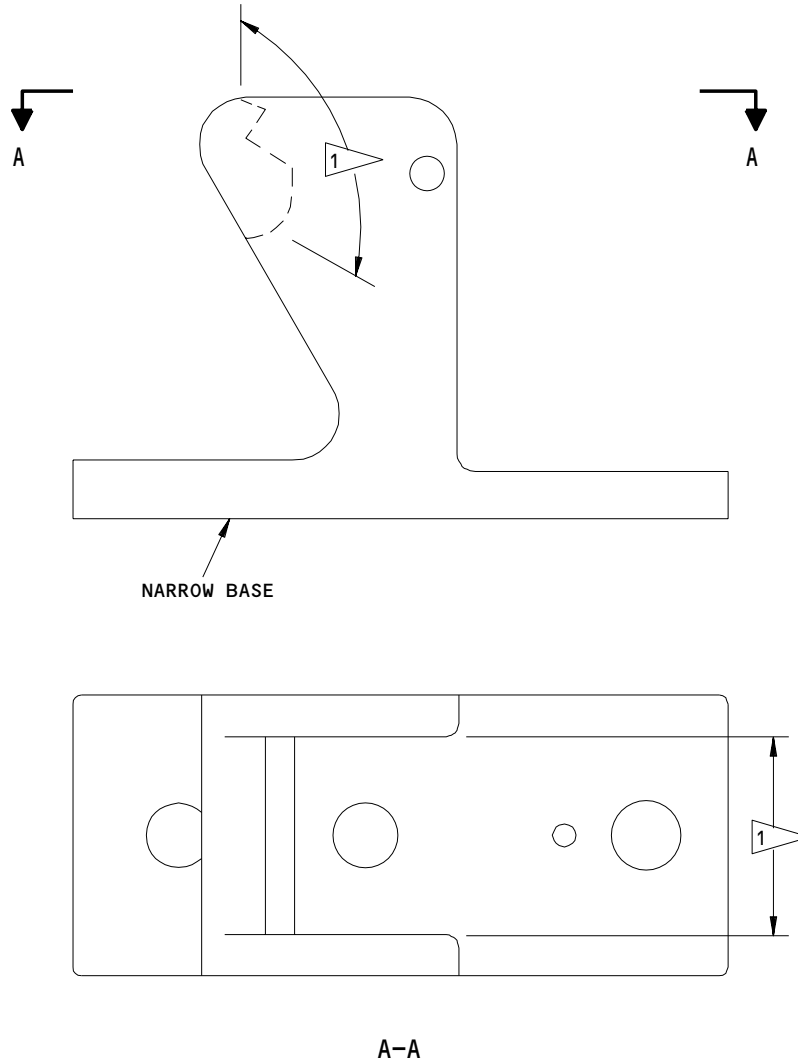
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
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
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REFINISH

CHROMIC ACID ANODIZE OR SULFURIC ACID ANODIZE OR BORIC ACID-SULFURIC ACID ANODIZE (F-17.05 OR F-17.35). APPLY SOLID FILM LUBRICANT ON SURFACES SHOWN BY .

MATERIAL: AL ALLOY

 APPLY SOLID FILM LUBRICANT, TYPE 6, CLASS 3 (MIL-L-46010) (SOPM 20-50-08). OVERSPRAY IS PERMITTED.

417T3058-111
 Narrow Base Refinish
 Figure 605

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ASSEMBLY1. Materials and Equipment

NOTE: Equivalent substitutes can be used.

A. Test fixture (locally made)

B. Insulating compound -- BMS 5-37, Class B (Replaces Class A)
(SOPM 20-60-04)

2. Assembly (IPL Fig. 1)

A. Loosely attach aft cross bracket (560) to frame (435A or 437) with screws (565) and washers (570).

B. Attach latch (480) to frame (435A or 437) with screws (485A) and washers (486, 487).

CAUTION: THE LIGHT FACE PANEL (415 OR 417) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

C. Install light face panel (415 or 417) with retaining rings (465), grommets (475), and adjusting sleeves (470).

D. Attach latch mount (175) with screws (145A) and washers (147A, 150).

E. Attach lanyard (90) with screw (91), washer (92), and nut (93) (Fig. 701).

CAUTION: THE OXYGEN DOOR PANEL (350B) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

F. Install hinge pins (185), springs (190, 195), and oxygen door panel assembly (350B).

G. Attach hinge mount (255A) with screws (230B), washers (235A, 237), and nuts (240). Attach latch (290) with screws (295B, 300B).

H. Install hinge mounting (225A) with studs (256K), grommets (256J), retaining rings (256H), or with screws (223A).

I. Attach actuator (80C) with screws (83A).

J. Install the unit in the test fixture and measure the gap between the support rails of the test fixture and face panel (415). Then remove the unit from the test fixture.

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CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Put shims (257G, 257H, 257J) (as necessary) between hinge mount (225A) and tie bar (260) to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between the support rails and the face panels. Face panels can be deflected 0.05 inch maximum to remove the gap.
- L. Put shims (257G, 257H, 257J) (as necessary) between the hinge (258) and the hinge mount (225A) or adjust the hinge (258), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of latch index pins (305) and face panel mold lines.
- M. Adjust the hex-head sleeve-grommet combinations (470, 475) to get the face panel (415) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (560) to be against the panel (415), but without a load, after you adjust the panel in par. L.
- O. Adjust the latch (140A) to align the mold lines of the oxygen door panel (350B) with the light face panel (415 or 417). Full edge contact should be maintained between latch (180A) and striker (407).
- P. Tighten screws (83A) to 6-8 pound-inches. Tighten screws (145A) to 15-20 pound-inches.
- Q. Install the call light (5A) as follows to prevent damage to the light face panel.
 - (1) Remove the lens and the lamp from the light.
 - (2) Attach the light to the face panel (Fig. 704).
 - (3) Solder the wires to the light as shown in Fig. 102.
 - (4) Reinstall the lamp and the lens.
 - (5) After you solder the wires, apply insulating compound over the solder joints and bare wire surfaces.
- R. Install the gasper outlet (645) in the panel.
 - (1) Attach the bracket (615) with screws (650) and washers (655).

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(2) Install the gasper outlet (645) with screws (630A), washers (635), and nuts (640). Contact between gasper and light face panel must not cause more than 0.01-inch deflection of face panel (Fig. 706). Adjust the gasper outlet assembly forward and aft to give equal openings for the reading light.

(3) Attach the hose (660A) to the gasper plenum with one clamp (665). Temporarily install the second clamp (665) near the midpoint of the hose (660A). This clamp will be used when the unit is installed in the airplane.

S. Install the reading light (130A) with screws (135). Put the wire bundle through the clamps (65, 75, 41). Attach the clamps (65) with parts (50 thru 60).

T. Install the decoder (695) with washers (690) and screws (685).

3. Assembly (IPL Fig. 2)

A. Loosely attach the aft cross bracket (595) to the frame (440A) with screws (585) and washers (590).

B. Attach the latch (480) to the frame (440A) with screws (485A).

C. Install the hinge pin (140), springs (145), and latch (165A) in the latch mount. Attach the latch mount to the center cross bracket (620).

CAUTION: THE LIGHT FACE PANEL (430A) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

D. Install the face panel (430A) with retaining rings (465), grommets (475), and adjusting sleeves (470).

E. Attach the lanyard (90) with screw (91), washer (92), and nut (93) (Fig. 701).

CAUTION: THE OXYGEN DOOR PANEL (361) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

F. Install the oxygen door panel (361), springs (175, 180), and hinge pins (170) in hinge (205A).

G. Attach the latch (300) with screws (305B, 310B) and the hinge mount (240A) with screws (210B), washers (215A), and nuts (220) to the tie bar (245).

H. Attach the tie bar (245) to the hinge (205A) with studs (195), washers (200), and retaining rings (190).

I. Install the screws (80A) and actuator (85B).

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- J. Install the unit in the test fixture and measure the gap between the support rails of the test fixture and the face panel (361, 415, 418). Then remove the unit from the test fixture.

CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Put shims (241, 242, 243) (as necessary) between the hinge mount (225A) and the tie bar (245) to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between the support rails and the face panel. Face panels can be deflected 0.05 inch maximum to remove the gap.
- L. Put shims (241, 242, 243) (as necessary) between the hinge (184) and the hinge mount (225A) or adjust the hinge (205), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of the latch index pins (315) and face panel mold lines.
- M. Adjust hex-head sleeve-grommet combinations (470, 475) to get the face panel (430A) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (595) to be against the panel (430A), but without a load, after you adjust the panel in par. K.
- O. Adjust the latch (125A) to align the mold lines of the oxygen door panel (361) with the light face panel (430A). Full edge contact should be maintained between the latch (165A) and the striker (412).
- P. Tighten screws (80A) to 6-8 pound-inches. Tighten screws (130A) to 15-20 pound-inches.
- Q. Install the call light (5A) as follows to prevent damage to light face panel (415 or 418).
- (1) Remove the lens and the lamp from the light.
 - (2) Attach the light to face panel (Fig. 704).
 - (3) Solder the wires to the light as shown in Fig. 102.
 - (4) Reinstall the lamp and the lens.
 - (5) After you solder the wires, apply insulating compound over the solder joints and bare wire surfaces.

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R. Install screws (115) and reading lights (120A or 122).

S. Put wires through clamps (65, 70, 75) and snub bushing (40). Attach the clamps (65, 70) to the frame (440A) with parts (45A thru 60). Attach wires to connectors (15, 25).

4. Assembly (IPL Fig. 3)

A. Loosely attach the aft cross bracket (680) to the frame (515) with screws (670) and washers (675).

B. Attach the latch (575) to the frame with screws (580) and washers (585, 590).

CAUTION: THE LIGHT FACE PANEL (490 OR 495) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

C. Install the light face panel (490 or 495) with retaining rings (560), grommets (570), and adjusting sleeves (565).

D. Attach the latch mount (280) with screws (245) and washers (250, 255).

E. Attach the lanyard (145) with screw (150), washer (155), and nut (160).

CAUTION: THE OXYGEN DOOR PANEL (420) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

F. Install the hinge pins (290), springs (295, 300), and oxygen door panel (420).

G. Attach the hinge mount (355) with screws (325), washers (330, 335), and nuts (340). Attach the latch (360) with screws (365, 370).

H. Install the hinge (315) with screws (305) and washers (310).

I. Attach the actuator (140) with screws (125) and washers (130, 135).

J. Install the unit in the test fixture and measure the gap between the support rails of the test fixture and the face panel (490). Then remove the unit from the test fixture.

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CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Adjust the hinge (315) and tie bar (415) to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between the support rails and the face panel. The face panel can be deflected 0.05 inch maximum to remove the gap.
- L. Adjust the hinge (315), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of latch index pins (375) and face panel mold lines.
- M. Adjust the hex-head sleeve-grommet combinations (565, 570) to get the face panel (490) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (680) to be against the panel (490), but without a load, after you adjust the panel in par. L.
- O. Adjust the latch (240) to align the mold lines of the oxygen door panel (420) with the light face panel (490). Full edge contact should be maintained between the latch (285) and the striker (480).
- P. Tighten screws (125) to 6-8 pound-inches. Tighten screws (245) to 15-20 pound-inches.
- Q. Install the reading light (200) with screws (205). Put the wire bundle through clamps (110, 115). Attach the clamps with parts (70A) thru (105).

5. Assembly (IPL Fig. 4)

- A. Attach the latch mount (150) with screws (115) and washers (120, 125).
- B. Attach the lanyard (55) with screw (60), washer (65), and nut (70).

CAUTION: THE OXYGEN DOOR PANEL (325) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- C. Install the hinge pins (160), springs (165, 170), and oxygen door panel (325).
- D. Attach the hinge mount (225) with screws (190A), washers (195, 200), and nuts (205). Attach latch (260) with screws (265, 270).
- E. Install the hinge (185) with screws (175) and washers (180).

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- F. Attach the actuator (50) with screws (35) and washers (40, 45).
- G. Adjust the hinge (185), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of latch index pins and face panel mold lines. Final adjustments will be made when the unit is installed in the airplane.
- H. Tighten screws (35) to 6-8 pound-inches. Tighten screws (115) to 15-20 pound-inches.
- I. Put the wire bundle from the actuator along the edge of the frame and through snub bushing (30). Attach the wires to the connector: red/white wire to pin 1 and the other wire to pin 2. Attach wire bundle in position with straps (10).

6. Assembly (IPL Fig. 6)

- A. Loosely attach the aft cross bracket (610) to the frame (445) with screws (600) and washers (605).
- B. Attach the latch (505) to the frame (445) with screws (510) and washers (515, 520).

CAUTION: THE LIGHT FACE PANEL (425) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- C. Install the light face panel (425) with retaining rings (490), grommets (500), and adjusting sleeves (495).
- D. Attach the latch mount (230) with screws (195) and washers (200, 205).
- E. Attach the lanyard (130) with screw (135), washer (140), and nut (145) (Fig. 701).

CAUTION: THE OXYGEN DOOR PANEL (400) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- F. Install the hinge pins (240), springs (250), and oxygen door panel assembly (400).
- G. Attach the hinge mount (305) with screws (275), washers (280A, 285), and nuts (290). Attach the latch (340) with screws (345, 350).
- H. Install the hinge mounting (270) with screw (255), and washers (260).

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- I. Attach the actuator (125) with screws (110).
- J. Install the unit in the test fixture and measure the gap between the support rails of the test fixture and the face panel (425). Then remove the unit from the test fixture.

CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Put shims (as necessary) between the hinge mount (270) and the tie bar (310) to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between the support rails and the face panels. The face panels can be deflected 0.05 inch maximum to remove the gap.
- L. Put shims (as necessary) between the hinge (265) and the hinge mount (270) or adjust the hinge (265), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of latch index pins (525) and face panel mold lines.
- M. Adjust the hex-head sleeve-grommet combinations (495, 500) and washer (490) to get the face panel (425) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (610) to be against the panel (425), but without a load, after you adjust the panel in par. L.
- O. Adjust the latch (190) to align the mold lines of the oxygen door panel (400) with the light face panel (425). Full edge contact should be maintained between the latch (235) and the striker (410).
- P. Tighten screws (110) to 6-8 pound-inches. Tighten screws (195) to 15-20 pound-inches.
- Q. Install the call light (5) as follows to prevent damage to the light face panel.
 - (1) Remove the lens and the lamp from the light.
 - (2) Attach the light to the face panel (Fig. 704).
 - (3) Solder the wires to the light as shown in Fig. 102.
 - (4) Reinstall the lamp and the lens.
 - (5) After you solder the wires, apply insulating compound over the solder joints and bare surfaces.

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- R. Install the speaker (105) and the transformer (90) in the panel.
 - (1) Attach the speaker (105) with washers (100) and nuts (95) to the studs (427) and tighten the nuts to 15-17 pound-inches.
 - (2) Attach the transformer (90) to the bracket (428) with screw (80) and washer (85).
- S. Install the reading light (180) with screws (185). Put the wire bundle through clamps (75). Attach the clamps (75) with parts (50 thru 70).
- T. Install the decoder (307) with washer (306) and screw (306J).

7. Assembly (IPL Fig. 8)

- A. Loosely attach the aft cross bracket (605) to the frame (440) with screws (595) and washers (600).
- B. Attach the latch (500) to the frame with screws (505) and washers (510, 515).

CAUTION: THE LIGHT FACE PANEL (420 OR 421J) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- C. Install the light face panel (420) with retaining rings (485), grommets (495), and adjusting sleeves (490).
- D. Attach the latch mount (225) with screws (190) and washers (195, 200).
- E. Attach the lanyard (95) with screw (100), washer (105), and nut (100).

CAUTION: THE OXYGEN DOOR PANEL (395) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- F. Install the hinge pins (235), springs (240, 245), and oxygen door panel (395).
- G. Attach the hinge mount (300) with screws (270), washers (275, 280), and nuts (285). Attach latch (335) with screws (340, 345).
- H. Install the hinge (260) with screws (250) and washers (255).
- I. Attach the actuator (90) with screws (75) and washers (80, 85).
- J. Install the unit in the fixture and measure the gap between the support rails of the test fixture and the face panel (420). Then remove the unit from the test fixture.

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CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Adjust the hinge (260) and the tie bar (390) to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between the support rails and the face panel. The face panel can be deflected 0.05 inch maximum to remove the gap.
- L. Adjust the hinge (260), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of the latch index pins (350) and face panel mold lines.
- M. Adjust the hex-head sleeve-grommet combinations (490, 495) to get the face panel (420) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (605) to be against the panel (420), but without a load, after you adjust the panel in par. L.
- O. Adjust the latch (185) to align the mold lines of the oxygen door panel (395) with the light face panel (420). Full edge contact should be maintained between the latch (230) and the striker (405).
- P. Tighten screws (75) to 6-8 pound-inches. Tighten screws (190) to 15-20 pound-inches.
- Q. Install the reading light (145) with screws (150). Put the wire bundle through the clamps (5).
- R. Install the clamps (70) with screws (45) and parts (50A) thru (65).
- S. Install the decoder (303) with washers (302A) and screws (301B).

8. Assembly (IPL Fig. 9)

- A. Loosely attach the aft cross bracket (705) to the frame (515) with screws (695) and washers (700).

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- B. Attach the latch (575) to the frame (515) with screws (580).
- C. Install the hinge pin (210), springs (215), and latch (235) in the latch mount. Attach the latch mount to the center cross bracket (730).

CAUTION: THE LIGHT FACE PANEL (480) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- D. Install the face panel (480) with retaining rings (560), grommets (570), and adjusting sleeves (565).
- E. Attach the lanyard (130) with screw (135), washer (140), and nut (145) (Fig. 701).

CAUTION: THE OXYGEN DOOR PANEL (440) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- F. Install the oxygen door panel (440), springs (245, 250), and hinge pins (240) in hinge (265).
- G. Attach the latch (380) with screws (385, 390) and the hinge mount (305) with screws (270), washers (275), and nuts (285) to the tie bar (245).
- H. Attach the tie bar (325) to the hinge (205) with screws (255), washers (260).
- I. Install screws (110) and actuator (125).
- J. Install the unit in the test fixture and measure the gap between the support rails of the test fixture and the face panel (440, 465). Then remove the unit from the test fixture.

CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Adjust the hinge (265) and the tie bar (325) as necessary to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between support rails and face panel. The face panels can be deflected 0.05 inch maximum to remove the gap.
- L. Adjust the hinge (265) and the hinge mount (290) to get the dimension shown in Fig. 702. This gives an approximate alignment of latch index pins (335) and face panel mold lines.
- M. Adjust the hex-head sleeve-grommet combinations (565, 570) to get the face panel (480 or 495) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (705) to be against the panel (480 or 495), but without a load, after you adjust the panel per par. K.

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- O. Adjust the latch (190) to align the mold lines of the oxygen door panel (440) with the light face panel (480 or 495). Full edge contact should be maintained between the latch (235) and the striker (455).
- P. Tighten screws (235) to 6-8 pound-inches. Tighten screws (195) to 15-20 pound-inches.
- Q. Install the call light (25) as follows to prevent damage to the light face panel (465).
 - (1) Remove the lens and the lamp from the light.
 - (2) Attach the light to the face panel (Fig. 704).
 - (3) Solder the wires to the light (Fig. 102).
 - (4) Reinstall the lamp and the lens.
 - (5) After you solder the wires, apply insulating compound over the solder joints and bare wire surfaces.
- R. Install screws (180) and reading lights (185).
- S. Put the wires through the clamps (95, 100, 105) and snub bushing (65). Attach the clamps (95, 100) to the frame (515) with parts (70 thru 90). Attach the wires to the connectors (40, 50).

9. Assembly (IPL Fig. 10)

- A. Attach the latch mount (130) with screws (95) and washers (100, 105).
- B. Attach the lanyard (50) with screw (55), washer (60), and nut (65).

CAUTION: THE OXYGEN DOOR PANEL (300) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- C. Install the hinge pins (140), springs (145, 150), and oxygen door panel (300).

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- D. Attach the hinge mount (200) with screws (165), washers (170, 175), and nuts (180). Attach the latch (240) with screws (245, 250).
- E. Install the hinge (160) with screws (155) and washers (157).
- F. Attach the actuator (45) with screws (30) and washers (35, 40).
- G. Adjust the hinge (160), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of the latch index pins and face panel mold lines. Final adjustments will be made when unit is installed in the airplane.
- H. Tighten screws (30) to 6-8 pound-inches. Tighten screws (95) to 15-20 pound-inches.
- I. Put the wire bundle from the actuator along the edge of the frame and through the snub bushing (25). Attach the wires to the connector: red/white wire to pin 1 and the other wire to pin 2. Attach the wire bundle in position with straps (5).

10. Assembly (IPL Fig. 11)

- A. Loosely attach the aft cross bracket (550) to the frame (380) with screws (540) and washers (545).
- B. Attach the latch (440) to the frame with screws (445) and washers (450, 455).

CAUTION: THE LIGHT FACE PANEL (355) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- C. Install the light face panel (355) with retaining rings (425), grommets (435), and adjusting sleeves (430).
- D. Attach the latch mount (255) with screws (220) and washers (225, 230).
- E. Attach the lanyard (85) with screw (90), washer (95), and nut (100).

CAUTION: THE OXYGEN DOOR PANEL (338) CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- F. Install the hinge pins (265), springs (270, 275), and oxygen door panel (338).

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- G. Attach the hinge mount (330) with screws (300), washers (305, 310), and nuts (315). Attach the latch (695A) with screws (697, 698).
- H. Install the hinge (290) with screws (280) and washers (285).
- I. Attach the actuator (80) with screws (65) and washers (70, 75).
- J. Install the unit in the test fixture and measure the gap between the support rails of the test fixture and the face panel (355). Then remove the unit from the test fixture.

CAUTION: DO NOT BEND THE PANEL EDGES TOO MUCH. YOU COULD BREAK THE BOND.

- K. Adjust the hinge (290) and the tie bar (335) to remove the gap measured in step J. Install the unit in the test fixture again. Make sure there is no gap between the support rails and the face panel. The face panel can be deflected 0.05 inch maximum to remove the gap.
- L. Adjust the hinge (290), as applicable, to get the dimension shown in Fig. 702. This gives an approximate alignment of the latch index pins (715) and face panel mold lines.
- M. Adjust the hex-head sleeve-grommet combinations (430, 435) to get the face panel (355) dimension shown (Fig. 703). This will make sure the panel surfaces will be flush with each other when the units are installed in the airplane.
- N. Adjust the cross bracket (550) to be against the panel (355), but without a load, after you adjust the panel in par. L.
- O. Adjust the latch (215) to align the mold lines of the oxygen door panel (338) with the light face panel (355). Full edge contact should be maintained between latch (255) and striker (345).
- P. Tighten screws (65) to 6-8 pound-inches. Tighten screws (220) to 15-20 pound-inches.
- Q. Install the reading light (745) with screws (125). Put the wire bundle through clamps (60). Attach the clamps with parts (35) thru (55).

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11. Assembly (IPL Fig. 13)

A. Attach the latch mount (155) with screws (120) and washers (125).

B. Attach the lanyard (70) with screw (75), washer (80), and nut (85).

CAUTION: THE OXYGEN DOOR PANEL (340) CAN BE SEEN FROM THE CABIN INTERIOR.
BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

C. Install the hinge pins (165), springs (170, 175), and oxygen door panel (340).

D. Attach the hinge mount (230) with screws (195), washers (200, 205), and nuts (210). Attach the latch (280) with screws (285, 290).

E. Install the hinge (190) with screws (180) and washers (185).

F. Attach the actuator (65) with screws (50) and washers (55, 60).

G. Adjust the hinge (190), as applicable to get the dimension shown in Fig. 702. This gives an approximate alignment of the latch index pins and face panel mold lines. Final adjustments will be made when the unit is installed in the airplane.

H. Tighten screws (50) to 6-8 pound-inches. Tighten screws (120) to 15-20 pound-inches.

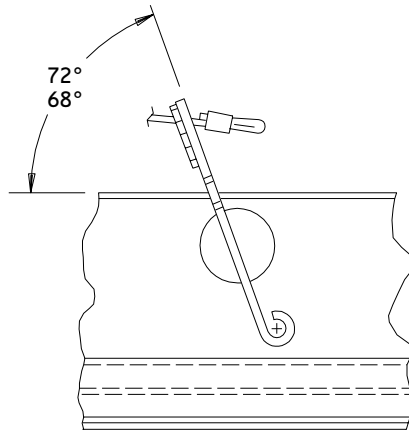
I. Put the wire bundle from the actuator along the edge of the frame and through the snub bushing (45). Attach the wires to the connector: red/white wire to pin 1 and the other wire to pin 2. Attach wire bundle in position with straps (25).

12. Storage

A. Give protection to the unit and put it away by standard industry practices and the instructions in SOPM 20-44-02 and 20-70-01.

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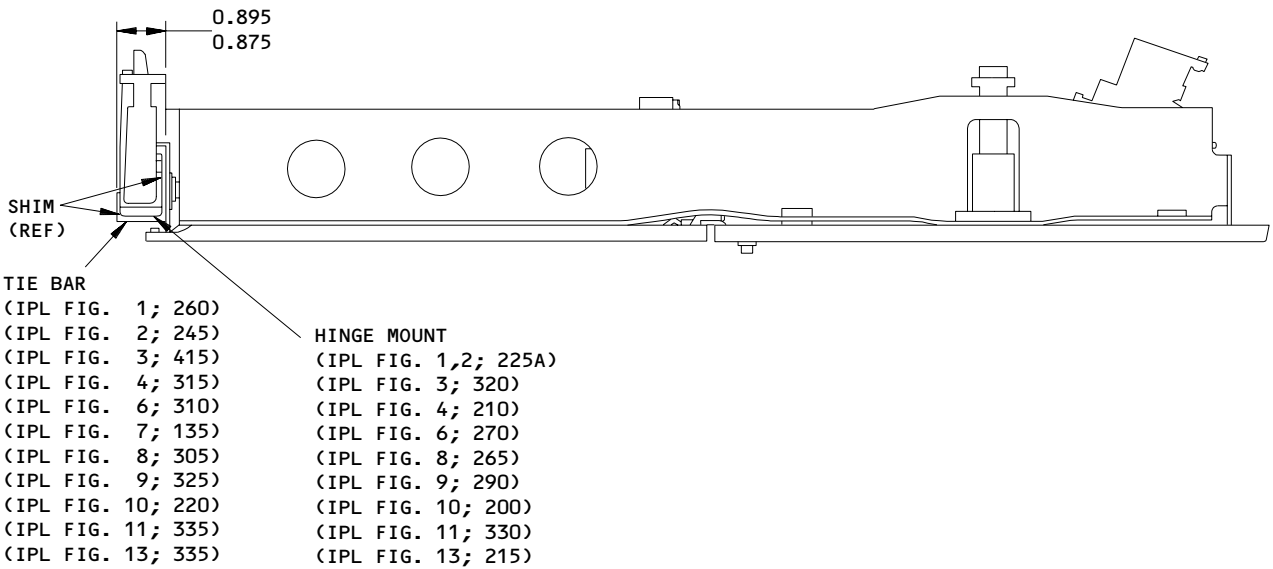


Lanyard Attachment
Figure 701

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01.101



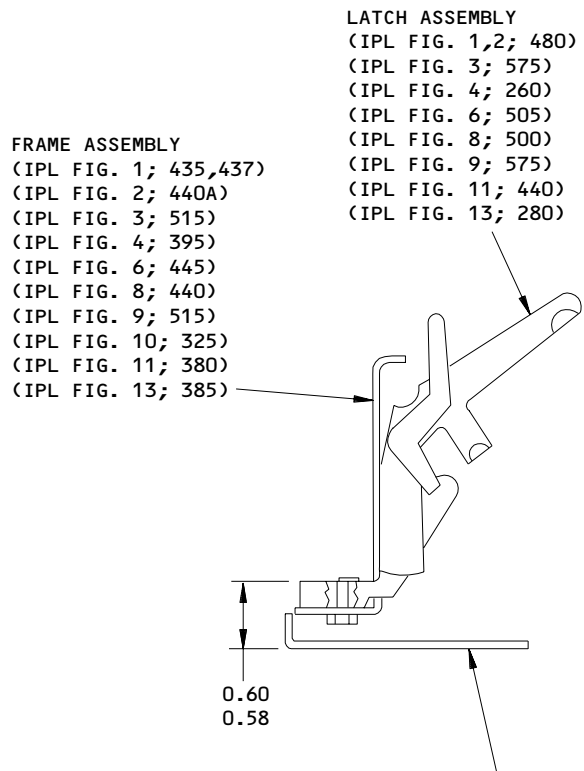
ALL DIMENSIONS ARE IN INCHES

Panel Alignment
 Figure 702

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FRAME ASSEMBLY
 (IPL FIG. 1; 435,437)
 (IPL FIG. 2; 440A)
 (IPL FIG. 3; 515)
 (IPL FIG. 4; 395)
 (IPL FIG. 6; 445)
 (IPL FIG. 8; 440)
 (IPL FIG. 9; 515)
 (IPL FIG. 10; 325)
 (IPL FIG. 11; 380)
 (IPL FIG. 13; 385)

LATCH ASSEMBLY
 (IPL FIG. 1,2; 480)
 (IPL FIG. 3; 575)
 (IPL FIG. 4; 260)
 (IPL FIG. 6; 505)
 (IPL FIG. 8; 500)
 (IPL FIG. 9; 575)
 (IPL FIG. 11; 440)
 (IPL FIG. 13; 280)

FACE PANEL ASSEMBLY
 (IPL FIG. 1; 415,417)
 (IPL FIG. 2; 415,418)
 (IPL FIG. 3; 490,495)
 (IPL FIG. 4; 325)
 (IPL FIG. 6; 425)
 (IPL FIG. 8; 420)
 (IPL FIG. 9; 465)
 (IPL FIG. 10; 300)
 (IPL FIG. 11; 338)
 (IPL FIG. 13; 340)
 (NOT APPLICABLE TO
 ASSEMBLY 417T3051-86)

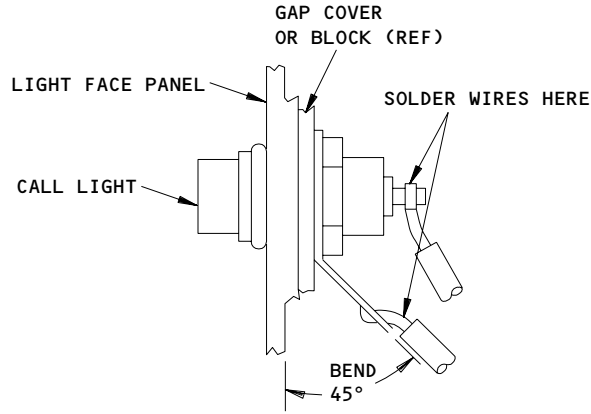
ALL DIMENSIONS ARE IN INCHES

Face Panel Alignment
 Figure 703

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MAINTENANCE MANUAL



IPL FIG. AND ITEM							
	1	2	3	5	6	8	9
PANEL	415,417	415,418	490,495	100	440	435	465
CALL LIGHT	5	5	5	70	5	3	25

Call Light Installation
 Figure 704

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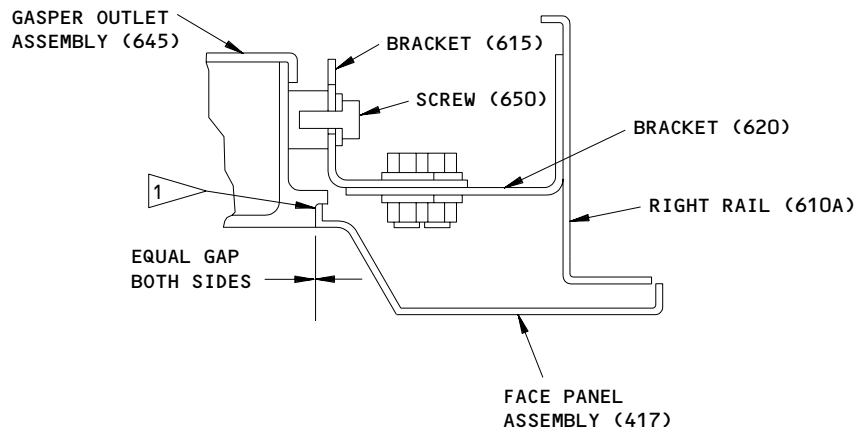
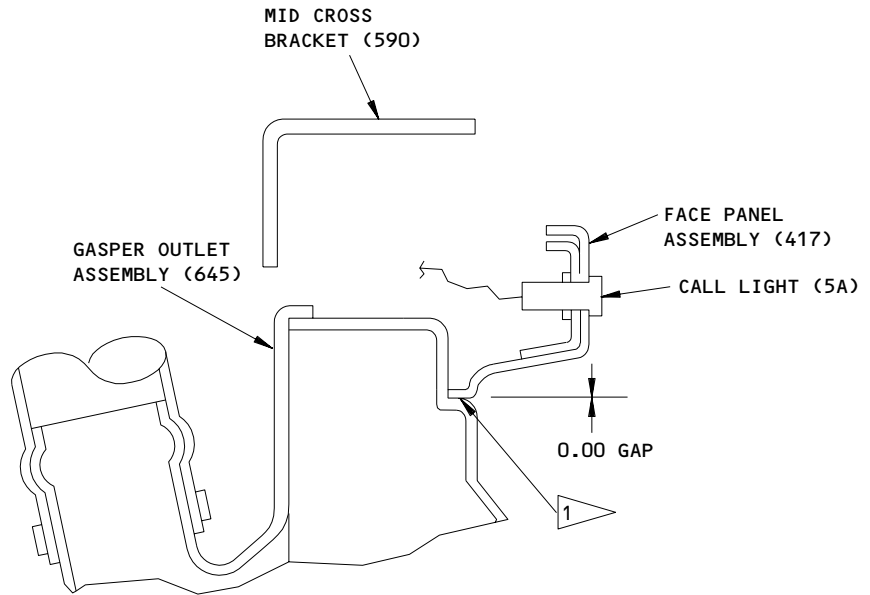
REFER TO FIG. 102 FOR SCHEMATIC DIAGRAMS

Not Used
Figure 705

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01.101



1 CONTACT BETWEEN GASPER OUTLET ASSEMBLY (645) AND FACE PANEL ASSEMBLY (417) SHALL NOT CAUSE MORE THAN 0.01-INCH DEFLECTION OF FACE PANEL ASSEMBLY (417)

ITEM NUMBERS REFER TO IPL FIG. 1
 ALL DIMENSIONS ARE IN INCHES

Gasper Assembly Installation Details
 Figure 706

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
FITS AND CLEARANCES

REF IPL		NAME	TORQUE*	
FIG. NO.	ITEM NO.		POUND-INCHES	POUND-FEET
1	83	SCREW	6-8	
1	145	SCREW	15-20	
2	80	SCREW	6-8	
2	130	SCREW	15-20	
3	125	SCREW	6-8	
3	245	SCREW	15-20	
4	35	SCREW	6-8	
4	115	SCREW	15-20	
6	110	SCREW	6-8	
6	195	SCREW	15-20	
8	75	SCREW	6-8	
8	190	SCREW	15-20	
9	110	SCREW	6-8	
9	195	SCREW	15-20	
10	30	SCREW	6-8	
10	95	SCREW	15-20	
11	65	SCREW	6-8	
11	220	SCREW	15-20	
13	50	SCREW	6-8	
13	120	SCREW	15-20	

* REFER TO SOPM 20-50-01 FOR TORQUE VALUES OF STANDARD FASTENERS.

Torque Table
 Figure 801

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.
2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.
4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.
5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.
 - A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.
 - B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

S5006 KOITO MFG CO LTD
4-8-3 TAKANAWA MINATO KU
TOKYO, 108 JAPAN
FORMERLY V0810B

00779 TYCO ELECTRONICS CORP
2800 FULLING MILL ROAD PO BOX 3608
MIDDLETOWN, PENNSYLVANIA 17057
FORMERLY AMP INC; FORMERLY V04618

01556 EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV
SHELTER ROCK LANE
DANBURY, CONNECTICUT 06810
FORMERLY HELI-COIL DIV OF BLACK AND DECKER

02660 AMPHENOL CORP INDUSTRIAL TECHNOLOGY DIV
358 HALL AVENUE PO BOX 384
WALLINGFORD, CONNECTICUT 06492
FORMERLY BUNKER RAMO CORP, ELTRA CORP AMPHENOL AND
AMPHENOL CORP COMM AND IND DIV

06383 PANDUIT CORPORATION
17301 RIDGELAND AVENUE
TINLEY PARK, ILLINOIS 60477-3048

07109 OAKTRON INDUSTRIES INC
704 30TH STREET
MONROE, WISCONSIN 53566-3522

08524 DEUTSCH FASTENER CORP SEE CODE V97928

08717 SLOAN COMPANY, THE
4835-B COLT ST
VENTURA, CALIFORNIA 93003
FORMERLY IN SUN VALLEY, CA

08806 GENERAL ELECTRIC CO MINIATURE LAMP PRODUCTS DEPT
NELA PARK
CLEVELAND, OHIO 44112

09790 EATON CORP VALVE AND ACTUATOR DIV
2338 ALASKA AVENUE
EL SEGUNDO, CALIFORNIA 90245-4896
FORMERLY CONSOLIDATED CONTROLS CORPORATION

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

1FF12 CIRCUIT SYSTEMS CO
 2621 COLORADO CIR PO BOX 171322
 ARLINGTON, TEXAS 76017

1GK47 R AND B ELECTRONICS INC
 2374 NW DALLAS STREET
 GRAND PRAIRIE, TEXAS 75050

1047B NORAM CORP
 204 SOUTH MOTOR AVENUE
 AZUSA, CALIFORNIA 91702

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
 1224 EAST WARNER AVENUE PO BOX 2157
 SANTA ANA, CALIFORNIA 92707-0157
 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS
 TOWNSEND DIV OF TEXTRON INC V71087

12357 BURNDY CORP OMATON DIV SEE BURNDY CORP V09922

13556 LABINAL COMPONENTS AND SYS CINCH MILITARY AEROSPACE DIV
 8821 SCIENCE CENTER DRIVE
 MINNEAPOLIS, MINNESOTA 55428-3619
 FORMERLY TRW CINCH MFG CO, FORMERLY IN NEW HOPE, MINNESOTA
 FORMERLY CINCH CYLINDRICAL DIV OF LABINAL COMP & SYS

15653 ALOCA GLOBAL FASTEMERS INC DIV KAYNARE PRODUCTS
 800 S STATE COLLEGE BLVD
 FULLERTON, CALIFORNIA 92831-3001
 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
 FORMERLY FAIRCHILD FASTENERS KAYNAR DIV

17744 GULTON IND LUMINATOR DIV SEE LUMINATOR HOLDING VOVDA9

28520 HEYCO PRODUCTS INC
 1800 INDUSTRIAL WAY N
 TOMS RIVER, NEW JERSEY 08755-4809
 FORMERLY HEYMAN MFG CO.; FORMERLY HAYCO MOLDED PRODUCTS

29372 FAIRCHILD IND INC AEROSP FSTNRS DIV SOUTHBAY OPNS/TRIDAIR
 3000 WEST LOMITA BLVD
 TORRANCE, CALIFORNIA 90505-5103
 FORMERLY CALFAX INC V11907; NEWTON INSERT CO V98004;REXNORD
 INC SPECIALTY FASTENER DIV AND DELRON CO V82831; REXNORD
 INC TRIDAIR IND

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VENDORS

33483 TJ ELECTRONICS DIV OF TRANSTECHNOLOGY CORP
611 109TH STREET
ARLINGTON, TEXAS 76005
FORMERLY TJ ELECTRONICS

46384 PENN ENGINEERING AND MFG CORP
OLD EASTON ROAD PO BOX 1000
DANBORO, PENNSYLVANIA 18916
FORMERLY IN DOYLESTOWN, PENNSYLVANIA

52152 MINNESOTA MINING AND MFG CO IND TAPE AND SPECIALITIES DIV
3M CENTER
ST. PAUL, MINNESOTA 55144-1000
FORMERLY INDUSTRIAL SPECIALTIES DIV

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405
FORMERLY IN SYLMAR, CALIFORNIA

53670 ROCKWELL COLLINS
2001 WEST MISSION BLVD
POMONA, CALIFORNIA 91766-1020
FORMERLY HUGHES AIRCRAFT MICROELECTRONIC SYS

54473 MATSUSHITA ELECTRIC CORP OF AMERICA
2 PANASONIC WAY M/S 74-4
SECAUCUS, NEW JERSEY 07094
FORMERLY IN BOTHELL, WASHINGTON

56501 THOMAS AND BETTS CORP
8155 T AND B BLVD
MEMPHIS, TENNESSEE 38125
FORMERLY V 06865 AND V59730 THOMAS AND BETTS CORP

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
 301 HIGHLAND AVE
 JENKINTOWN, PENNSYLVANIA 19046
 FORMERLY STANDARD PRESSED STEEL

59703 SEE V18843

59730 SEE V56501

60119 MONADNOCK CO THE
 18301 ARENTH AVENUE
 ROWLAND HEIGHTS, CALIFORNIA 91748-1288
 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076
 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV
 FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530
 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

62554 SIMMONDS MECAERO FASTENERS INC
 1734 SEQUOIA AVENUE
 ORANGE, CALIFORNIA 92668

7N929 PRIDE ELECTRONICS INC
 175 CENTRAL AVENUE
 FARMINGDALE, NEW YORK 11735-6606

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
 FASTENER TOWNSEND DIV V11815

71286 ALCOA GLOBAL FASTENERSS INC
 3014 W LOMITAA BLVD
 TORRANCE, CALIFORNIA 90505
 FORMERLY REXNORD INC SPECIALITY FASTENER DIV IN HASBROUCK
 HEIGHTS, NEW JERSEY

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VENDORS

72794 DFCI SOLUTIONS INC
425 UNION BLVD
WEST ISLIP, NEW YORK 11795-3116
FORMERLY DZUS FASTENER

72962 HARVARD INDUSTRIES INC
3 WERNER WAY SUITE 210
LEBANON, NEW JERSEY 08833
FORMERLY ESNA V7A079
FORMERLY ELASTIC STOP NUT IN UNION, NJ

75345 KIRKHILL RUBBER CO
300 EAST CYPRESS STREET
BREA, CALIFORNIA 92821-4097
FORMERLY L.A. STANDARD RUBBER CO V84914

76381 MINNESOTA MINING AND MFG CO
3M CENTER
ST. PAUL, MINNESOTA 55144-1000
FORMERLY MINNESOTA MINING & MFG CO BUSINESS PRODUCTS
SALES DIV V28218

79550 MURPHY INDUSTRIES INC
2801 ROCKCREEK PARKWAY PO BOX 7499
NORTH KANSAS CITY, MISSOURI 64116
FORMERLY WHITAKER CABLE CORPORATION

80539 SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA
2701 SOUTH HARBOR BOULEVARD
SANTA ANA, CALIFORNIA 92704-5803
FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
AND STANDARD PRESSED STEEL WESTERN DIV V17279

84914 LOS ANGELES STD RUBBER CO SEE KIRKHILL RUBBER CO V75345

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VENDORS

91812 ESTERLINE MASON
13955 BALVOA ROAD
SYLMAR, CALIFORNIA 91342
FORMERLY JANCO CORPORATION

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3010 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5102
FORMERLY VOI-SHAN IN CULVER CITY, CALIF

95272 STILLMAN SEL CORP
6020 AVENIDA ENCINAS
CARLSBAD, CALIFORNIA 92009-1001
FORMERLY SARGENT IND

97393 SHUR-LOK CORPORATION
2541 WHITE ROAD PO BOX 19584
IRVINE, CALIFORNIA 92623-9584
FORMERLY SHUR LOK CORP VB0060
FORMERLY IN SANTA ANA, CALIFORNIA 92714

97464 INDUSTRIAL RETAINING RING COMPANY
57 CORDIER STREET
IRVINGTON, NEW JERSEY 07111-4035

99742 PERMACEL DIVISION JOHNSON AND JOHNSON
US HIGHWAY MO 1 PO BOX 671
NEW BRUNSWICK, NEW JERSEY 08903
FORMERLY JOHNSON AND JOHNSON, INC PERMACEL DIV
FORMERLY PERMACEL TAPE CORP

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REFERENCE DESIGNATOR INDEX (SEE SCHEMATIC DIAGRAM)		
REFERENCE DESIGNATOR	PART NUMBER	FIG-ITEM
S1	L18366-12	11-185
S2	L18366-12	185
S3	L18366-12	185

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960-8		7	5	2
AN960JD10		6	280A	4
AN960JD6L		6	120	2
AN960JD8		1	48	6
		3	87	2
		3	88	2
		6	205	2
		8	55	3
		8	57	3
AN960KD10		4	195	4
AN960KD416		4	180	2
AN960KD6L		4	45	2
		4	405	4
		10	335	4
AN960KD8		4	125	2
		5	40	1
AN960PD10		1	235A	4
		1	655	4
		2	215A	4
		2	660	4
		3	330	4
		8	275	4
AN960PD416		1	224	2
		2	183	2
		3	310	2
		6	260	2
		8	255	2
AN960PD6		3	225	2
		8	170	2
AN960PD6L		1	88	2
		1	447	4
		2	82	2
		2	442	4
		3	135	2
		3	525	4
		8	85	2
		9	525	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960PD8		1	92	1
		1	150	2
		1	570	4
		1	635	8
		2	92	1
		2	135	2
AN960PD8		2	590	4
		2	640	8
		3	155	1
		3	255	2
		3	675	4
		6	140	1
		6	605	4
		8	105	1
		8	200	2
		9	200	2
		9	700	4
AN960PD8L		1	487	4
		2	487	4
		3	590	4
		6	520	4
		9	590	4
A11330-6-82		1	444	4
BACB15BA3AD		1	580	8
		1	600	8
BACB15BB3AD		1	595	8
BACB30LH3-4		4	392	2
		5	20A	2
		10	320	2
		12	65	2
		4	392A	2
BACB30LH3-6		13	365	2
BACC10DK3		2	65	1
		9	95	1
BACC10DK4		1	65	3
		2	70	1
		3	110	1
		3	115	1
		5	50	1
		6	75	3
		8	70	3
		9	100	1
		11	60	2
		12	40	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACC10GH08		1	30	1		
		2	30	1		
		3	55	1		
		4	20	1		
		6	25	1		
		8	20	1		
		BACC10GH08		9	55	1
				10	15	1
11	15			1		
13	35			1		
BACC45FN10D5P		3	20	1		
		11	150	1		
BACC45FN12D12P		3	35A	1		
		11	155	1		
BACC45FT8-2P		1	25A	1		
		2	25A	1		
		3	50A	1		
		4	15A	1		
		6	15A	1		
		8	10A	1		
		BACC63BN8-2P		1	25	1
				2	25	1
3	50			1		
4	15			1		
6	15			1		
8	10			1		
9	50			1		
10	10			1		
11	10			1		
13	30			1		
BACD40P4A200				1	660A	1
				2	670	1
BACD40P4A360				1	660C	1
		2	670A	1		
BACG20ZA000050		1	433A	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACG20ZA000200		2	435D	1
		9	505	1
BACG20ZA000275		1	433J	1
		6	433	1
		8	438	1
BACG20ZA000375		1	433P	1
		6	444	1
		8	438J	1
BACG20ZA000450		2	436	1
		9	510	1
BACG20ZA000675		1	434E	1
		6	442B	1
		8	439B	1
		11	370	1
		11	365	1
BACG20ZA000700		1	434L	1
		2	434A	1
BACG20ZA000750		6	441B	1
		8	437B	1
		9	500	1
		11	360	1
		1	433	1
BACG20ZM0200B		2	433	1
		9	15	1
BACJ40A11-12		13	15	1
		1	444	4
BACN10FX84				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JC04		3	15	2
		3	30	2
BACN10JC08		11	165	4
		1	55	3
		1	93	1
		1	640	4
		2	55	2
		2	93	1
		2	645	4
		3	90	1
		3	95	1
		3	160	1
		4	70	1
		6	65	3
		6	145	1
		8	60	3
		8	110	1
		9	85	2
		9	145	1
BACN10JN06		10	65	1
		11	50	2
		11	100	1
		13	85	1
		1	265	3
		2	265	1
		4	240	3
		6	320	3
		7	120	3
		8	315	3
BACN10JN06		9	345	1
		10	230	3
		13	260	3
BACN10JN08		1	575	4
		2	550	4
		2	575	2
		2	610	4
		3	690	4
		6	620	4
		8	615	4
		9	655	4
		9	685	2
		9	715	4
		11	560	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACN10JN4		1	255H	2		
		2	237	2		
		3	350	2		
		4	220	2		
		6	300	2		
		8	295	2		
		9	300	2		
		10	195	2		
		11	325	2		
		13	225	2		
		BACN10JP06B		2	290	2
				9	370	2
		BACN10JP08B		2	552A	4
BACN10KB08		1	546	4		
		3	655	4		
		6	585	4		
		8	580	4		
		11	530	4		
		12	105	4		
BACN10YR08 BACP20BA1		12	35	2		
		1	60	3		
		2	60	1		
		3	100	1		
		3	105	1		
		5	45	1		
		6	70	3		
		8	65	3		
		9	90	1		
		11	55	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR15BA3AD		1	255G	4
		1	270A	6
BACR15BA3AD		1	540	2
		1	551	8
		2	232	4
		2	260	2
		2	280A	3
		2	285	4
		2	455	8
		2	540	6
		2	545	8
		2	565	3
		2	570	4
		2	605	8
		3	345	4
		3	497J	3
		3	550	8
		3	645	6
		3	650	8
		3	685	8
		4	215	4
		4	235	6
		4	430	8
		4	440	4
		6	295	4
		6	315	6
		6	480	8
		6	575	6
		6	580	8
		6	615	8
		7	110	6
		8	290	4
		8	310	6
		8	422J	3
		8	475	8
		8	570	2
		8	575	8
		8	610	8
		9	295	4
		9	340	2
		9	360	3
		9	365	4
		9	550	8
		9	645	6
		9	650	8
		9	675	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR15BA3AD		9	680	4
		9	710	8
		10	190	4
		10	225	6
		10	360	8
		11	320	4
		11	415	8
		11	520	6
		11	525	8
		11	555	8
		12	100	8
		13	220	4
		13	255	6
BACR15BA4AD		13	420	8
		13	430	4
		1	250A	4
BACR15BB3AD		1	625	6
		2	230	4
		1	285	10
		1	460	8
		1	545A	4
		2	255	4
		2	612	16
		3	695	16
		4	245	10
		4	450	16
		6	325	10
		6	625	16
		7	115	10
BACS12BP0BP6		8	320	10
		8	572	4
		8	620	16
		9	335	4
		9	720	16
		10	235	10
		10	370	16
		11	565	16
		13	265	10
		13	440	16
BACS12BP08BP6		8	100A	1
	1	91A	1	
	1	230E	4	
	2	91A	1	
	2	210C	4	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS12BP08BP6		4	60A	1
		4	190C	4
		6	135A	1
		6	275B	4
BACS12ES1-20		4	394	2
		5	20B	2
		12	75	2
		13	375	2
BACS13S149C		1	95	2
		2	95	2
		3	170	2
		4	75	2
		6	150	2
		8	115	2
		9	150	1
		9	155	1
		10	70	1
		11	105	2
		13	90	1
		13	92	1
	BACT12AR202		3	40
		3	210	4
		8	155	4
		11	175	2
		11	170	6
BACT12AR204		11	180	3
BACT12AR222		4	393	2
BACW10CC3		5	23	2
		12	70	2
		13	370	2
		12	30	2
		8	650	1
		3	735	1
BACW10P4L		3	740	1
BAC27TPPS4677		11	740	1
BAC27TPPS5186		1	5A	1
BAC27TPPS5187		2	5A	1
BAC27TPPS5187		5	70	1
BAC27TPPS5948		6	5	1
BCREF5417		8	3	1
		9	25	1
		12	120	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BRFM20A06L		1	265	3		
		2	265	1		
BRFM20A06L		4	240	3		
		6	320	3		
		7	120	3		
		8	315	3		
		9	345	1		
		10	230	3		
		13	260	3		
		BRFM20A08		1	575	4
				2	550	4
				2	575	2
				2	610	4
				3	690	4
				6	620	4
8	615			4		
9	655			4		
9	685			2		
9	715			4		
11	560			4		
BRFM20A4		9	300	2		
		10	195	2		
		11	325	2		
		13	225	2		
		3	15	2		
BRH10A04		3	30	2		
		11	165	4		
BRH10A08		1	55	3		
		1	93	1		
		1	640	4		
		2	55	2		
		2	93	1		
		2	645	4		
		3	90	1		
		3	95	1		
		3	160	1		
		4	70	1		
		6	65	3		
		6	145	1		
		8	60	3		
		8	110	1		
		9	85	2		
		9	145	1		
10	65	1				
11	50	2				
11	100	1				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRH10A08		13	85	1
BRM100A06L		2	290	2
		9	370	2
BRM100A08		2	552A	4
BR1000A08		1	546	4
		3	655	4
		6	585	4
		8	580	4
		11	530	4
		12	105	4
CA1313-1-20P		4	394	2
		5	20B	2
		12	75	2
		13	375	2
CD12E		9	15	1
		13	15	1
C0909A08-02PN		1	25	1
		2	25	1
		3	50	1
		4	15	1
		6	15	1
		8	10	1
		9	50	1
		10	10	1
		11	10	1
		13	30	1
DV7900-10		4	393	2
		5	23	2
		12	70	2
		13	370	2
FHA832-6		7	30	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
FH632-6C		3	498J	2		
		8	423J	2		
FH832-10C		6	427	4		
		1	95	2		
GSC149		2	95	2		
		3	170	2		
		4	75	2		
		6	150	2		
GSC149		8	115	2		
		9	150	1		
		9	155	1		
		10	70	1		
		11	105	2		
		13	90	1		
		13	92	1		
		H10-04BAC		3	15	2
				3	30	2
				11	165	4
		H10-08BAC		1	55	3
1	93			1		
1	640			4		
2	55			2		
2	93			1		
2	645			4		
3	90			1		
3	95			1		
3	160			1		
4	70			1		
6	65			3		
6	145			1		
8	60			3		
8	110	1				
9	85	2				
9	145	1				
10	65	1				
11	50	2				
11	100	1				
13	85	1				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
H52732-08 K2000-08		12	35	2	
		1	546	4	
		3	655	4	
		6	585	4	
		8	580	4	
		11	530	4	
		12	105	4	
	LH3858-82 L18366-12		12	35	2
			3	45	1
	MABMSAC		11	185	3
			1	75A	3
			2	75A	3
		3	120A	3	
		6	77A	3	
MF1000-06BAC		1	265	3	
		2	265	1	
		4	240	3	
		6	320	3	
		7	120	3	
		8	315	3	
		9	345	1	
		10	230	3	
		13	260	3	
	MF1000-08BAC		1	575	4
			2	550	4
			2	575	2
			2	610	4
		3	690	4	
		6	620	4	
		8	615	4	
		9	655	4	
		9	685	2	
		9	715	4	
		11	560	4	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
MF1000-4BAC		1	255H	2		
		2	237	2		
		3	350	2		
		4	220	2		
		6	300	2		
		8	295	2		
		9	300	2		
		10	195	2		
		11	325	2		
		13	225	2		
		MF53049-06		9	345	1
				13	260	3
		MF53049-08		9	655	4
9	685			2		
9	715			4		
MF53049-4		9	300	2		
		13	225	2		
MK2000-06BAC		2	290	2		
		9	370	2		
MK2000-08BAC MS20253-2-690		2	552A	4		
		1	155	1		
		2	140	1		
		3	260	1		
		4	130	1		
		6	210	1		
		8	205	1		
		9	210	1		
		10	110	1		
		11	235	1		
		13	135	1		
MS20253P2-095		1	500A	2		
		2	500A	2		
		3	605	2		
		6	535	2		
		8	530	2		
		9	605	2		
		11	470	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
MS20253P2-320		1	185	2	
		2	170	2	
		3	290	2	
		4	160	2	
		6	240	2	
		8	235	2	
		9	240	2	
		10	140	2	
		11	265	2	
		13	165	2	
	MS20253P2-54		1	310	2
			1	495	2
			2	320	2
		2	495	2	
		3	380	2	
		3	600	2	
		4	280	2	
		6	360	2	
		6	530	2	
		7	75	2	
		8	355	2	
		8	525	2	
		9	400	2	
MS20253P2-54 MS20253P2-76		9	600	2	
		10	260	2	
		11	465	2	
		11	730	2	
		13	300	2	
		1	315	2	
		1	500	2	
		2	325	2	
		2	500	2	
		3	385	2	
		4	285	2	
		6	365	2	
		7	80	2	
	8	360	2		
	9	405	2		
	10	265	2		
	11	735	2		
	13	305	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS20659-102		10	75A	1
		11	110A	1
MS20659-104		1	98	1
		2	98	1
		4	77	1
		6	152	1
		8	116	1
		9	160	1
		13	95	1
MS21042L08		1	443	4
		6	100	4
MS25082-1		1	449	4
		2	444	4
		3	215	2
		3	535	4
		4	415	4
		6	88	2
		6	465	4
		8	160	2
		8	460	4
		9	535	4
		10	345	4
		11	190	2
		11	400	4
13	405	4		
MS25082-2		7	15	2
MS3367-1-9		1	10E	1
		2	10D	1
		3	5B	1
		3	9	1
		6	10B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
MS3367-1-9 MS3367-4-9		8	5B	7	
		1	10G	1	
		2	10F	1	
		4	10A	1	
		6	10D	1	
		8	5D	7	
		9	30	1	
		10	5	1	
		11	5	1	
		13	25	1	
	MS35333-37		1	86	2
			1	448	4
			2	82G	2
		2	443	4	
		3	130	2	
		3	220	2	
		3	530	4	
		4	40	2	
		4	410	4	
		6	87	1	
		6	115	2	
		6	460	4	
		8	80	2	
		8	165	2	
		8	455	4	
		9	120	2	
		9	530	4	
		10	35	2	
		10	340	4	
		11	70	2	
	11	195	2		
	11	395	4		
	13	55	2		
	13	400	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
MS35333-38		1	147A	2	
		1	237	4	
		1	486	4	
		2	137	2	
		2	217	4	
		2	486	4	
		3	250	2	
		3	335	4	
		3	585	4	
		4	120	2	
		4	200	4	
	MS35333-38		6	200	2
			6	285	4
			6	515	4
		7	10	2	
		8	195	2	
		8	280	4	
		8	510	4	
		9	205	2	
		9	280	4	
		9	585	4	
		10	100	2	
		10	175	4	
		11	225	2	
		11	310	4	
MS35649-282		11	450	4	
		13	125	2	
		13	205	4	
		1	240	4	
		2	220	4	
		3	340	4	
		4	205	4	
		6	290	4	
		8	285	4	
		9	285	4	
		10	180	4	
	11	315	4		
	13	210	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS103420-3 NAS1149DN616J		5	27	2
		1	88A	2
		1	447A	4
		2	82A	2
		4	45A	2
		6	120A	2
		6	455A	4
		8	85A	2
		8	450A	4
		9	115	2
		10	40	2
		11	75	2
		11	390	4
		13	60	2
NAS1149DN616K		4	405A	4
		10	335A	4
		13	395	4
NAS1149DN632H NAS1149DN632H NAS1149DN632J		9	10	2
		13	10	2
		1	690	3
		2	243M	3
		4	226K	3
		6	306K	3
		8	55B	3
		8	170A	2
		8	302A	3
		9	315	2
		10	210	3
		11	200	2
		13	240	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1149DN816J		1	487A	4
		6	520A	4
		8	515A	4
NAS1149DN832J		11	455	4
		1	48B	6
		1	92A	1
		1	150A	2
		1	442	4
		1	570A	4
		1	635A	8
		2	47A	4
		2	92A	1
		4	65A	1
		4	125A	2
		6	60A	3
		6	140A	1
		6	205A	2
		6	605A	4
		8	55A	3
		8	57A	3
		8	105A	1
		8	200A	2
		8	600A	4
	9	75	4	
	9	140	1	
	10	60	1	
	10	105	2	
	11	45	4	
	11	95	1	
	11	230	2	
	11	545	4	
	12	25	3	
	13	80	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1149DN832J		13	130	2
NAS1149D0363J		1	235C	4
		2	215C	4
		4	195B	4
		6	280B	4
		8	275B	4
		9	275	4
		10	170	4
		11	305A	4
		13	200	4
NAS1149D0463J		1	224B	2
		2	183C	2
		6	260A	2
		8	255B	2
		9	260	2
		10	157	2
		11	285A	2
		13	185	2
NAS1149FN632P		6	85A	2
NAS1149FN832P		6	95A	4
NAS1388-2		2	12	3
		9	35	1
NAS1515K4H		2	4	1
NAS1801-04-4		3	14	2
		3	25	2
		11	160	4
NAS1801-06-4		1	446A	4
		2	441A	4
		3	520A	4
		4	400A	4
		6	450A	4
		8	445A	4
		9	520	4
		11	385	4
		13	390	4
NAS1801-06-5		6	80	2
		10	330	4
NAS1801-06-6		1	83A	2
		2	80A	2
		3	125	2
		4	35	2
		6	110	2
		8	75	2
		9	110	2
		10	30	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
NAS1801-06-6		11	65	2		
		13	50	2		
NAS1801-06-7		1	685	3		
		2	243G	3		
		4	226B	3		
		6	306B	3		
		8	301B	3		
		9	310	2		
		10	205A	3		
		13	235	2		
		NAS1801-06-9		9	5	1
				13	5	1
NAS1801-08-3		5	75	3		
NAS1801-08-5		1	485A	4		
		2	115A	6		
		2	485A	4		
		3	580	4		
		6	510	4		
		8	505	4		
		9	580	4		
		11	445	4		
		NAS1801-08-6		1	145A	2
				2	130A	2
3	245			2		
4	115			2		
5	35			1		
6	195			2		
8	190			2		
9	195			2		
10	95			2		
11	220			2		
12	93			2		
13	120			2		
NAS1801-08-7				1	135	4
		1	565	4		
		1	630A	4		
		2	115	6		
		2	585	4		
		2	635	4		
		3	205	4		
		3	670	4		
		6	185	4		
		6	600	4		
		8	150	4		
8	595	4				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
NAS1801-08-7		9	180	6		
		9	695	4		
		11	125	4		
		11	540	4		
NAS1801-3-7		1	650	4		
		2	655	4		
NAS1801-4-7		6	255	2		
NAS1801-4-8		1	223A	2		
		2	182	2		
		3	305	2		
		4	175	2		
		8	250	2		
		9	255	2		
		10	155	2		
		11	280	2		
		13	180	2		
		NAS1836-08-07		5	90	8
				12	135	4
8	50A			3		
NAS42DD3-16		11	40	2		
NAS43DD3-16		1	50	3		
		2	50	2		
		3	80	1		
		3	85	1		
		6	55	3		
		9	80	2		
		12	15	1		
NAS514P832-10		1	45A	3		
NAS514P832-12		2	45A	2		
		3	70A	1		
		3	75A	1		
		6	50A	3		
		8	45	3		
		9	70	2		
		9	70	2		
		11	35	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS514P832-3		3	370	2
NAS514P832-4		1	295D	2
		2	310C	2
		4	265A	2
		6	345A	2
		7	53	2
		8	340A	2
		9	390	2
NAS514P832-4		10	245	2
		11	697	2
		13	285	2
NAS514P832-5		1	300B	2
		2	305B	2
		3	365	2
		4	270	2
		6	350	2
		7	58	2
		8	345	2
		9	385	2
		10	250	2
		11	698	2
		13	290	2
NAS514P832-6		1	91	1
		1	230B	4
		2	91	1
		2	210B	4
		3	150	1
		4	60	1
		4	190B	4
		6	135	1
		6	275A	4
		7	60	2
		8	100	1
		8	270A	4
		9	270	4
		10	55A	1
		10	165	4
		11	300	4
		13	195	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS514P832-7		5	5	4
		12	20	5
NAS514P832-8		1	91B	1
		1	230F	4
		2	91C	1
		2	210D	4
		3	325	4
		4	60C	1
NAS514P832-8		6	135B	1
		6	275	4
		7	55	2
		8	100C	1
		8	270	4
		9	135	1
		11	90	1
		13	75	1
NS103198-62		2	290	2
		9	370	2
NS103198-82		2	552A	4
NS103218-048		1	255H	2
		2	237	2
		3	350	2
		4	220	2
		6	300	2
		8	295	2
		9	300	2
		10	195	2
		11	325	2
		13	225	2
NS103218-62		1	265	3
		2	265	1
		4	240	3
		6	320	3
		7	120	3
		8	315	3
		9	345	1
		10	230	3
		13	260	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NS103218-82		1	575	4
		2	550	4
		2	575	2
		2	610	4
		3	690	4
		6	620	4
		8	615	4
		9	655	4
		9	685	2
		9	715	4
		11	560	4
NS103420-3		4	394M	2
		10	322	2
		12	80	2
		13	380	2
NS202101-40		3	15	2
		3	30	2
NS202101-82		11	165	4
		1	55	3
		1	93	1
		1	640	4
		2	55	2
		2	93	1
		2	645	4
		3	90	1
		3	95	1
		3	160	1
		4	70	1
		6	65	3
		6	145	1
8	60	3		
8	110	1		
9	85	2		
9	145	1		
10	65	1		
11	50	2		
11	100	1		
13	85	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
NV365W7 N2088		8	647C	1	
		1	60	3	
		2	60	1	
		3	100	1	
		3	105	1	
		5	45	1	
		6	70	3	
		8	65	3	
		9	90	1	
		11	55	2	
		12	35	2	
	PLH508 P5VAC8962 P55		6	105A	1
		1	675	1	
		2	685	1	
		3	725	1	
		4	480	1	
		6	655	1	
		8	647	1	
		9	750	1	
		12	150A	1	
		13	475	1	
RBEJ11-12			9	15	1
			13	15	1
RDAM8001A			3	230A	1
		8	175A	1	
RDAX5301A		11	205A	1	
		1	695A	1	
		4	227	1	
		6	307	1	
		8	303	1	
		10	215	1	
		13	245	1	
RDAX5303 RDAX5401A		1	695B	1	
		2	244	1	
RMA9207-82		9	320	1	
		1	546	4	
		3	655	4	
		6	585	4	
		8	580	4	
		11	530	4	
		12	105	4	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
RMA9207M62		2	290	2		
		9	370	2		
RMA9207M82		2	552A	4		
RMF9201M4		1	255H	2		
		2	237	2		
		3	350	2		
		4	220	2		
		6	300	2		
		8	295	2		
		9	300	2		
		10	195	2		
		11	325	2		
		13	225	2		
		RMF9201M62		1	265	3
				2	265	1
				4	240	3
6	320			3		
7	120			3		
8	315			3		
9	345			1		
10	230			3		
13	260			3		
RMF9201M62 RMF9201M82				1	575	4
		2	550	4		
		2	575	2		
		2	610	4		
		3	690	4		
		6	620	4		
		8	615	4		
		9	655	4		
		9	685	2		
		9	715	4		
		11	560	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RMLH9075-40W		3	15	2
		3	30	2
RMLH9075-82W		11	165	4
		1	55	3
		1	93	1
		1	640	4
		2	55	2
		2	93	1
		2	645	4
		3	90	1
		3	95	1
		3	160	1
		4	70	1
		6	65	3
		6	145	1
		8	60	3
		8	110	1
		9	85	2
		9	145	1
		10	65	1
		11	50	2
		11	100	1
13	85	1		
RM52LHA4972-6-8		1	444	4
RT4		1	256H	2
R4T		2	190	2
SL211-08-1		1	444	4
SL6164-08-3		1	425	4
		2	425	4
		3	505	4
		6	435	4
		8	430	4
		9	475	4
SL6164-08-3		1	10F	1
SST15MM		2	10E	1
		3	5C	1
		3	10A	1
		6	10C	1
		8	5C	7

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
STBP19H1A		1	75A	3
		2	75A	3
		3	120A	3
		6	77A	3
SZ7105		1	60	3
		2	60	1
		3	100	1
		3	105	1
		5	45	1
		6	70	3
		8	65	3
		9	90	1
		11	55	2
S220T111-501		1	695A	1
		4	227	1
		6	307	1
		8	303	1
		10	215	1
		13	245	1
S220T111-503		1	695B	1
S220T111-601		2	244	1
S222T102-101		9	320	1
		3	230A	1
S3-150		8	175A	1
		11	205A	1
		1	455	4
		2	460	4
		3	555	4
		4	435	4
		6	485	4
		8	480	4
		9	555	4
		11	420	4
13	425	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
S417T402-3		1	80D	1		
		2	85C	1		
		4	50	1		
		6	125A	1		
		S417T402-4		1	80C	1
				2	85B	1
3	140			1		
4	50A			1		
6	125			1		
8	90			1		
S417T505-2		9	125	1		
		10	45	1		
		11	80	1		
		13	65	1		
		1	130A	1		
		3	200	1		
		5	80	1		
		6	180	1		
		8	145	1		
		11	745	1		
		12	125	1		
		81	1	RF		
		S417T505-4		2	120A	2
2	122			1		
9	185			2		
80	1			RF		
TJEJ40A11-12		9	15	1		
		13	15	1		
TY90		1	10D	1		
		2	10C	1		
		3	5A	1		
		3	8	1		
		6	10A	1		
		8	5A	7		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
TY903-5		1	10C	1		
		2	10B	1		
		3	5	1		
		3	6	1		
		6	10	1		
		8	5	7		
		T6S440J		3	15	2
				3	30	2
T6S832J		11	165	4		
		1	55	3		
T6S832J		1	93	1		
		1	640	4		
		2	55	2		
		2	93	1		
		2	645	4		
		3	90	1		
		3	95	1		
		3	160	1		
		4	70	1		
		6	65	3		
		6	145	1		
		8	60	3		
		8	110	1		
		9	85	2		
		9	145	1		
		10	65	1		
		11	50	2		
11	100	1				
13	85	1				
T6113C832		12	35	2		
		2	290	2		
T8077S632		9	370	2		
		2	552A	4		
T8077S832		1	546	4		
T8109S832		3	655	4		
		6	585	4		
		8	580	4		
		11	530	4		
		12	105	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
T8124S06S		1	265	3		
		2	265	1		
		4	240	3		
		6	320	3		
		7	120	3		
		8	315	3		
		9	345	1		
		10	230	3		
		13	260	3		
		T8124S08S		1	575	4
				2	550	4
				2	575	2
				2	610	4
3	690			4		
6	620			4		
8	615			4		
9	655			4		
9	685			2		
9	715			4		
11	560			4		
T8124S4S		1	255H	2		
		2	237	2		
		3	350	2		
		4	220	2		
		6	300	2		
		8	295	2		
		9	300	2		
		10	195	2		
		11	325	2		
		13	225	2		
		VN101A1-82		1	546	4
3	655			4		
6	585			4		
8	580			4		
11	530			4		
12	105			4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
VN201A1-62L		2	290	2		
		9	370	2		
VN201A1-82		2	552A	4		
VN252A048		1	255H	2		
VN252A048		2	237	2		
		3	350	2		
		4	220	2		
		6	300	2		
		8	295	2		
		9	300	2		
		10	195	2		
		11	325	2		
		13	225	2		
		VN252A62L		1	265	3
				2	265	1
				4	240	3
				6	320	3
7	120			3		
8	315			3		
9	345			1		
10	230			3		
13	260			3		
VN252A82				1	575	4
		2	550	4		
		2	575	2		
		2	610	4		
		3	690	4		
		6	620	4		
		8	615	4		
		9	655	4		
		9	685	2		
		9	715	4		
		11	560	4		
VN303A40		3	15	2		
		3	30	2		
VN303A82		11	165	4		
		1	55	3		
		1	93	1		
		1	640	4		
		2	55	2		
		2	93	1		
		2	645	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN303A82		3	90	1
		3	95	1
		3	160	1
		4	70	1
		6	65	3
		6	145	1
		8	60	3
		8	110	1
		9	85	2
		9	145	1
		10	65	1
		11	50	2
		11	100	1
Y0C90		13	85	1
		1	95	2
		2	95	2
		3	170	2
		4	75	2
		6	150	2
		8	115	2
		9	150	1
		9	155	1
		10	70	1
		11	105	2
		13	90	1
		13	92	1
Z3691-2		6	90A	1
1002AB12		9	15	1
		13	15	1
102SKWLUCSTDFB1		1	5A	1
		2	5A	1
		5	70	1
		6	5	1
		8	3	1
		9	25	1
1103070-120		12	120	1
		1	695	1
1156518-152		8	303A	1
		1	695C	1
1200-25CD		1	465	4
		2	465	4
		3	560	4
		6	490	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
1200-25CD		8	485	4		
		9	560	4		
1200-25ZD		11	425	4		
		1	465A	4		
		2	465A	4		
		3	560A	4		
		6	490A	4		
		8	485A	4		
		9	560A	4		
		11	425A	4		
		1	444	4		
		80	25	2		
		81	20	3		
17-20090-1		1	15	1		
		2	15	1		
		5	65	1		
		6	20A	1		
		8	15	1		
		9	40	1		
		12	5	1		
		1	76	1		
		2	76	1		
		5	55	1		
		6	30	1		
		8	25	1		
17-310-01		9	105	1		
		12	45	1		
		1	20	1		
		2	20	1		
		5	60	1		
		6	35	1		
		8	30	1		
		1	20A	1		
		2	20A	1		
		5	60A	1		
		6	35A	1		
		8	30A	1		
17-529		9	45	1		
		12	10	1		
		1	20	1		
		2	20	1		
		5	60	1		
		6	35	1		
		8	30	1		
		1	20A	1		
		2	20A	1		
		5	60A	1		
		6	35A	1		
		8	30A	1		
17-857		9	45	1		
		12	10	1		
		11	170	6		
		1	41	1		
		2	40	1		
		3	65	1		
		4	30	1		
		2-36153-4 2057		11	170	6
				1	41	1
				2	40	1
				3	65	1
				4	30	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
2057		6	45	1
		8	40	1
		9	65A	1
		10	25	1
		11	30	1
		13	45	1
		214-16N		1
2	235			2
214T4200-13SP		1	645B	1
214T4200-19		2	675A	1
214T4200-2		1	645	1
214T4200-22B		1	645D	1
214T4200-22SP		1	645C	1
214T4200-4SP		2	675	1
214T4200-8		1	645A	1
22395-1		1	425B	4
		9	475A	4
2871		2	40B	1
		9	65	1
3M850		1	680	1
		2	690	1
		3	730	1
		6	660	1
		8	648	1
		9	755	1
		11	750	1
30521		9	15	1
		13	15	1
3590MPA		1	75	3
		2	75	3
		3	120	3
		6	77	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
3735-22B		1	645D	1
387		11	130	1
40G20-11		1	256J	2
		2	200	2
4002-5W		1	256K	2
		2	195	2
417T3012-2		12	115	1
417T3051-10		1	195	1
		2	180	1
		3	300	1
		4	170	1
		6	250	1
		8	245	1
417T3051-10		9	250	1
		10	150	1
		11	275	1
		13	175	1
417T3051-100		4	472B	1
		10	323	2
		13	465A	1
417T3051-1000		12	63	2
417T3051-1001		1	441	4
417T3051-1002		3	7	1
417T3051-11		1	35	1
		2	35	1
		3	60	1
		4	25	1
		6	40	1
		8	35	1
		9	60	1
		10	20	1
		11	25	1
		13	40	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3051-12		1	90	1		
		2	90	1		
		3	145A	1		
		4	55	1		
		6	130A	1		
		8	95A	1		
		417T3051-13		1	115	1
				2	110	1
3	195			1		
4	105			1		
6	175			1		
8	140			1		
9	175			1		
13	110			1		
417T3051-130SP				1	2R	RF
		7	1	RF		
417T3051-178SP		1	2G	RF		
		2	1N	RF		
417T3051-182SP		1	2J	RF		
		3	1B	RF		
417T3051-183SP		1	2K	RF		
		3	1C	RF		
417T3051-184SP		1	2L	RF		
		4	1A	RF		
417T3051-187SP		1	2P	RF		
		5	1A	RF		
417T3051-196SP		1	2Q	RF		
		6	1	RF		
417T3051-198SP		1	2S	RF		
		8	1	RF		
417T3051-23		10	220	1		
417T3051-288		12	130	1		
417T3051-289		12	140	1		
417T3051-290		12	55	1		
417T3051-291		12	85	1		
417T3051-292		12	60	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3051-293		12	90	1
417T3051-295		1	90E	1
		2	90C	1
		4	55C	1
		6	130D	1
		8	95C	1
		9	130A	1
		10	50	1
		11	85	1
		13	70A	1
417T3051-296		1	115A	1
		2	110A	1
		4	105A	1
		6	175A	1
		8	140A	1
		9	175A	1
		10	85	1
		11	120	1
		13	110A	1
417T3051-3		1	260	1
		4	230	1
		6	310	1
		8	305	1
		13	250	1
417T3051-30		7	45	1
417T3051-33		2	245	1
		9	325	1
417T3051-34		1	670	1
417T3051-34		2	680	1
		3	720	1
		4	475	1
		6	650	1
		8	645	1
		9	745	1
		10	395	1
		11	690	1
		13	470	1
417T3051-378SP		1	2U	RF
417T3051-38		1	435A	1
417T3051-380SP		1	3G	RF
		2	1Q	RF
417T3051-381SP		1	2V	RF
		2	1P	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3051-382SP		1	2W	RF
		3	1D	RF
417T3051-383SP		1	2X	RF
		3	1E	RF
417T3051-384SP		1	2Y	RF
417T3051-386SP		1	3B	RF
		4	1B	RF
417T3051-387SP		1	3C	RF
		5	1B	RF
417T3051-39		1	437A	1
417T3051-396SP		1	3D	RF
417T3051-397SP		1	4H	RF
		6	1D	RF
417T3051-398SP		1	3F	RF
		8	1A	RF
417T3051-399SP		1	3H	RF
		2	1R	RF
417T3051-40		2	440A	1
417T3051-400B		1	4Q	RF
		8	1E	RF
417T3051-41		1	225A	1
		2	225A	1
417T3051-428SP		1	3J	RF
417T3051-448SP		1	4K	RF
		8	1D	RF
417T3051-457SP		1	4M	RF
		12	1	RF
417T3051-467SP		1	4N	RF
		12	1A	RF
417T3051-476A		1	4R	RF
		10	1A	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3051-478SP		1	3L	RF
		2	1V	RF
417T3051-481SP		1	3Q	RF
		2	1S	RF
		9	20	1
417T3051-484SP		1	3N	RF
417T3051-486A		13	20	1
417T3051-486SP		1	3U	RF
		4	1C	RF
417T3051-487SP		1	3Z	RF
		5	1C	RF
417T3051-488SP		1	4G	RF
		11	1	RF
417T3051-489B		1	4P	RF
417T3051-49		1	90A	1
		2	90A	1
		3	145	1
		4	55A	1
		6	130	1
		8	95	1
		9	130	1
		13	70	1
417T3051-492SP		1	4L	RF
		2	1W	RF
417T3051-494SP		1	4J	RF
		6	1E	RF
417T3051-495SP		1	3X	RF
		8	1C	RF
417T3051-496SP		1	3M	RF
		6	1C	RF
417T3051-498SP		1	3T	RF
		8	1B	RF
417T3051-499SP		1	3R	RF
		2	1U	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3051-501B		1	4S	RF
		9	1A	RF
417T3051-502B		1	4T	RF
		13	1A	RF
417T3051-56		1	435B	1
		3	515	1
		6	445	1
		8	440	1
		11	380	1
417T3051-57		1	437B	1
417T3051-58		2	440B	1
		9	515	1
417T3051-600SP		1	3Y	RF
417T3051-63		2	440C	1
417T3051-64SP		1	1K	RF
417T3051-65SP		1	1L	RF
417T3051-68		1	225B	1
		2	225B	1
		3	320	1
		4	210	1
		6	270	1
		8	265	1
417T3051-69		1	256	1
		2	185A	1
417T3051-70SP		1	1N	RF
		2	1H	RF
417T3051-74SP		1	1S	RF
		2	1J	RF
417T3051-75SP		1	1T	RF
		2	1K	RF
417T3051-77		2	124	1
417T3051-78SP		1	1U	RF
417T3051-79SP		1	1V	RF
417T3051-80SP		1	1W	RF
		2	1L	RF
417T3051-81SP		1	1X	RF
		2	1M	RF
417T3051-82SP		1	1Y	RF
		3	1	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3051-83SP		1	1Z	RF
		3	1A	RF
417T3051-84SP		1	2	RF
		4	1	RF
417T3051-87SP		1	2C	RF
		5	1	RF
417T3051-88		5	85	1
417T3051-89		5	95	1
417T3051-9		1	190	1
		2	175	1
		3	295	1
		4	165	1
		6	245	1
		8	240	1
		9	245	1
		10	145	1
		11	270	1
		13	170	1
417T3051-90		5	15	2
417T3051-91		5	30	2
417T3051-92		5	10	2
417T3051-93		4	395	1
		10	325	1
		13	385	1
417T3051-94		4	445	2
		10	365	2
		13	435	2
417T3051-95		4	472	1
		10	323A	2
		13	465	1
417T3051-96SP		1	2D	RF
		6	1A	RF
417T3051-98		1	225D	1
		2	225D	1
		4	210A	1
		6	270A	1
		8	265A	1
		9	290	1
		10	185	1
		11	295	1
		13	215	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3051-99		12	50	2
417T3054-21		1	345	1
		3	415	1
		4	315	1
		6	395	1
		7	135	1
		8	390	1
		10	295	1
		11	335	1
		13	335	1
417T3054-27		2	355	1
		9	435	1
417T3054-28		1	440A	1
		2	450A	1
		3	545	1
		4	425	1
		6	475	1
		8	470	1
		9	545	1
		10	355	1
		11	410	1
		13	415	1
417T3054-29		1	445A	1
		2	445A	1
		3	540	1
		4	420	1
		6	470	1
		8	465	1
		9	540	1
		10	350	1
		11	405	1
		13	410	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3054-30		1	255A	1		
		2	240A	1		
417T3054-38		1	255B	1		
		2	240B	1		
		3	355	1		
		4	225	1		
		6	305	1		
		8	300	1		
		9	305	1		
		10	200	1		
		11	330	1		
		13	230	1		
		417T3054-39		1	256G	1
		417T3054-39		2	205A	1
		417T3054-40		1	258	1
2	184			1		
3	315			1		
4	185			1		
6	265			1		
8	260			1		
9	265			1		
10	160			1		
11	290			1		
13	190			1		
417T3054-41				1	407	1
				2	412	1
				3	480	1
		4	380	1		
		6	410	1		
		8	405	1		
		9	455A	1		
		10	310A	1		
		11	345A	1		
		13	350A	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3054-42		1	408	1		
		2	413G	1		
		3	485	1		
		4	385	1		
		6	415	1		
		8	410	1		
		9	460	1		
		10	315	1		
		11	342	1		
		13	355	1		
		417T3054-43		1	257G	1
				2	241	1
		417T3054-44		1	257H	1
2	242			1		
417T3054-45		1	257J	1		
		2	243	1		
417T3054-48		1	255D	1		
		2	240C	1		
		3	355A	1		
		4	225A	1		
		6	305A	1		
		8	300A	1		
		9	305A	1		
		10	200A	1		
		11	330A	1		
		13	230A	1		
		417T3054-71		1	407A	1
				2	412A	1
				3	480B	1
4	380A			1		
6	410A			1		
8	405A			1		
9	455			1		
10	310			1		
11	345			1		
13	350			1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3058-102		1	480	2		
		2	480	2		
417T3058-105		1	290	2		
		2	300	2		
		3	360	2		
		4	260	2		
		6	340	2		
		7	50	2		
		8	335	2		
		9	380	2		
		10	240	2		
		11	695A	2		
		13	280	2		
		417T3058-11		1	140A	1
				2	125A	1
3	240			1		
4	110			1		
6	190			1		
8	185			1		
9	190			1		
10	90			1		
11	215			1		
13	115			1		
417T3058-111				1	340	2
				2	350	2
417T3058-111				3	410	2
		4	310	2		
		6	390	2		
		7	105	2		
		8	385	2		
		9	430	2		
		10	290	2		
		11	700	2		
		13	330	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3058-112		1	530	2
		2	530	2
417T3058-114		1	335	2
		1	520	2
		2	345	2
		2	520	2
		3	405	2
		3	625	2
		4	305	2
		6	385	2
		6	555	2
		7	100	2
		8	380	2
		8	550	2
		9	425	2
417T3058-115		9	625	2
		10	285	2
		11	500	2
		11	705	2
		13	325	2
		1	330	2
		1	515	2
		2	340	2
		2	515	2
		3	400	2
		3	620	2
		4	300	2
		6	380	2
6	550	2		
7	95	2		
8	375	2		
8	545	2		
9	420	2		
9	620	2		
417T3058-115		10	280	2
		11	485	2
		11	710	2
417T3058-116		13	320	2
		1	490	2
		2	490	2
		3	595	2
		6	525	2
		8	520	2
		9	595	2
		9	595	2
		11	460	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
417T3058-117		1	305	2	
		2	315	2	
		3	375	2	
		4	275	2	
		6	355	2	
		7	70	2	
		8	350	2	
		9	395	2	
		10	255	2	
		11	715	2	
		13	295	2	
	417T3058-120		1	325	2
			1	510	2
		2	335	2	
		2	510	2	
		3	395	2	
		3	615	2	
		4	295	2	
		6	375	2	
		6	545	2	
		7	90	2	
		8	370	2	
		8	540	2	
		9	415	2	
		9	615	2	
		10	275	2	
		11	480	2	
		11	720	2	
417T3058-121		13	315	2	
		1	320	2	
		1	505	2	
		2	330	2	
		2	505	2	
		3	390	2	
		3	610	2	
		4	290	2	
	417T3058-121		6	370	2
			6	540	2
		7	85	2	
		8	365	2	
		8	535	2	
		9	410	2	
		9	610	2	
		10	270	2	
		11	475	2	
		11	725	2	
		13	310	2	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3058-124		1	180A	1		
		2	165A	1		
		3	285	1		
		4	155	1		
		6	235	1		
		8	230	1		
		9	235	1		
		10	135	1		
		11	260	1		
		13	160	1		
		417T3058-126		1	480A	2
				2	480A	2
				3	575	2
6	505			2		
8	500			2		
9	575			2		
11	440			2		
417T3058-128				1	530A	2
				2	530A	2
		3	635	2		
		6	565	2		
		8	560	2		
		9	635	2		
		11	510	2		
		417T3058-3		1	175	1
				2	160	1
3	280			1		
4	150			1		
6	230			1		
8	225			1		
9	230			1		
10	130			1		
11	255			1		
13	155			1		
417T3058-5				1	160	1
				2	145	1
				3	265	1
		4	135	1		
		6	215	1		
		8	210	1		
		9	215	1		
		10	115	1		
		11	240	1		
		13	140	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3059-1		1	475	4		
		2	475	4		
		3	570	4		
		6	500	4		
		8	495	4		
		9	570	4		
		11	435	4		
		417T3060-11SP		1	350B	1
				2	361	1
3	420			1		
4	325			1		
6	400A			1		
417T3060-12				1	406	1
		2	407	1		
		3	465	1		
		4	375	1		
		6	405	1		
		8	400	1		
417T3060-21SP		1	350C	1		
		2	361A	1		
		3	420B	1		
		4	325A	1		
		6	400	1		
		8	395	1		
417T3060-23		1	410A	1		
		2	410A	1		
417T3060-23SP		3	475A	1		
		4	390B	1		
		6	420	1		
		8	415	1		
		417T3060-3		1	410	1
				2	410	1
3	475			1		
4	390A			1		
417T3060-3SP		6	420A	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3060-33		1	410C	1
		2	410C	1
		9	450	1
417T3060-33SP		4	390D	1
		6	420C	1
		8	415B	1
		13	360	1
417T3060-41SP		1	350D	1
		2	361B	1
		3	420C	1
		4	325B	1
		8	395A	1
417T3060-43		1	410B	1
		2	410B	1
		10	317	1
417T3060-43SP		3	475B	1
		4	390C	1
		8	415A	1
		11	350	1
417T3060-51		11	338	1
		1	350E	1
417T3060-51SP		2	361C	1
		3	420D	1
		4	325C	1
		6	400C	1
		8	395B	1
		9	440	1
		10	300	1
		13	340	1
		1	406A	1
		2	407A	1
		3	465A	1
		4	375A	1
		6	405A	1
8	400A	1		
9	445	1		
10	305	1		
11	340	1		
13	345	1		
417T3060-52		1	406A	1
		2	407A	1
		3	465A	1
		4	375A	1
		6	405A	1
		8	400A	1
		9	445	1
		10	305	1
		11	340	1
		13	345	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3063-1SP		1	415	1
417T3063-101SP		1	417B	1
417T3063-103SP		1	432A	1
417T3063-11SP		1	417A	1
417T3063-111SP		1	417C	1
417T3063-113SP		1	432B	1
417T3063-121SP		2	415A	1
417T3063-123SP		2	430B	1
417T3063-13SP		1	432	1
417T3063-134SP		3	490A	1
417T3063-135SP		3	510B	1
417T3063-136SP		3	495A	1
417T3063-137SP		3	510C	1
417T3063-138SP		6	425	1
417T3063-139SP		6	440	1
417T3063-140SP		8	420	1
417T3063-141SP		8	435	1
417T3063-21		2	415	1
417T3063-23SP		2	430A	1
417T3063-3SP		1	430	1
417T3063-301SP		1	417D	1
417T3063-303SP		1	428	1
417T3063-304SP		1	420B	1
		1	427	1
		2	420A	1
		3	500A	1
		6	430A	1
		8	425A	1
		9	470	1
		9	490	1
417T3063-305A		8	435C	1
417T3063-305SP		1	432E	1
		3	510F	1
		6	440C	1
		8	435B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3063-31		2	418	1
417T3063-311SP		1	417E	1
417T3063-313SP		1	432D	1
417T3063-315SP		1	432F	1
417T3063-321SP		2	415B	1
		9	465	1
417T3063-323SP		2	430C	1
		9	495	1
417T3063-325SP		2	430E	1
		9	480	1
417T3063-33SP		2	432	1
417T3063-331SP		2	415C	1
417T3063-333SP		2	430D	1
417T3063-334SP		3	495B	1
417T3063-335SP		3	510D	1
417T3063-336SP		3	495C	1
		3	510E	1
417T3063-338SP		6	425B	1
417T3063-339SP		6	440B	1
417T3063-34		3	490	1
417T3063-340SP		8	420A	1
417T3063-341SP		8	435A	1
417T3063-342SP		11	355	1
417T3063-347SP		1	426	1
417T3063-349		9	485	1
417T3063-35SP		3	510	1
417T3063-354B		8	421J	1
417T3063-36		3	495	1
417T3063-37SP		3	510A	1
417T3063-38SP		6	425A	1
417T3063-39SP		6	440A	1
417T3063-4SP		1	420	1
		2	420	1
		3	500	1
		6	430	1
		8	425	1
417T3064-104SP		7	20	1
417T3064-106SP		7	35	1
417T3064-135SP		7	40	1
417T3064-159SP		5	100A	1
417T3064-359SP		5	100B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3064-369		12	145	1
417T3064-59SP		5	100	1
417T3064-7		7	25	1
417T3084-1		1	100	1
		2	100	1
		3	180	1
		4	85	1
		6	160	1
		8	125	1
417T3084-2		1	105	1
		2	105	1
		3	190	1
		4	95	1
		6	170	1
		8	135	1
417T3084-3		1	103	1
		2	103	1
		3	175	1
		4	90	1
417T3084-3		6	155	1
		8	120	1
		9	165	1
		13	100	1
417T3084-4		1	107	1
		2	107A	1
		3	185	1
		4	100	1
		6	165	1
		8	130	1
		9	170	1
		10	80	1
		11	115	1
		13	105	1
417T3090-10		1	560	1
		2	595	1
		3	680	1
		6	610	1
		8	605	1
		9	705	1
		11	550	1
417T3090-105		3	497	1
		8	422	1
417T3090-106		3	499	1
		3	512	1
		8	424	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3090-107		3	235	1
		8	180	1
		11	210	1
417T3090-109		3	498	1
		8	423	1
417T3090-115		4	465	1
		10	385	1
		13	455	1
417T3090-116		4	470	1
		10	390	1
		13	460	1
417T3090-120		6	426	1
417T3090-121		6	428	1
417T3090-142		1	555A	2
		3	660A	2
		6	590A	2
		8	585A	2
		11	532	1
417T3090-143		2	250A	1
		9	330A	1
417T3090-147		12	110	2
417T3090-148		12	95	2
417T3090-184		8	424J	1
417T3090-185		8	422E	1
417T3090-19		1	280	1
		4	250	1
		6	335	1
		7	125	1
		8	330	1
		13	270	1
		1	275	1
		4	255	1
417T3090-20		6	330	1
		7	130	1
		8	325	1
		13	275	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3090-241		10	222	1
417T3090-242		10	224	1
417T3090-39		1	535	2
		3	640	2
		6	570	2
		8	565	2
		11	515	2
417T3090-40		1	615	2
417T3090-41		1	620	2
417T3090-52		2	250	1
		9	330	1
417T3090-53		2	270	1
		9	350	1
417T3090-54		2	275	1
		9	355	1
417T3090-55		2	295	1
		9	375	1
417T3090-58		2	535	2
		9	640	2
417T3090-59		2	555	2
		9	660	2
417T3090-60		2	560	2
		9	670	2
417T3090-61		2	580	2
		9	690	2
417T3090-62		1	605A	1
		2	625A	1
417T3090-63		1	610A	1
		2	630A	1
417T3090-77		1	605B	1
		2	625B	1
		3	710	1
		6	640	1
		8	635	1
		9	735	1
		11	680	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
417T3090-78		1	610B	1		
		2	630B	1		
		3	715	1		
		6	645	1		
		8	640	1		
		9	740	1		
		11	685	1		
		417T3090-8		1	585	1
				2	615	1
				3	700	1
				4	455	1
6	630			1		
8	625			1		
9	725			1		
10	375			1		
11	570			1		
13	445			1		
417T3090-86				2	625C	1
417T3090-87		2	630C	1		
417T3090-88		2	650	2		
417T3090-89		2	665	2		
417T3090-9		1	590	1		
		2	620	1		
		3	705	1		
		4	460	1		
		6	635	1		
		8	630	1		
		9	730	1		
		10	380	1		
		11	575	1		
		13	450	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3090-90		2	537	2
417T3090-91		2	555G	2
417T3090-92		2	562	2
417T3090-93		2	582	2
417T3091-1		1	470	4
417T3091-1		2	470	4
		3	565	4
		6	495	4
		8	490	4
		9	565	4
		11	430	4
417T3092-6		1	556	2
		2	556	2
		3	665	2
		6	595	2
		8	590	2
		9	665	2
		11	535	2
417T3092-9		6	353	2
		7	65	2
42888-1		6	93	2
48-63N8-2P		1	25	1
		2	25	1
		3	50	1
		4	15	1
		6	15	1
		8	10	1
		9	50	1
		10	10	1
		11	10	1
		13	30	1
4841		1	60	3
		2	60	1
		3	100	1
		3	105	1
		5	45	1
		6	70	3
		8	65	3
		9	90	1
		11	55	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
4920		1	675B	1		
		2	685B	1		
		4	480B	1		
		6	655B	1		
		4920		8	647B	1
				9	750A	1
51863-3		10	400	1		
		11	755	1		
		12	150	1		
		13	475A	1		
		3	40	2		
		3	210	4		
		8	155	4		
		11	175	2		
		51863-6		11	180	3
				1	41	1
		60B40072-3		2	40	1
				3	65	1
				4	30	1
10	25			1		
13	45			1		
60B40125-210				1	695	1
				8	303A	1
6035-06BR0150		1	165	2		
		2	150	2		
		3	270	2		
		4	140	2		
		6	220	2		
		8	215	2		
		9	220	2		
		10	120	2		
		11	245	2		
		13	145	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
6035-2BR0185		1	170	2
		1	525	4
		2	155	2
		2	525	4
		3	275	2
		3	630	4
		4	145	2
		6	225	2
		6	560	4
		8	220	2
		8	555	4
		9	225	2
		9	630	4
6035-2BR0185		10	125	2
		11	250	2
640903-1		11	505	4
740A11-12		13	150	2
78175-3		6	92A	2
		9	15	1
		13	15	1
		1	80D	1
78175-4		2	85C	1
		4	50	1
		6	125A	1
		1	80C	1
		2	85B	1
		3	140	1
		4	50A	1
	6	125	1	
	8	90	1	
	9	125	1	
	10	45	1	
	11	80	1	
	13	65	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
80724-832		12	35	2
81000-13302		1	130A	1
		3	200	1
		5	80	1
		6	180	1
		8	145	1
		11	745	1
		12	125	1
		81	1	RF
81000-13304		2	120A	2
		2	122	1
		9	185	2
		80	1	RF
81005-13301		81	55	1
81007-13302		81	15	3
81007-13304		80	20	2
81104-13303		80	50	4
81106-13301		80	85	2
81107-13301		80	15	2
		81	10	3
81108-13303		80	45	4
81109-13302		80	70	2
81109-13302		81	40	3
81110-13301		80	65	2
		81	35	3
81111-13301		80	75	2
		81	45	3
81112-13301		80	80	2
		81	50	3
81119-13301		81	60	1
81127-13301		80	95	1
81128-13301		80	90	1
81129-13301		80	30	1
81130-00055		80	10	4
81131-13301		80	60	4
		81	30	6
855307-7		11	135	1
855308-9		11	140	1
89-9509		6	105B	1
89176-00002		80	5	3
		81	5	5

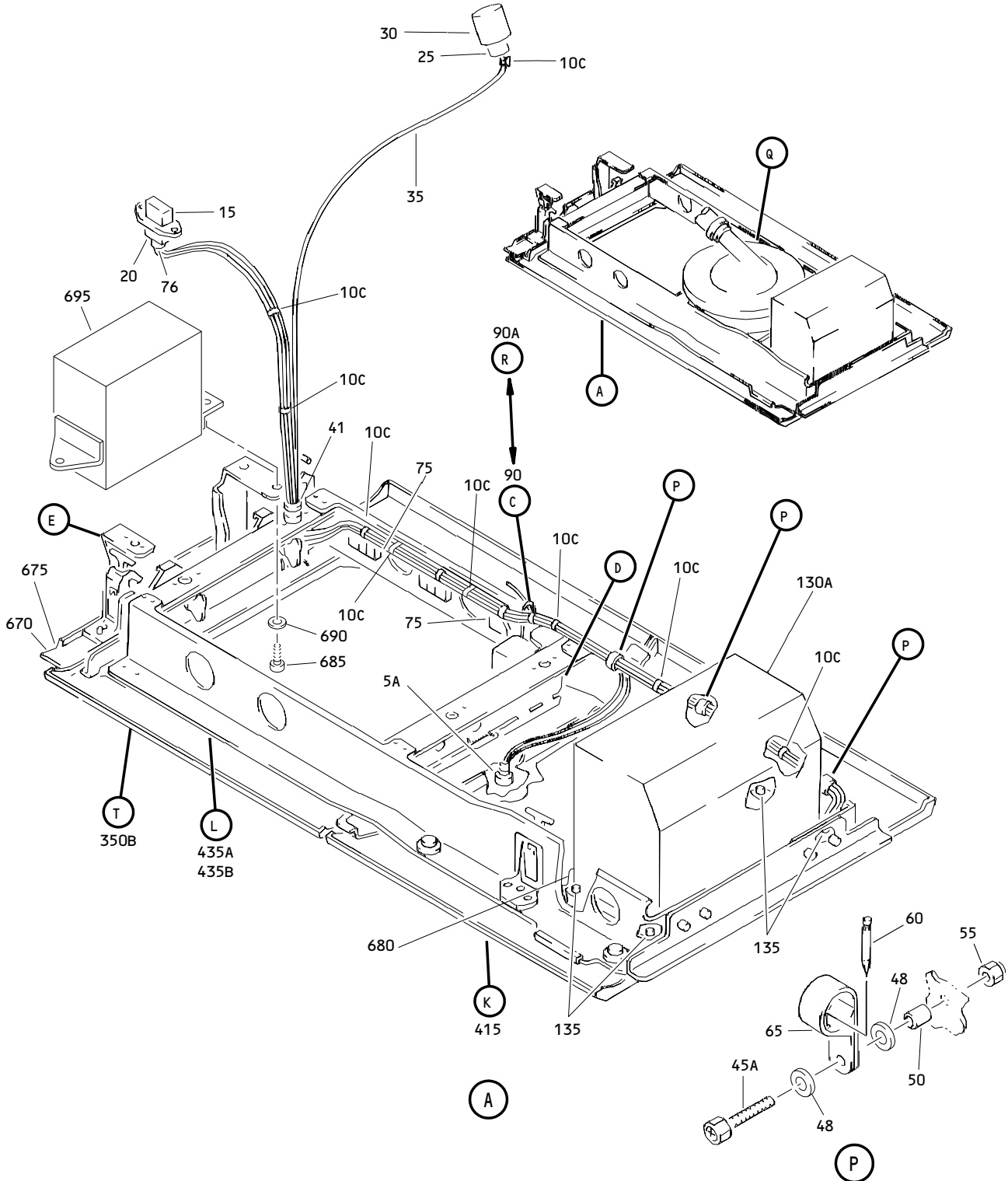
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
89515-00123		80	35	4
89915-00072		80	40	4
89928-00020		80	55	2
		81	25	3
96-40		3	15	2
		3	30	2
		11	165	4
96-82		1	55	3
		1	93	1
		1	640	4
		2	55	2
		2	93	1
		2	645	4
		3	90	1
		3	95	1
		3	160	1
		4	70	1
		6	65	3
		6	145	1
		8	60	3
		8	110	1
		9	85	2
		9	145	1
		10	65	1
		11	50	2
96-82		11	100	1
		13	85	1

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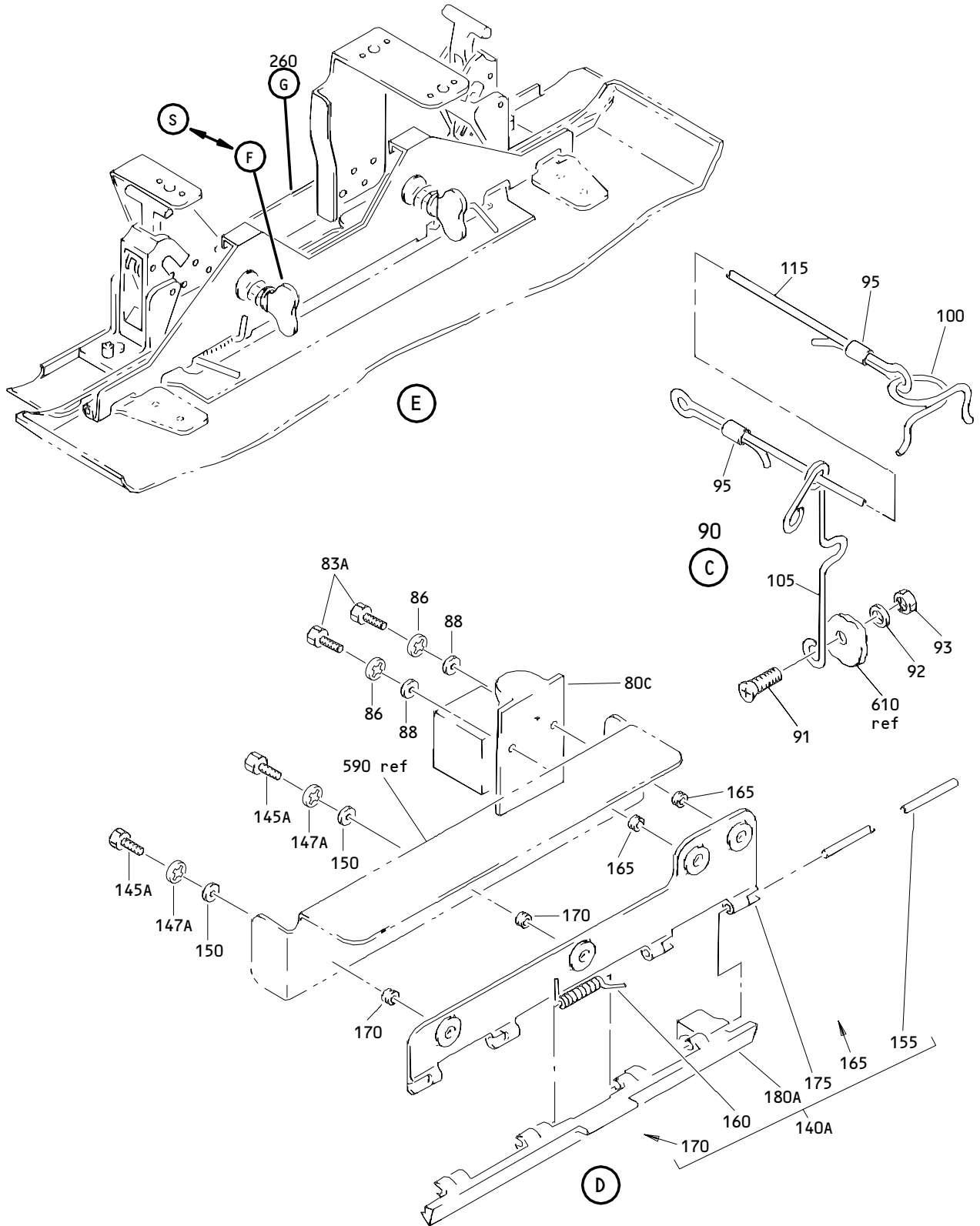


Inboard Passenger Service Unit Oxygen/Light Panel Assembly
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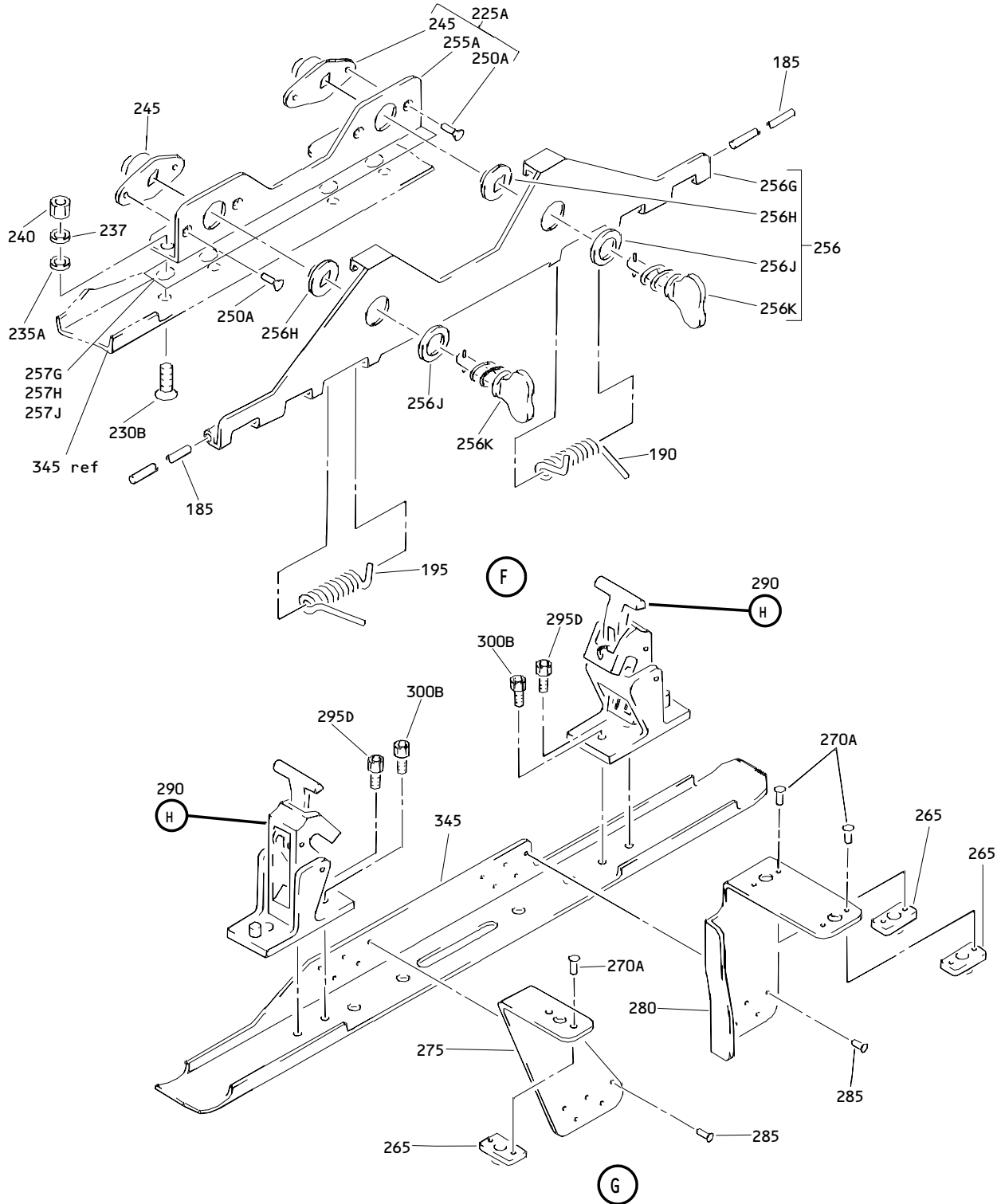
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
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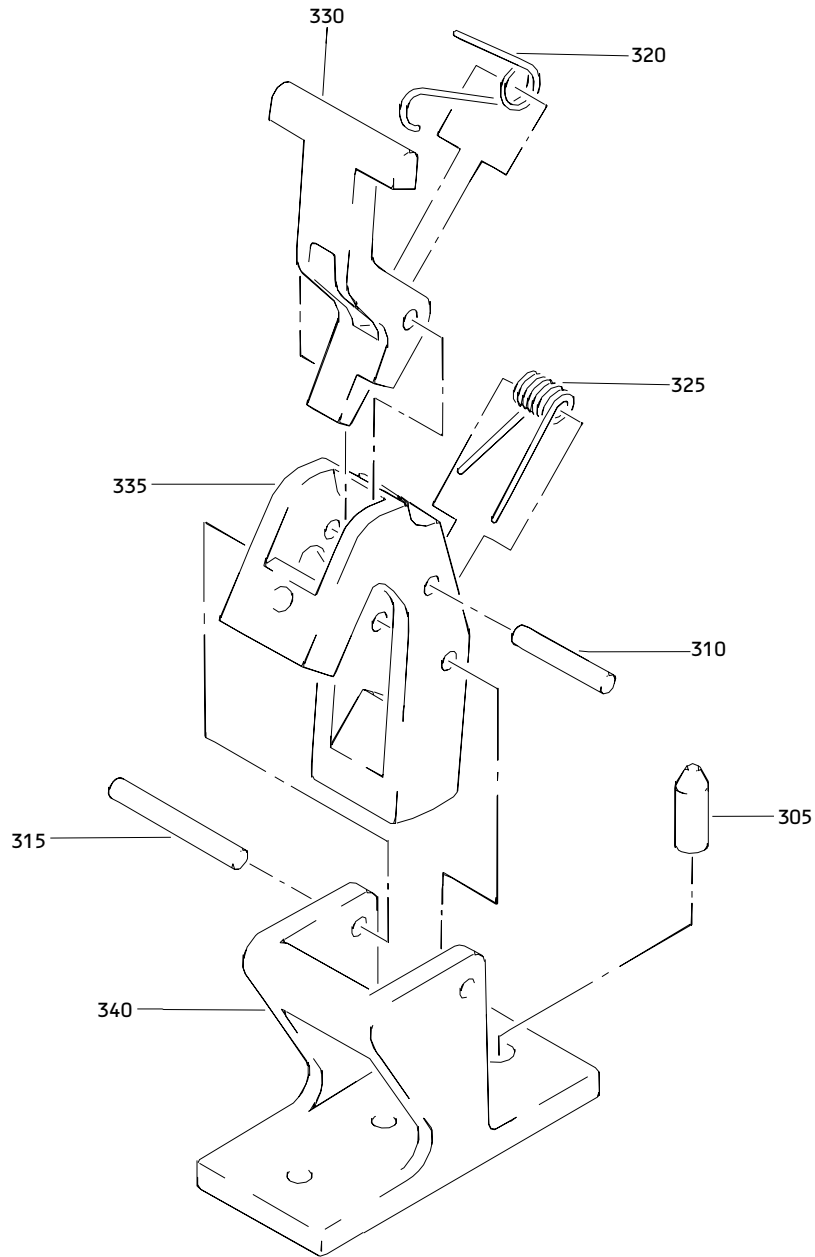
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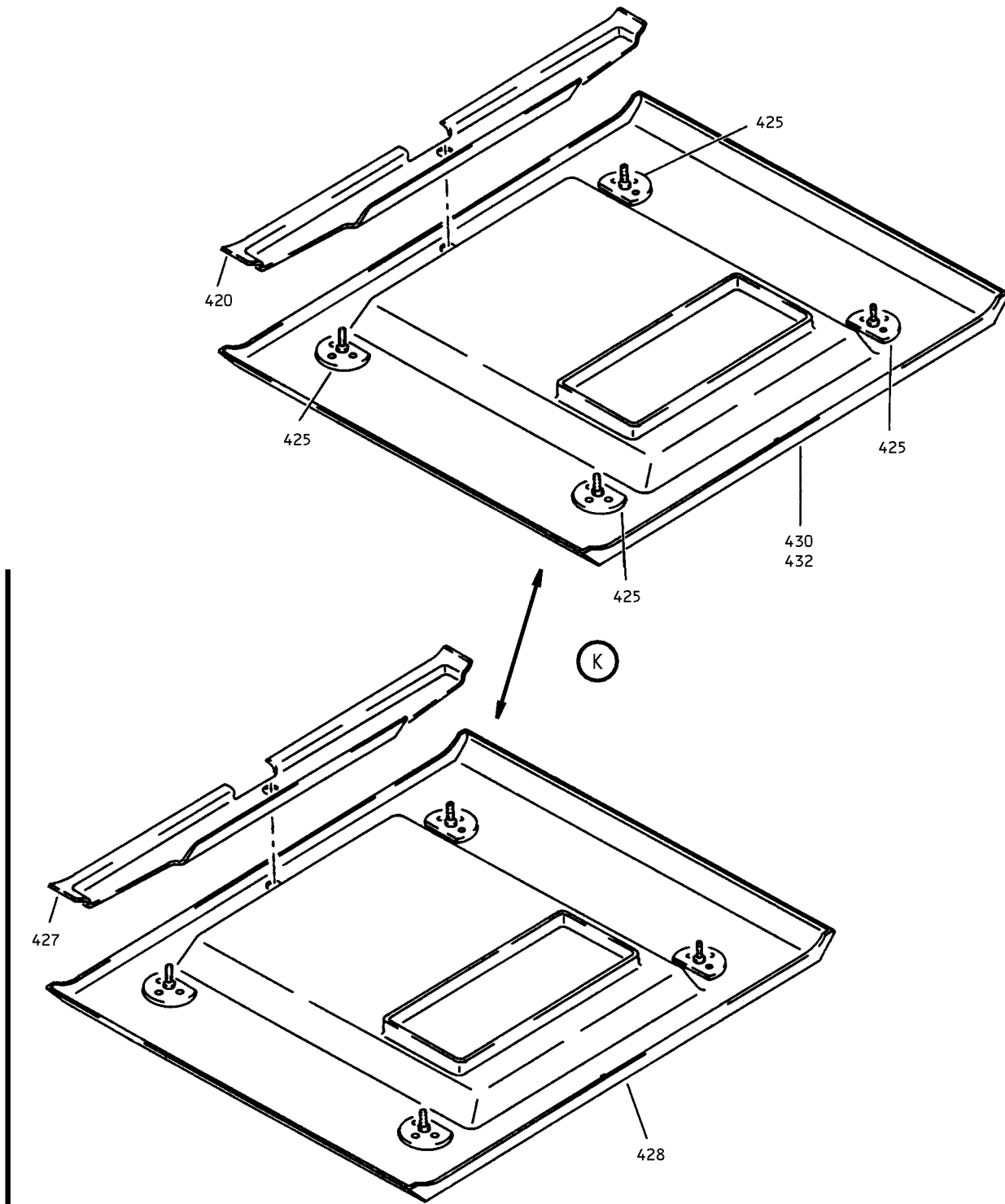
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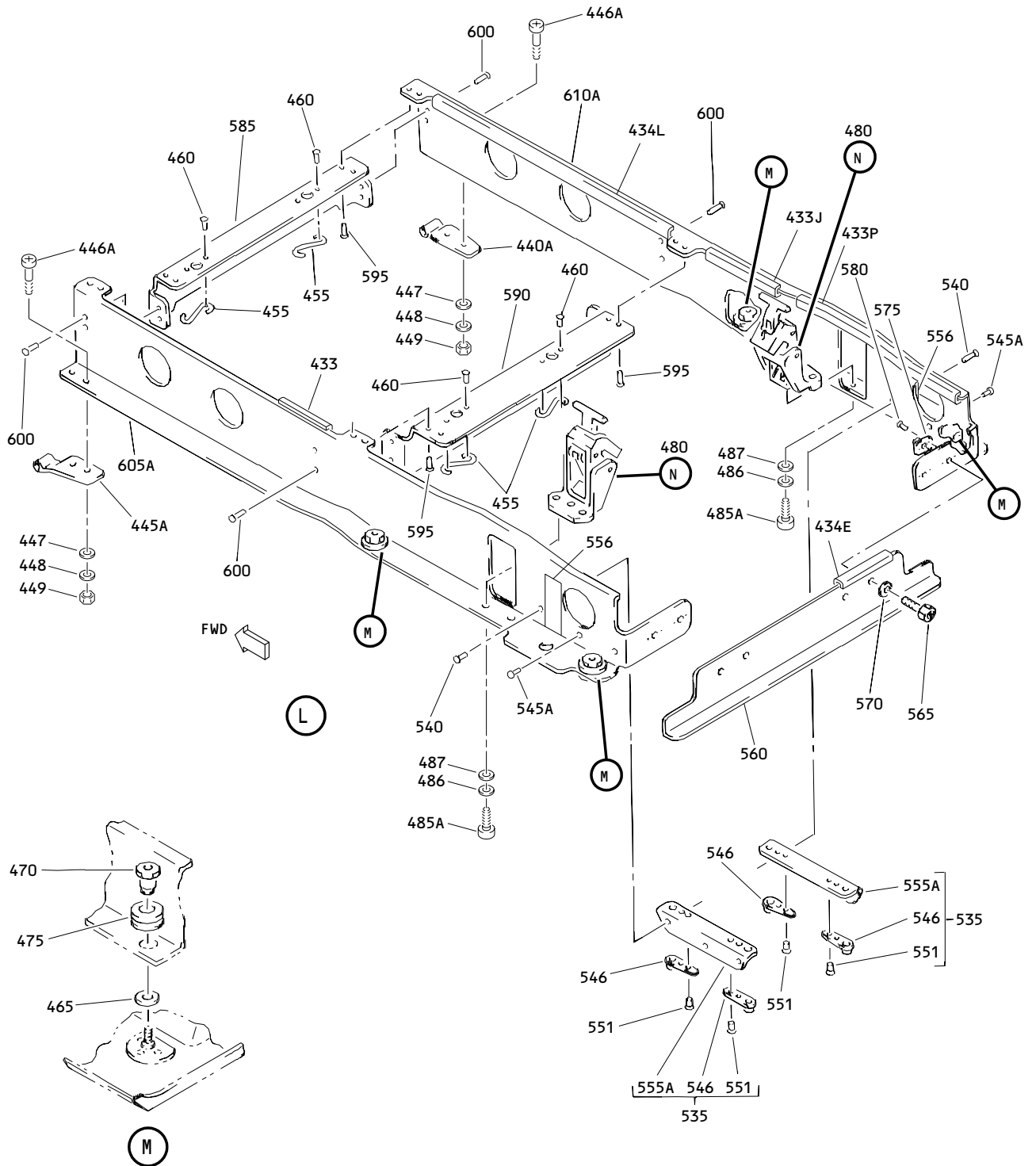
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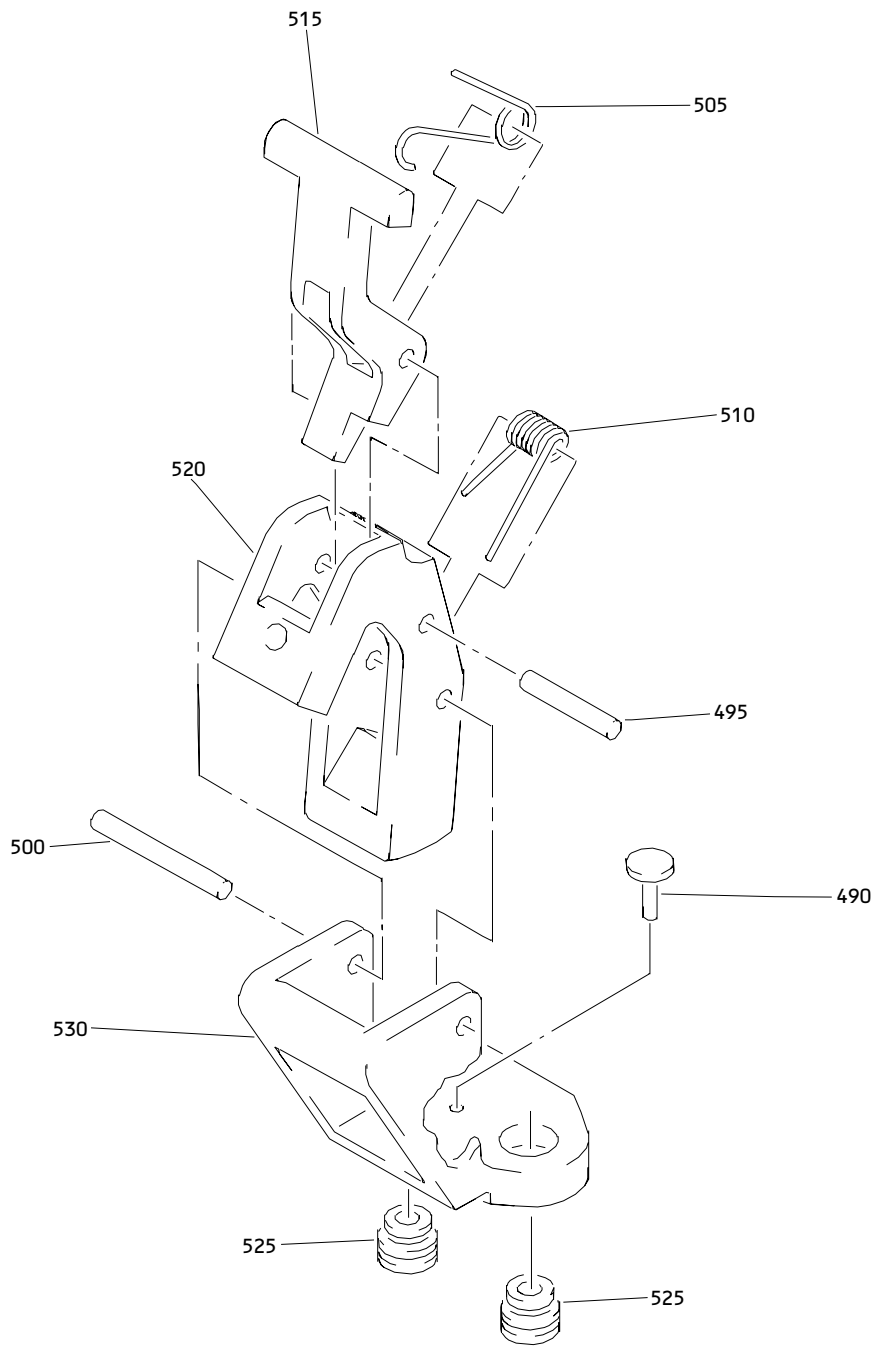
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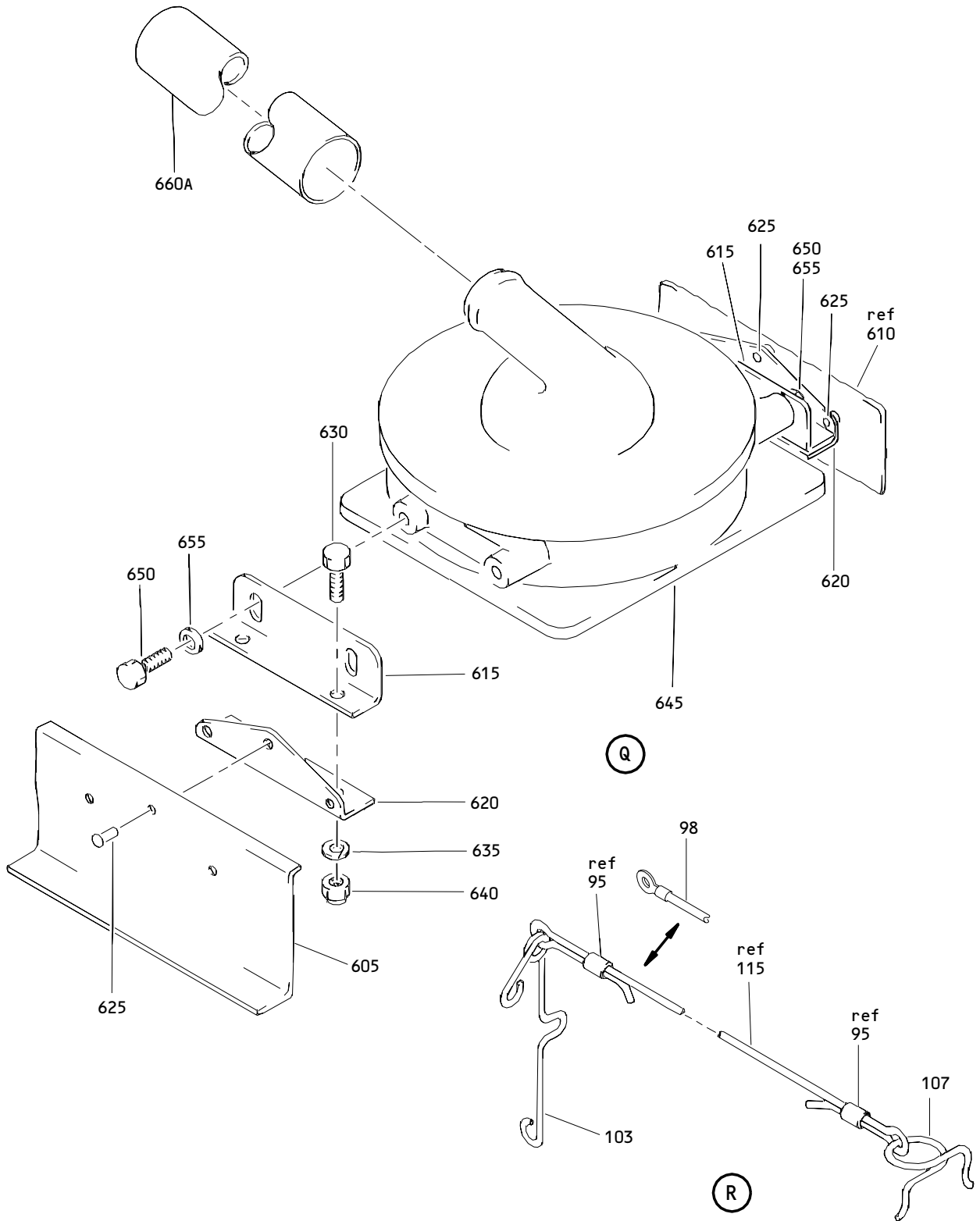


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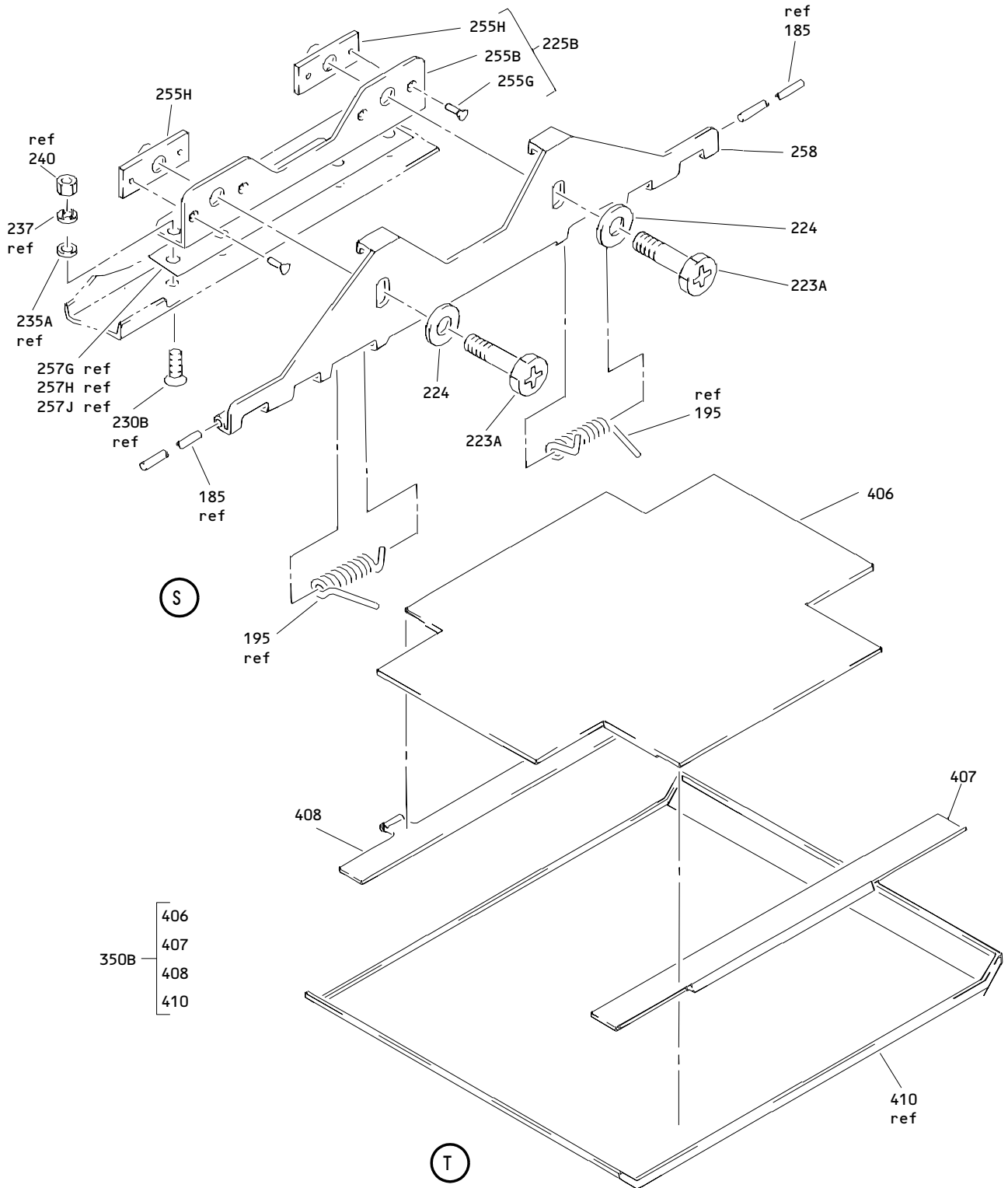
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Inboard Passenger Service Unit Oxygen Panel Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	417T3051-1SP		DELETED		
-1C	417T3051-43SP		DELETED		
-1D	417T3051-50SP		DELETED		
-1E	417T3051-51SP		DELETED		
-1F	417T3051-53SP		DELETED		
-1G	417T3051-54SP		DELETED		
-1H	4173051-59SP		DELETED		
-1J	417T3051-60SP		DELETED		
-1K	417T3051-64SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	F	RF
-1L	417T3051-65SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	G	RF
-1M	417T3051-71SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	E	RF
-1N	417T3051-70SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	D	RF
-1P	417T3051-72SP		DELETED		
-1Q	417T3051-66SP		DELETED		
-1R	417T3051-73SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	M	RF
-1S	417T3051-74SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	L	RF
-1T	417T3051-75SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	K	RF
-1U	417T3051-78SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	C	RF
-1V	417T3051-79SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	H	RF
-1W	417T3051-80SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	N	RF
-1X	417T3051-81SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	P	RF
-1Y	417T3051-82SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 3)	Q	RF
-1Z	417T3051-83SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 3)	R	RF
-2	417T3051-84SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	J	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -2A	417T3051-85SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	A	RF
-2B	417T3051-86SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY (FOR DETAILS SEE FIG. 4)	B	RF
-2C	417T3051-87SP		PANEL ASSY-INBD PASS. SVCE UNIT LT (FOR DETAILS SEE FIG. 5)	S	RF
-2D	417T3051-96SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	T	RF
-2E	417T3051-197SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 6)	U	RF
-2F	417T3051-97SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 6)	V	RF
-2G	417T3051-178SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	W	RF
-2H	417T3051-181SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	X	RF
-2J	417T3051-182SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 3)	Y	RF
-2K	417T3051-183SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 3)	Z	RF
-2L	417T3051-184SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AA	RF
-2M	417T3051-185SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AB	RF
-2N	417T3051-186SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 4)	AC	RF
-2P	417T3051-187SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 5)	AD	RF
-2Q	417T3051-196SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AE	RF
-2R	417T3051-130SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 7)	AF	RF
-2S	417T3051-198SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/CHIME (FOR DETAILS SEE FIG. 8)	AG	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-			DELETED		
-2T	417T3051-330SP		PANEL ASSY-INBD PASS. SVCE	AJ	RF
-2U	417T3051-378SP		UNIT OXY/LT		
-2V	417T3051-381SP		PANEL ASSY-INBD PASS. SVCE	AK	RF
			UNIT OXY/LT		
			(FOR DETAILS SEE FIG. 2)		
-2W	417T3051-382SP		PANEL ASSY-INBD PASS. SVCE	AL	RF
			UNIT OXY/LT/CHIME		
			(FOR DETAILS SEE FIG. 3)		
-2X	417T3051-383SP		PANEL ASSY-INBD PASS. SVCE	AM	RF
			UNIT OXY/LT		
			(FOR DETAILS SEE FIG. 3)		
-2Y	417T3051-384SP		PANEL ASSY-INBD PASS. SVCE	AN	RF
			UNIT OXY/LT		
-2Z	417T3051-385SP		PANEL ASSY-INBD REVERSE	AP	RF
			PASS. SVCE UNIT OXY/LT		
-3B	417T3051-386SP		PANEL ASSY-INBD PASS. SVCE	AQ	RF
			UNIT		
			(FOR DETAILS SEE FIG. 4)		
-3C	417T3051-387SP		PANEL ASSY-INBD PASS. SVCE	AR	RF
			UNIT		
			(FOR DETAILS SEE FIG. 5)		
-3D	417T3051-396SP		PANEL ASSY-INBD REVERSE	AS	RF
			PASS. SVCE UNIT OXY/LT		
-3E	417T3051-397SP		DELETED		
-3F	417T3051-398SP		PANEL ASSY-INBD PASS. SVCE	AU	RF
			UNIT OXY/LT/CHIME		
			(FOR DETAILS SEE FIG. 8)		
-3G	417T3051-380SP		PANEL ASSY-INBD PASS. SVCE	AV	RF
			UNIT OXT/LT		
			(FOR DETAILS SEE FIG. 2)		
-3H	417T3051-399SP		PANEL ASSY-INBD PASS. SVCE	AW	RF
			UNIT OXY/LT, LONG GASPER		
			HOSE		
			(FOR DETAILS SEE FIG. 2)		
-3J	417T3051-428SP		PANEL ASSY-INBD REVERSE	AX	RF
			PASS. SVCE UNIT OXY/LT		
-3K	417T3051-438SP		PANEL ASSY-INBD REVERSE	AY	RF
			PASS. SVCE UNIT OXY/LT		
-3L	417T3051-478SP		PANEL ASSY-INBD REVERSE	AZ	RF
			PASS. SVCE UNIT OXY/LT		
-3M	417T3051-496SP		PANEL ASSY-INBD REVERSE	BA	RF
			PASS. SVCE UNIT OXY/LT		
-3N	417T3051-484SP		PANEL ASSY-INBD REVERSE	BB	RF
			PASS. SVCE UNIT OXY/LT		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-3P	417T3051-485SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	BC	RF
-3Q	417T3051-481SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	BD	RF
-3R	417T3051-499SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT, LONG GASPER HOSE (FOR DETAILS SEE FIG. 2)	BE	RF
-3S	417T3051-497SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 6)	BF	RF
-3T	417T3051-498SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/CHIME (FOR DETAILS SEE FIG. 8)	BG	RF
-3U	417T3051-486SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 4)	BH	RF
-3V	417T3051-444SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	BJ	RF
-3W	417T3051-480SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT (FOR DETAILS SEE FIG. 2)	BK	RF
-3X	417T3051-495SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT/CHIME (FOR DETAILS SEE FIG. 8)	BL	RF
-3Y	417T3051-600SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	BM	RF
-3Z	417T3051-487SP		PANEL ASSY-INBD PASS. SVCE UNIT (FOR DETAILS SEE FIG. 5)	BN	RF
-4	417T3051-31		DELETED		
-4A	417T3051-37SP		DELETED		
-4B	417T3051-44SP		DELETED		
-4C	417T3051-52SP		DELETED		
-4D	417T3051-55SP		DELETED		
-4E	417T3051-61SP		DELETED		
-4F	417T3051-476SP		DELETED		
-4G	417T3051-488SP		PANEL ASSY-INBD PASS. SVCE UNIT (FOR DETAILS SEE FIG. 11)	BQ	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -4H	417T3051-397SP		PANEL ASSY-INBD PSU OXY/LT/SPKR (FOR DETAILS SEE FIG. 6)	BR	RF
-4J	417T3051-494SP		PANEL ASSY-INBD PSU REVERSED OXY/LT/SPKR (FOR DETAILS SEE FIG. 6)	BS	RF
-4K	417T3051-448SP		PANEL ASSY-INBD PSU OXY/LT/CHIME (FOR DETAILS SEE FIG. 8)	BT	RF
-4L	417T3051-492SP		PANEL ASSY-INBD PSU 20 IN., 4 READING LT, REVERSED (FOR DETAILS SEE FIG. 2)	BU	RF
-4M	417T3051-457SP		PANEL ASSY-ADJUSTABLE INBD PSU (FOR DETAILS SEE FIG. 12)	BV	RF
-4N	417T3051-467SP		PANEL ASSY-REVERSED ADJUSTABLE INBD PSU (FOR DETAILS SEE FIG. 12)	BW	RF
-4P	417T3051-489B		PANEL ASSY-INBD PSU, OXY/LT	BX	RF
-4Q	417T3051-400B		PANEL ASSY-INBD PSU, OXY/LT CHIME (FOR DETAILS SEE FIG. 8)	AH	RF
-4R	417T3051-476A		PANEL ASSY-INBD PASS. SVCE UNIT (FOR DETAILS SEE FIG. 10)	BP	RF
R -4S	417T3051-501B		PANEL ASSY-INBD PSU, OXY/LT (FOR DETAILS SEE FIG. 9)	AT	RF
R -4T	417T3051-502B		PANEL ASSY-INBD PSU, OXY/LT (FOR DETAILS SEE FIG. 13)	BZ	RF
5 5A	BCREF5537 BCREF5417		DELETED .LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
-5B	BCREF5417		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-10	TY25M		DELETED		
10A	STBS38G1		DELETED		
-10B	STBS38G3		DELETED		
10C	TY903-5		.CLAMP- (V06383) (ITEMS 10D, 10E, AND 10F OPT TO ITEM 10C)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	AR
-10D	TY90		.STRAP- (V59730) (ITEMS 10D, 10E, AND 10F OPT TO ITEM 10C)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	AR
-10E	MS3367-1-9		.STRAP- (ITEMS 10D, 10E, AND 10F OPT TO ITEM 10C)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	AR
-10F	SST15MM		.TIE-CLAMP (V06383) (ITEMS 10D, 10E AND 10F OPT TO ITEM 10C)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	AR
-10G	MS3367-4-9		.STRAP	AX-BC ,BJ,B M,BX	AR
15	17-20090-1		.CONNECTOR- (V02660)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
20	17-529		.LATCH-SPR (V02660)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -20A	17-857		.LATCH-SPR (V02660)	AX-BC ,BJ,B M,BX	1
25	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 25A)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-25A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 25)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-25B	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BX	1
30	BACC10GH08		.CLAMP	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
35	417T3051-11		.SLEEVING-NONFRAY	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 40 41	1143 2057		DELETED .BUSHING-SNUB (V28520) (SPEC 60B40072-3)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
45 45A	NAS514P832-11 NAS514P832-12		DELETED .SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BX	3
-45B 47 48	NAS514P832-12 AN960KD8 AN960JD8		DELETED DELETED .WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	6
-48A -48B	AN960JD8 NAS1149DN832J		DELETED .WASHER	AX-BC ,BJ,B M,BX	6
50	NAS43DD3-16		.SPACER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-55	H10-08BAC		1234567 .NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	3
60	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	3
65	BACC10DK4		.CLAMP	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-70	BACC10DK3		DELETED		
75	359OMPA		.CLAMP-WIRE (V28520) (OPT ITEM 75A)	A,C-J ,AE,A S	3
-75A	MABMSAC		.PLATE-WIRE MTG (V06383) (SPEC STBP19H1A) (OPT ITEM 75)	A,C-J ,AE,A S	3
76	17-310-01		.CLAMP-WIRE (V02660)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
80	S417T402-2		DELETED		
80B	78175-21		DELETED		
80C	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4) (OPT ITEM 80D)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-80D	78175-3		.ACTUATOR- (V09790) (SPEC S417T402-3) (OPT ITEM 80C)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-80E	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4) ATTACHING PARTS	AX-BC ,BJ,B M,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 83 83A	NAS1801-06-6B NAS1801-06-6		DELETED .SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
-83B 86	NAS1801-06-6 MS35333-37		DELETED .WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
88	AN960PD6L		.WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS AX-BC ,BJ,B M,BX	2
-88A	NAS1149DN616J		.WASHER		2
90	417T3051-12		-----*----- .LANYARD ASSY- (OPT ITEM 90A)	A,C-J ,T,AX ,AY,B J,BM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-90A	417T3051-49		.LANYARD ASSY- (OPT ITEM 90)	A,C-J ,T,AX ,AY,B J,BM	1
-90B	417T3051-12		.LANYARD ASSY	W,AA, AB,AE ,AJ,A N,AP, AS	1
-90C	417T3051-49		.LANYARD ASSY	W,AA, AB,AE ,AJ,A N,AP, AS	1
-90D	417T3051-49		.LANYARD ASSY- (OPT ITEM 90E)	AZ-BC	1
-90E	417T3051-295		.LANYARD ASSY- (OPT ITEM 90D)	AZ-BC	1
-90F	417T3051-295		.LANYARD ASSY ATTACHING PARTS	BX	1
91	NAS514P832-6		.SCREW- (OPT ITEM 91A)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-91A	BACS12BP08BP6		.SCREW- (OPT ITEM 91)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-91B	NAS514P832-8		.SCREW	AX-BC ,BJ,B M,BX	1
92	AN960PD8		.WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -92A	NAS1149DN832J		.WASHER	AX-BC ,BJ,B M,BX	1
93	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*-----	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
95	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
97	BACS13S101C		DELETED		
98	MS20659-104		..TERMINAL- (USED ON ITEMS 90E, 90F)	AZ-BC ,BX	1
100	417T3084-1		..CLIP- (USED ON ITEMS 90, 90B)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX,A Y,BJ, BM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-103	417T3084-3		..CLIP- (USED ON ITEMS 90A, 90C, 90D)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM	1
105	417T3084-2		..CLIP- (USED ON ITEMS 90, 90B)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX,A Y,BJ, BM	1
107	417T3084-4		..CLIP- (USED ON ITEMS 90A, 90C, 90D)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM	1
115	417T3051-13		..CORD- (USED ON ITEMS 90, 90A, 90B, 90C, 90D)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM	1
-115A	417T3051-296		..CORD- (USED ON ITEMS 90E, 90F)	AZ-BC ,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01- 130 130A	S417T505-2 81000-13302		DELETED .LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81)	A,C-J ,T,W, Y-AB, AE,AJ ,AN AP,AS ,AX-B C,BJ, BM,BX	1
-130B	81000-13302		DELETED ATTACHING PARTS		
135	NAS1801-08-7		.SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
			-----*		
140 140A	417T3058-1 417T3058-11		DELETED .LATCH ASSY	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -140B	417T3058-11		DELETED ATTACHING PARTS		
145 145A	NAS1801-08-6B NAS1801-08-6		DELETED .SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
-145B 147 147A	NAS1801-08-6 MS35333-37 MS35333-38		DELETED DELETED .WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
-147B 150	MS35333-38 AN96OPD8		DELETED .WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS BX	2
-150A 155	NAS1149DN832J MS20253-2-690		.WASHER -----* .PIN-HINGE	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2 1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-160	417T3058-5		..SPRING	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
165	6035-06BR0150		..INSERT- (V01556)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
170	6035-2BR0185		..INSERT- (V01556)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
175	417T3058-3		..MOUNT	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 180 180A	417T3058-4 417T3058-124		DELETED . .LATCH	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
-180B -180C 185	417T3058-4 417T3058-124 MS20253P2-320		DELETED DELETED .PIN-HINGE	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
190	417T3051-9		.SPRING	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01-195	417T3051-10		.SPRING	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
200	417T3051-5		DELETED		
205	R4T		DELETED		
210	4002-5W		DELETED		
215	40G20-11		DELETED		
220	417T3054-2		DELETED		
223	NAS1801-4-7		DELETED		
223A	NAS1801-4-8		.SCREW- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	2
-223B	NAS1801-4-8		.SCREW	A,C,H ,J,T, W,AA, AB,AE ,AJ AN,AP ,AS,A X-BC, BJ,BM ,BX	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-224	AN96OPD416		.WASHER- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	2
-224A	AN96OPD416		.WASHER	A,C,H ,J,T, W,AA, AB,AE ,AJ AN,AP ,AS	2
-224B	NAS1149D0463J		.WASHER	AX-BC ,BJ,B M,BX	2
225A	417T3051-41		.MOUNT ASSY-HINGE (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	1
225B	417T3051-68		.MOUNT ASSY-HINGE (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	1
-225C	417T3051-68		.MOUNT ASSY-HINGE	A,C,H ,J,T, W,AA, AB,AE ,AJ AN,AP ,AS	1
-225D	417T3051-98		.MOUNT ASSY-HINGE	AX-BC ,BJ,B M,BX	1
230 230B	BACS12BP08BP5 NAS514P832-6		ATTACHING PARTS DELETED .SCREW- (OPT ITEM 230E)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-230C	NAS514P832-6		DELETED		
-230D	NAS514P832-8		DELETED		
-230E	BACS12BP08BP6		.SCREW- (OPT ITEMS 230B)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	4
-230F	NAS514P832-8		.SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	4
-230G	NAS514P832-6		.SCREW	AX-BC ,BJ,B M,BX	4
235	AN960PD8		DELETED		
235A	AN960PD10		.WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	4
-235B	AN960PD10		DELETED		
-235C	NAS1149D0363J		.WASHER	AX-BC ,BJ,B M,BX	4
237	MS35333-38		.WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-240	MS35649-282		.NUT	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
245	214-16N		-----*----- ..RECEPTACLE- (V71286) (USED ON ITEM 225A) ATTACHING PARTS DELETED	D-G	2
250	BACR15BB4AD		..RIVET-	D-G	4
250A	BACR15BA4AD		(SIZE DETERMINE ON INST)		
255A	417T3054-30		-----*----- ..MOUNT- (USED ON ITEM 225A)	D-G	1
255B	417T3054-38		..MOUNT- (OPT ITEM 255D) (USED ON ITEM 225B)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -255C -255D	417T3054-38 417T3054-48		DELETED ..MOUNT- (OPT ITEM 255B)	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
255G	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W AB,AE ,AJ,A N,AP AS,A X-BC, BJ,BM ,BX	4
255H	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	A,C-J ,T,W AB,AE ,AJ,A N,AP AS,A X-BC, BJ,BM ,BX	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-256	417T3051-69		.HINGE ASSY- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	1
256G	417T3054-39		..HINGE	D-G	1
256H	RT4		..RING-RETAINING (V71286)	D-G	2
256J	40G20-11		..GROMMET- (V71286)	D-G	2
256K	4002-5W		..STUD- (V71286)	D-G	2
257	BACF3F006C040NN		DELETED		
-257A	BACF3F006D040NN		DELETED		
-257B	BACF3F006G040NN		DELETED		
257G	417T3054-43		.SHIM- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	AR
257H	417T3054-44		.SHIM- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	AR
257J	417T3054-45		.SHIM- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01-258	417T3054-40		.HINGE- (USE OF ITEMS 225A, 256, 257G, 257H AND 257J IS OPT TO USE OF ITEMS 223A, 224, 225B AND 258)	D-G	1
-258A	417T3054-40		.HINGE	A,C,H ,J,T, W,AA, AB,AE ,AJ AN,AP ,AS,A X-BC, BJ,BM ,BX	1
258G	NAS1801-4-8		DELETED		
258H	AN960PD416		DELETED		
260	417T3051-3		.BAR ASSY-TIE	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
261	NAS601-6P		DELETED		
261A	NAS1801-06-6		DELETED		
261J	AN960PD6		DELETED		
261K	NAS1149DN632J		DELETED		
262	1103070-120		DELETED		
-262A	S220T111-503		DELETED		
-262B	RDAX5301A		DELETED		
-262C	RDAX5303		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-265	BRFM20A06L		..NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815)) ATTACHING PARTS DELETED	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM	3
270 270A	BACR15BB3AD BACR15BA3AD		DELETED ..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W, AA,AB ,AE,A J AN,AP ,AS,A X-BC, BM,BX	6
-270B 275	BACR15BA3AD 417T3090-20		DELETED ..BRACKET-DECODER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-280	417T3090-19		..BRACKET-DECODER	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
285	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	10
290	417T3058-105		..LATCH ASSY	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	2
295B	NAS514P832-3		DELETED		
-295C	NAS514P832-3		DELETED		
295D	NAS514P832-4		..SCREW	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-300 300B	BACS12BP08BP5 NAS514P832-5		DELETED .. SCREW	A,C-J ,T,W, AA,AB ,AE,A J AN,AP ,AS,A X-BC, BJ,BM ,BX	2
-300C 305	NAS514P832-5 417T3058-117		DELETED ...PIN-INDEX	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
310	MS20253P2-54		...PIN-HINGE	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
315	MS20253P2-76		...PIN-HINGE	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-320	417T3058-121		...SPRING-TRIGGER	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
325	417T3058-120		...SPRING-CAM	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
330	417T3058-115		...TRIGGER	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
335	417T3058-114		...CAM-SHORT ARM	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
340	417T3058-111		...BASE-NARROW	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-345	417T3054-21		..BAR	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
350A	417T3060-10SP		DELETED		
350B	417T3060-11SP		.PANEL ASSY-OXY DOOR	A,C-J ,T	1
-350C	417T3060-21SP		.PANEL ASSY-OXY DOOR	W,AA, AB,AE	1
-350D	417T3060-41SP		.PANEL ASSY-OXY DOOR	AJ,AN ,AP,A S	1
-350E	417T3060-51SP		.PANEL ASSY-OXY DOOR	AX-BC ,BJ,B M,BX	1
355A	417T3060-9		DELETED		
360	417T3054-6		DELETED		
365	BACR15BA3AD		DELETED		
370	417T3090-36		DELETED		
370A	417T3090-70		DELETED		
375	417T3090-37		DELETED		
375A	417T3090-69		DELETED		
380	BACR15BA3AD		DELETED		
385	BACR15BB3AD		DELETED		
390	417T3054-5		DELETED		
395	BACR15BA3AD		DELETED		
400A	417T3090-68		DELETED		
405	417T3060-5		DELETED		
406	417T3060-12		..SANDWICH ASSY	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -406A	417T3060-52		..SANDWICH ASSY	AX-BC ,BJ,B M,BX	1
407	417T3054-41		..STRIKER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS	1
-407A	417T3054-71		..STRIKER- (OPT ITEM 407B)	AX-BC ,BJ,B M,BX	1
-407B	417T3054-41		..STRIKER- (OPT ITEM 407A)	AX-BC ,BJ,B M,BX	1
408	417T3054-42		..HINGE HALF	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
410	417T3060-3		..PANEL	A,C-J ,T	1
-410A	417T3060-23		..PANEL	W,AA, AB,AE	1
-410B	417T3060-43		..PANEL	AJ,AN ,AP,A S	1
-410C	417T3060-33		..PANEL	AX-BC ,BJ,B M,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-415	417T3063-1SP		.PANEL ASSY-FACE	C,D,F ,T	1
-417	417T3063-11		DELETED		
-417A	417T3063-11SP		.PANEL ASSY-FACE	A,E, G-J	1
-417B	417T3063-101SP		.PANEL ASSY-FACE	W,AE	1
-417C	417T3063-111SP		.PANEL ASSY-FACE	AA,AB	1
-417D	417T3063-301SP		.PANEL ASSY-FACE	AJ,AS ,AX- BA	1
-417E	417T3063-311SP		.PANEL ASSY-FACE	AN,AP ,BB,B C,BJ, BM,BX	1
420	417T3063-4SP		..COVER-GAP	A,C-J ,T,W, AA,AB ,AE	1
-420A	417T3063-304SP		DELETED		
-420B	417T3063-304SP		..COVER-GAP (ITEMS 432D PLUS 420B OPT TO 432F)	AN,AP ,BB,B C,BJ, BM,BX	1
425	SL6164-08-3		..STUD- (V97393)	A,C-J ,T,W, AA,AB ,AE,A N,AP BB,BC ,BJ,B M,BX	4
-425A	SL6164-08-3		..STUD- (V97393) (OPT ITEM 425B)	AJ,AS ,AX- BA	4
-425B	22395-1		..STUD- (V1047B) (OPT ITEM 425A)	AJ,AS ,AX- BA	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -426	417T3063-347SP		..KIT ASSY-SUB (OPT ITEM 432E)	AJ,AS ,AX- BA	1
427	417T3063-304SP		...COVER-GAP	AJ,AS ,AX- BA	1
428	417T3063-303SP		...PANEL	AJ,AS ,AX- BA	1
430	417T3063-3SP		..PANEL	C,D,F ,T	1
432	417T3063-13SP		..PANEL	A,E, G-J	1
-432A	417T3063-103SP		..PANEL	W,AE	1
-432B	417T3063-113SP		..PANEL	AA,AB	1
-432C	417T3063-303SP		DELETED		
-432D	417T3063-313SP		..PANEL- (ITEMS 432D PLUS 420B OPT TO 432F)	AN,AP ,BB,B C,BJ, BM,BX	1
-432E	417T3063-305SP		..PANEL- (OPT ITEM 426)	AJ,AS ,AX- BA	1
-432F	417T3063-315SP		..PANEL- (ITEMS 432D PLUS 420B OPT TO 432F)	AN,AP ,BB,B C,BJ, BM,BX	1
433	BACG20ZM0200B		.GROMMET	W,AA, AB,AE ,AJ,A N,AP	1
-433A	BACG20ZA000050		.GROMMET	BJ,BM ,BX	1
433J	BACG20ZA000275		.GROMMET	AX-BA ,BJ,B M,BX	1
433P	BACG20ZA000375		.GROMMET	AX-BA ,BJ,B M,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
434	BACG20ZP0675B		DELETED		
-434A	BACG20ZM0675B		DELETED		
-434B	BACG20ZB0675		DELETED		
-434C	BACG20ZP0675B		DELETED		
-434D	BACG20ZB0675		DELETED		
434E	BACG20ZA000675		.GROMMET	AX-BC ,BJ,B M,BX	1
434J	BACG20ZM0750B		DELETED		
-434K	BACG20ZA0750		DELETED		
434L	BACG20ZA000750		.GROMMET	AX-BC ,BJ,B M,BX	1
435	417T3051-2		DELETED		
435A	417T3051-38		.FRAME ASSY	F	1
435B	417T3051-56		.FRAME ASSY	C,D,T ,W,AE ,AJ,A S,A X-BA	1
-435C	417T3051-56		DELETED		
-437A	417T3051-39		.FRAME ASSY	G	1
-437B	417T3051-57		.FRAME ASSY	A,E,H ,J,AA ,AB,A N,AP, BB,BC BJ,BM ,BX	1
-437C	417T3051-57		DELETED		
440A	417T3054-28		..HINGE HALF	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ	1
-440B	417T3054-28		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-441	417T3051-1001		..SUB KIT ASSY- (OPT ITEM 444)	A,E,H ,J,AA ,AB,A N,AP, BB,BC BJ,BM ,BX	4
442	NAS1149DN832J		...WASHER	A,E,H ,J,AA ,AB,A N,AP, BB,BC BJ,BM ,BX	4
443	MS21042L08		...NUT	A,E,H ,J,AA ,AB,A N,AP, BB,BC BJ,BM ,BX	4
444	A4972-6-82		..NUT- (V72962) (SPEC BACN10FX84) (OPT RM52LHA4972-6-8 (V72962)) (OPT SL211-08-1 (V97393)) (OPT A11330-6-82 (V72962)) (OPT 130008 (V60119)) (OPT ITEM 441)	A,E,H ,J,AA ,AB,A N,AP, BB,BC BJ,BM ,BX	4
445 445A	417T3054-3 417T3054-29		DELETED ..HINGE HALF	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
-445B	417T3054-29		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 446 446A	NAS1801-06-5 NAS1801-06-4		DELETED .. SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C	4
447 -447A	AN960PD6L NAS1149DN616J		.. WASHER .. WASHER	F,G A,C-E ,H,J, T,W,A A,AB, AE AJ,AN ,AP,A S,A X-BA, BJ,BM BX	4 4
448	MS35333-37		.. WASHER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
449	MS25082-1		.. NUT	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01- 450 455	BACB15BB4AD S3-150		DELETED ..SPRING-RTNR (V72794)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
460	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	8
465	1200-25CD		-----*----- ..RING-RETAINING (V97464) (OPT ITEM 465A)	A,C-E ,H-J, T,W,A A,AB, AE,AJ AN,AP ,AS,A X-BC, BJ,BM ,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -465A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 465)	A,C-E ,H-J, T,W,A A,AB, AE,AJ AN,AP ,AS,A X-BC, BJ,BM ,BX F,G	4
-465B	1200-25CD		..RING-RETAINING (V97464)	F,G	4
470	417T3091-1		..SLEEVE-ADJUSTING	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
475	417T3059-1		..GROMMET	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 480 -480A	417T3058-102 417T3058-126		..LATCH ASSY ..LATCH ASSY	F,G A,C,D E,H J,T,W AA,A B,AE AJ,AN AP,A S,A X-BC BJ,BM BX	2 2
-480B	417T3058-126		DELETED ATTACHING PARTS DELETED		
485 485A	NAS1801-08-4B NAS1801-08-5		..SCREW	A,C-J T,W AA,AB AE,A J,AN AP,AS AX-B C,BJ BM,BX	4
-485B 486	NAS1801-08-5 MS35333-38		DELETED ..WASHER	A,C-J T,W AA,AB AE,A J,AN AP,AS AX-B C,BJ BM,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-487 -487A	AN960PD8L NAS1149DN816J		..WASHER ..WASHER	F,G A,C-E H,J T,W,A A,AB AE AJ,AN AP,A S,A X-BC BJ,BM BX	4 4
490	417T3058-116		-----*----- ...PAD-RUBBER	A,C-J T,W AA,AB AE,A J,AN AP,AS AX-B C,BJ BM,BX	1
495	MS20253P2-54		...PIN-HINGE	A,C-J T,W AA,AB AE,A J,AN AP,AS AX-B C,BJ BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01-					
-495A	MS20253P2-54		DELETED	F,G	1
500	MS20253P2-76		...PIN-HINGE	A,C,D	1
-500A	MS20253P2-095		...PIN-HINGE	,E,H, J,T,W ,AA,A B,AE AJ,AN ,AP,A S,A X-BC, BJ,BM BX	
-500B	MS20253P2-095		DELETED	A,C-J	1
505	417T3058-121		...SPRING-TRIGGER	,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	
510	417T3058-120		...SPRING-CAM	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-515	417T3058-115		...TRIGGER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
520	417T3058-114		...CAM-SHORT ARM	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
525	6035-2BR0185		...INSERT- (V01556)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
530	417T3058-112		...BASE-WIDE	F,G	1
-530A	417T3058-128		...BASE-WIDE	A,C,D ,E,H, J,W,A A,AB, AE,AJ AN,AP ,AS,A X-BC, BJ,BM ,BX	1
-530B	417T3058-128		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-535	417T3090-39		..BRACKET ASSY	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	2
540	BACR15BA3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BM BX	2
545	BACN10KB08		-----*----- DELETED		
545A	BACR15BB3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	4
-545B	BACR15BB3AD		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-546	BR1000A08		...NUTPLATE- (V52828) (SPEC BACN10KB08) (OPT K2000-08 (V15653)) (OPT RMA9207-82 (V72962)) (OPT T8109S832 (V11815)) (OPT VN101A1-82 (V92215)) (OPT K2000-08 (V15653))	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
550 551	BACR15BA3AD BACR15BA3AD		DELETED ...RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
555 555A	417T3090-38 417T3090-142		-----*----- DELETED ...BRACKET	A,C-J ,T,W, AA,AB ,AE,A J AN,AP ,AS,A X-BC, BJ,BM ,BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-556	417T3092-6		..SPACER	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	2
560	417T3090-10		..BRACKET-AFT CROSS	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	1
-562C	RDAX5303		DELETED ATTACHING PARTS		
565	NAS1801-08-7		..SCREW	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-570-570A	AN960PD8 NAS1149DN832J		..WASHER ..WASHER	F,G A,C-E ,H,J, T,W,A A,AB, AE,AJ AN,AP ,AS,A X-BC, BJ,BM ,BX	4 4
575	BRFM20A08		-----*----- ..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815)) ATTACHING PARTS	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	4
580	BACB15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W, AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ, BM,BX	8
			-----*-----		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-585	417T3090-8		..BRACKET-FWD CROSS	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
590	417T3090-9		..BRACKET-CTR CROSS	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	1
595	BACB15BB3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	8
600	BACB15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A,C-J ,T,W AA,AB ,AE,A J,AN AP,AS ,AX-B C,BJ BM,BX	8
			-----*		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 605A -605B	417T3090-62 417T3090-77		..RAIL-L ..RAIL-L	F,G A,C,D E,H J,T,W AA,A B,AE AJ,AN AP,A S,A X-BC BJ,BM BX	1 1
-605C 610A -610B	417T3090-77 417T3090-63 417T3090-78		DELETED ..RAIL-R ..RAIL-R	F,G A,C,D E,H J,T,W AA,A B,AE AJ,AN AP,A S,A X-BC BJ,BX	1 1
-610C 615	417T3090-78 417T3090-40		DELETED ..BRACKET	A,E G-J,A A,AB AN,AP BB,B C BJ,BM BX	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-620	417T3090-41		..BRACKET	A,E, G-J,A A,AB, AN,AP ,BB,B C BJ,BM ,BX	2
625	BACR15BA4AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	A,E, G-J,A A,AB, AN,AP ,BB,B C BJ,BM ,BX	6
630 630A	NAS181-08-7 NAS1801-08-7		DELETED ..SCREW	A,E, G-J,A A,AB, AN,AP ,BB,B C BJ,BM ,BX	4
-630B 635 -635A	NAS1801-08-7 AN960PD8 NAS1149DN832J		DELETED ..WASHER ..WASHER	G A,E,H ,J,AA ,AB,A N,AP, BB,BC BJ,BM ,BX	8 8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-640	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	A,E, G-J,A A,AB, AN,AP ,BB,B C BJ,BM ,BX	4
645	214T4200-2		.OUTLET ASSY-GASPER	E,G,H	1
-645A	214T4200-8		.OUTLET ASSY-GASPER	A,J	1
-645B	214T4200-13SP		.OUTLET ASSY-GASPER	AA,AB	1
-645C	214T4200-22SP		.OUTLET ASSY-GASPER	AN,AP ,BB,B C,BJ, BM	1
-645D	3735-22B		.OUTLET ASSY-GASPER 83564 (SPEC 214T4200-22B)	BB,BC ,BJ,B M,BX	1
650	NAS1801-3-7		ATTACHING PARTS .SCREW	A,E, G-J,A A,AB, AN,AP ,BC,B J BM,BX	4
655	AN960PD10		.WASHER	A,E, G-J,A A,AB, AN,AP ,BC,B J BM,BX	4
			-----*		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-660A	BACD40P4A200		. DUCT	A, E, G-J, B C	1
-660B	BACD40P4A200		. DUCT	AA, AB , AN, A P, BX	1
-660C	BACD40P4A360		. DUCT	BJ, BM	1
670	417T3051-34		. COVER-TEDLAR	A, C-J , T, W, AA, AB , AE, A J, AN AP, AS , AX-B C, BJ, BM, BX	1
675	P55		. TAPE-DOUBLE BACK (V99742)	A, C-J , T, W, AA, AB , AE, A J, AN AP, AS , AX-B C, BJ, BM	AR
-675A	P55		. TAPE-DOUBLE BACK (V99742) (OPT ITEM 675B)	AX-BC , BJ, B M	AR
-675B	4920		. TAPE-DOUBLE BACK (V76381) (OPT ITEM 675A)	AX-BC , BJ, B M	AR
-675C	4920		. TAPE-DOUBLE BACK (V76381)	BX	AR
680	3M850		. TAPE-BLACK MYLAR (V76381)	A, C-J , T, W, AA, AB , AE, A J, AN AP, AS , AX-B C, BJ, BM	AR

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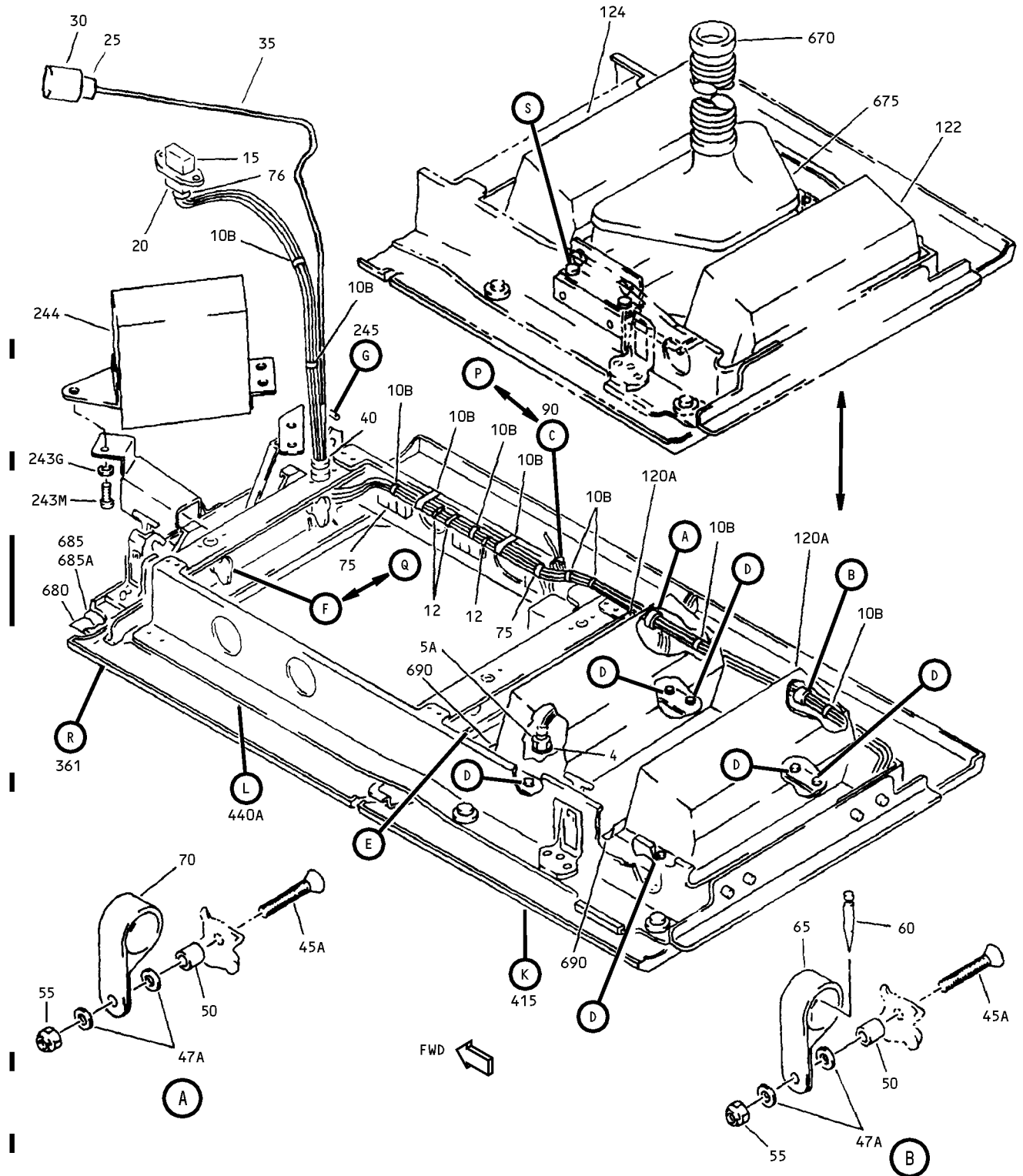
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-685	NAS1801-06-7		.SCREW	AX-BC ,BJ,B M,BX	3
690	NAS1149DN632J		.WASHER	AX-BC ,BJ,B M,BX	3
695	1103070-120		.DECODER-PASS. SVCE UNIT (V53670) (SPEC 60B40125-210)	AX	1
-695A	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	AZ-BC ,BJ,B M	1
-695B	RDAX5303		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-503)	AY	1
-695C	1156518-152		.BOX-OVHD ELECTRONICS DELETED -41 ASSY AS REQUIRED USING BACF3F006C040NN BACF3F006D040NN OR BACF3F006G040NN FILLERS.	BX	1

- Item Not Illustrated

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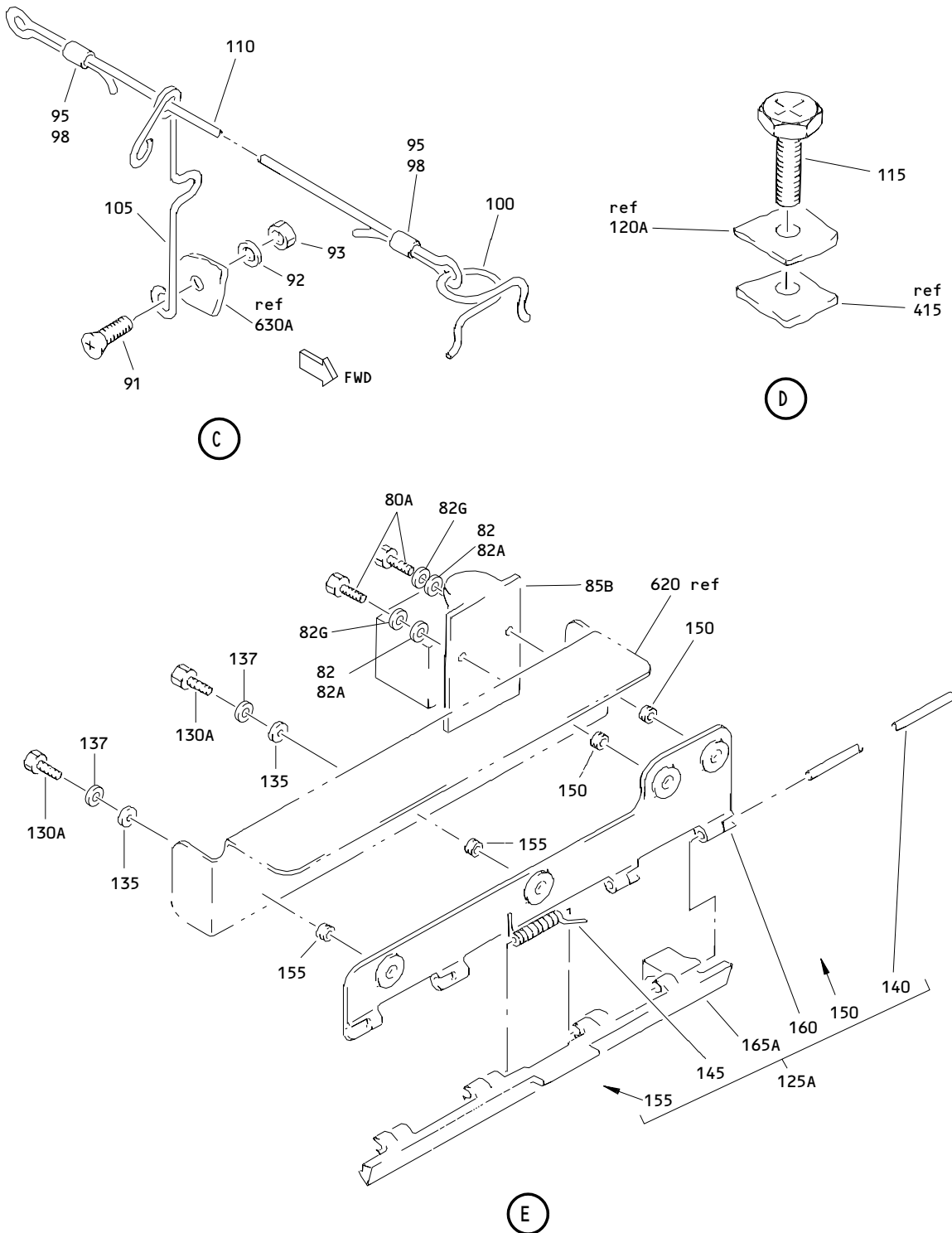
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 1)

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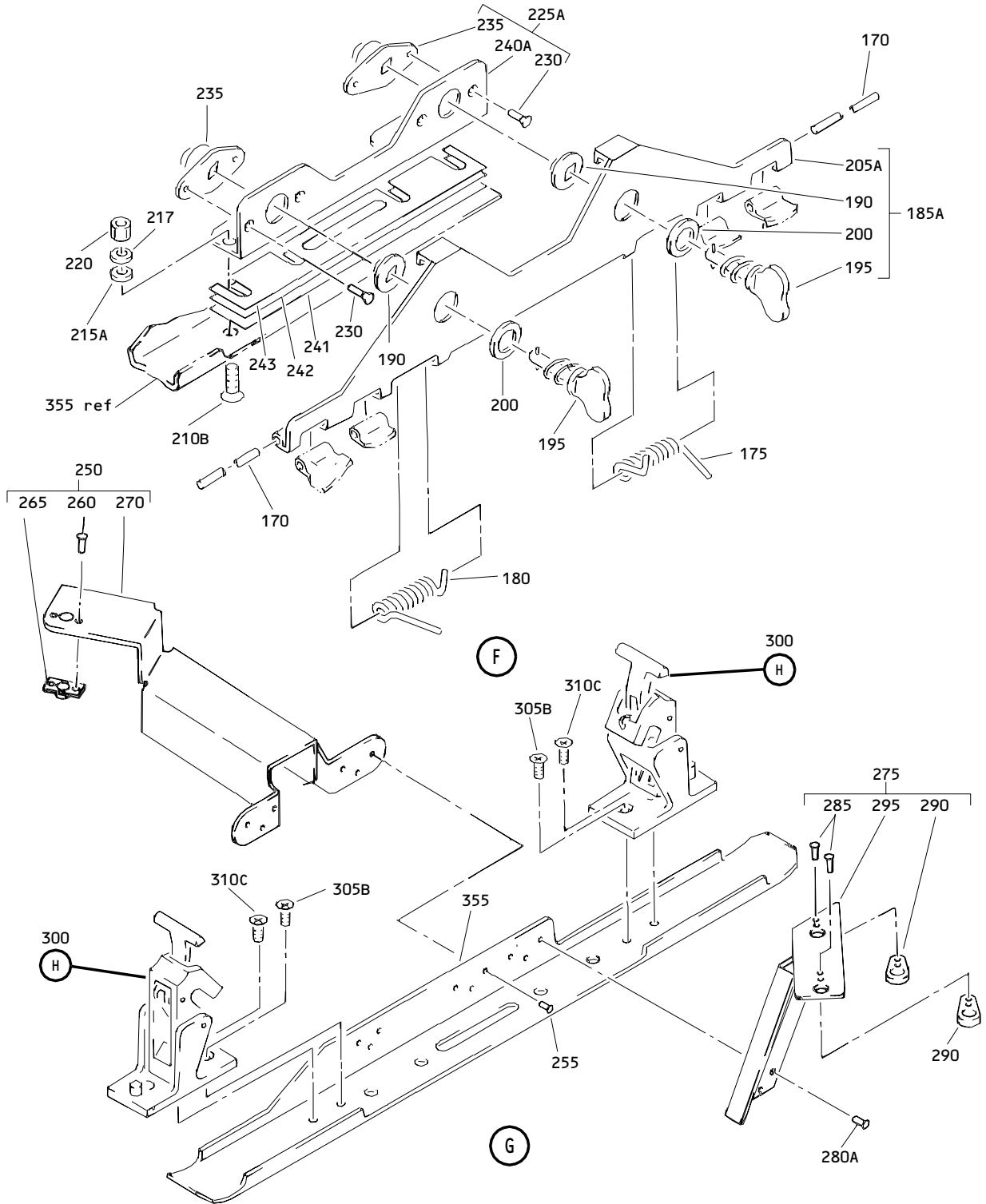
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 2)

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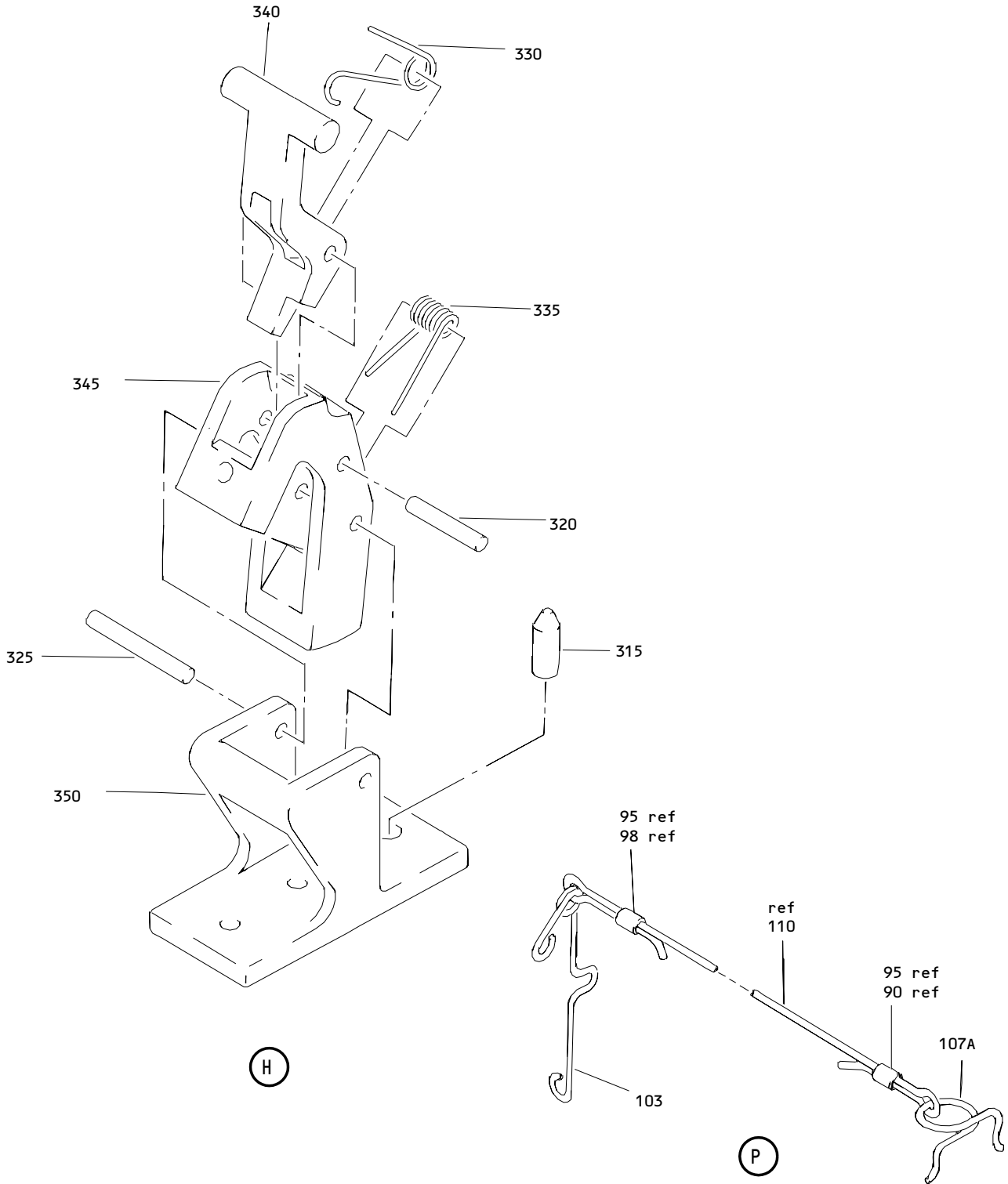
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 3)

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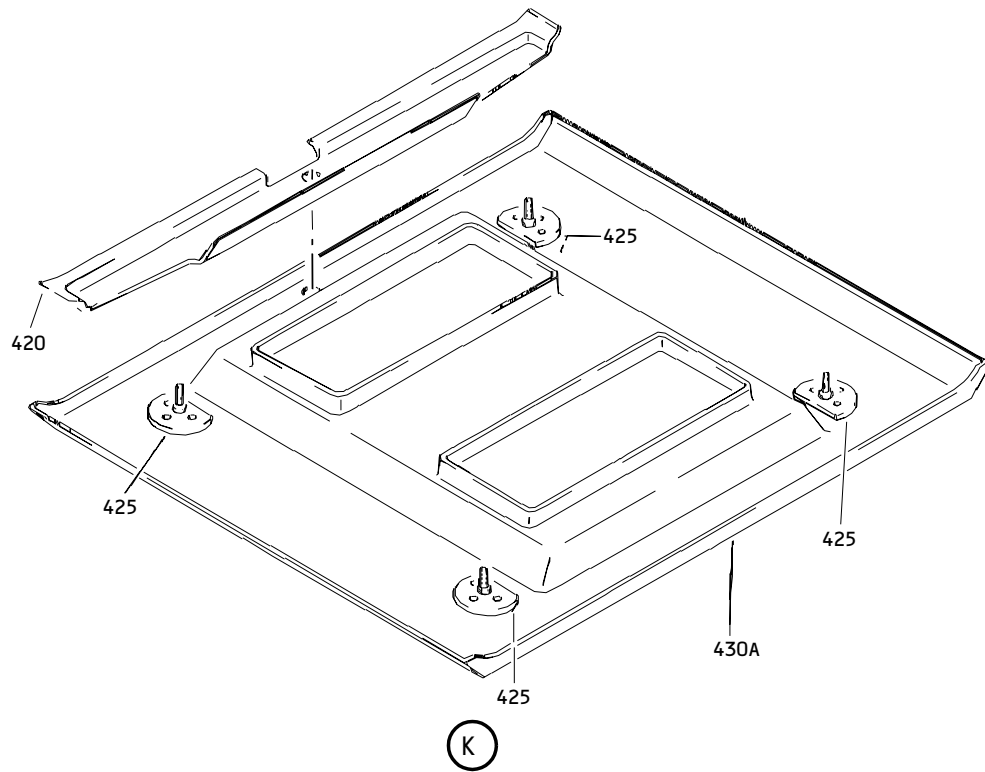
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 4)

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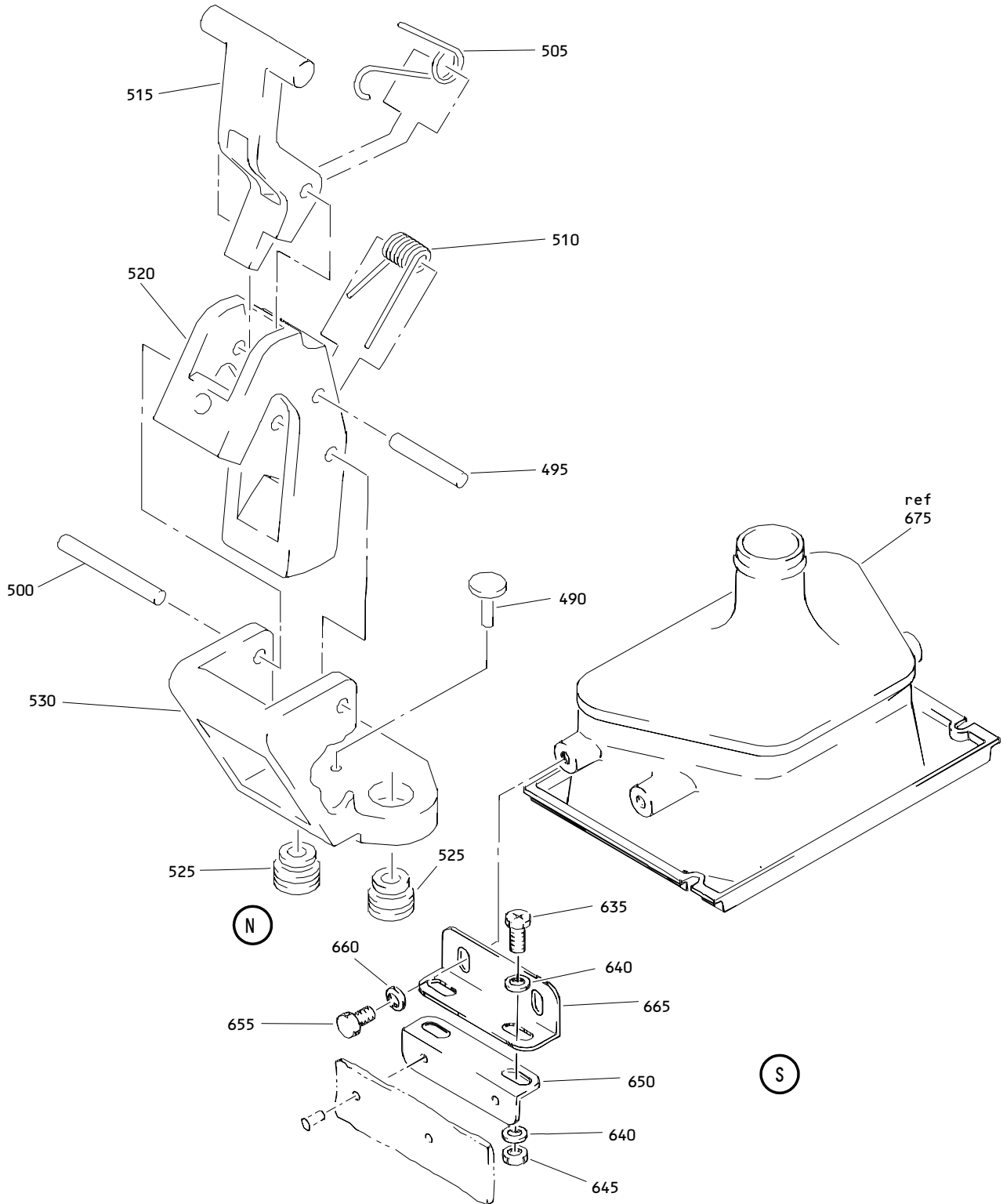
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 5)

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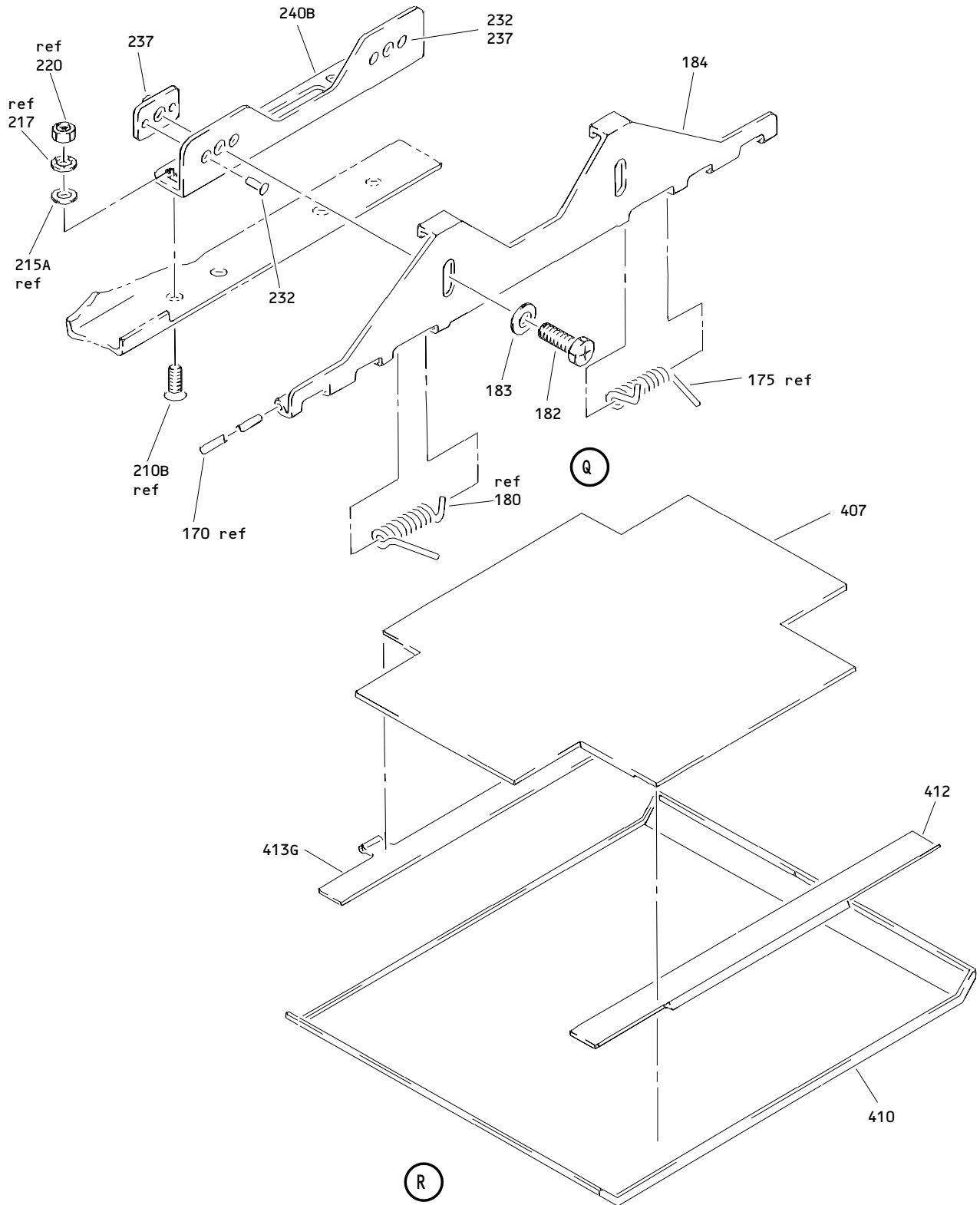
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
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**Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 8)**

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-1	417T3051-31		DELETED		
-1A	417T3051-37SP		DELETED		
-1B	417T3051-44SP		DELETED		
-1C	417T3051-52SP		DELETED		
-1D	417T3051-55SP		DELETED		
-1E	417T3051-61SP		DELETED		
-1F	417T3051-72SP		DELETED		
-1G	417T3051-66SP		DELETED		
-1H	417T3051-73SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	M	RF
-1J	417T3051-74SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	L	RF
-1K	417T3051-75SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	K	RF
-1L	417T3051-80SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	N	RF
-1M	417T3051-81SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	P	RF
-1N	417T3051-181SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	X	RF
-1P	417T3051-381SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	AK	RF
-1Q	417T3051-380SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	AV	RF
-1R	417T3051-399SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT, LONG GASPER HOSE	AW	RF
-1S	417T3051-481SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	BD	RF
-1T	417T3051-399SP		DELETED		
-1U	417T3051-499SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT, LONG GASPER HOSE	BE	RF
-1V	417T3051-480SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	BK	RF
-1W	417T3051-492SP		PANEL ASSY-INBD PSU 20 INCH, 4 READING LIGHT, REVERSED	BU	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-4	NAS1515K4H		.WASHER-RUBBER	AV,AW ,BE,B K	1
5 5A	BCREF5537 BCREF5417		DELETED .LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
10 -10A 10B	STBS38G3 STBS38G1 TY903-5		DELETED DELETED .CLAMP- (V06383) (ITEMS 10E, 10D, AND 10C OPT TO ITEM 10B)	K-P,X ,AK,A V,AW	AR
-10C	TY90		.STRAP- (V59703) (ITEMS 10E, 10D, AND 10C OPT TO ITEM 10B)	K-P,X ,AK,A V,AW	AR
-10D	MS3367-1-9		.STRAP- (ITEMS 10E, 10D AND 10C OPT TO ITEM 10B)	K-P,X ,AK,A V,AW	AR
-10E	SST15MM		.TIE-CABLE (V06383) (ITEMS 10E, 10D AND 10C OPT TO ITEM 10B)	K-P,X ,AK,A V,AW	AR
-10F	MS3367-4-9		.STRAP	BD,BE ,BK,B U	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-12	NAS1388-2		.SPLICE	K-P,X ,AK,A V,AW BD,BE ,BK BU	3
15	17-20090-1		.CONNECTOR- (V02660)	K-P,X ,AK,A V,AW BD,BE ,BK BU	1
20	17-529		.LATCH-SPR (V02660)	K-P,X ,AK,A V,AW	1
-20A	17-857		.LATCH-SPR (V02660)	BD,BE ,BK,B U	1
25	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 25A)	K-P,X ,AK,A V,AW	1
-25A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 25)	K-P,X ,AK,A V,AW	1
-25B	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BD,BE ,BK,B U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-30	BACC10GH08		.CLAMP	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
35	417T3051-11		.SLEEVING-NONFRAY	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
40	2057		.BUSHING-SNUB (V28520) (SPEC 60B40072-3)	K-P,X ,AK,A V,AW	1
-40A	2057		.BUSHING-SNUB (V28520) (OPT ITEM 40B)	BD,BE ,BK,B T,BU	1
-40B	2871		.BUSHING-SNUB (V28520) (OPT ITEM 40A)	BD,BE ,BK,B T,BU	1
45	NAS514P832-11		DELETED		
45A	NAS514P832-12		.SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
47	AN960JD8		DELETED		
R 47A	NAS1149DN832J		.WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
50	NAS43DD3-16		.SPACER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-55	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
60	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
65	BACC10DK3		.CLAMP	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
70	BACC10DK4		.CLAMP	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
75	3590MPA		.CLAMP-WIRE (V28520) (OPT ITEM 75A)	K-P	3
-75A	MABMSAC		.PLATE-WIRE MTG (V06383) (SPEC STBP19H1A) (OPT ITEM 75)	K-P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-76	17-310-01		.CLAMP-WIRE (V02660)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
80 80A	NAS1801-06-6B NAS1801-06-6		DELETED .SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
82	AN960PD6L		.WASHER	K-P,X ,AK,A V,AW	2
82A	NAS1149DN616J		.WASHER	BD,BE ,BK,B U	2
82G	MS35333-37		.WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
85A 85B	78175-21 78175-4		DELETED .ACTUATOR- (V09790) (SPEC S417T402-4) (OPT ITEM 85C)	K-P,X ,AK,A V,AW, BU	1
-85C	78175-3		.ACTUATOR- (V09790) (SPEC S417T402-3) (OPT ITEM 85B)	K-P,X ,AK,A V,AW	1
85D	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	BD,BE ,BK	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-90	417T3051-12		.LANYARD ASSY- (OPT ITEM 90A)	K-P,X ,AK,A V,AW	1
-90A	417T3051-49		.LANYARD ASSY- (OPT ITEM 90)	K-P,X ,AK,A V,AW	1
-90B	417T3051-49		.LANYARD ASSY- (OPT ITEM 90C)	BD,BE ,BK,B U	1
-90C	417T3051-295		.LANYARD ASSY- (OPT ITEM 90B)	BD,BE ,BK,B U	1
91	NAS514P832-6		ATTACHING PARTS .SCREW- (OPT ITEM 91A)	K-P,X ,AK	1
-91A	BACS12BP08BP6		.SCREW- (OPT ITEM 91)	K-P,X ,AK	1
-91B	BACS12BP08BP6		.SCREW	AV,AW	1
-91C	NAS514P832-8		.SCREW	BD,BE ,BK,B U	1
-91D	NAS514P832-6		.SCREW	AV,AW	1
92	AN960PD8		.WASHER	K-P,X ,AK,A V,AW	1
-92A	NAS1149DN832J		.WASHER	BD,BE ,BK,B U	1
93	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	K-P,X ,AK,A V,AW BD,BE ,BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-95	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	K-P,X ,AK,A V,AW, BD,BE ,BK	2
97	BACS13S101C		DELETED		
98	MS20659-104		..SLEEVE- (USED ON 90C)	BD,BE ,BK,B U	1
100	417T3084-1		..CLIP- (USED ON ITEM 90)	K-P,X ,AK,A V,AW	1
103	417T3084-3		..CLIP- (USED ON ITEM 90A)	K-P,X ,AK,A V,AW, BD,BE ,BK	1
105	417T3084-2		..CLIP- (USED ON ITEM 90)	K-P,X ,AK,A V,AW	1
107	417T3084-3		DELETED		
107A	417T3084-4		..CLIP- (USED ON ITEM 90A)	K-P,X ,AK,A V,AW, BD,BE ,BK	1
-107B	417T3084-4		..CLIP- (USED ON ITEM 90C)	BD,BE ,BK,B U	1
110	417T3051-13		..CORD- (USED ON ITEMS 90, 90A)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -110A	417T3051-296		..CORD- (USED ON ITEM 90C)	BD, BE , BK, B U	1
115	NAS1801-08-7		.SCREW	K, L, P , X, AK , BD, B E, BK, BU	6
-115A	NAS1801-08-5		.SCREW	M, N, A V, AW	6
120A	81000-13304		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-4) (FOR DETAILS SEE FIG. 80)	K, L, P , X, AK , BD, B U	2
122	81000-13304		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-4) (FOR DETAILS SEE FIG. 80)	M, N, A V, AW, BE, BK	1
124	417T3051-77		.LIGHT	M, N, A V, AW, BE, BK	1
125 125A	417T3058-1 417T3058-11		DELETED .LATCH ASSY	K-P, X , AK, A V, AW, BD, BE , BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-130	NAS1801-08-6B		DELETED		
130A	NAS1801-08-6		.SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
135	AN960PD8		.WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
137	MS35333-38		.WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
140	MS20253-2-690		..PIN-HINGE	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
145	417T3058-5		..SPRING	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
150	6035-06BR0150		..INSERT- (V01556)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
155	6035-2BR0185		..INSERT- (V01556)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-160	417T3058-3		. . MOUNT	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
165	417T3058-4		DELETED		
165A	417T3058-124		. . LATCH	K-P,X ,AK,A V,AW, BD,BE ,BK	1
-165B	417T3058-4		DELETED		
-165C	417T3058-124		DELETED		
170	MS20253P2-320		. PIN-HINGE	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
175	417T3051-9		. SPRING	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
180	417T3051-10		. SPRING	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-182	NAS1801-4-8		.SCREW- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	2
-182A	NAS1801-4-8		.SCREW	N,P,X ,AK,A V,AW, BD,BE ,BK BU	2
183	AN960PD416		.WASHER- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	2
-183A	AN960PD416		.WASHER	N,P,X ,AK,A V,AW	2
-183B	NAS1149DN463J		DELETED		
-183C	NAS1149D0463J		.WASHER	BD,BE ,BK,B U	2
184	417T3054-40		.HINGE- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	1
-184A	417T3054-40		.HINGE	N,P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 185 185A	417T3051-5 417T3051-69		DELETED .HINGE ASSY- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	1
190	R4T		..RING-RETAINING (V71286)	K-M	2
195	4002-5W		..STUD- (V71286)	K-M	2
200	40G20-11		..GROMMET- (V71286)	K-M	2
205 205A	417T3054-2 417T3054-39		DELETED ..HINGE	K-M	1
210 210B	BACS12BP08BP5 NAS514P832-6		DELETED .SCREW- (OPT ITEM 210C)	K-P,X ,AK	4
-210C	BACS12BP08BP6		.SCREW- (OPT ITEM 210B)	K-P,X ,AK	4
-210D	NAS514P832-8		.SCREW	K-P,X ,AK,A V,AW	4
-210E -210F	BACS12BP08BP6 NAS514P832-6		.SCREW .SCREW	AV,AW AV,AW ,BD,B E,BK, BU	4 4
215 215A	AN960PD8 AN960PD10		DELETED .WASHER	K-P,X ,AK,A V,AW	4
-215B -215C	NAS1149DN363J NAS1149D0363J		DELETED .WASHER	BD,BE ,BK,B U	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-217	MS35333-38		.WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
220	MS35649-282		.NUT	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
225A	417T3051-41		.MOUNT ASSY-HINGE (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	1
-225B	417T3051-68		.MOUNT ASSY-HINGE (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	1
-225C	417T3051-68		.MOUNT ASSY-HINGE	N,P,X ,AK,A V,AW	1
-225D	417T3051-98		.MOUNT ASSY-HINGE	BD,BE ,BK,B U	1
230	BACR15BA4AD		..RIVET- (USED ON ITEM 225A) (SIZE DETERMINE ON INST)	K-M	4
232	BACR15BA3AD		..RIVET- (USED ON ITEMS 225B, 225C) (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-235	214-16N		..RECEPTACLE- (V71286) (USED ON ITEM 225A)	K-M	2
237	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815)) (USED ON ITEMS 225B, 225C)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
240A	417T3054-30		..MOUNT- (USED ON ITEM 225A)	K-M	1
240B	417T3054-38		..MOUNT- (OPT ITEM 240C) (USED ON ITEMS 225B, 225C)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
-240C	417T3054-48		..MOUNT- (OPT ITEM 240B)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
241	417T3054-43		.SHIM- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	AR
242	417T3054-44		.SHIM- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-243	417T3054-45		.SHIM- (USE OF ITEMS 185A, 225A, 241, 242 AND 243 IS OPT TO USE OF ITEMS 182, 183, 184 AND 225B)	K-M	AR
243G	NAS1801-06-7		.SCREW	BD, BE ,BK, B U	3
243J	NAS601-6P		DELETED		
243K	NAS1801-06-6		DELETED		
243L	AN960PD6		DELETED		
243M	NAS1149DN632J		.WASHER	BD, BE ,BK, B U	3
244	RDAX5401A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-601)	BD, BE ,BK, B U	1
245	417T3051-33		.BAR ASSY-TIE	K-P, X ,AK, A V, AW, BD, BE ,BK BU	1
250	417T3090-52		..BRACKET ASSY- (OPT ITEM 250A)	K-P, X ,AK, A V, AW, BD, BE ,BK BU	1
-250A	417T3090-143		..BRACKET ASSY- (OPT ITEM 250)	K-P, X ,AK, A V, AW, BD, BE ,BK BU	1
255	BACR15BB3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST) -----*-----	K-P, X ,AK, A V, AW, BD, BE ,BK BU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-260	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
265	BRFM20A06L		...NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
270	417T3090-53		...BRACKET	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
275	417T3090-54		..BRACKET ASSY	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-280 280A	BACR15BB3AD BACR15BA3AD		DELETED ..RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	3
285	BACR15BA3AD		-----*----- ...RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
290	BRM100A06L		...NUTPLATE- (V52828) (SPEC BACN10JP06B) (OPT MK2000-06BAC (V15653)) (OPT NS103198-62 (V80539)) (OPT RMA9207M62 (V72962)) (OPT T8077S632 (V11815)) (OPT VN201A1-62L (V92215))	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
295	417T3090-55		...BRACKET	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-300	417T3058-105		..LATCH ASSY	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
305B	NAS514P832-5		ATTACHING PARTS ..SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
310	BACS12BP08BP5		DELETED		
310B	NAS514P832-3		DELETED		
310C	NAS514P832-4		..SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
315	417T3058-117		-----*----- ...PIN-INDEX	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
320	MS20253P2-54		...PIN-HINGE	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-325	MS20253P2-76		...PIN-HINGE	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
330	417T3058-121		...SPRING-TRIGGER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
335	417T3058-120		...SPRING-CAM	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
340	417T3058-115		...TRIGGER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
345	417T3058-114		...CAM-SHORT ARM	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
350	417T3058-111		...BASE-NARROW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
355	417T3054-27		..BAR	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
360A	417T3060-10SP		DELETED		
361	417T3060-11SP		.PANEL ASSY-OXY DOOR	K-P	1
-361A	417T3060-21SP		.PANEL ASSY-OXY DOOR	X	1
-361B	417T3060-41SP		.PANEL ASSY-OXY DOOR	AK,AV ,AW	1
-361C	417T3060-51SP		.PANEL ASSY-OXY DOOR	BD,BE ,BK,B U	1
365A	417T3060-9		DELETED		
370	BACR15BA3AD		DELETED		
375	BACR15BB3AD		DELETED		
380	417T3090-36		DELETED		
380A	417T3090-69		DELETED		
385	417T3090-37		DELETED		
385A	417T3090-70		DELETED		
390	417T3054-5		DELETED		
395	417T3054-6		DELETED		
400A	417T3090-68		DELETED		
405	417T3060-5		DELETED		
407	417T3060-12		..SANDWICH ASSY	K-P,X	1
-407A	417T3060-52		..SANDWICH ASSY	BD,BE ,BK,B U	1
410	417T3060-3		..PANEL	K-P	1
-410A	417T3060-23		..PANEL	X	1
-410B	417T3060-43		..PANEL	AK,AV ,AW	1
-410C	417T3060-33		..PANEL	BD,BE ,BK,B U	1
412	417T3054-41		..STRIKER	K-P,X ,AK,A V,AW	1
-412A	417T3054-71		..STRIKER- (OPT ITEM 412B)	BD,BE ,BK,B U	1
-412B	417T3054-41		..STRIKER- (OPT ITEM 412A)	BD,BE ,BK,B U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 413 413G	417T3054-52 417T3054-42		DELETED ..HINGE HALF	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
415 -415A -415B	417T3063-21 417T3063-121SP 417T3063-321SP		.PANEL ASSY-FACE .PANEL ASSY-FACE .PANEL ASSY-FACE	K,L,P X AK,BD ,BU	1 1 1
-415C	417T3063-331SP		.PANEL ASSY-FACE	AW,BE ,BK	1
-418 420	417T3063-31 417T3063-4SP		.PANEL ASSY-FACE ..COVER-GAP	M,N K,L,P ,X	1 1
-420A	417T3063-304SP		..COVER-GAP (ITEMS 430C PLUS 420A OPT TO 430E)	AK,BD ,BU	1
425	SL6164-08-3		..STUD- (V97393)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
430 430A -430B -430C	417T3063-23 417T3063-23SP 417T3063-123SP 417T3063-323SP		DELETED ..PANEL ..PANEL ..PANEL-	K,L,P X AK,BD ,BU	1 1 1
-430D	417T3063-333SP		..PANEL- (ITEMS 430C PLUS 420A OPT TO 430E)	AV,AW ,BE,B K	1
-430E	417T3063-325SP		..PANEL- (ITEMS 430C PLUS 420A OPT TO 430E)	AK,BD ,BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-432	417T3063-33SP		. . PANEL	M,N	1
433	BACG20ZM0200B		. GROMMET	X	1
434	BACG20ZM0675B		DELETED		
434A	BACG20ZA000750		. GROMMET	BD, BE ,BK,B U	1
434G	BACG20ZM0750B		DELETED		
-434H	BACG20ZA0750		DELETED		
434M	BACG20ZP0675B		DELETED		
-434N	BACG20ZB0675		DELETED		
435A	417T3051-40		DELETED		
-435B	417T3051-58		DELETED		
-435C	417T3051-63		DELETED		
435D	BACG20ZA000200		. GROMMET	BD, BE ,BK,B U	1
436	BACG20ZA000450		. GROMMET	BD, BE ,BK,B U	1
440	BACR15BB3AD		DELETED		
440A	417T3051-40		. FRAME ASSY	L	1
-440B	417T3051-58		. FRAME ASSY	K,P,X ,AK,B D,BU	1
-440C	417T3051-63		. FRAME ASSY	M,N,A V,AW, BE,BK	1
441	NAS1801-06-5		DELETED		
441A	NAS1801-06-4		. . SCREW	K-P,X ,AK,A V,AW, BD, BE ,BK BU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-442	AN960PD6L		..WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
443	MS35333-37		..WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
444	MS25082-1		..NUT	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
445A	417T3054-29		..HINGE HALF	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
-445B	417T3054-29		DELETED		
450	417T3054-3		DELETED		
450A	417T3054-28		..HINGE HALF	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -450B 455	417T3054-28 BACR15BA3AD		DELETED ..RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	8
460	S3-150		..SPRING-RTNR (V72794)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
465	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 465A)	K,M-P ,X,AK ,AV,A W,BD, BE BK,BU	4
-465A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 465)	K,M-P ,X,AK ,AV,A W,BD, BE BK,BU	4
-465B	1200-25CD		..RING-RETAINING (V97464)	L	4
470	417T3091-1		..SLEEVE-ADJUSTING	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
475	417T3059-1		..GROMMET	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-480	417T3058-102		..LATCH ASSY	L	2
-480A	417T3058-126		..LATCH ASSY	K,M-P ,X,AK ,AV,A W,BD, BE,BK BU	2
485	NAS1801-08-4B		ATTACHING PARTS DELETED		
485A	NAS1801-08-5		..SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
-485B	NAS1801-08-5		DELETED		
486	MS35333-38		..WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
487	AN960PD8L		..WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
			-----*		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-490	417T3058-116		...PAD-RUBBER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
495	MS20253P2-54		...PIN-HINGE	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
500	MS20253P2-76		...PIN-HINGE	L	1
-500A	MS20253P2-095		...PIN-HINGE	K,M-P ,X,AK ,AV,A W,BD, BE,BK BU	1
505	417T3058-121		...SPRING-TRIGGER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
510	417T3058-120		...SPRING-CAM	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-515	417T3058-115		...TRIGGER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
520	417T3058-114		...CAM-SHORT ARM	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
525	6035-2BR0185		...INSERT- (V01556)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
530	417T3058-112		...BASE-WIDE	L	1
-530A	417T3058-128		...BASE-WIDE	K,M-P ,X,AK ,AV,A W,BD, BE,BK BU	1
535	417T3090-58		..BRACKET ASSY	K,L,P ,X,AK ,BD BU	2
-537	417T3090-90		..BRACKET ASSY	M,N,A V,AW, BE,BK	2
540	BACR15BA3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST) -----*-----	K-P,X ,AK,A V,AW, BD,BE ,BK BU	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-545	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
550	BRFM20A08		...NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	K,L,P ,X,AK ,BD,B U	2
-552 -552A	BACN10JN08B BRM100A08		DELETED ...NUTPLATE- (V52828) (SPEC BACN10JP08B) (OPT MK2000-08BAC (V15653)) (OPT NS103198-82 (V80539)) (OPT RMA9207M82 (V72962)) (OPT T8077S832 (V11815)) (OPT VN201A1-82 (V92215))	M,N,A V,AW, BE,BK	2
555	417T3090-59		...BRACKET	K,L,P ,X,AK ,BD,B U	1
-555G	417T3090-91		...BRACKET	M,N,A V,AW, BE,BK	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-556	417T3092-6		..SPACER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	2
560	417T3090-60		..BRACKET ASSY	K,L,P ,X,AK ,BD	2
-562	417T3090-92		..BRACKET ASSY	M,N,A V,AW, BE,BK	2
565	BACR15BA3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	3
570	BACR15BA3AD		-----*----- ...RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK	2
575	BRFM20A08		...NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-580	417T3090-61		...BRACKET	K,L,P ,X,AK ,BD,B U	1
-582	417T3090-93		...BRACKET	M,N,A V,AW, BE,BK	1
585	NAS1801-08-7		..SCREW	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
590	AN960PD8		..WASHER	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
595	417T3090-10		..BRACKET-AFT CROSS	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
600 605	BACR15BB3AD BACR15BA3AD		DELETED ..RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-610	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	K-P,X ,AK,A V,AW, BD,BE ,BK BU	4
612	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	K-P,X ,AK,A V,AW, BD,BE ,BK BU	16
615	417T3090-8		..BRACKET-FWD CROSS	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
620	417T3090-9		..BRACKET-CTR CROSS	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
625A	417T3090-62		..RAIL-L	L	1
-625B	417T3090-77		..RAIL-L	K,P,X AK,B D,BU	1
-625C	417T3090-86		..RAIL-L	M,N,A V,AW, BE,BK	1
630A	417T3090-63		..RAIL-R	L	1
-630B	417T3090-78		..RAIL-R	K,P,X AK,B D,BU	1
630C	417T3090-87		..RAIL-R	M,N,A V,AW, BE,BK	1
635	NAS1801-08-7		..SCREW	M,N,A V,AW, BE,BK	4
640	AN960PD8		..WASHER	M,N,A V,AW, BE,BK	8
645	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	M,N,A V,AW, BE,BK	4
650	417T3090-88		..BRACKET-GASPER	M,N,A V,AW, BE,BK	2
655	NAS1801-3-7		..SCREW	M,N,A V,AW, BE,BK	4

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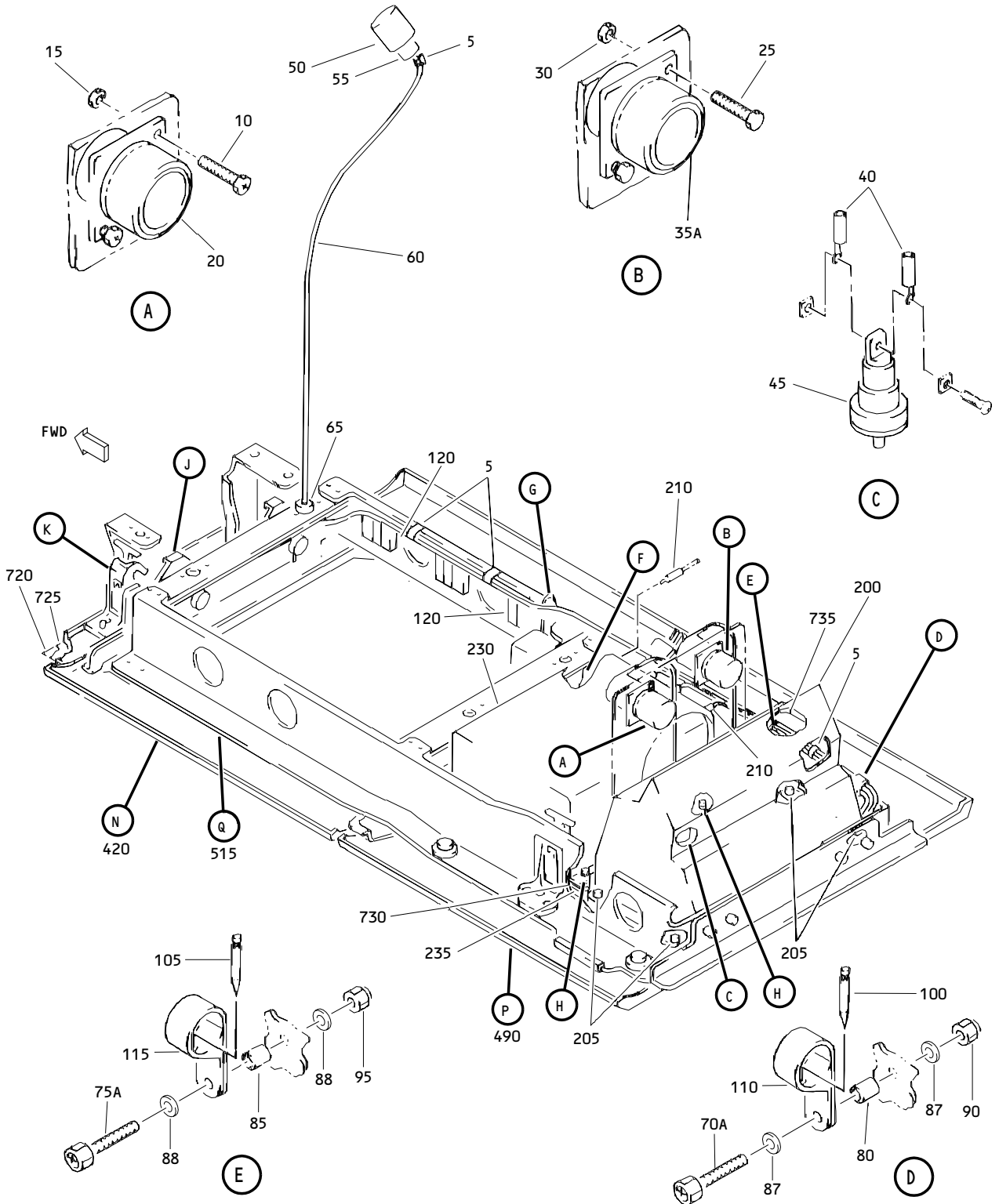
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-660	AN960PD10		. . WASHER	M,N,A V,AW, BE,BK	4
665	417T3090-89		. . BRACKET-GASPER	M,N,A V,AW, BE,BK	2
670	BACD40P4A200		. DUCT-GASPER AIR	M,N,A V,BK	1
-670A	BACD40P4A360		. DUCT-GASPER AIR	AW,BE	1
675	214T4200-4SP		. OUTLET ASSY-GASPER	M,N	1
-675A	214T4200-19		. OUTLET ASSY-GASPER	AV,AW ,BE,B K	1
680	417T3051-34		. COVER-TEDLAR	K-P,X ,AK,A V,AW, BD,BE ,BK BU	1
685	P55		. TAPE-DOUBLE BACK (V99742)	K-P,X ,AK,A V,AW	AR
685A	P55		. TAPE-DOUBLE BACK (V99742) (OPT ITEM 685B)	BD,BE ,BK,B U	AR
-685B	4920		. TAPE-DOUBLE BACK (V76381) (OPT ITEM 685A)	BD,BE ,BK,B U	AR
690	3M850		. TAPE-BLACK MYLAR (V76381)	K-P,A K,AV, AW,BD ,BE,B K BU	AR

- Item Not Illustrated

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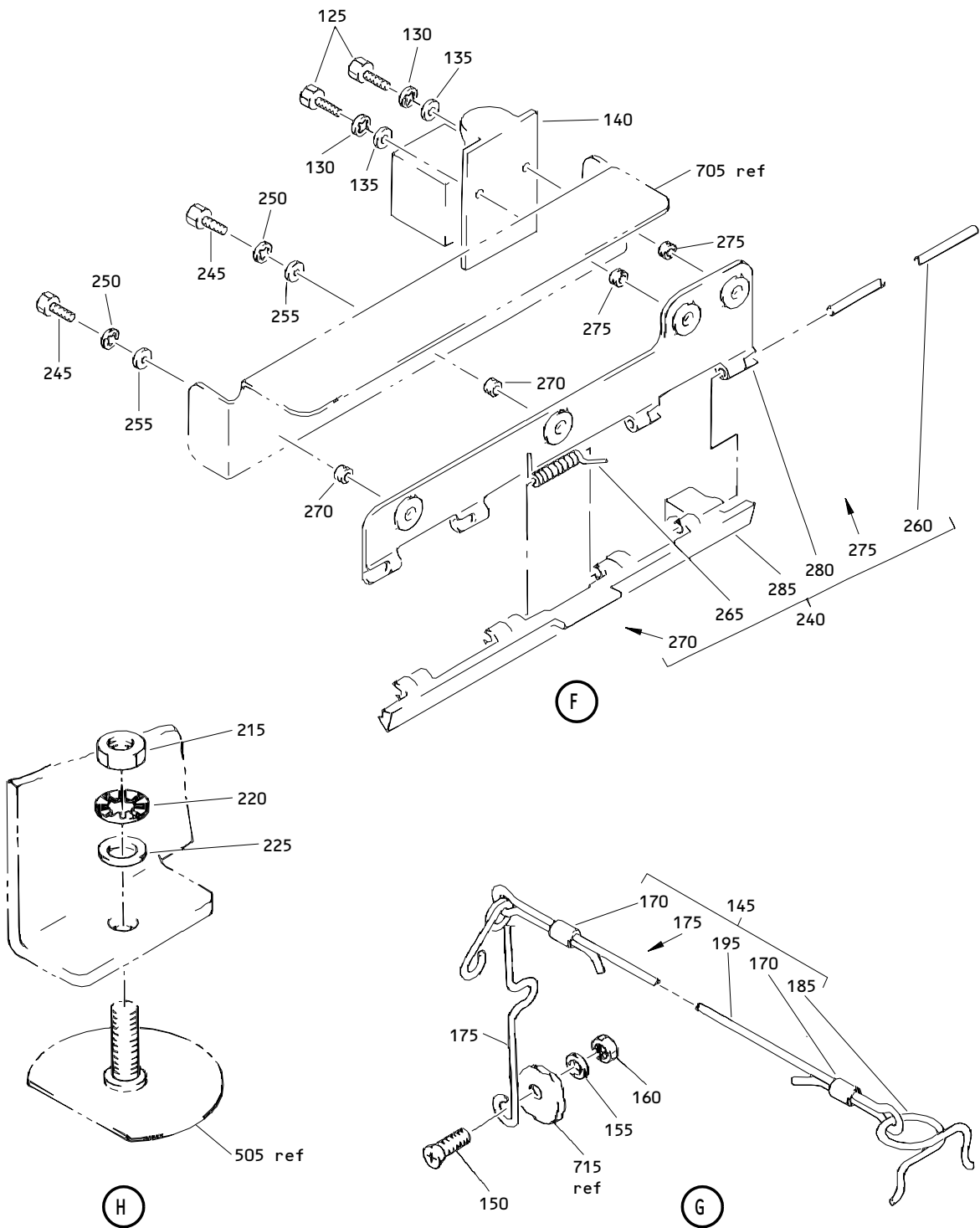
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
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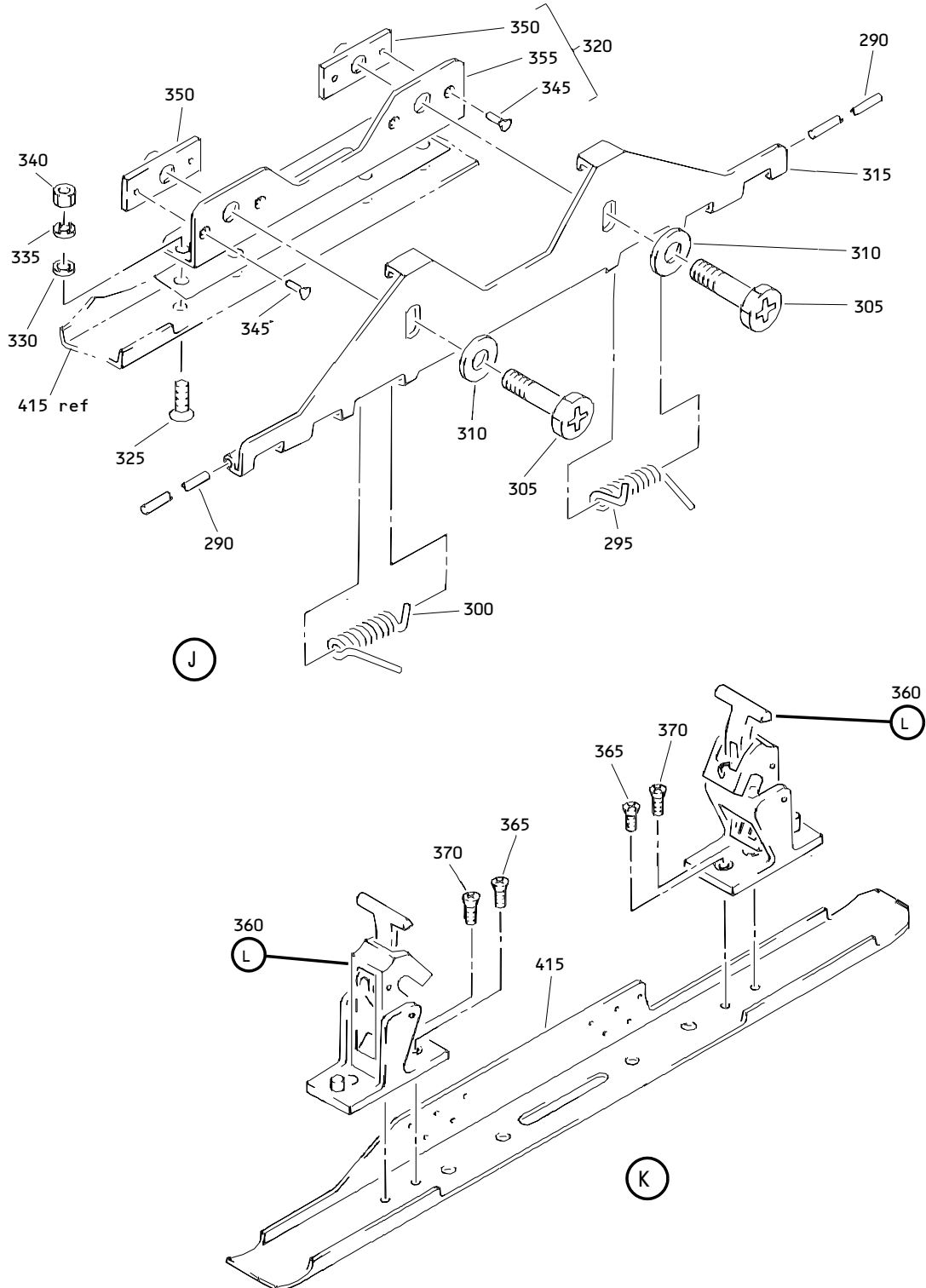
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 3 (Sheet 2)

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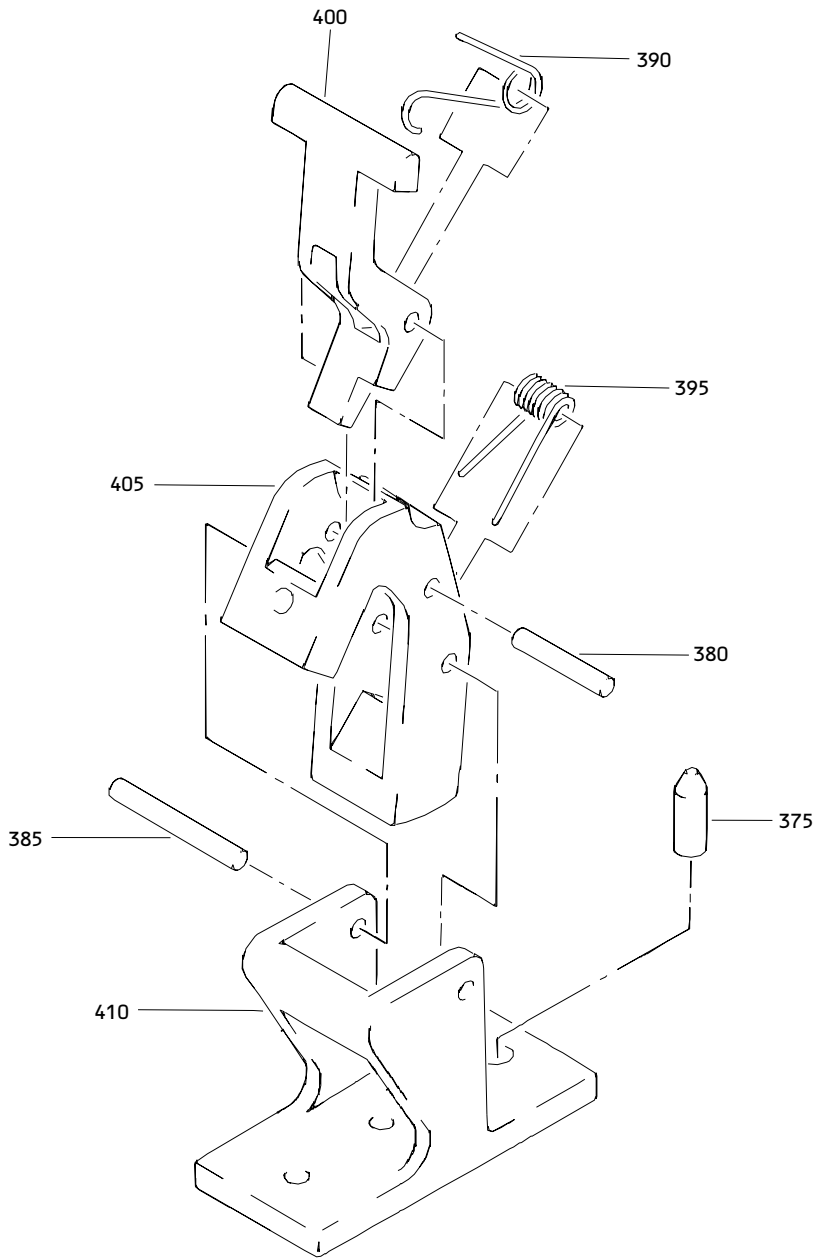
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 3 (Sheet 3)

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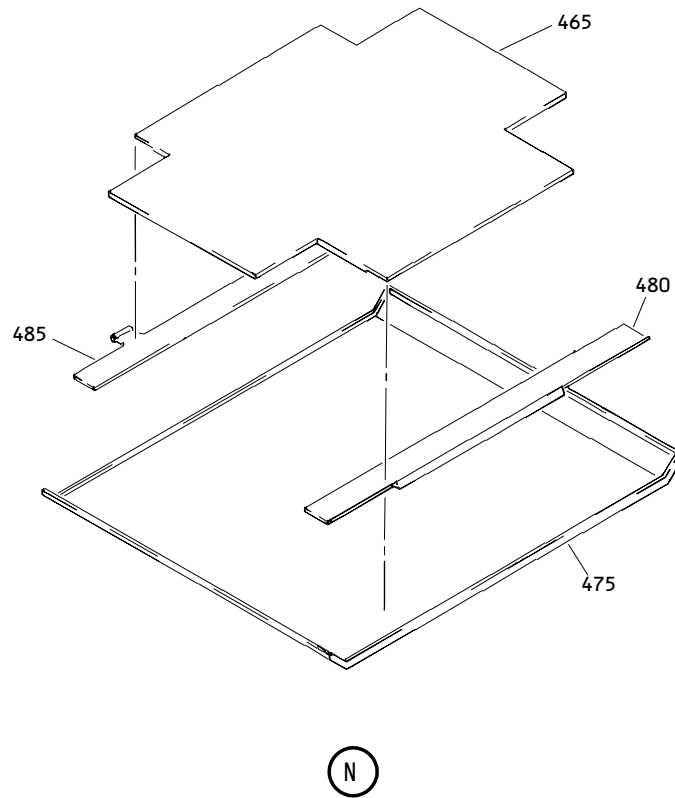
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 3 (Sheet 4)

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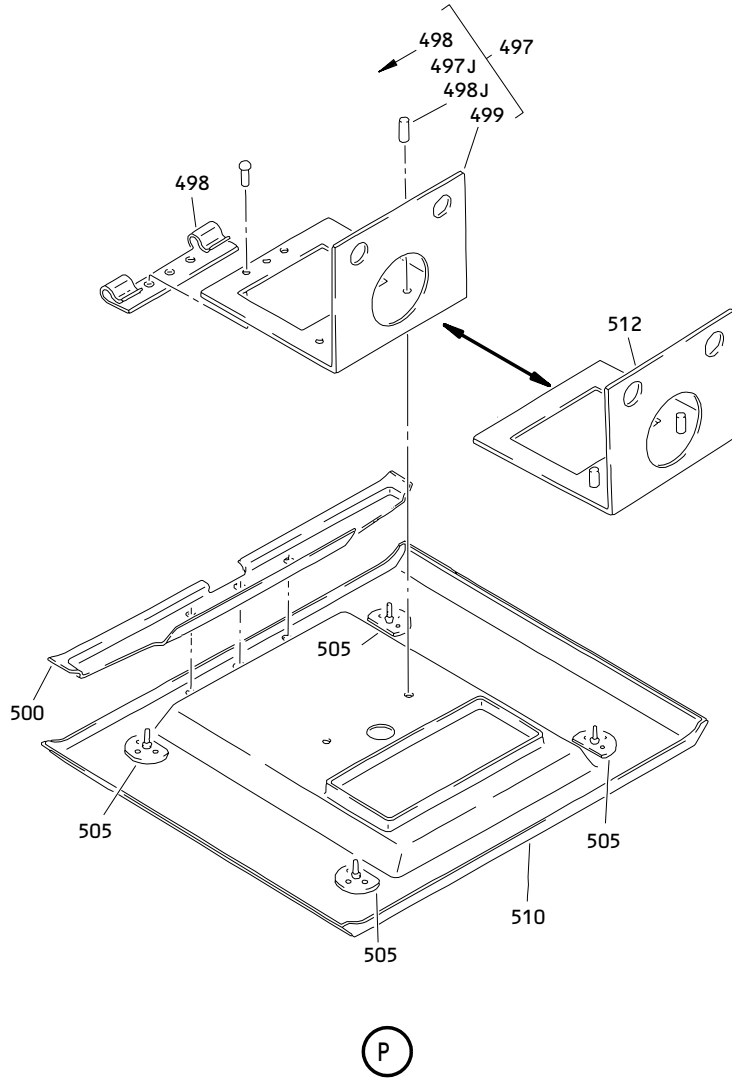
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 3 (Sheet 5)

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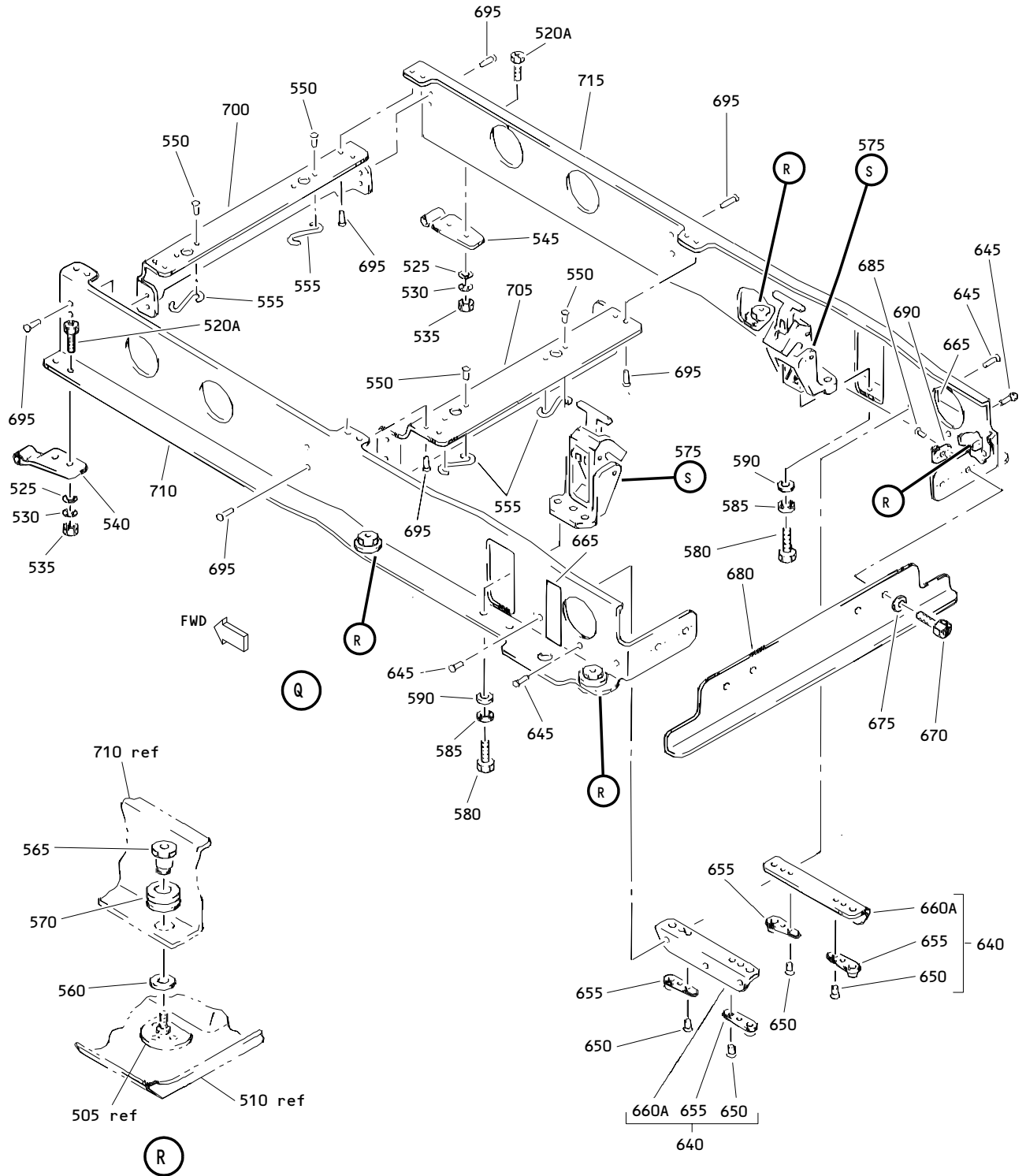
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 3 (Sheet 6)

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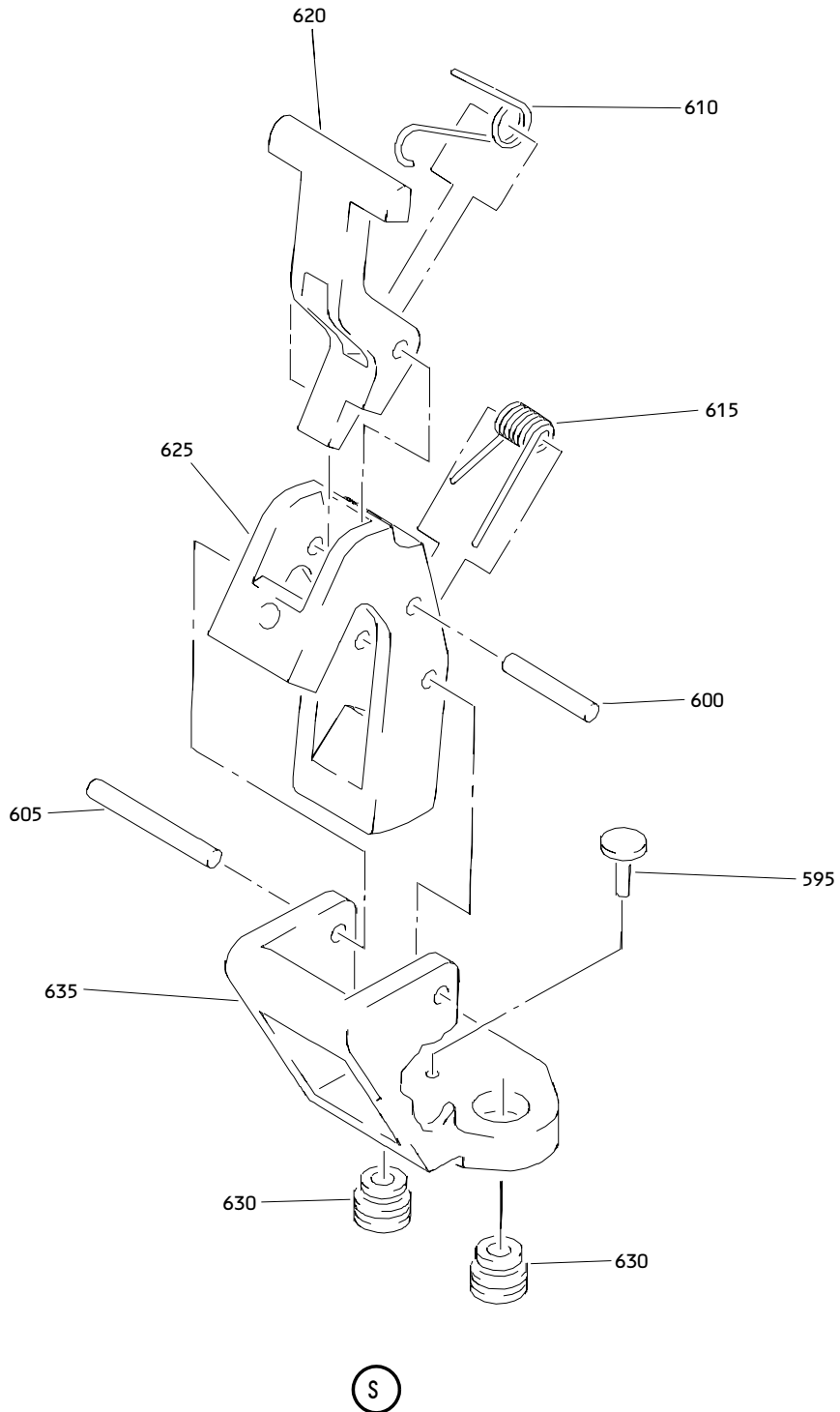
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -1	417T3051-82SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	Q	RF
-1A	417T3051-83SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	R	RF
-1B	417T3051-182SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	Y	RF
-1C	417T3051-183SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	Z	RF
-1D	417T3051-382SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/CHIME	AL	RF
-1E	417T3051-383SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT	AM	RF
5	TY903-5		.CLAMP- (V06383) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	Q,R,Y ,Z,AL ,AM	AR
-5A	TY90		.STRAP- (V59703) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	Q,R,Y ,Z,AL ,AM	AR
-5B	MS3367-1-9		.STRAP- (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	Q,R,Y ,Z,AL ,AM	AR
-5C	SST15MM		.TIE-CABLE (V06383) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	Q,R,Y ,Z,AL ,AM	AR
6	TY903-5		.CLAMP- (OPT ITEM 007) (V06383)	AM	1
7	417T3051-1002		.SUB KIT ASSY- (OPT ITEM 006)	AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-8	TY90		..STRAP- (V59703)	AM	1
9	MS3367-1-9		..STRAP	AM	1
10	NAS1801-04-4		DELETED		
10A	SST15MM		.TIE-CABLE (V06383)	AM	1
14	NAS1801-04-4		.SCREW	Q,R,Y Z,AL AM	2
15	H10-04BAC		.NUT- (V15653) (SPEC BACN10JC04) (OPT NS202101-40 (V80539)) (OPT RMLH9075-40W (V72962)) (OPT T6S440J (V11815)) (OPT VN303A40 (V92215)) (OPT 96-40 (V80539)) (OPT BRH10A04 (V52828))	Q,R,Y Z,AL AM	2
20	BACC45FN10D5P		.CONNECTOR	Q,R,Y Z,AL AM	1
25	NAS1801-04-4		.SCREW	Q,Y,A L	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-30	H10-04BAC		.NUT- (V15653) (SPEC BACN10JC04) (OPT NS202101-40 (V80539)) (OPT RMLH9075-40W (V72962)) (OPT T6S440J (V11815)) (OPT VN303A40 (V92215)) (OPT 96-40 (V80539)) (OPT BRH10A04 (V52828))	Q,Y,A L	2
35 35A	BACC45FN12D12P6 BACC45FN12D12P		DELETED .CONNECTOR	Q,Y,A L	1
40	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	Q,R,Y ,Z,AL ,AM	2
45	L18366-12		.SWITCH- (V17744)	Q,R,Y ,Z,AL ,AM	1
50	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 50A)	Q,R,Y ,Z,AL ,AM	1
-50A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 50)	Q,R,Y ,Z,AL ,AM	1
55	BACC10GH08		.CLAMP	Q,R,Y ,Z,AL ,AM	1
60	417T3051-11		.SLEEVING-NONFRAY	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-65	2057		.BUSHING-SNUB (V28520) (SPEC 60B40072-3)	Q,R,Y ,Z,AL ,AM	1
70	NAS514P832-11		DELETED		
70A	NAS514P832-12		.SCREW	Q,R,Y ,Z,AL ,AM	1
75	NAS514P832-11		DELETED		
75A	NAS514P832-12		.SCREW	Q,Y,A L	1
80	NAS43DD3-16		.SPACER	Q,R,Y ,Z,AL ,AM	1
85	NAS43DD3-16		.SPACER	Q,Y,A L	1
87	AN960JD8		.WASHER	Q,R,Y ,Z,AL ,AM	2
88	AN960JD8		.WASHER	Q,Y,A L	2
90	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-95	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	Q,Y,A L	1
100	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	Q,R,Y ,Z,AL ,AM	1
105	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	Q,Y,A L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-110	BACC10DK4		.CLAMP	Q,R,Y Z,AL AM	1
115	BACC10DK4		.CLAMP	Q,Y,A L	1
120	3590MPA		.CLAMP-WIRE (V28520) (OPT ITEM 120A)	Q,R	3
-120A	MABMSAC		.PLATE-WIRE (V06383) (SPEC STBP19H1A) (OPT ITEM 120)	Q,R	3
125	NAS1801-06-6		.SCREW	Q,R,Y Z,AL AM	2
130	MS35333-37		.WASHER	Q,R,Y Z,AL AM	2
135	AN960PD6L		.WASHER	Q,R,Y Z,AL AM	2
140	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	Q,R,Y Z,AL AM	1
145	417T3051-49		.LANYARD ASSY- (OPT ITEM 145A)	Q,R,Y Z,AL AM	1
-145A	417T3051-12		.LANYARD ASSY- (OPT ITEM 145)	Q,R,Y Z,AL AM	1
150	NAS514P832-6		ATTACHING PARTS .SCREW	Q,R,Y Z,AL AM	1
155	AN960PD8		.WASHER	Q,R,Y Z,AL AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-160	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	Q,R,Y ,Z,AL ,AM	1
165 170	BACS13S101C GSC149		DELETED ..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	Q,R,Y ,Z,AL ,AM	2
175	417T3084-3		..CLIP- (USED ON ITEM 145)	Q,R,Y ,Z,AL ,AM	1
-180	417T3084-1		..CLIP- (USED ON ITEM 145A)	Q,R,Y ,Z,AL ,AM	1
185	417T3084-4		..CLIP- (USED ON ITEM 145)	Q,R,Y ,Z,AL ,AM	1
-190	417T3084-2		..CLIP- (USED ON ITEM 145A)	Q,R,Y ,Z,AL ,AM	1
195	417T3051-13		..CORD	Q,R,Y ,Z,AL ,AM	1
200	81000-13302		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81) ATTACHING PARTS	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-205	NAS1801-08-7		.SCREW	Q,R,Y Z,AL AM	4
			-----*-----		
210	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	Q,R,Y Z,AL AM	4
215	MS25082-1		.NUT	Q,R,Y Z,AL AM	2
220	MS35333-37		.WASHER	Q,R,Y Z,AL AM	2
225	AN960PD6		.WASHER	Q,R,Y Z,AL AM	2
230	RDAM80001A		DELETED		
230A	RDAM8001A		.CHIME- (V54473) (SPEC S222T102-101)	Q,Y,Z AL	1
235	417T3090-107		.GASKET	Q,Y,A L	1
240	417T3058-11		.LATCH ASSY	Q,R,Y Z,AL AM	1
			ATTACHING PARTS		
245	NAS1801-08-6		.SCREW	Q,R,Y Z,AL AM	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- 250	MS35333-38		.WASHER	Q,R,Y ,Z,AL ,AM	2
255	AN960PD8		.WASHER	Q,R,Y ,Z,AL ,AM	2
260	MS20253-2-690		-----*----- ..PIN-HINGE	Q,R,Y ,Z,AL ,AM	1
265	417T3058-5		..SPRING	Q,R,Y ,Z,AL ,AM	1
270	6035-06BR0150		..INSERT- (V01556)	Q,R,Y ,Z,AL ,AM	2
275	6035-2BR0185		..INSERT- (V01556)	Q,R,Y ,Z,AL ,AM	2
280	417T3058-3		..MOUNT	Q,R,Y ,Z,AL ,AM	1
285	417T3058-124		..LATCH	Q,R,Y ,Z,AL ,AM	1
290	MS20253P2-320		.PIN-HINGE	Q,R,Y ,Z,AL ,AM	2
295	417T3051-9		.SPRING	Q,R,Y ,Z,AL ,AM	1
300	417T3051-10		.SPRING	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-305	NAS1801-4-8		.SCREW	Q,R,Y Z,AL AM	2
310	AN960PD416		.WASHER	Q,R,Y Z,AL AM	2
315	417T3054-40		.HINGE	Q,R,Y Z,AL AM	1
320	417T3051-68		.MOUNT ASSY-HINGE	Q,R,Y Z,AL AM	1
325	NAS514P832-8		ATTACHING PARTS .SCREW	Q,R,Y Z,AL AM	4
330	AN960PD10		.WASHER	Q,R,Y Z,AL AM	4
335	MS35333-38		.WASHER	Q,R,Y Z,AL AM	4
340	MS35649-282		.NUT	Q,R,Y Z,AL AM	4
345	BACR15BA3AD		-----*----- ..RIVET- (SIZE DETERMINE ON INST)	Q,R,Y Z,AL AM	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-350	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	Q,R,Y ,Z,AL ,AM	2
355	417T3054-38		..MOUNT- (OPT ITEM 355A)	Q,R,Y ,Z,AL ,AM	1
-355A	417T3054-48		..MOUNT- (OPT ITEM 355)	Q,R,Y ,Z,AL ,AM	1
360	417T3058-105		.LATCH ASSY	Q,R,Y ,Z,AL ,AM	2
365	NAS514P832-5		ATTACHING PARTS .SCREW	Q,R,Y ,Z,AL ,AM	2
370	NAS514P832-3		.SCREW	Q,R,Y ,Z,AL ,AM	2
375	417T3058-117		-----*----- ..PIN-INDEX	Q,R,Y ,Z,AL ,AM	1
380	MS20253P2-54		..PIN-HINGE	Q,R,Y ,Z,AL ,AM	1
385	MS20253P2-76		..PIN-HINGE	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-390	417T3058-121		..SPRING-TRIGGER	Q,R,Y Z,AL AM	1
395	417T3058-120		..SPRING-CAM	Q,R,Y Z,AL AM	1
400	417T3058-115		..TRIGGER	Q,R,Y Z,AL AM	1
405	417T3058-114		..CAM-SHORT ARM	Q,R,Y Z,AL AM	1
410	417T3058-111		..BASE-NARROW	Q,R,Y Z,AL AM	1
415	417T3054-21		.BAR-TIE	Q,R,Y Z,AL AM	1
420	417T3060-11SP		.PANEL ASSY-OXY DOOR	Q,R	1
420A	417T3060-10SP		DELETED		
-420B	417T3060-21SP		.PANEL ASSY-OXY DOOR	Y,Z	1
-420C	417T3060-41SP		.PANEL ASSY-OXY DOOR	AL	1
-420D	417T3060-51SP		.PANEL ASSY-OXY DOOR	AM	1
425	417T3060-9		DELETED		
430	BACR15BA3AD		DELETED		
435	BACR15BB3AD		DELETED		
440	417T3090-69		DELETED		
445	417T3090-70		DELETED		
450	417T3054-5		DELETED		
455	417T3054-6		DELETED		
460	417T3090-68		DELETED		
465	417T3060-12		..SANDWICH ASSY	Q,R,Y Z,AL	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-465A	417T3060-52		..SANDWICH ASSY	AM	1
470	417T3060-5		DELETED		
475	417T3060-3		..PANEL	Q,R	1
-475A	417T3060-23SP		..PANEL	Y,Z	1
-475B	417T3060-43SP		..PANEL	AL,AM	1
480	417T3054-41		..STRIKER	Q,R,Y	1
				,Z,AL	
-480A	417T3054-41		..STRIKER- (OPT ITEM 480B)	AM	1
-480B	417T3054-71		..STRIKER- (OPT ITEM 480A)	AM	1
485	417T3054-42		..HINGE HALF	Q,R,Y	1
				,Z,AL	
				,AM	
490	417T3063-34		.PANEL ASSY-FACE	Q	1
-490A	417T3063-134SP		.PANEL ASSY-FACE	Y	1
-495	417T3063-36		.PANEL ASSY-FACE	R	1
-495A	417T3063-136SP		.PANEL ASSY-FACE	Z	1
-495B	417T3063-334SP		.PANEL ASSY-FACE	AL	1
-495C	417T3063-336SP		.PANEL ASSY-FACE	AM	1
497	417T3090-105		..BRACKET ASSY	AL	1
497J	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AL	3
498	417T3090-109		...CLIP-SPRING	AL	1
498J	FH632-6C		...STUD- (V46384)	AL	2
499	417T3090-106		...BRACKET	AL	1
500	417T3063-4SP		..COVER-GAP	Q,R,Y	1
				,Z	

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-500A	417T3063-304SP		..COVER-GAP	AM	1
-500B	417T3063-304SP		..COVER-GAP (ITEMS 510D PLUS 500B OPT TO 510F)	AL	1
505	SL6164-08-3		..STUD- (V97393)	Q,R,Y ,Z,AL ,AM	4
510	417T3063-35SP		..PANEL	Q	1
-510A	417T3063-37SP		..PANEL	R	1
-510B	417T3063-135SP		..PANEL	Y	1
-510C	417T3063-137SP		..PANEL	Z	1
-510D	417T3063-335SP		..PANEL- (ITEMS 510D PLUS 500B OPT TO 510F)	AL	1
-510E	417T3063-336SP		..PANEL ASSY	AM	1
-510F	417T3063-305SP		..PANEL- (ITEMS 510D PLUS 500B OPT TO 510F)	AL	1
512	417T3090-106		..BRACKET	AM	1
515	417T3051-56		.FRAME ASSY	Q,R,Y ,Z,AL ,AM	1
520	NAS1801-06-5		DELETED		
520A	NAS1801-06-4		..SCREW	Q,R,Y ,Z,AL ,AM	4
525	AN960PD6L		..WASHER	Q,R,Y ,Z,AL ,AM	4
530	MS35333-37		..WASHER	Q,R,Y ,Z,AL ,AM	4
535	MS25082-1		..NUT	Q,R,Y ,Z,AL ,AM	4
540	417T3054-29		..HINGE HALF	Q,R,Y ,Z,AL ,AM	1
545	417T3054-28		..HINGE HALF	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-550	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	Q,R,Y ,Z,AL ,AM	8
555	S3-150		..SPRING-RTNR (V72794)	Q,R,Y ,Z,AL ,AM	4
560	1200-25CD		..RING-RETAINING (V97464)	Q,R,Y ,Z,AL ,AM	4
-560A	1200-25ZD		..RING-RETAINING (V97464)	Q,R,Y ,Z,AL ,AM	4
565	417T3091-1		..SLEEVE-ADJUSTING	Q,R,Y ,Z,AL ,AM	4
570	417T3059-1		..GROMMET	Q,R,Y ,Z,AL ,AM	4
575	417T3058-126		..LATCH ASSY	Q,R,Y ,Z,AL ,AM	2
580	NAS1801-08-5		ATTACHING PARTS ..SCREW	Q,R,Y ,Z,AL ,AM	4
585	MS35333-38		..WASHER	Q,R,Y ,Z,AL ,AM	4
590	AN960PD8L		..WASHER	Q,R,Y ,Z,AL ,AM	4
595	417T3058-116		-----*----- ...PAD-RUBBER	Q,R,Y ,Z,AL ,AM	1
600	MS20253P2-54		...PIN-HINGE	Q,R,Y ,Z,AL ,AM	1
605	MS20253P2-095		...PIN-HINGE	Q,R,Y ,Z,AL ,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-610	417T3058-121		...SPRING-TRIGGER	Q,R,Y Z,AL AM	1
615	417T3058-120		...SPRING-CAM	Q,R,Y Z,AL AM	1
620	417T3058-115		...TRIGGER	Q,R,Y Z,AL AM	1
625	417T3058-114		...CAM-SHORT ARM	Q,R,Y Z,AL AM	1
630	6035-2BR0185		...INSERT- (V01556)	Q,R,Y Z,AL AM	2
635	417T3058-128		...BASE-WIDE	Q,R,Y Z,AL AM	1
640	417T3090-39		..BRACKET ASSY	Q,R,Y Z,AL AM	2
645	BACR15BA3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	Q,R,Y Z,AL AM	6
650	BACR15BA3AD		-----*----- ...RIVET- (SIZE DETERMINE ON INST)	Q,R,Y Z,AL AM	4
655	BR1000A08		...NUTPLATE- (V52828) (SPEC BACN10KB08) (OPT K2000-08 (V15653)) (OPT RMA9207-82 (V72962)) (OPT T8109S832 (V11815)) (OPT VN101A1-82 (V92215)) (OPT K2000-08 (V15653))	Q,R,Y Z,AL AM	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- 660	417T3090-38		DELETED		
660A	417T3090-142		...BRACKET	Q,R,Y ,Z,AL ,AM	1
665	417T3092-6		..SPACER	Q,R,Y ,Z,AL ,AM	2
670	NAS1801-08-7		..SCREW	Q,R,Y ,Z,AL ,AM	4
675	AN960PD8		..WASHER	Q,R,Y ,Z,AL ,AM	4
680	417T3090-10		..BRACKET-AFT CROSS	Q,R,Y ,Z,AL ,AM	1
685	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	Q,R,Y ,Z,AL ,AM	8
690	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	Q,R,Y ,Z,AL ,AM	4

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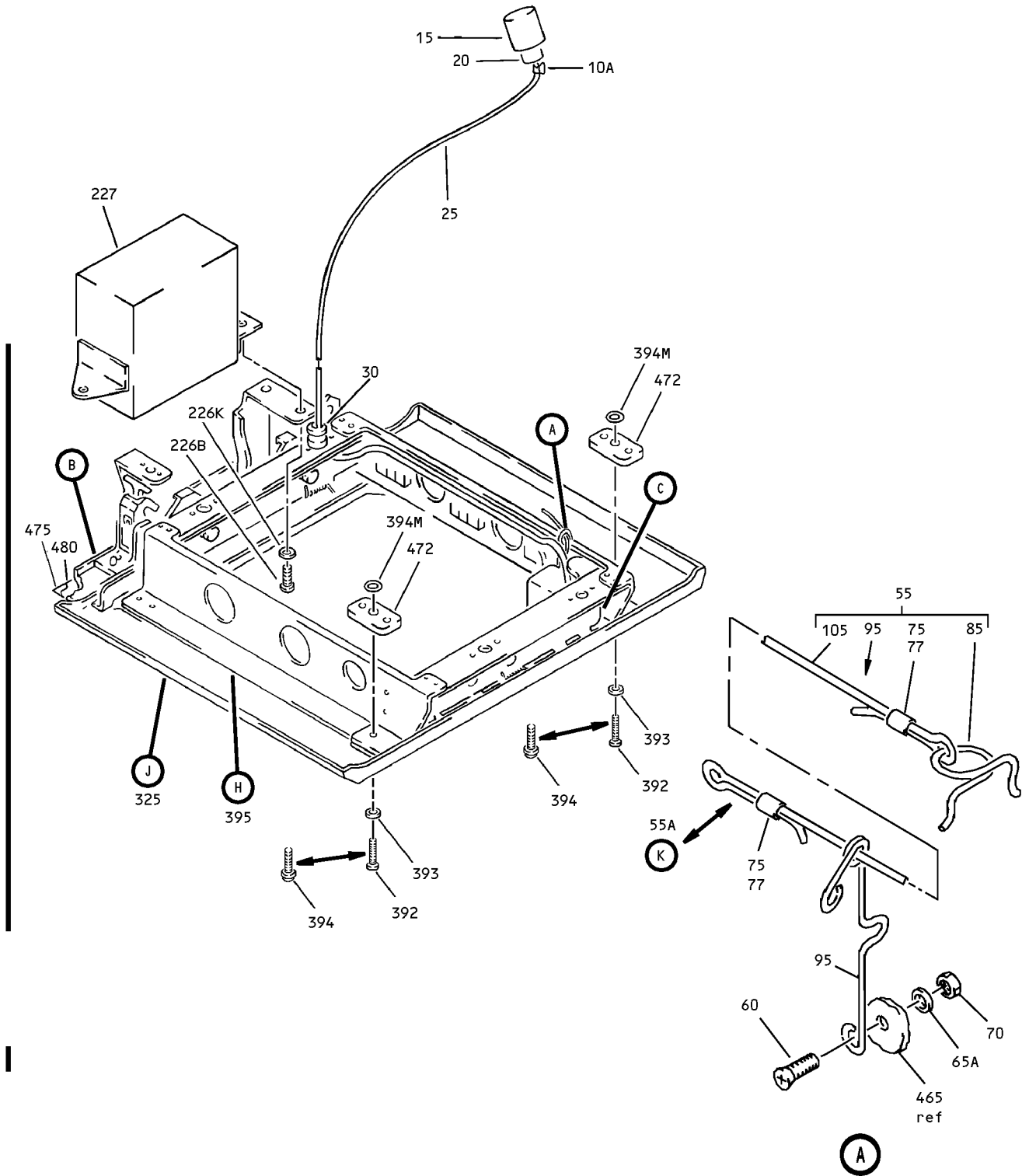
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-695	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	Q,R,Y ,Z,AL ,AM	16
700	417T3090-8		..BRACKET-FWD CROSS	Q,R,Y ,Z,AL ,AM	1
705	417T3090-9		..BRACKET-CTR CROSS	Q,R,Y ,Z,AL ,AM	1
710	417T3090-77		..RAIL-L	Q,R,Y ,Z,AL ,AM	1
715	417T3090-78		..RAIL-R	Q,R,Y ,Z,AL ,AM	1
720	417T3051-34		.COVER-TEDLAR	Q,R,Y ,Z,AL ,AM	1
725	P55		.TAPE-DOUBLE BACK (V99742)	Q,R,Y ,Z,AL ,AM	AR
730	3M850		.TAPE-BLACK MYLAR (V76381)	Q,R,Y ,Z,AL ,AM	AR
735	BAC27TPPS5186		.MARKER-ALUMINUM FOIL	Q,Y,A L	1
-740	BAC27TPPS5187		.MARKER-ALUMINUM FOIL	R,Z,A M	1

- Item Not Illustrated

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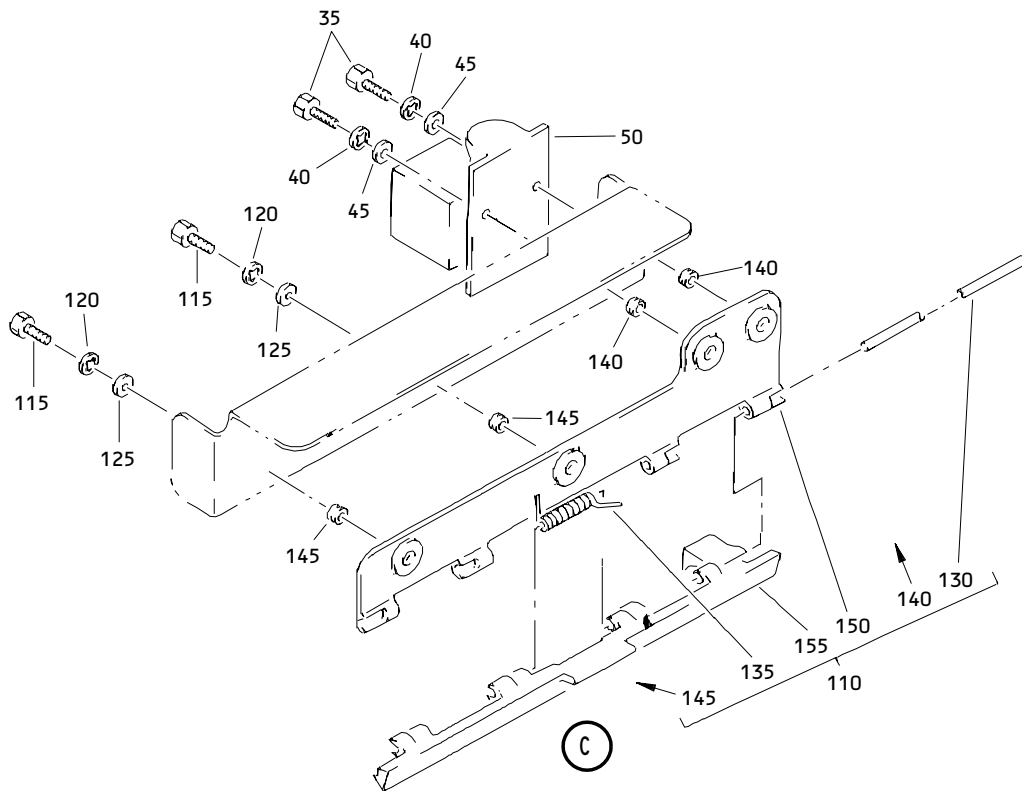
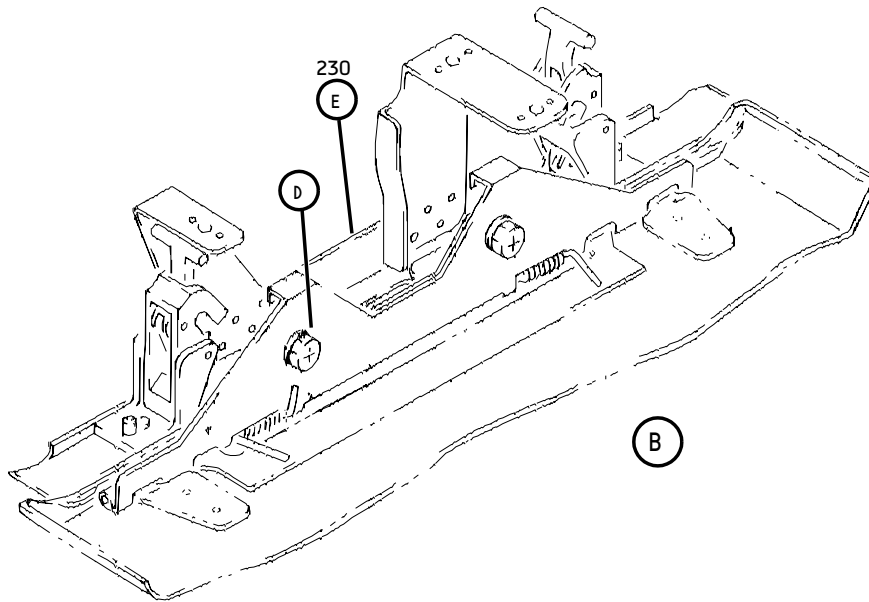
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Inboard Passenger Service Unit Oxygen Panel Assembly
 Figure 4 (Sheet 1)

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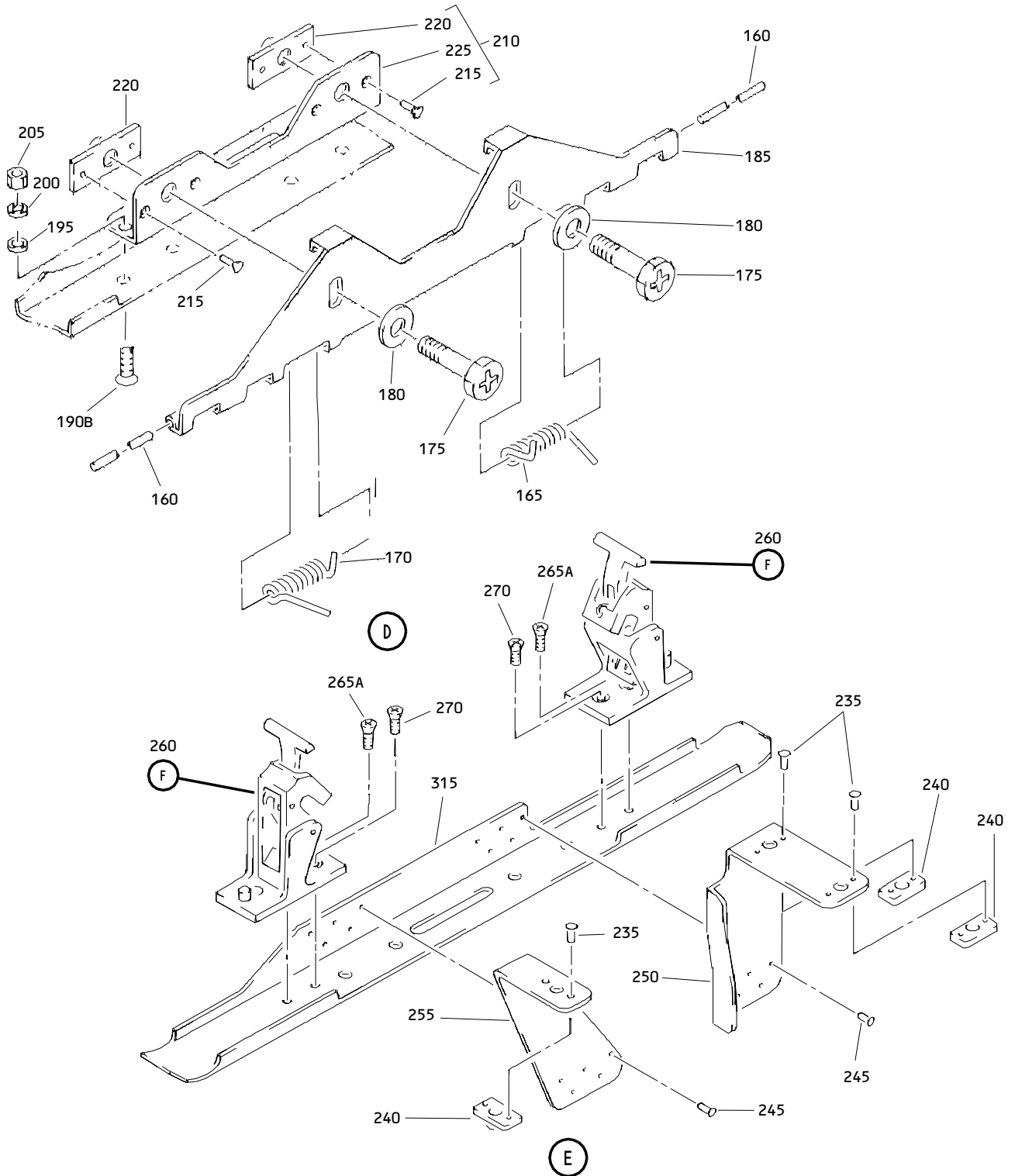
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Inboard Passenger Service Unit Oxygen Panel Assembly
 Figure 4 (Sheet 2)

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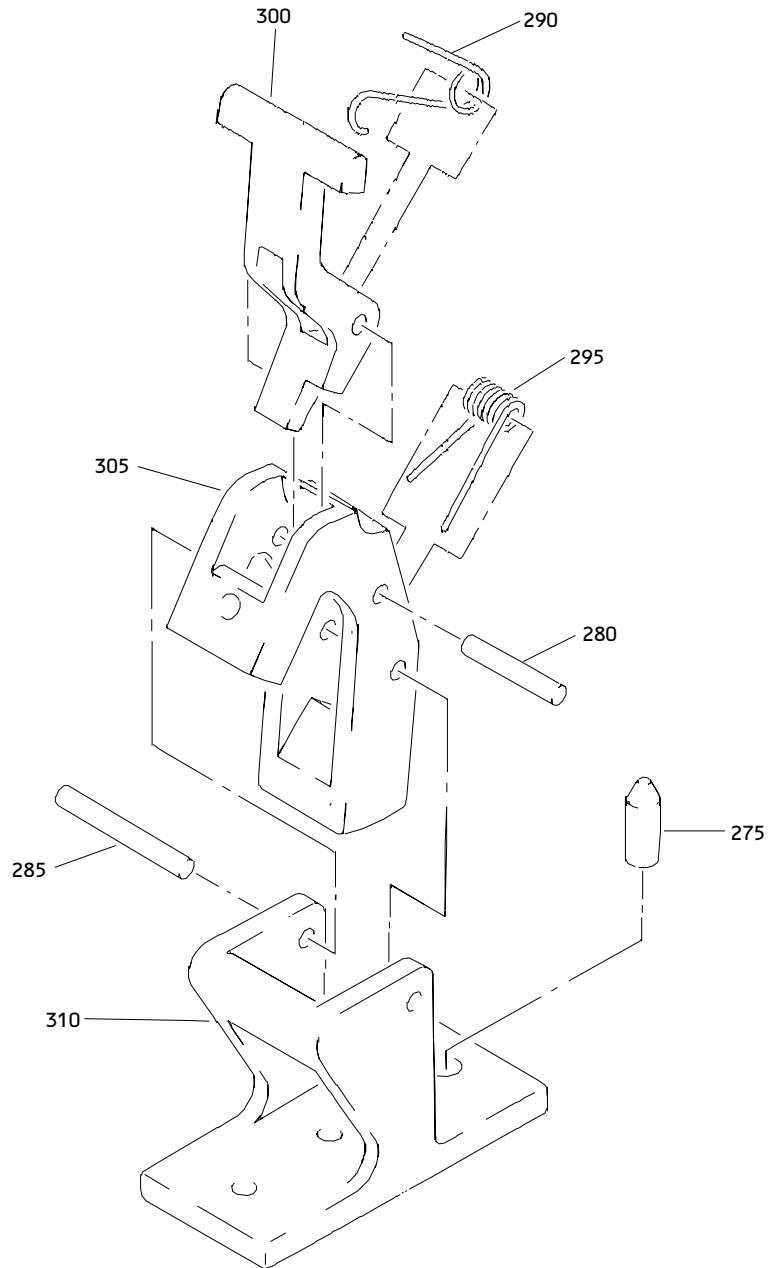
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Inboard Passenger Service Unit Oxygen Panel Assembly
 Figure 4 (Sheet 3)

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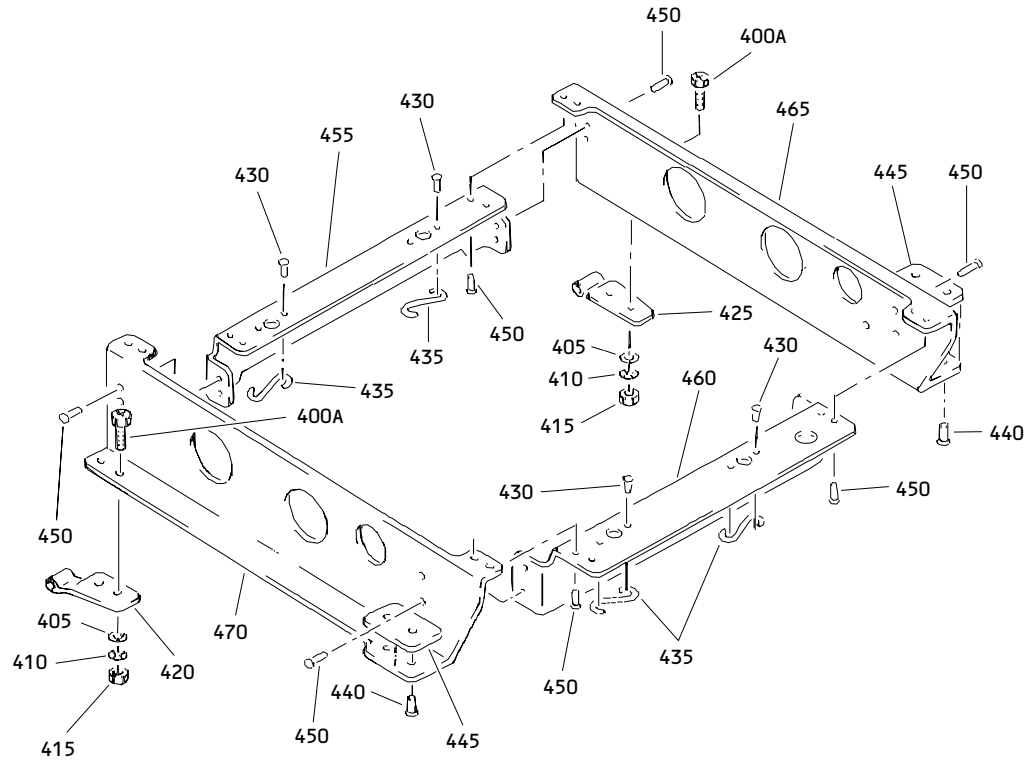


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Inboard Passenger Service Unit Oxygen Panel Assembly
Figure 4 (Sheet 4)

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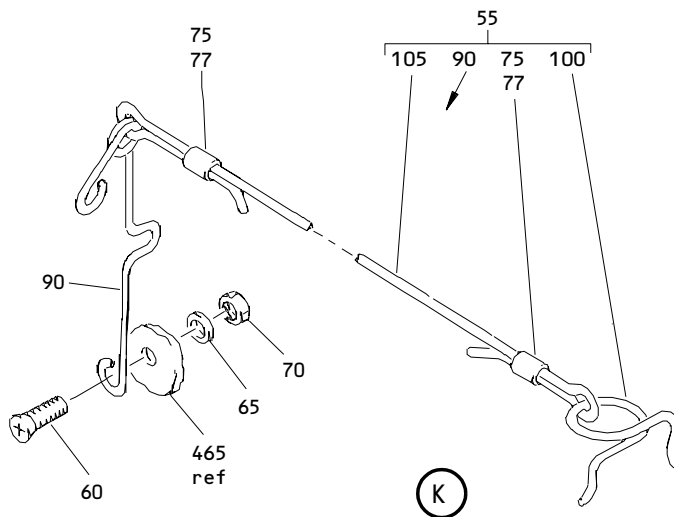
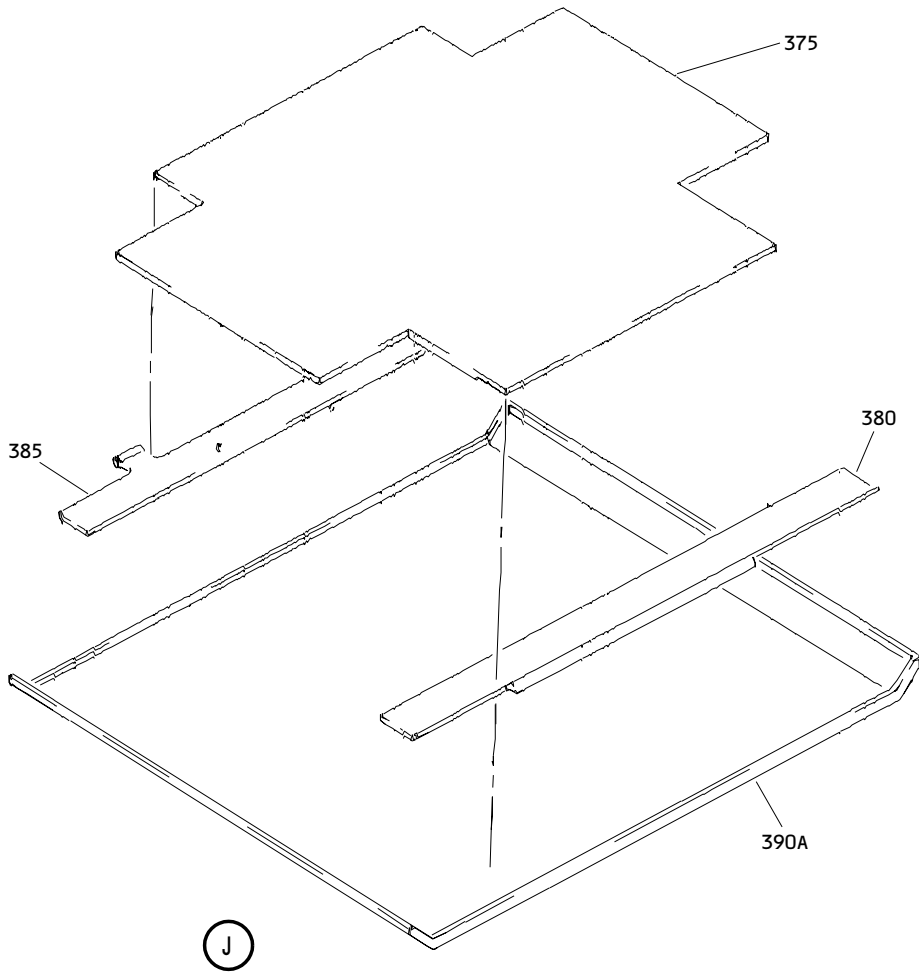


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Inboard Passenger Service Unit Oxygen Panel Assembly
Figure 4 (Sheet 5)

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Inboard Passenger Service Unit Oxygen Panel Assembly
 Figure 4 (Sheet 6)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -1	417T3051-86SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY	B	RF
-1A	417T3051-186SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AC	RF
-1B	417T3051-386SP		PANEL ASSY-INBD PASS. SVCE UNIT	AQ	RF
-1C	417T3051-486SP		PANEL ASSY-INBD PASS. SVCE UNIT	BH	RF
5	TY90		DELETED		
5A	TY903-5		DELETED		
10	TY903-5		DELETED		
10A	MS3367-4-9		.STRAP	B,AC, AQ,BH	AR
15	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 15A)	B,AC, AQ	1
-15A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 15)	B,AC, AQ	1
-15B	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BH	1
20	BACC10GH08		.CLAMP	B,AC, AQ,BH	1
25	417T3051-11		.SLEEVING-NON-FRAY	B,AC, AQ,BH	1
30	2057		.BUSHING-SNUB (V28520) (SPEC 60B40072-3)	B,AC, AQ,BH	1
35	NAS1801-06-6		.SCREW	B,AC, AQ,BH	2
40	MS35333-37		.WASHER	B,AC, AQ,BH	2
45	AN960KD6L		.WASHER	B,AC, AQ	2
-45A	NAS1149DN616J		.WASHER	BH	2
50	78175-3		.ACTUATOR- (V09790) (SPEC S417T402-3) (OPT ITEM 50A)	B,AC, AQ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -50A	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4) (OPT ITEM 50)	B,AC, AQ	1
-50B	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	BH	1
55	417T3051-12		.LANYARD ASSY- (OPT ITEM 55A)	B,AC, AQ	1
55A	417T3051-49		.LANYARD ASSY- (OPT ITEM 55)	B,AC, AQ	1
-55B	417T3051-49		.LANYARD ASSY- (OPT ITEM 55C)	BH	1
-55C	417T3051-295		.LANYARD ASSY- (OPT ITEM 55B)	BH	1
60	NAS514P832-6		ATTACHING PARTS .SCREW- (OPT ITEM 60A)	B,AC, AQ	1
-60A	BACS12BP08BP6		.SCREW- (OPT ITEM 60)	B,AC, AQ	1
-60B	NAS514P832-6		DELETED		
R -60C	NAS514P832-8		.SCREW	BH	1
65	AN960PD8		DELETED		
R 65A	NAS1149DN832J		.WASHER	B,AC, AQ,BH	1
70	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	B,AC, AQ,BH B,AC, AQ,BH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-75	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	B,AC, AQ,BH	2
77	MS20659-104		..SLEEVE- (USED ON ITEM 55C)	BH	1
80	BACS13S101C		DELETED		
85	417T3084-1		..CLIP- (USED ON ITEM 55)	B,AC, AQ,BH	1
90	417T3084-3		..CLIP- (USED ON ITEM 55A)	B,AC, AQ,BH	1
95	417T3084-2		..CLIP- (USED ON ITEM 55)	B,AC, AQ,BH	1
100	417T3084-4		..CLIP- (USED ON ITEM 55A)	B,AC, AQ,BH	1
105	417T3051-13		..CORD	B,AC, AQ,BH	1
-105A	417T3051-296		..CORD- (USED ON ITEM 55C)	BH	1
110	417T3058-11		.LATCH ASSY	B,AC, AQ,BH	1
115	NAS1801-08-6		ATTACHING PARTS .SCREW	B,AC, AQ,BH	2
120	MS35333-38		.WASHER	B,AC, AQ,BH	2
125	AN960KD8		.WASHER	B,AC, AQ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
-125A	NAS1149DN832J		.WASHER -----*-----	BH	2
130	MS20253-2-690		..PIN-HINGE	B,AC, AQ,BH	1
135	417T3058-5		..SPRING	B,AC, AQ,BH	1
140	6035-06BR0150		..INSERT- (V01556)	B,AC, AQ,BH	2
145	6035-2BR0185		..INSERT- (V01556)	B,AC, AQ,BH	2
150	417T3058-3		..MOUNT	B,AC, AQ,BH	1
155	417T3058-124		..LATCH	B,AC, AQ,BH	1
160	MS20253P2-320		.PIN-HINGE	B,AC, AQ,BH	2
165	417T3051-9		.SPRING	B,AC, AQ,BH	1
170	417T3051-10		.SPRING	B,AC, AQ,BH	1
175	NAS1801-4-8		.SCREW	B,AC, AQ,BH	2
180	AN960KD416		.WASHER	B,AC, AQ	2
185	417T3054-40		.HINGE	B,AC, AQ,BH	1
190	NAS514P832-6		DELETED		
190A	NAS514P832-8		DELETED		
R 190B	NAS514P832-6		.SCREW- (OPT ITEM 190C)	B,AC, AQ	4
-190C	BACS12BP08BP6		.SCREW- (OPT ITEM 190B)	B,AC, AQ	4
-190D	NAS514P832-6		.SCREW	BH	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-195	AN960KD10		.WASHER	B,AC, AQ	4
195A	NAS1149D0363K		DELETED		
R -195B	NAS1149D0363J		.WASHER	BH	4
200	MS35333-38		.WASHER	B,AC, AQ, BH	4
205	MS35649-282		.NUT	B,AC, AQ, BH	4
210	417T3051-68		.MOUNT ASSY-HINGE	B,AC, AQ	1
-210A	417T3051-98		.MOUNT ASSY-HINGE	BH	1
215	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	B,AC, AQ, BH	4
220	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	B,AC, AQ, BH	2
225	417T3054-38		..MOUNT- (OPT ITEM 225A)	B,AC, AQ, BH	1
-225A	417T3054-48		..MOUNT- (OPT ITEM 225)	B,AC, AQ, BH	1
226	NAS601-6P		DELETED		
226A	NAS1801-06-6		DELETED		
226B	NAS1801-06-7		.SCREW	BH	3
226J	AN960PD6		DELETED		
226K	NAS1149DN632J		.WASHER	BH	3
227	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	BH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-230	417T3051-3		.BAR ASSY-TIE	B,AC, AQ,BH	1
235	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	B,AC, AQ,BH	6
240	BRFM20A06L		..NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	B,AC, AQ,BH	3
245	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	B,AC, AQ,BH	10
250	417T3090-19		..BRACKET-DECODER	B,AC, AQ,BH	1
255	417T3090-20		..BRACKET-DECODER	B,AC, AQ,BH	1
260	417T3058-105		..LATCH ASSY	B,AC, AQ,BH	2
265	NAS514P832-3		ATTACHING PARTS DELETED		
265A	NAS514P832-4		..SCREW	B,AC, AQ,BH	2
270	NAS514P832-5		..SCREW	B,AC, AQ,BH	2
275	417T3058-117		-----*----- ...PIN-INDEX	B,AC, AQ,BH	1
280	MS20253P2-54		...PIN-HINGE	B,AC, AQ,BH	1
285	MS20253P2-76		...PIN-HINGE	B,AC, AQ,BH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-290	417T3058-121		...SPRING-TRIGGER	B,AC, AQ,BH	1
295	417T3058-120		...SPRING-CAM	B,AC, AQ,BH	1
300	417T3058-115		...TRIGGER	B,AC, AQ,BH	1
305	417T3058-114		...CAM-SHORT ARM	B,AC, AQ,BH	1
310	417T3058-111		...BASE-NARROW	B,AC, AQ,BH	1
315	417T3054-21		..BAR	B,AC, AQ,BH	1
317	BACG20ZM0750B		DELETED		
-317A	BACG20ZA0750		DELETED		
320	417T3060-10SP		DELETED		
325	417T3060-11SP		.PANEL ASSY-FACE	B	1
-325A	417T3060-21SP		.PANEL ASSY-OXY DOOR	AC	1
-325B	417T3060-41SP		.PANEL ASSY-OXY DOOR	AQ	1
-325C	417T3060-51SP		.PANEL ASSY-OXY DOOR	BH	1
330	417T3060-9		DELETED		
335	BACR15BA3AD		DELETED		
340	BACR15BB3AD		DELETED		
345	417T3090-69		DELETED		
350	417T3090-70		DELETED		
355	417T3054-5		DELETED		
360	417T3054-6		DELETED		
365	417T3090-68		DELETED		
370	417T3060-5		DELETED		
375	417T3060-12		..SANDWICH ASSY	B,AC, AQ	1
-375A	417T3060-52		..SANDWICH ASSY	BH	1
380	417T3054-41		..STRIKER	B,AC, AQ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
-380A	417T3054-71		..STRIKER- (OPT ITEM 380B)	BH	1
-380B	417T3054-41		..STRIKER- (OPT ITEM 380A)	BH	1
385	417T3054-42		..HINGE HALF	B,AC, AQ,BH	1
390	417T3061-3		DELETED		
390A	417T3060-3		..PANEL	B	1
-390B	417T3060-23SP		..PANEL	AC	1
-390C	417T3060-43SP		..PANEL	AQ	1
-390D	417T3060-33SP		..PANEL	BH	1
392	BACB30LH3-4		.BOLT- (ITEM 394 IS OPT TO ITEM 392 WITH ITEM 393)	B,AC, AQ	2
-392A	BACB30LH3-6		.BOLT- (OPT ITEM 394A) (USED WITH ITEM 393A)	BH	2
393	DV7900-10		.WASHER- (V08524) (SPEC BACW10CC3) (ITEM 394 IS OPT TO ITEM 392 WITH ITEM 393)	B,AC, AQ	2
-393A	DV7900-10		.WASHER- (V08524) (SPEC BACW10CC3) (USED WITH ITEM 392A)	BH	2
394	CA1313-1-20P		.SCREW ASSY- (V29372) (SPEC BACS12ES1-20) (ITEM 394 IS OPT TO ITEM 392 WITH ITEM 393)	B,AC, AQ	2
-394A	CA1313-1-20P		.SCREW ASSY- (V29372) (SPEC BACS12ES1-20) (OPT ITEM 392A)	BH	2
394M	NS103420-3		.RING- (V80539)	B,AC, AQ,BH	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-395	417T3051-93		.FRAME ASSY	B,AC, AQ,BH	1
R 400	NAS1801-06-5		DELETED		
400A	NAS1801-06-4		..SCREW	B,AC, AQ,BH	4
405	AN960KD6L		..WASHER	B,AC, AQ	4
-405A	NAS1149DN616K		..WASHER	BH	4
410	MS35333-37		..WASHER	B,AC, AQ,BH	4
415	MS25082-1		..NUT	B,AC, AQ,BH	4
420	417T3054-29		..HINGE HALF	B,AC, AQ,BH	1
425	417T3054-28		..HINGE HALF	B,AC, AQ,BH	1
430	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	B,AC, AQ,BH	8
435	S3-150		..SPRING-RTNR (V72794)	B,AC, AQ,BH	4
440	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	B,AC, AQ,BH	4
445	417T3051-94		..PLATE	B,AC, AQ,BH	2
450	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	B,AC, AQ,BH	16
455	417T3090-8		..BRACKET-FWD	B,AC, AQ,BH	1
460	417T3090-9		..BRACKET-MID	B,AC, AQ,BH	1
465	417T3090-115		..RAIL-L	B,AC, AQ,BH	1

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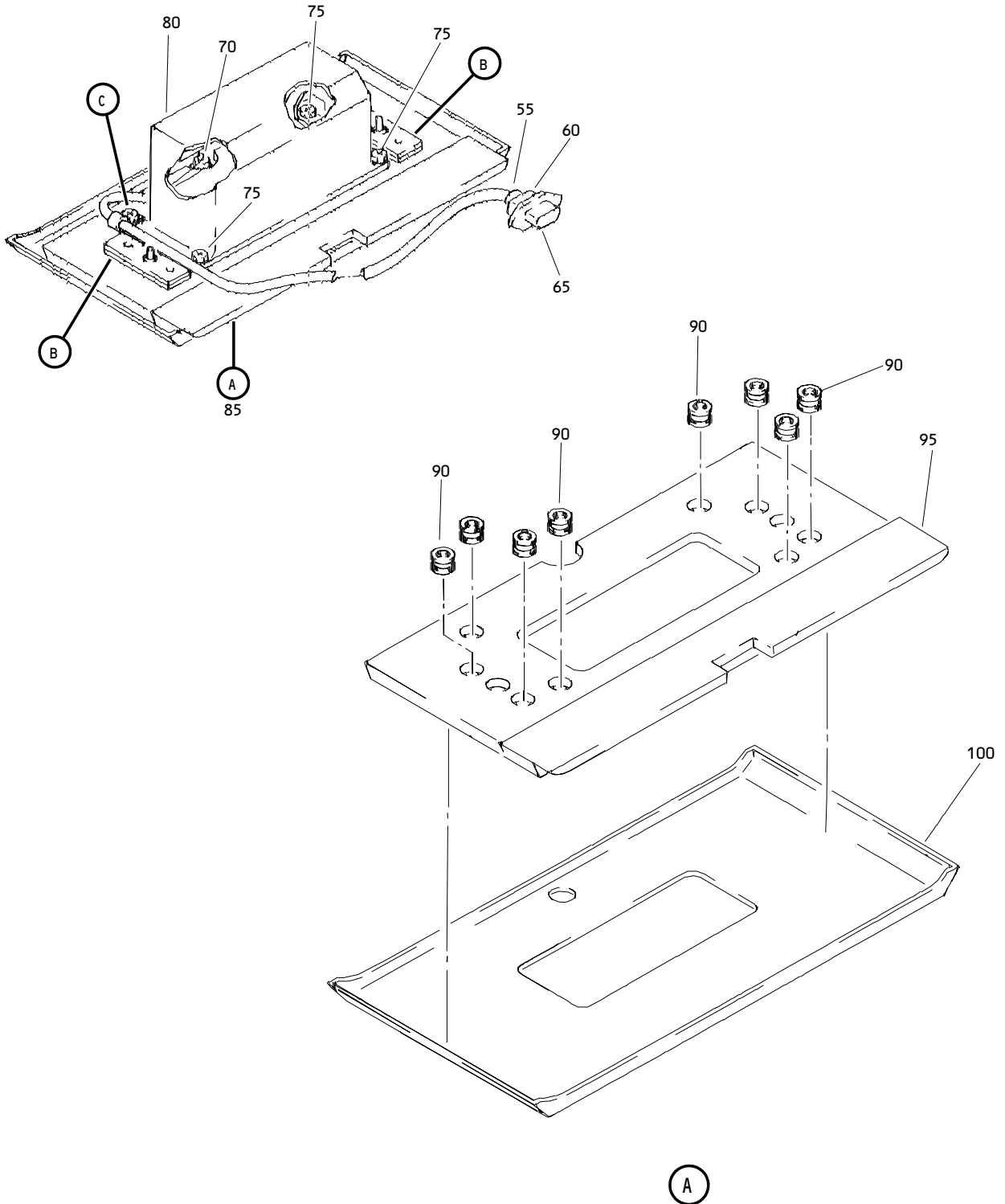
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-470	417T3090-116		. .RAIL-R	B,AC, AQ,BH	1
472	417T3051-95		.PLATE-NYLON	B,AC, AQ	1
-472A	417T3051-95		.PLATE-NYLON (OPT ITEM 472B)	BH	1
-472B	417T3051-100		.PLATE-NYLON (OPT ITEM 472A)	BH	1
475	417T3051-34		.COVER-TEDLAR	B,AC, AQ,BH	1
480	P55		.TAPE-DOUBLE BACK (V99742)	B,AC, AQ	AR
-480A	P55		.TAPE-DOUBLE BACK (V99742) (OPT ITEM 480B)	BH	AR
-480B	4920		.TAPE-DOUBLE BACK (V76381) (OPT ITEM 480A)	BH	AR

- Item Not Illustrated

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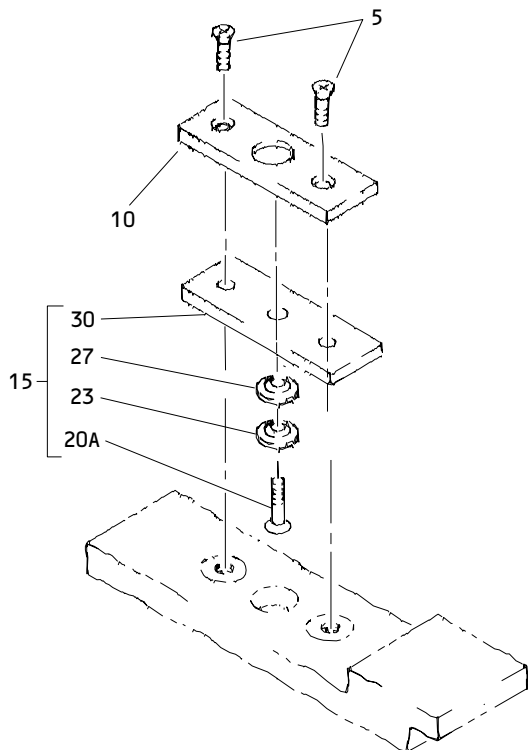
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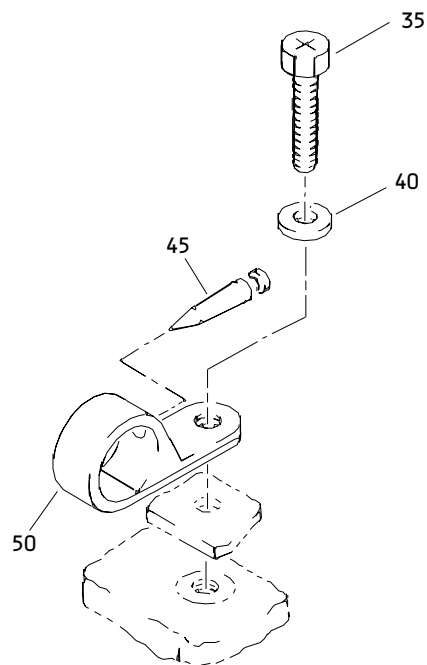
Inboard Passenger Service Unit Light Panel Assembly
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(B)



(C)

Inboard Passenger Service Unit Light Panel Assembly
 Figure 5 (Sheet 2)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -1	417T3051-87SP		PANEL ASSY-INBD PASS. SVCE UNIT LT	S	RF
-1A	417T3051-187SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AD	RF
-1B	417T3051-387SP		PANEL ASSY-INBD PASS. SVCE UNIT	AR	RF
-1C	417T3051-487SP		PANEL ASSY-INBD PASS. SVCE UNIT	BN	RF
5	NAS514P832-7		.SCREW	S,AD, AR,BN	4
10	417T3051-92		.PLATE-NYLON	S,AD, AR,BN	2
15	417T3051-90		.PLATE ASSY	S,AD, AR,BN	2
20 20A	CA1315-20P BACB30LH3-4		DELETED ..BOLT- (ITEM 20B IS OPT TO ITEM 20A WITH ITEM 23)	S,AD, AR,BN	1
-20B	CA1313-1-20P		..SCREW ASSY- (V29372) (SPEC BACS12ES1-20) (ITEM 20B IS OPT TO ITEM 20A WITH ITEM 23)	S,AD, AR,BN	1
23	DV7900-10		..WASHER- (V08524) (SPEC BACW10CC3) (ITEM 20B IS OPT TO ITEM 20A WITH ITEM 23)	S,AD, AR,BN	1
25 27	CA1316-1 NAS103420-3		DELETED ..RING	S,AD, AR,BN	1
30	417T3051-91		..PLATE	S,AD, AR,BN	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-35	NAS1801-08-6		.SCREW	S,AD,AR,BN	1
40	AN960KD8		.WASHER	S,AD,AR	1
45	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	S,AD,AR	1
50	BACC10DK4		.CLAMP	S,AD,AR,BN	1
55	17-310-01		.CLAMP-WIRE (V02660)	S,AD,AR,BN	1
60	17-529		.LATCH-SPR (V02660)	S,AD,AR	1
-60A	17-857		.LATCH-SPR (V02660)	BN	1
65	17-20090-1		.CONNECTOR- (V02660)	S,AD,AR,BN	1
70	BCREF5417		.LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	S,AD,AR,BN	1
75	NAS1801-08-3		.SCREW	S,AD,AR,BN	3
80	81000-13302		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81)	S,AD,AR,BN	1
85	417T3051-88		.BLOCK ASSY	S,AD,AR,BN	1
90	NAS1836-08-07		..INSERT	S,AD,AR,BN	8
95	417T3051-89		..BLOCK	S,AD,AR,BN	1
100	417T3064-59SP		.PANEL-FACE	S	1
-100A	417T3064-159SP		.PANEL-FACE	AD	1
-100B	417T3064-359SP		.PANEL-FACE	AR,BN	1

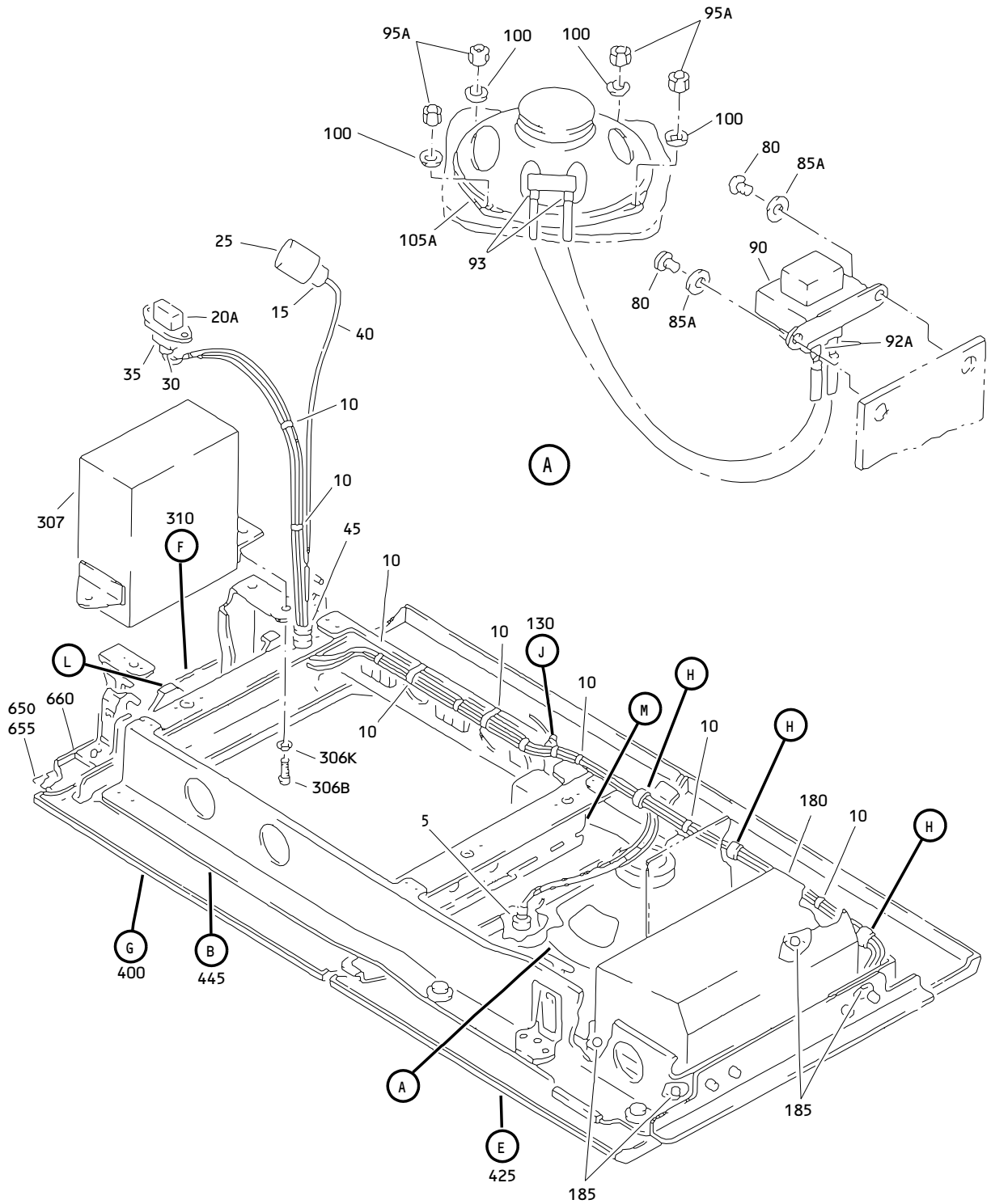
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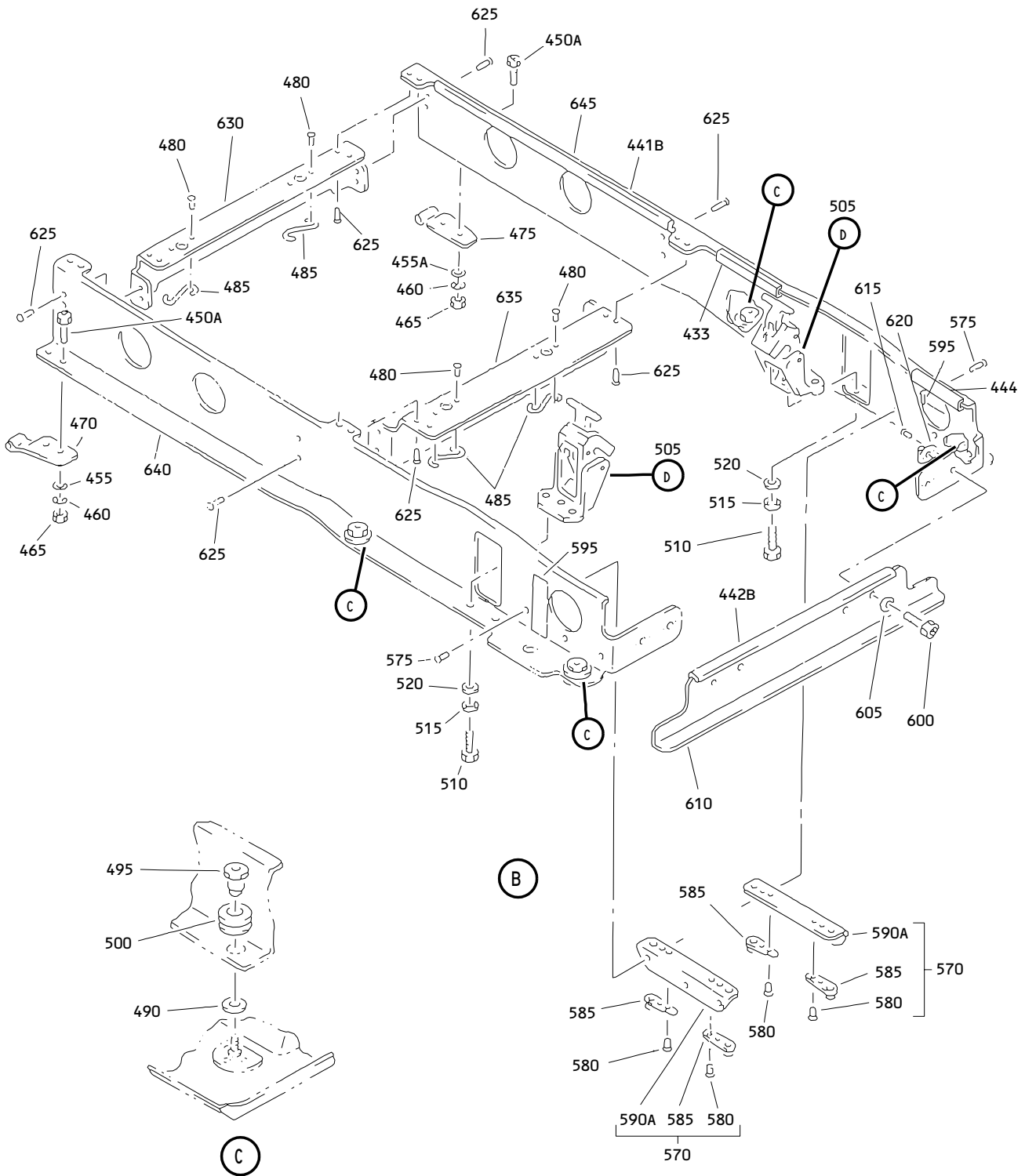
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Inboard Passenger Service Unit Panel Assembly
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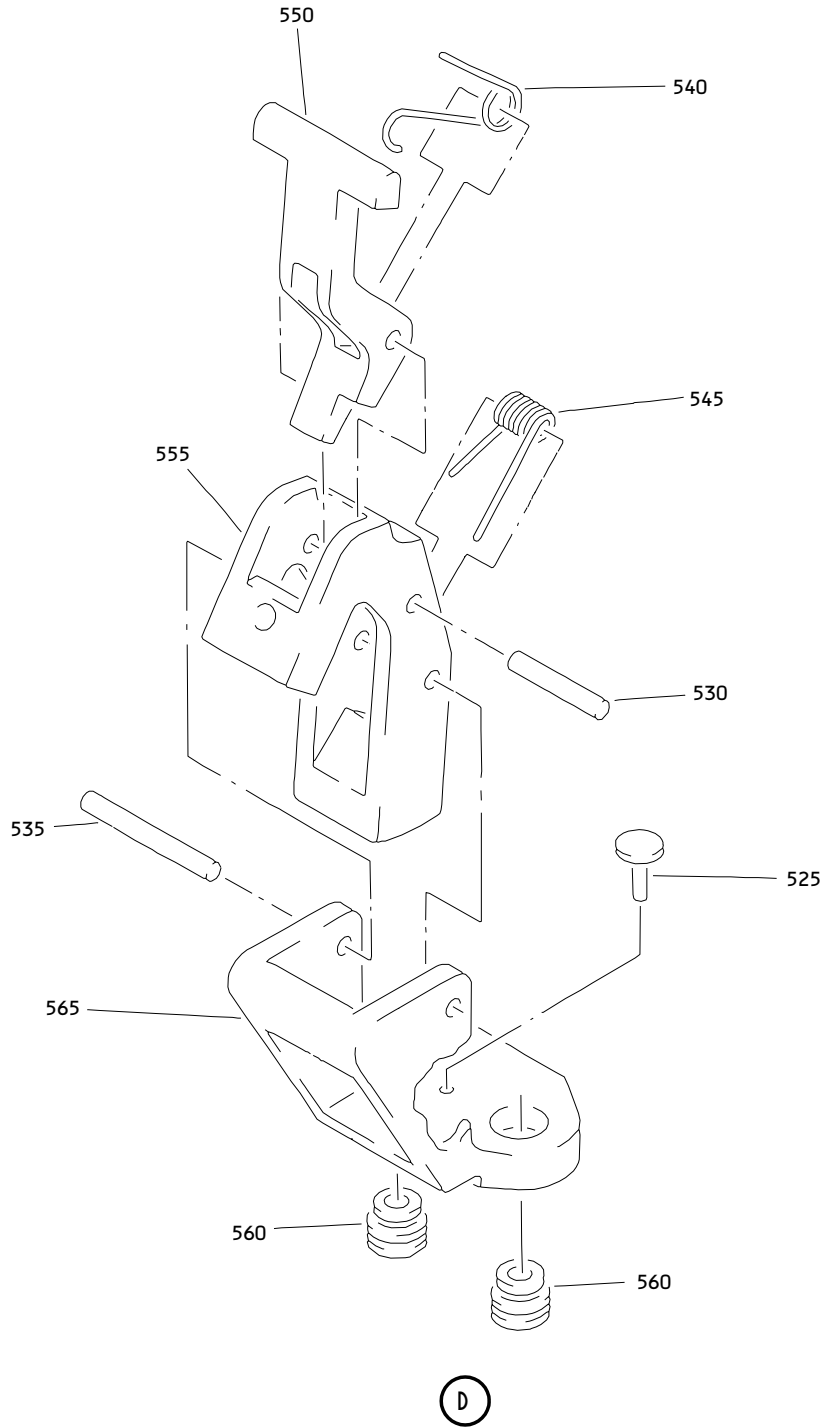
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Inboard Passenger Service Unit Panel Assembly
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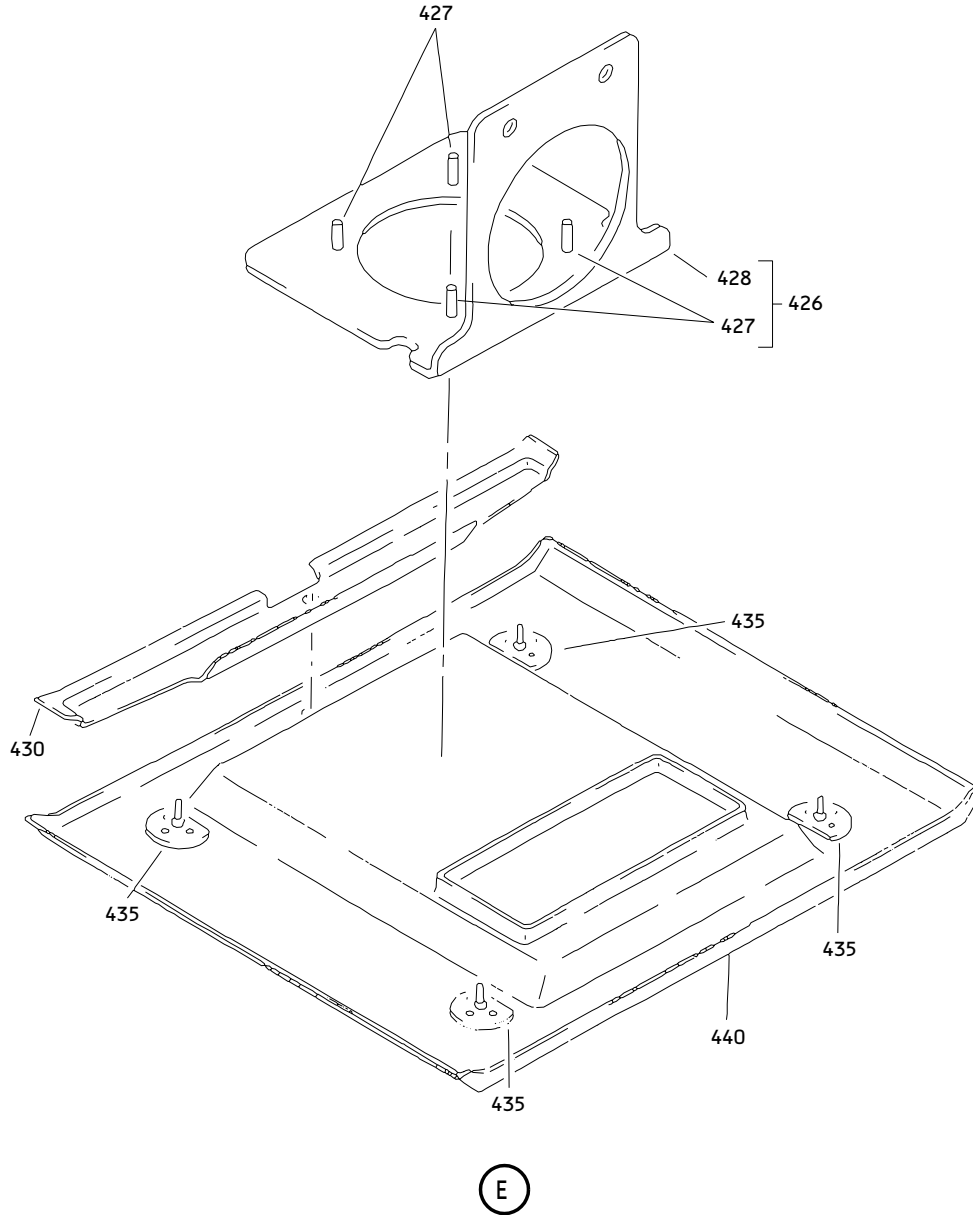
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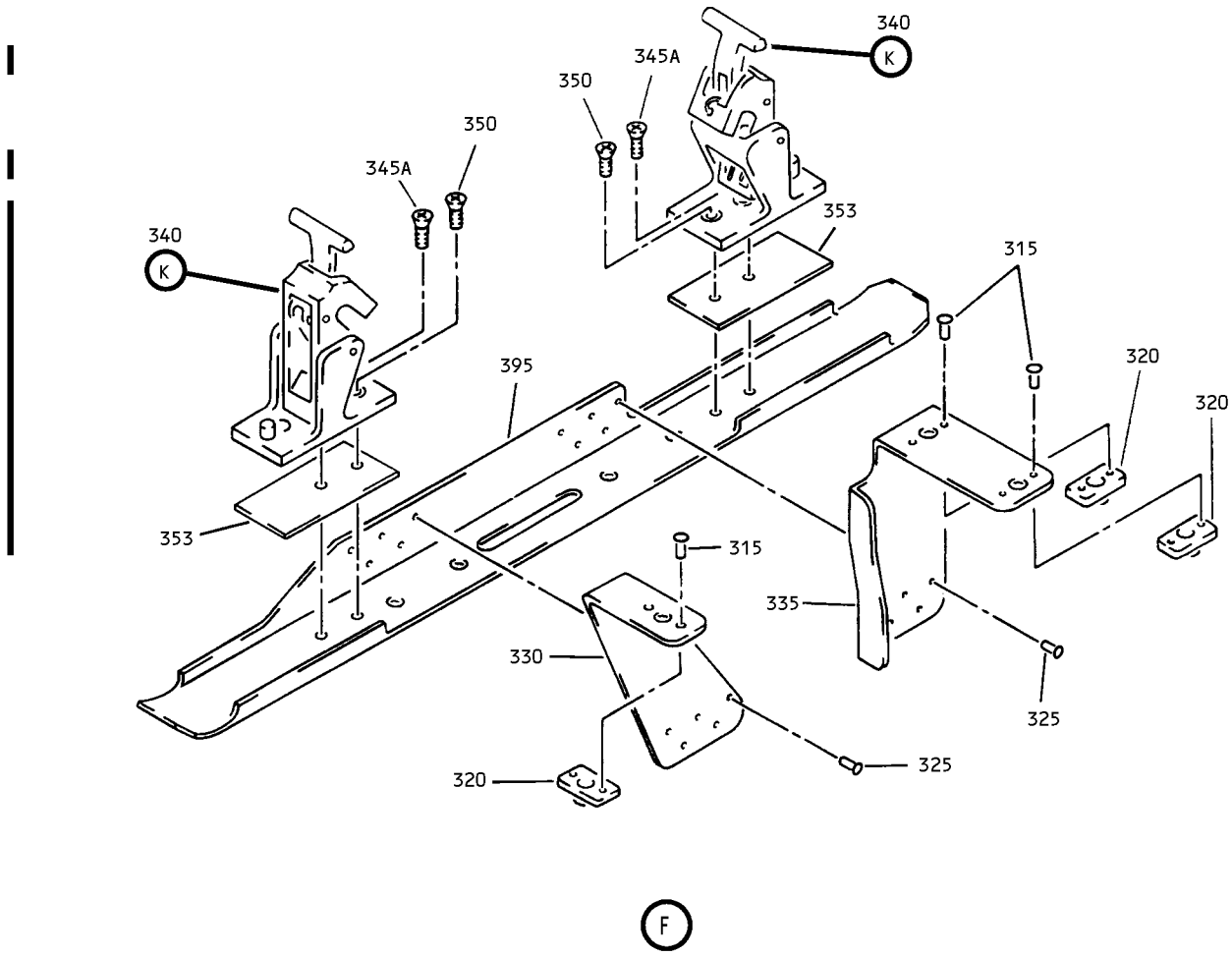
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Inboard Passenger Service Unit Panel Assembly
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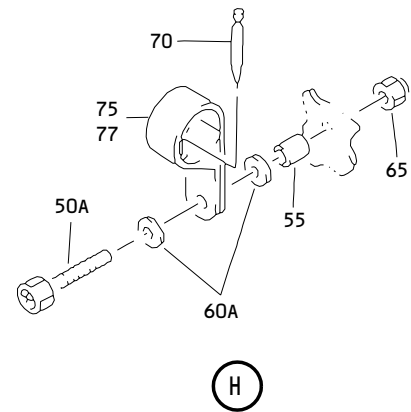
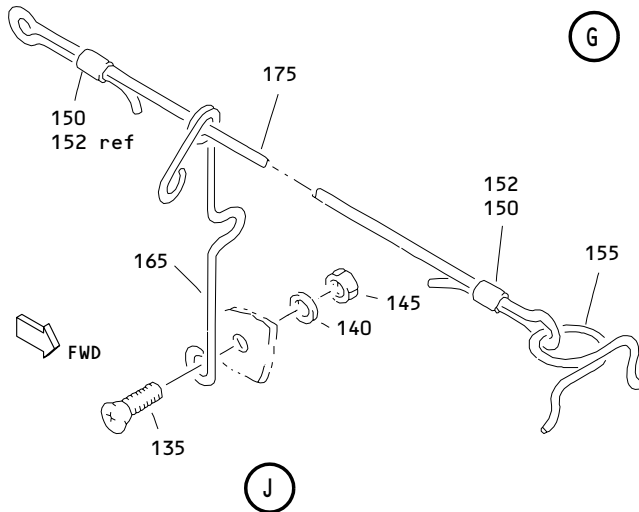
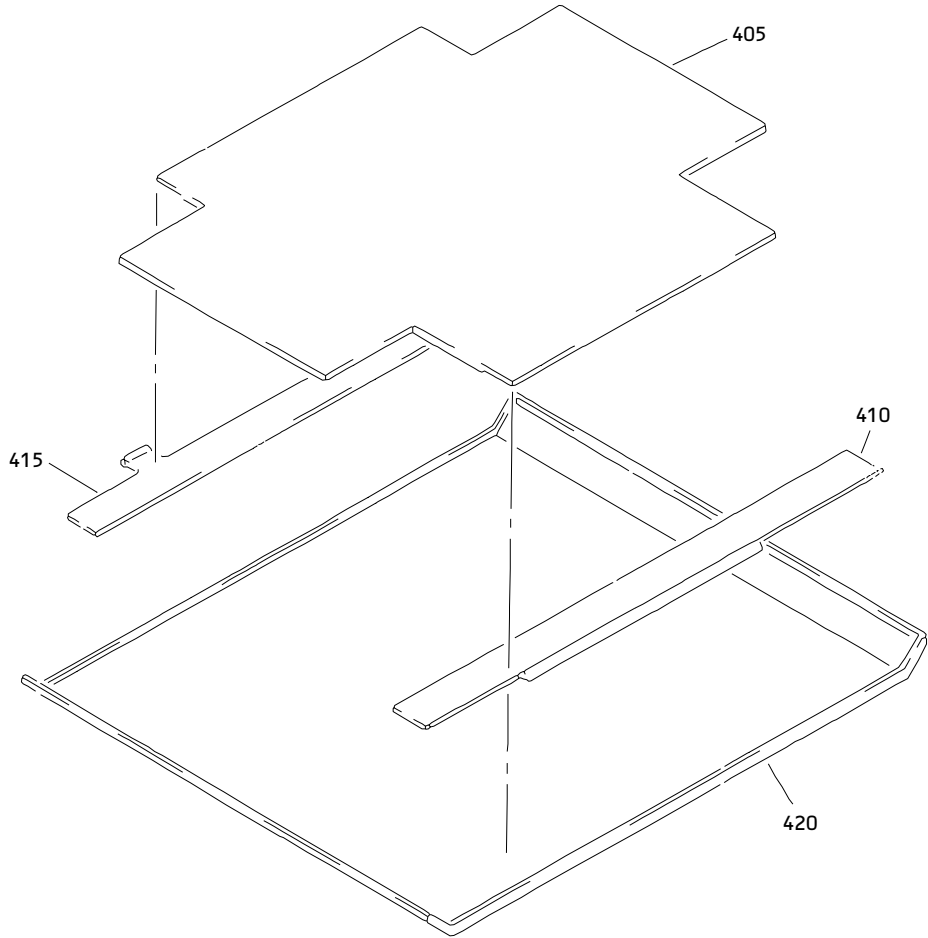
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Inboard Passenger Service Unit Panel Assembly
Figure 6 (Sheet 5)

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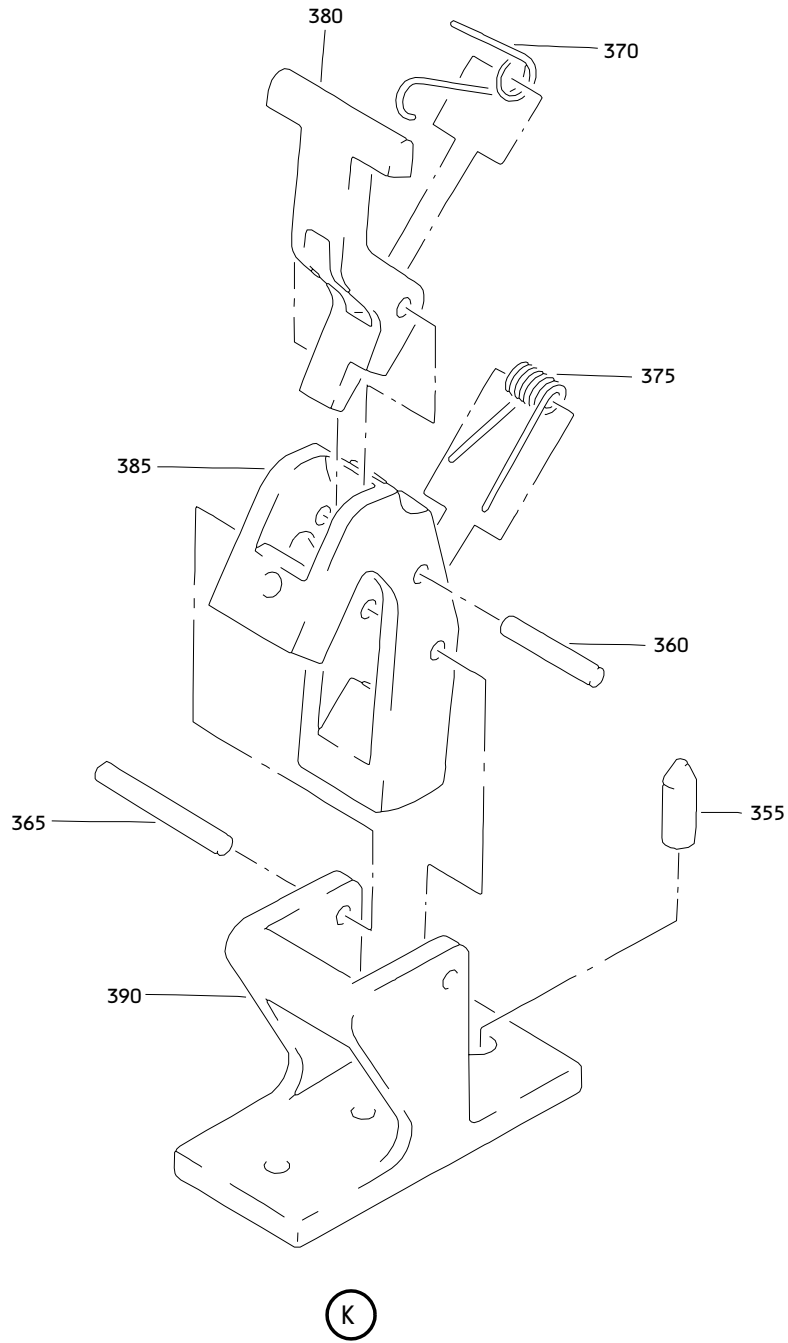
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Inboard Passenger Service Unit Panel Assembly
 Figure 6 (Sheet 6)

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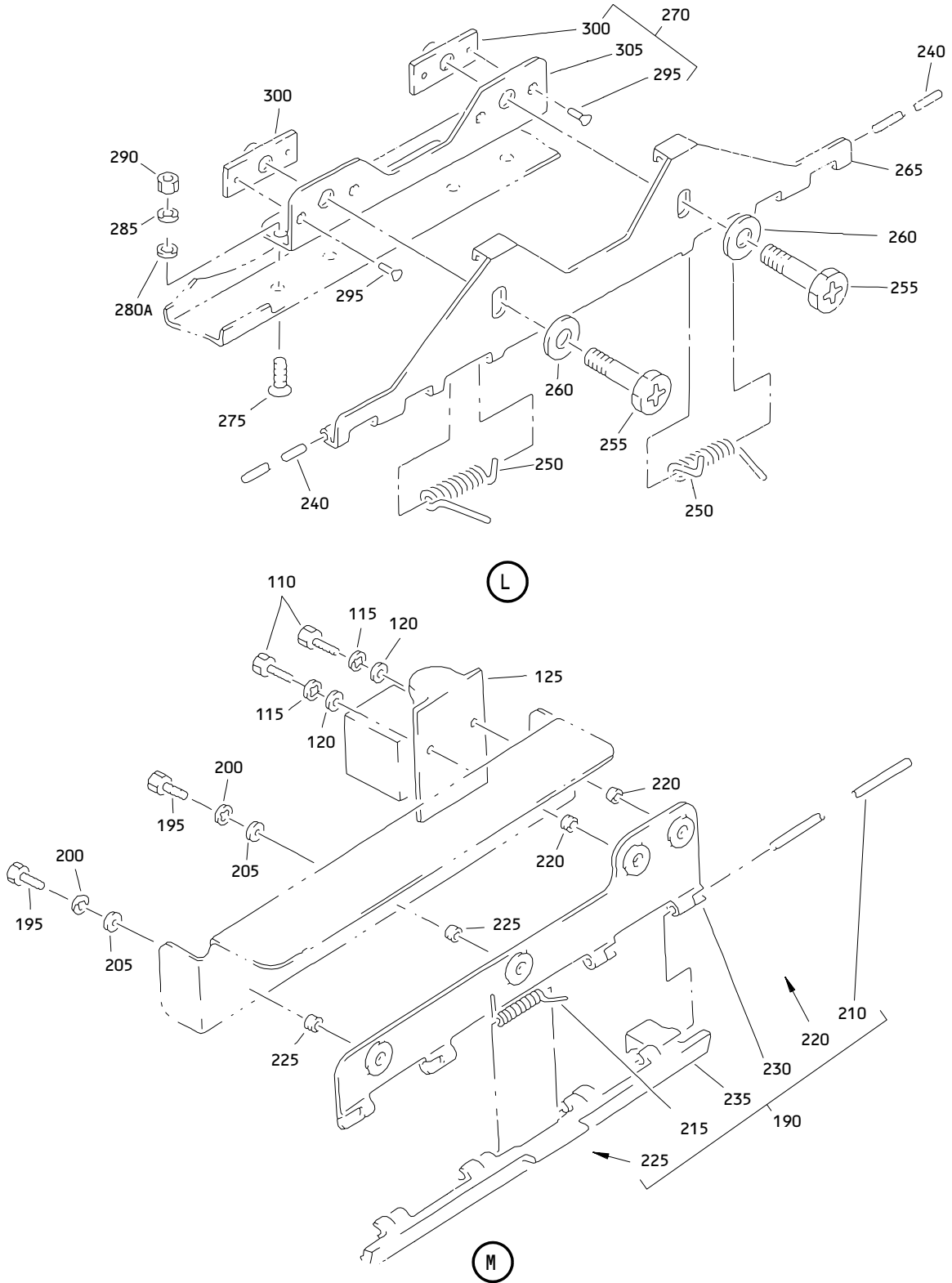
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Inboard Passenger Service Unit Panel Assembly
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**Inboard Passenger Service Unit Panel Assembly
 Figure 6 (Sheet 8)**

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -1	417T3051-197SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	U	RF
-1A	417T3051-97SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	V	RF
-1B	417T3051-397SP		DELETED		
-1C	417T3051-497SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/SPKR	BF	RF
-1D	417T3051-397SP		PANEL ASSY-INBD PSU OXY/LT/SPKR	BR	RF
-1E	417T3051-494SP		PANEL ASSY-INBD PSU REVERSED OXY/LT/SPKR	BS	RF
5	BCREF5417		.LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	U,V,B F,BR, BS	1
10	TY903-5		.CLAMP- (V06383) (ITEMS 10C, 10B AND 10A OPT TO ITEM 10)	U,V,B R	AR
-10A	TY90		.STRAP- (V59703) (ITEMS 10C, 10B AND 10A OPT TO ITEM 10)	U,V,B R	AR
-10B	MS3367-1-9		.STRAP- (ITEMS 10C, 10B AND 10A OPT TO ITEM 10)	U,V,B R	AR
-10C	SST15MM		.TIE-CABLE (V06383) (ITEMS 10C, 10B AND 10A OPT TO ITEM 10)	U,V,B R	AR
-10D 15	MS3367-4-9 C0909A08-02PN		.STRAP .CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 15A)	BF,BS U,V,B R	AR 1
-15A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 15)	U,V,B R	1
-15B	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BF,BS	1
20	1720090-1		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-20A	17-20090-1		.CONNECTOR- (V02660)	U,V,B F,BR, BS	1
25	BACC10GH08		.CLAMP	U,V,B F,BR, BS	1
30	17-310-01		.CLAMP- (V02660)	U,V,B F,BR, BS	1
35	17-529		.LATCH- (V02660)	U,V,B R	1
-35A	17-857		.LATCH- (V02660)	BF,BS	1
40	417T3051-11		.SLEEVING-NONFRAY	U,V,B F,BR, BS	1
45	2057		.BUSHING-SNUB (V28520)	U,V,B F,BR, BS	1
50	NAS514P832-11		DELETED		
50A	NAS514P832-12		.SCREW	U,V,B F,BS	3
55	NAS43DD3-16		.SPACER	U,V,B F,BR, BS	3
60	AN960KD8		DELETED		
-60A	NAS1149DN832J		.WASHER	U,V,B F,BR, BS	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-65	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	U,V,B F,BR, BS	3
70	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	U,V,B F,BR, BS	3
75	BACC10DK4		.CLAMP	U,V,B F,BR, BS	3
77	3590MPA		.CLAMP-WIRE (V28520) (OPT ITEM 77A)	U,V,B R	3
-77A	MABMSAC		.PLATE-WIRE (V06383) (SPEC STBP19H1A) (OPT ITEM 77)	U,V,B R	3
80	NAS1801-06-5		.SCREW	U,V,B F	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-85	AN960-6		DELETED		
85A	NAS1149FN632P		.WASHER	U,V,B F	2
87	MS35333-37		.WASHER	U,V,B F,BR, BS	1
88	MS25082-1		.NUT	U,V,B F,BR, BS	2
90	Z3691-2		DELETED		
90A	Z3691-2		.TRANSFORMER- (V07109)	U,V,B F,BR, BS	1
-90B	RF007-1		DELETED		
-90C	RF007-1		DELETED		
92	42628-2		DELETED		
92A	640903-1		.RECEPTACLE- (V00779)	U,V,B F,BR, BS	2
93	42888-1		.TERMINAL- (V00779)	U,V,B F,BR, BS	2
95	AN960-8		DELETED		
95A	NAS1149FN832P		.WASHER	U,V,B F,BS	4
100	MS21042L08		.NUT	U,V,B F,BS	4
105	P5VAC8962		DELETED		
105A	P5VAC8962		.SPEAKER- (V07109) (OPT ITEM 105B)	U,V,B R	1
-105B	89-9509		.SPEAKER- (V7N929) (OPT ITEM 105A)	U,V,B R	1
-105C	89-9509		.SPEAKER- (V7N929)	BF,BS	1
110	NAS1801-06-6		.SCREW	U,V,B F,BR, BS	2
115	MS35333-37		.WASHER	U,V,B F,BR, BS	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-120	AN960JD6L		.WASHER	U,V,B R	2
-120A 125	NAS1149DN616J 78175-4		.WASHER .ACTUATOR- (V09790) (SPEC S417T402-4) (OPT ITEM 125A)	BF,BS U,V,B F,BR	2 1
-125A	78175-3		.ACTUATOR- (V09790) (SPEC S417T402-3) (OPT ITEM 125)	U,V,B R	1
-125B	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	BS	1
130	417T3051-49		.LANYARD ASSY- (OPT ITEM 130A)	U,V,B R	1
-130A	417T3051-12		.LANYARD ASSY- (OPT ITEM 130)	U,V,B R	1
-130B	417T3051-49		.LANYARD ASSY- (OPT ITEM 130C)	BF,BS	1
-130C	417T3051-259		DELETED		
-130D	417T3051-295		.LANYARD ASSY- (OPT ITEM 130B) ATTACHING PARTS	BF,BS	1
135	NAS514P832-6		.SCREW- (OPT ITEM 135A)	U,V,B R	1
-135A	BACS12BP08BP6		.SCREW- (OPT ITEM 135)	U,V	1
-135B	NAS514P832-8		.SCREW	BF	1
140	AN960PD8		.WASHER	U,V,B R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -140A 145	NAS1149DN832J H10-08BAC		.WASHER .NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*-----	BF,BS U,V,B F,BR, BS	1 1
150	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	U,V,B F,BS	2
152	MS20659-104		..SLEEVE- (USED ON ITEM 130C)	BF,BS	1
155	417T3084-3		..CLIP- (USED ON ITEM 130)	U,V,B F,BR, BS	1
-160	417T3084-1		..CLIP- (USED ON ITEM 130A)	U,V,B R	1
165	417T3084-4		..CLIP- (USED ON ITEM 130)	U,V,B F,BR, BS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -170	417T3084-2		..CLIP- (USED ON ITEM 130A)	U,V,B R	1
175	417T3051-13		..CORD	U,V,B F,BR, BS	1
-175A	417T3051-296		..CORD- (USED ON ITEM 130C)	BF,BS	1
180	81000-13302		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81)	U,V,B F,BR, BS	1
185	NAS1801-08-7		ATTACHING PARTS .SCREW -----*	U,V,B F,BR, BS	4
190	417T3058-11		.LATCH ASSY	U,V,B F,BR, BS	1
195	NAS1801-08-6		ATTACHING PARTS .SCREW	U,V,B F,BR, BS	2
200	MS35333-38		.WASHER	U,V,B F,BR, BS	2
205	AN960JD8		.WASHER	U,V,B R	2
-205A	NAS1149DN832J		.WASHER -----*	BF,BS	2
210	MS20253-2-690		..PIN-HINGE	U,V,B F,BR, BS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-215	417T3058-5		..SPRING	U,V,B F,BR, BS	1
220	6035-06BR0150		..INSERT- (V01556)	U,V,B F,BR, BS	2
225	6035-2BR0185		..INSERT- (V01556)	U,V,B F,BR, BS	2
230	417T3058-3		..MOUNT	U,V,B F,BR, BS	1
235	417T3058-124		..LATCH	U,V,B F,BR, BS	1
240	MS20253P2-320		.PIN-HINGE	U,V,B F,BR, BS	2
245	417T3051-9		.SPRING	U,V,B F,BR, BS	1
250	417T3051-10		.SPRING	U,V,B F,BR, BS	1
255	NAS1801-4-7		.SCREW	U,V,B F	2
260	AN960PD416		.WASHER	U,V,B R	2
-260A	NAS1149D0463J		.WASHER	BF,BS	2
265	417T3054-40		.HINGE	U,V,B F,BR, BS	1
270	417T3051-68		.MOUNT ASSY-HINGE	U,V,B R	1
-270A	417T3051-98		.MOUNT ASSY-HINGE ATTACHING PARTS	BF,BS	1
275	NAS514P832-8		.SCREW	U,V,B R	4
-275A	NAS514P832-6		.SCREW- (OPT ITEM 275B)	U,V,B R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -275B	BACS12BP08BP6		.SCREW- (OPT ITEM 275A)	U,V,B R	4
-275C 280 280A	NAS514P832-6 AN960PD10 AN960JD10		.SCREW DELETED .WASHER	BF,BS U,V,B R	4 4
-280B 285	NAS1149D0363J MS35333-38		.WASHER .WASHER	BF,BS U,V,B F,BR, BS	4 4
290	MS35649-282		.NUT	U,V,B F,BR, BS	4
295	BACR15BA3AD		-----*----- ..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	4
300	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	U,V,B F,BR, BS	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-305	417T3054-38		..MOUNT- (OPT ITEM 305A)	U,V,B F,BR, BS	1
-305A	417T3054-48		..MOUNT- (OPT ITEM 305)	U,V,B F,BR, BS	1
306	NAS601-6P		DELETED		
306A	NAS1801-06-6		DELETED		
306B	NAS1801-06-7		.SCREW	BF,BS	3
306J	AN960PD6		DELETED		
306K	NAS1149DN632J		.WASHER	BF,BS	3
307	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	BF,BS	1
310	417T3051-3		.BAR ASSY-TIE	U,V,B F,BR, BS	1
315	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	6
320	BRFM20A06L		..NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	U,V,B F,BR, BS	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-325	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	10
330	417T3090-20		..BRACKET	U,V,B F,BR, BS	1
335	417T3090-19		..BRACKET	U,V,B F,BR, BS	1
340	417T3058-105		..LATCH ASSY	U,V,B F,BR, BS	2
345	NAS514P832-3		ATTACHING PARTS DELETED		
345A	NAS514P832-4		..SCREW	U,V,B F,BR, BS	2
350	NAS514P832-5		..SCREW	U,V,B F,BR, BS	2
353	417T3092-9		..SPACER	U,V,B F,BR, BS	2
355	417T3058-117		-----*----- ...PIN-INDEX	U,V,B F,BR, BS	1
360	MS20253P2-54		...PIN-HINGE, TRIGGER	U,V,B F,BR, BS	1
365	MS20253P2-76		...PIN-HINGE, CAM	U,V,B F,BR, BS	1
370	417T3058-121		...SPRING-TRIGGER	U,V,B F,BR, BS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-375	417T3058-120		...SPRING-CAM	U,V,B F,BR, BS	1
380	417T3058-115		...TRIGGER	U,V,B F,BR, BS	1
385	417T3058-114		...CAM-SHORT ARM	U,V,B F,BR, BS	1
390	417T3058-111		...BASE-NARROW	U,V,B F,BR, BS	1
395	417T3054-21		..BAR-TIE	U,V,B F,BR, BS	1
400	417T3060-21SP		.PANEL ASSY-OXY DOOR	U	1
-400A	417T3060-11SP		.PANEL ASSY-OXY DOOR	V	1
-400B	417T3060-41SP		DELETED		
-400C	417T3060-51SP		.PANEL ASSY-OXY DOOR	BF,BS	1
405	417T3060-12		..SANDWICH ASSY	U,V	1
-405A	417T3060-52		..SANDWICH ASSY	BF	1
410	417T3054-41		..STRIKER	U,V	1
-410A	417T3054-71		..STRIKER- (OPT ITEM 410B)	BF	1
-410B	417T3054-41		..STRIKER- (OPT ITEM 410A)	BF	1
415	417T3054-42		..HINGE HALF	U,V,B F	1
420	417T3060-23SP		..PANEL	U	1
-420A	417T3060-3SP		..PANEL	V	1
-420B	417T3060-43SP		DELETED		
-420C	417T3060-33SP		..PANEL	BF,BS	1
425	417T3063-138SP		.PANEL ASSY-FACE	U	1
-425A	417T3063-38SP		.PANEL ASSY-FACE	V	1
-425B	417T3063-338SP		.PANEL ASSY-FACE	BF,BR, BS	1
426	417T3090-120		..BRACKET ASSY	U,V,B F,BR, BS	1
427	FH832-10C		...STUD- (V46384)	U,V,B F,BR, BS	4
428	417T3090-121		...BRACKET	U,V,B F,BR, BS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
430	417T3063-4SP		..COVER-GAP	U,V	1
-430A	417T3063-304SP		..COVER-GAP (ITEMS 440B PLUS 430A OPT TO 440C)	BF, BR ,BS	1
433	BACG20ZA000275		.GROMMET	BF,BS	1
435	SL6164-08-3		..STUD- (V97393)	U,V,B F, BR, BS	4
440	417T3063-139SP		..PANEL	U	1
-440A	417T3063-39SP		..PANEL	V	1
-440B	417T3063-339SP		..PANEL- (ITEMS 440B PLUS 430A OPT TO 440C)	BF	1
-440C	417T3063-305SP		..PANEL- (ITEMS 440B PLUS 430A OPT TO 440C)	BF	1
441	BACG20ZM0750B		DELETED		
-441A	BACG20ZA0750		DELETED		
441B	BACG20ZA000750		.GROMMET	BF,BS	1
442	BACG20ZP0675B		DELETED		
-442A	BACG20ZB0675		DELETED		
442B	BACG20ZA000675		.GROMMET	BF,BS	1
444	BACG20ZA000375		.GROMMET	BF,BS	1
445	417T3051-56		.FRAME ASSY	U,V,B F, BR, BS	1
450	NAS1801-06-5		DELETED		
450A	NAS1801-06-4		..SCREW	U,V,B F, BR, BS	4
455	AN960PD6L		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
455A	NAS1149DN616J		..WASHER	BF,BS	4
460	MS35333-37		..WASHER	U,V,B F,BR, BS	4
465	MS25082-1		..NUT	U,V,B F,BR, BS	4
470	417T3054-29		..HINGE HALF	U,V,B F,BR, BS	1
475	417T3054-28		..HINGE HALF	U,V,B F,BR, BS	1
480	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	8
485	S3-150		..SPRING-RTNR (V72794)	U,V,B F,BR, BS	4
490	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 490A)	U,V,B F,BR, BS	4
-490A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 490)	U,V,B F,BR, BS	4
495	417T3091-1		..SLEEVE-ADJUSTING	U,V,B F,BR, BS	4
500	417T3059-1		..GROMMET	U,V,B F,BR, BS	4
505	417T3058-126		..LATCH ASSY	U,V,B F,BR, BS	2
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-510	NAS1801-08-5		..SCREW	U,V,B F,BR, BS	4
515	MS35333-38		..WASHER	U,V,B F,BR, BS	4
520	AN960PD8L		..WASHER	U,V,B R	4
-520A	NAS1149DN816J		..WASHER -----*	BF,BS	4
525	417T3058-116		...PAD-RUBBER	U,V,B F,BR, BS	1
530	MS20253P2-54		...PIN-HINGE	U,V,B F,BR, BS	1
535	MS20253P2-095		...PIN-HINGE	U,V,B F,BR, BS	1
540	417T3058-121		...SPRING-TRIGGER	U,V,B F,BR, BS	1
545	417T3058-120		...SPRING-CAM	U,V,B F,BR, BS	1
550	417T3058-115		...TRIGGER	U,V,B F,BR, BS	1
555	417T3058-114		...CAM-SHORT ARM	U,V,B F,BR, BS	1
560	6035-2BR0185		...INSERT- (V01556)	U,V,B F,BR, BS	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-565	417T3058-128		...BASE-WIDE	U,V,B F,BR, BS	1
570	417T3090-39		..BRACKET ASSY	U,V,B F,BR, BS	2
575	BACR15BA3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	6
			-----*-----		
580	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	4
585	BR1000A08		...NUTPLATE- (V52828) (SPEC BACN10KB08) (OPT K2000-08 (V15653)) (OPT RMA9207-82 (V72962)) (OPT T8109S832 (V11815)) (OPT VN101A1-82 (V92215)) (OPT K2000-08 (V15653))	U,V,B F,BR, BS	2
590	417T3090-38		DELETED		
590A	417T3090-142		...BRACKET	U,V,B F,BR, BS	1
595	417T3092-6		..SPACER	U,V,B F,BR, BS	2
600	NAS1801-08-7		..SCREW	U,V,B F,BR, BS	4
605	AN960PD8		..WASHER	U,V,B R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
-605A	NAS1149DN832J		..WASHER	BF,BS	4
610	417T3090-10		..BRACKET-AFT CROSS	U,V,B F,BR, BS	1
615	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	8
620	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	U,V,B F,BR, BS	4
625	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	U,V,B F,BR, BS	16
630	417T3090-8		..BRACKET-FWD CROSS	U,V,B F,BR, BS	1
635	417T3090-9		..BRACKET-CTR CROSS	U,V,B F,BR, BS	1
640	417T3090-77		..RAIL-L	U,V,B F,BR, BS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-645	417T3090-78		. .RAIL-R	U,V,B F,BR, BS	1
650	417T3051-34		. COVER-TEDLAR	U,V,B F,BR, BS	1
655	P55		. TAPE-DOUBLE BACK (V99742)	U,V,B R	AR
-655A	P55		. TAPE-DOUBLE BACK (V99742) (OPT ITEM 655B)	BF,BS	AR
-655B	4920		. TAPE-DOUBLE BACK (V76381) (OPT ITEM 655A)	BF,BS	AR
660	3M850		. TAPE-BLACK MYLAR (V76381)	U,V,B F,BR, BS	AR

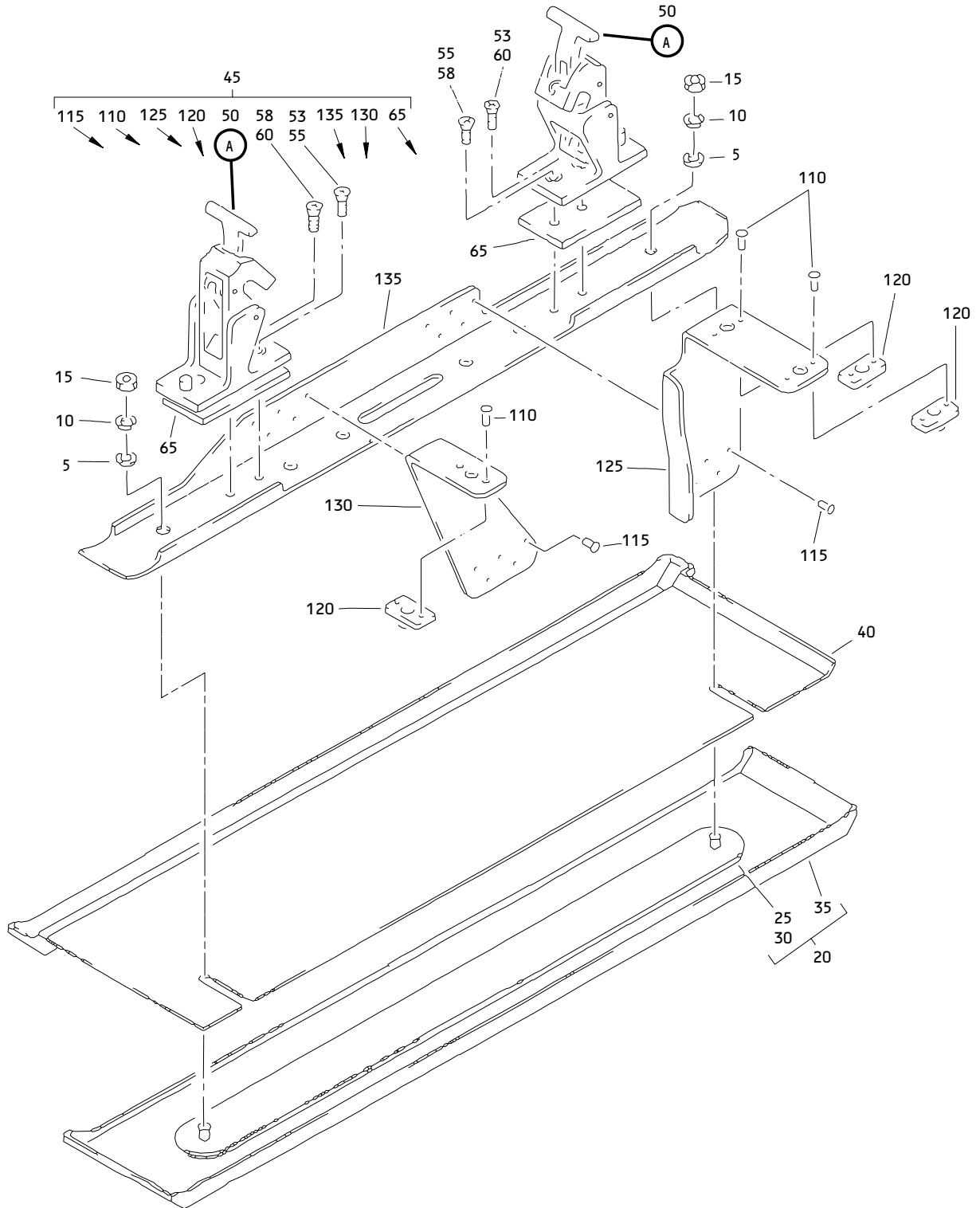
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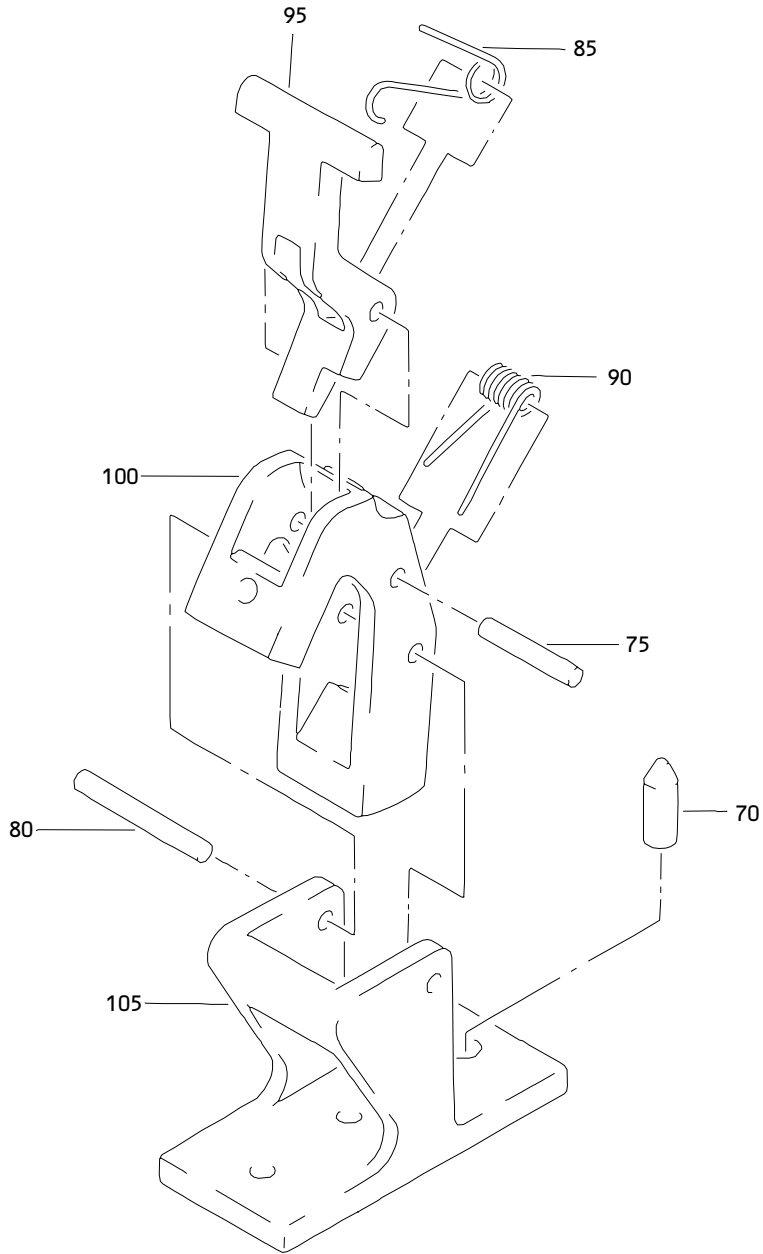
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Inboard Passenger Service Unit Panel Assembly
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(A)

Inboard Passenger Service Unit Panel Assembly
Figure 7 (Sheet 2)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- -1	417T3051-130SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AF	RF
-1A	417T3051-330SP		DELETED		
5	AN960-8		.WASHER	AF	2
10	MS35333-38		.WASHER	AF	2
15	MS25082-2		.NUT	AF	2
20	417T3064-104SP		.PANEL ASSY-FACE	AF	1
-20A	417T3064-304SP		DELETED		
25	417T3064-7		..PLATE ASSY-STUD	AF	1
30	FHA832-6		...STUD-SELF CLINCHING	AF	2
35	417T3064-106SP		..PANEL	AF	1
-35A	417T3064-306SP		DELETED		
40	417T3064-135SP		.PANEL	AF	1
-40A	417T3064-335SP		DELETED		
45	417T3051-30		.BRACKET ASSY	AF	1
50	417T3058-105		..LATCH ASSY ATTACHING PARTS	AF	2
53	NAS514P832-4		..SCREW	AF	2
55	NAS514P832-8		..SCREW	AF	2
58	NAS514P832-5		..SCREW	AF	2
60	NAS514P832-6		..SCREW	AF	2
65	417T3092-9		..SPACER -----*-----	AF	2
70	417T3058-117		...PIN-INDEX	AF	1
75	MS20253P2-54		...PIN-HINGE, TRIGGER	AF	1
80	MS20253P2-76		...PIN-HINGE, CAM	AF	1
85	417T3058-121		...SPRING-TRIGGER	AF	1
90	417T3058-120		...SPRING-CAM	AF	1
95	417T3058-115		...TRIGGER	AF	1
100	417T3058-114		...CAM-SHORT ARM	AF	1

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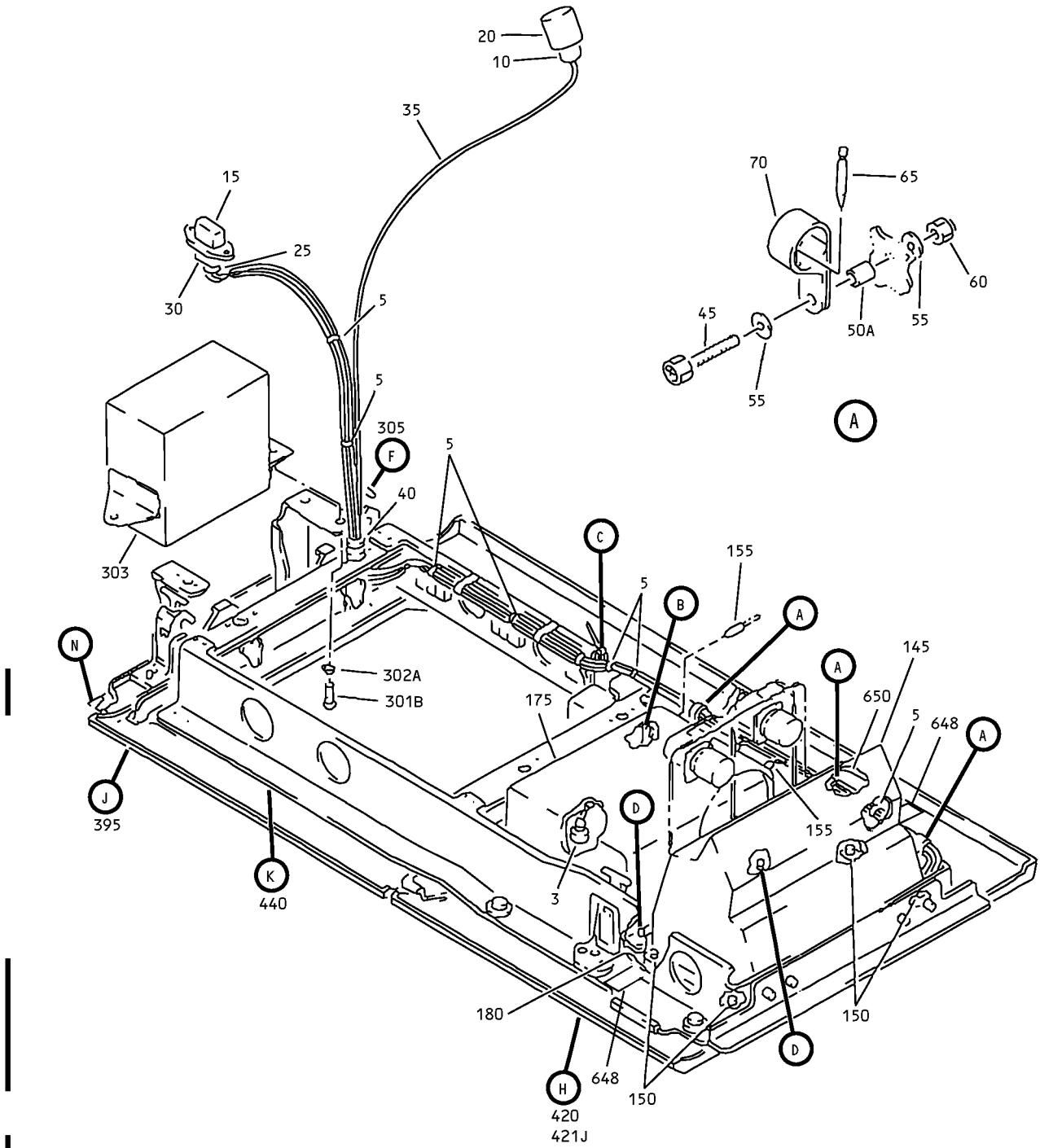
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-					
105	417T3058-111		...BASE-NARROW	AF	1
110	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	AF	6
115	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	AF	10
120	BRFM20A06L		..NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	AF	3
125	417T3090-19		..BRACKET	AF	1
130	417T3090-20		..BRACKET	AF	1
135	417T3054-21		..BAR-TIE	AF	1

- Item Not Illustrated

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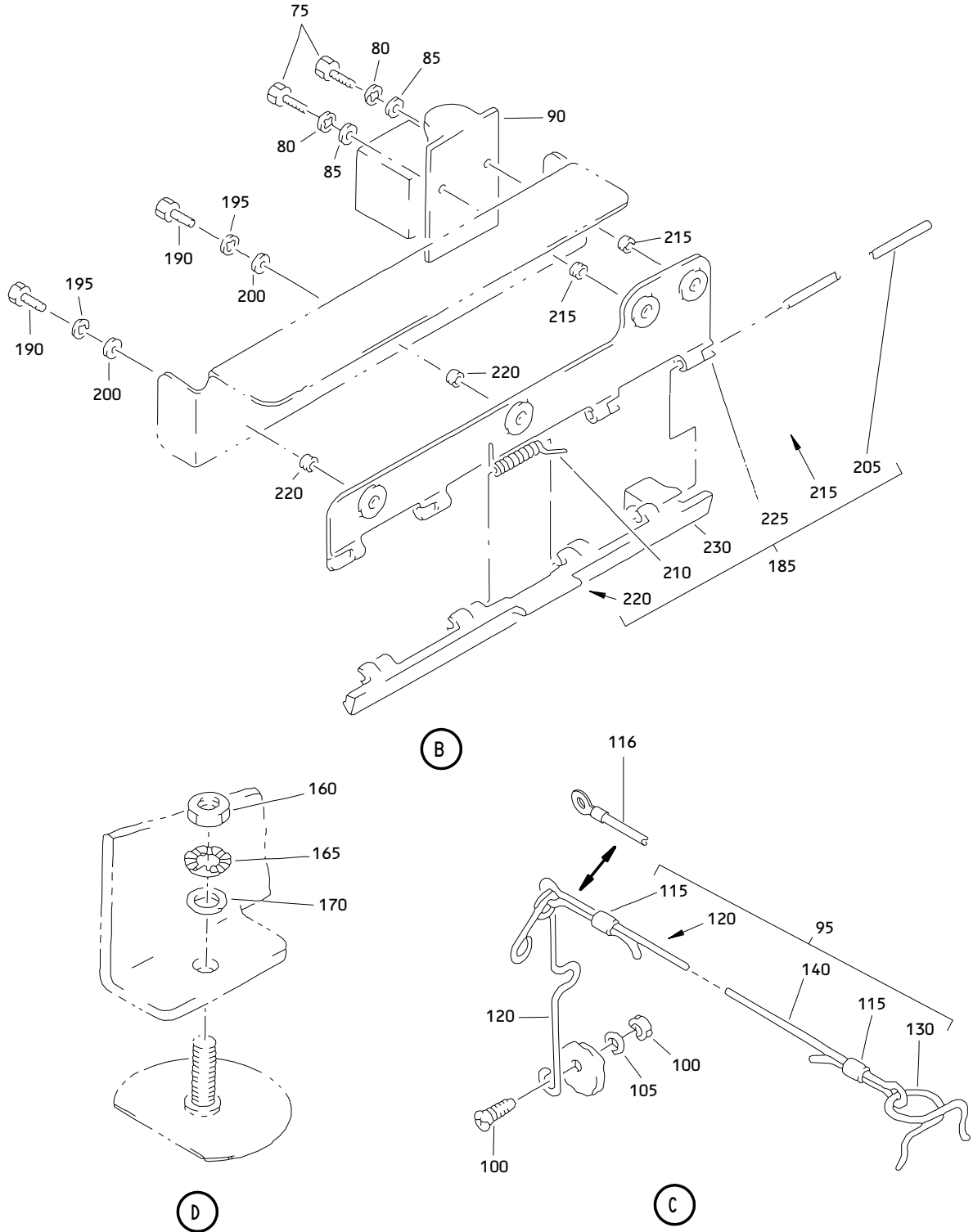
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Inboard Passenger Service Unit Panel Assembly
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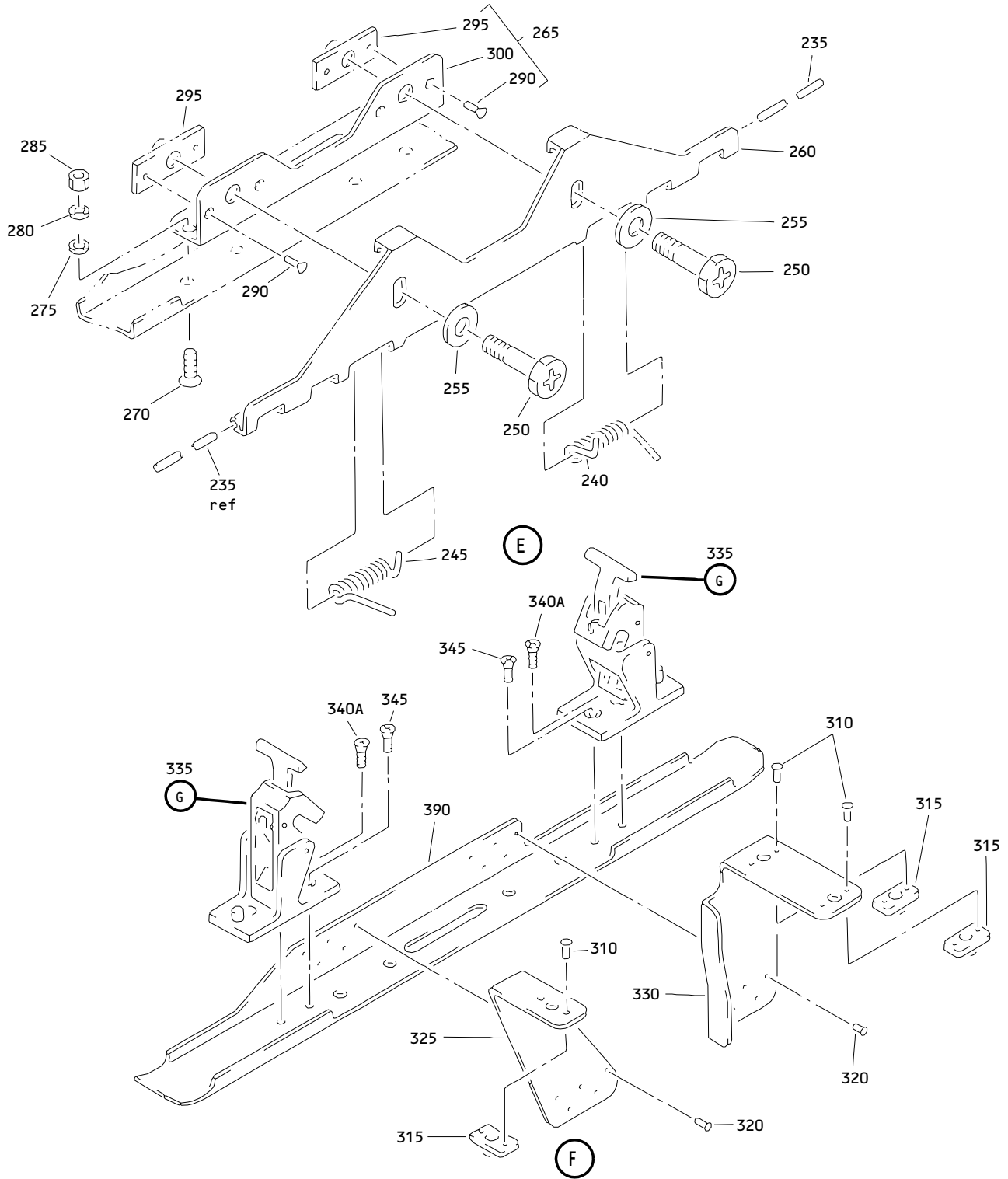
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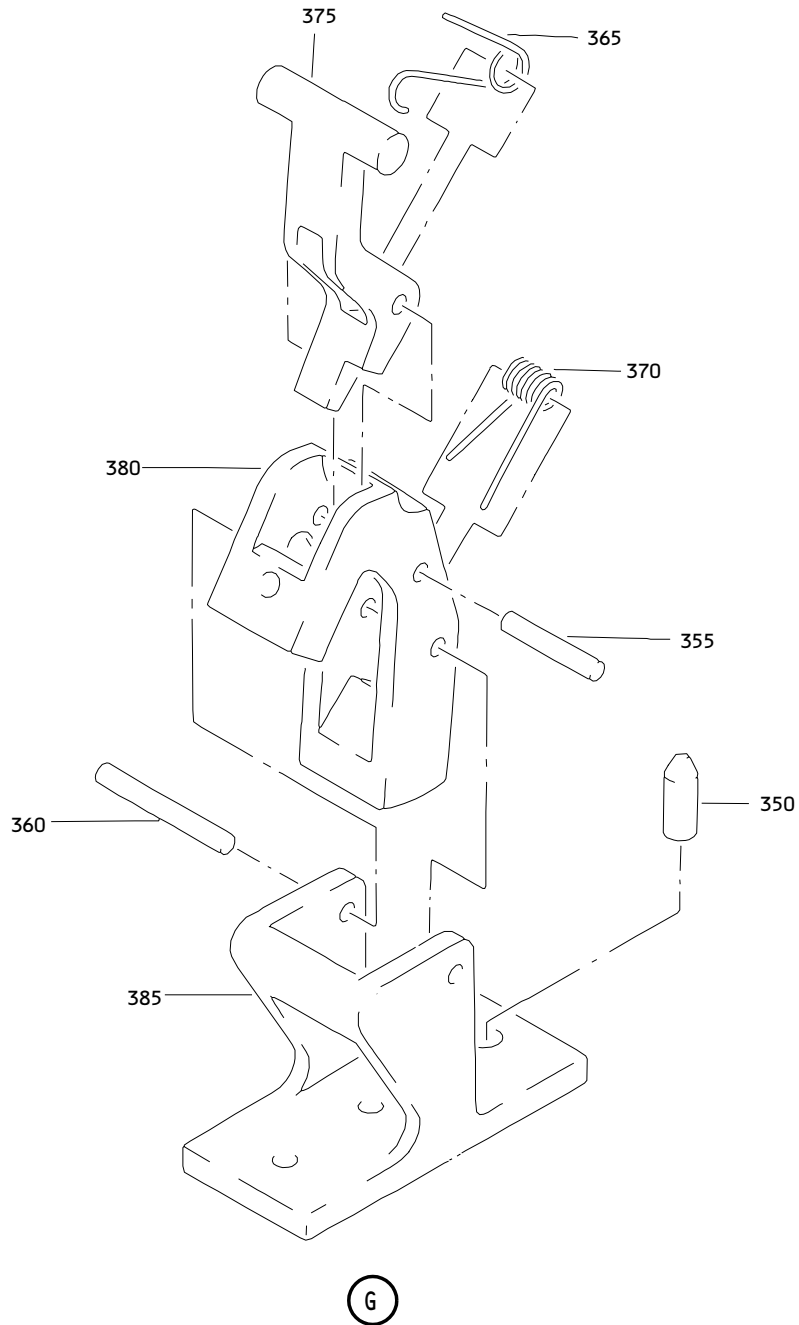
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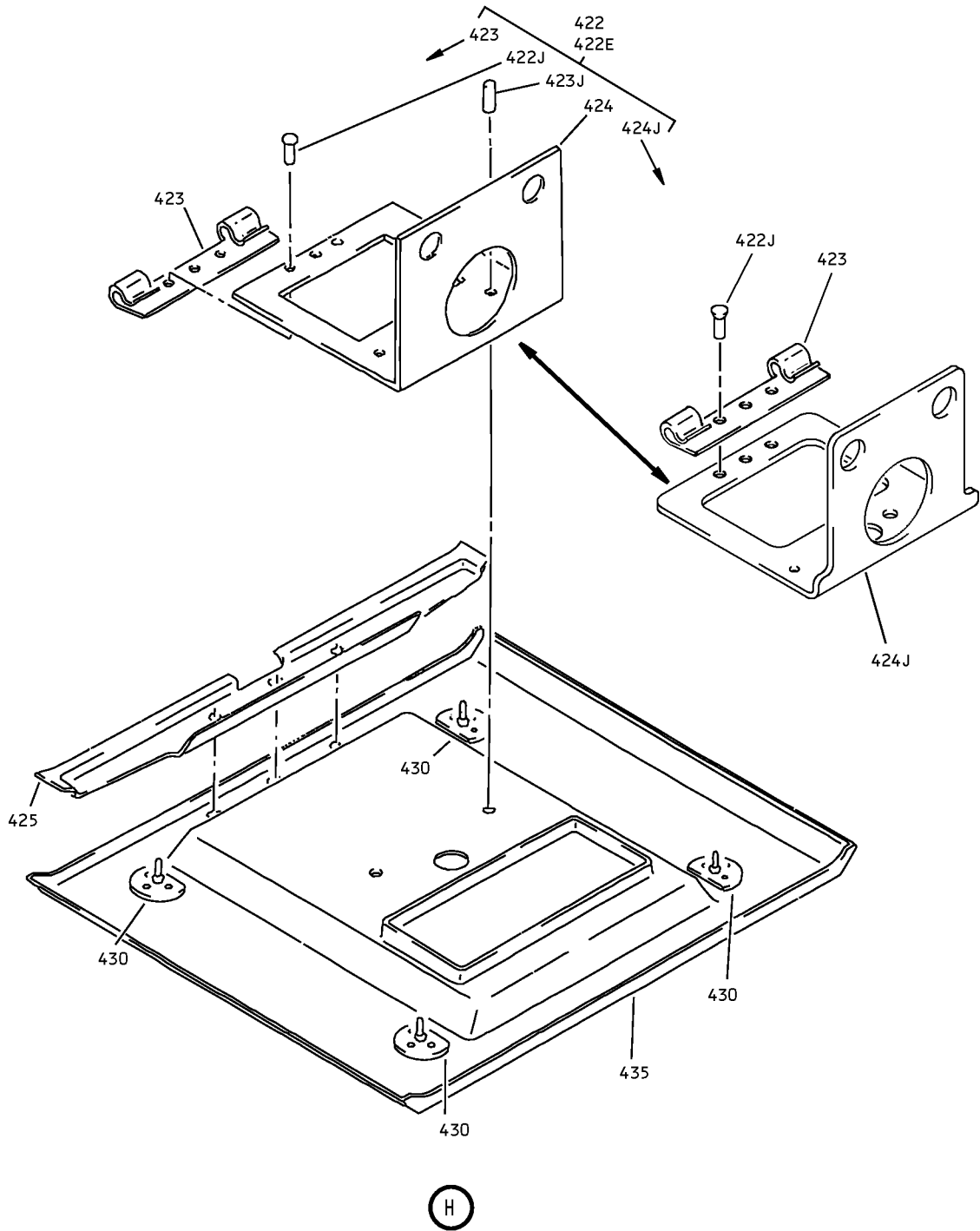
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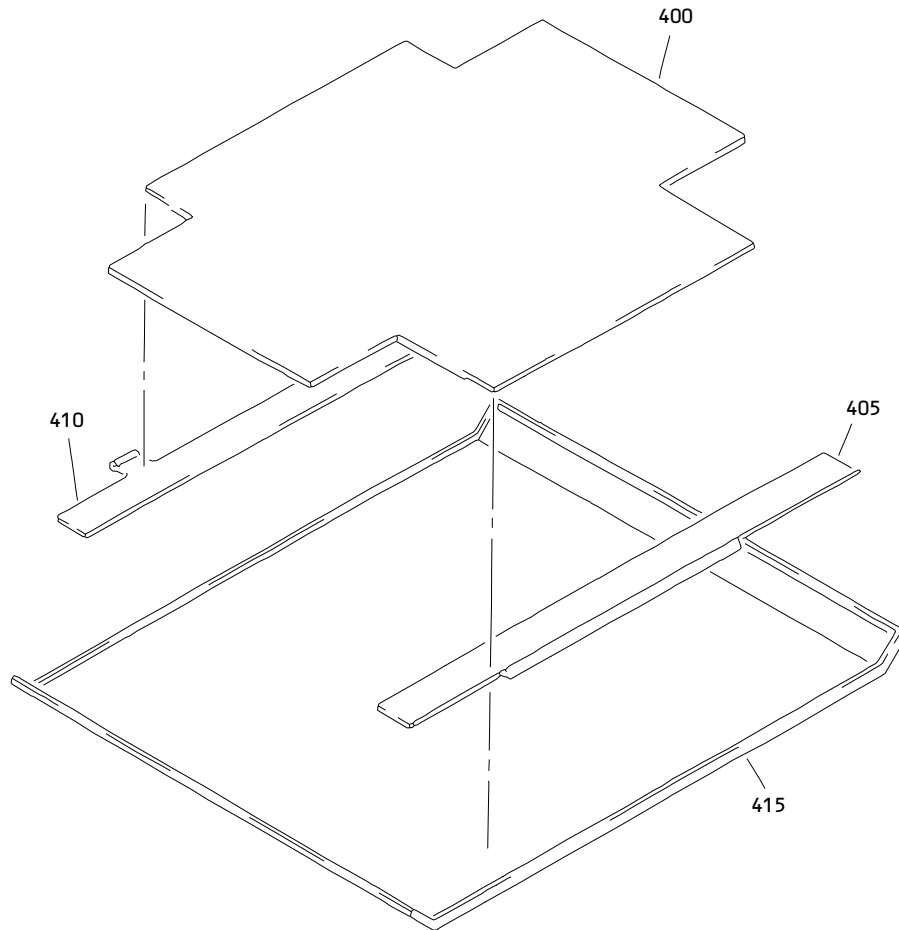
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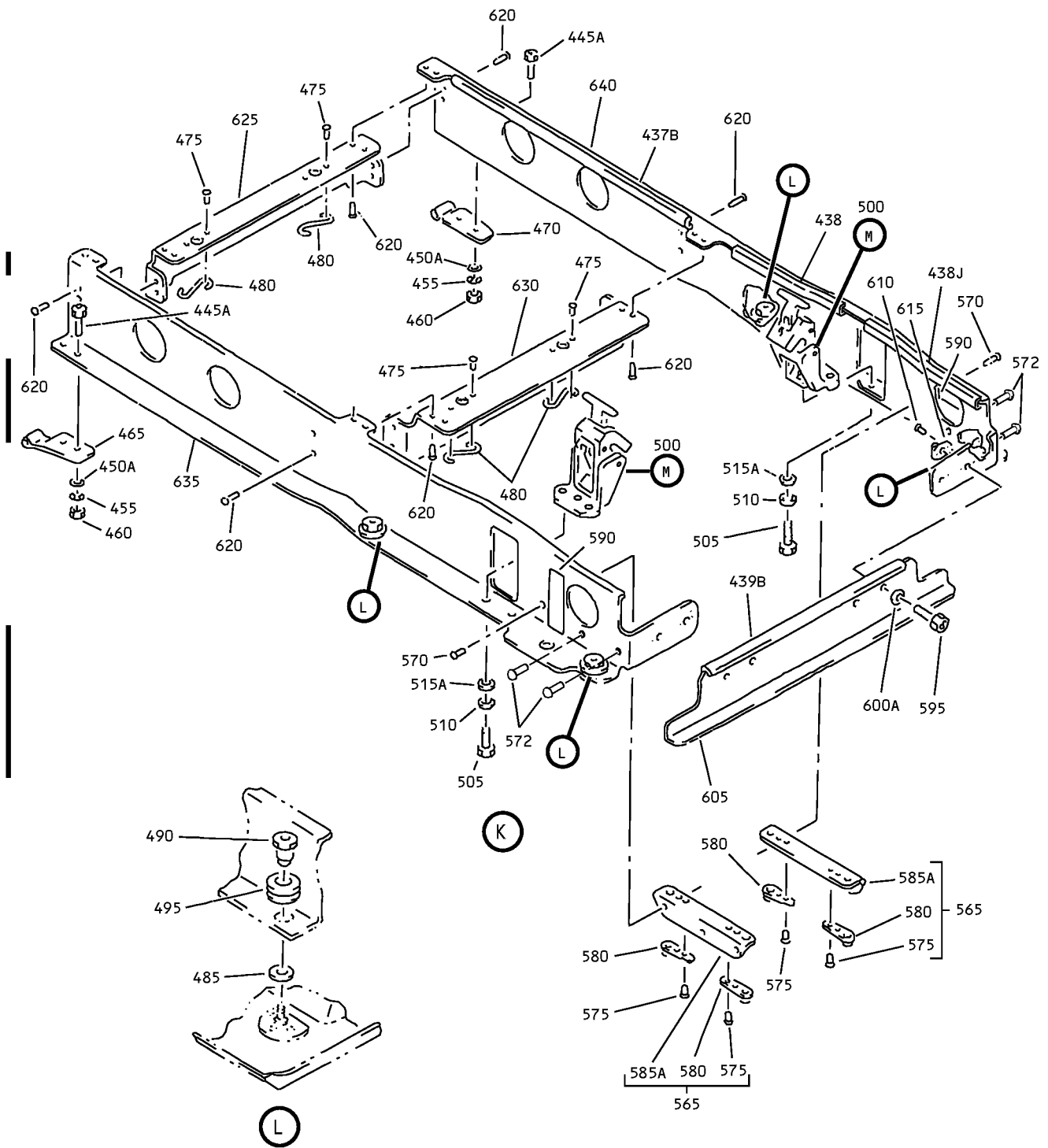


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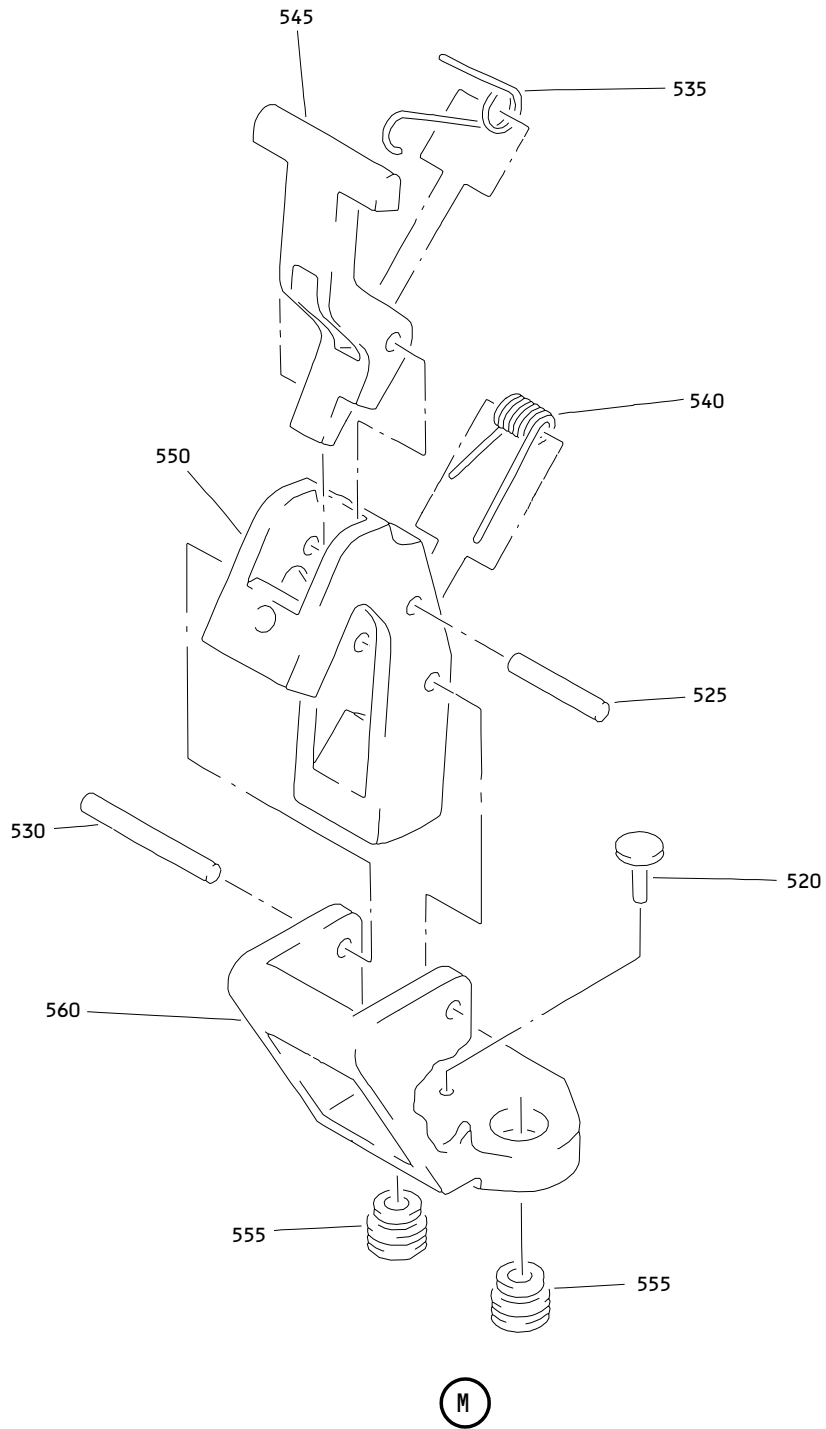
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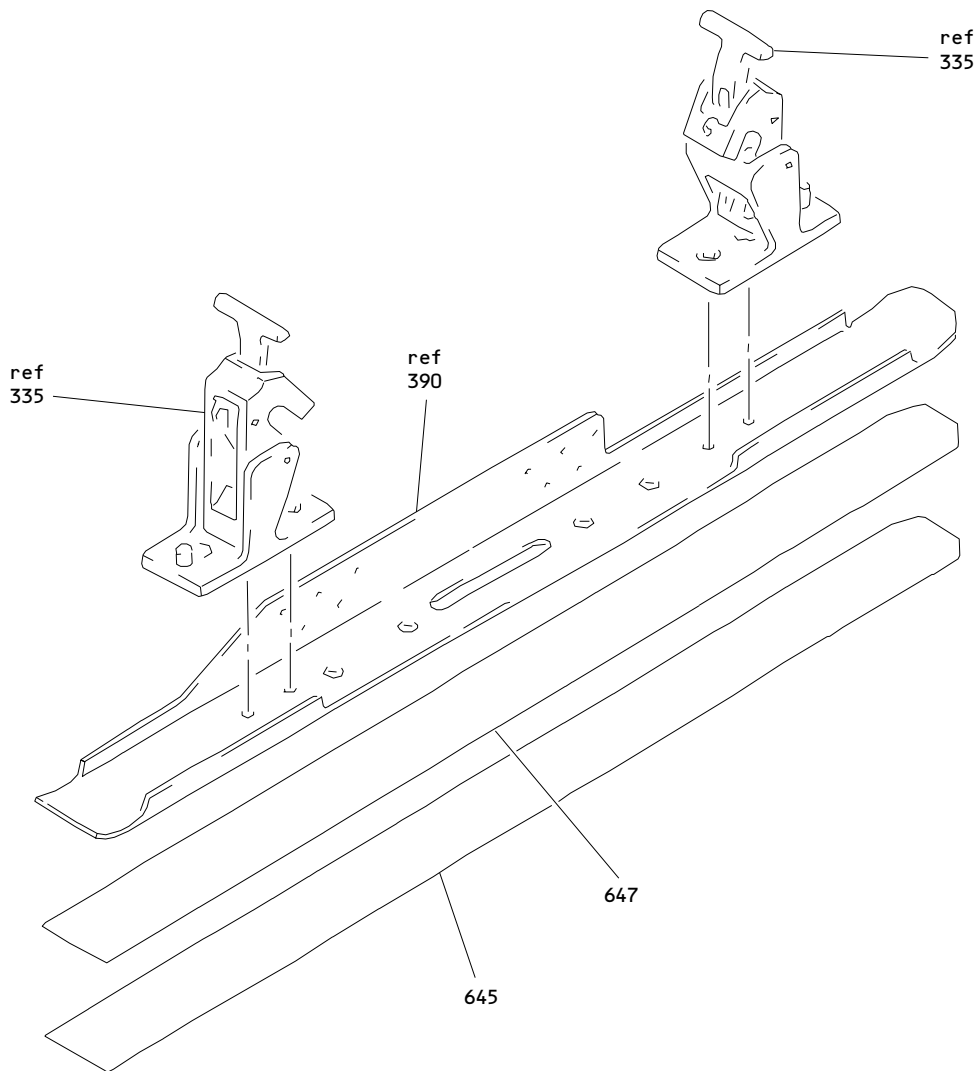
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- -1	417T3051-198SP		PANEL ASSY-INBD REVERSE PASS. SVCE UNIT OXY/LT	AG	RF
-1A	417T3051-398SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/CHIME	AU	RF
-1B	417T3051-498SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/CHIME	BG	RF
-1C	417T3051-495SP		PANEL ASSY-INBD PASS. SVCE UNIT OXY/LT/CHIME	BL	RF
-1D	417T3051-448SP		PANEL ASSY-INBD PSU OXY/LT/CHIME	BT	RF
-1E	417T3051-400B		PANEL ASSY-INBD PSU, OXY/LT CHIME	AH	RF
3	BCREF5417		.LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	AG,AH ,AU,B G,BL, BT	1
5	TY903-5		.CLAMP- (V06383) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	AG,AU	AR
-5A	TY90		.STRAP- (V59703) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	AG,AU	AR
-5B	MS3367-1-9		.STRAP- (V59703) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	AG,AU	AR
-5C	SST15MM		.TIE-CABLE (V06383) (ITEMS 5C, 5B AND 5A OPT TO ITEM 5)	AG,AU	AR
-5D	MS3367-4-9		.STRAP- (V59703)	AH,BG ,BL,B T	AR
10	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 10A)	AG,AU	1
-10A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 10)	AG,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- -10B	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	AH,BG ,BL,B T	1
15	17-20090-1		.CONNECTOR- (V02660)	AG,AH ,AU,B G,BL, BT	1
20	BACC10GH08		.CLAMP	AG,AH ,AU,B G,BL, BT	1
25	17-310-01		.CLAMP- (V02660)	AG,AH ,AU,B G,BL, BT	1
30	17-529		.LATCH- (V02660)	AG,AU	1
-30A	17-857		.LATCH- (V02660)	AH,BG ,BL,B T	1
35	417T3051-11		.SLEEVING-NONFRAY	AG,AH ,AU,B G,BL, BT	1
40	2057		.BUSHING-SNUB (V28520)	AG,AH ,AU,B G,BL, BT	1
45	NAS514P832-12		.SCREW	AG,AH ,AU,B G,BL, BT	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-50 50A	NAS43DD3-16 NAS42DD3-16		DELETED .SPACER	AG,AH ,AU,B G,BL, BT	3
55 -55A	AN960JD8 NAS1149DN832J		.WASHER .WASHER	AG,AU BG,BL ,BT	3 3
-55B 57 -57A	NAS1149DN632J AN960JD8 NAS1149DN832J		.WASHER .WASHER .WASHER	AH AG,AU AH,BG ,BL,B T	3 3 3
60	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	AG,AH ,AU,B G,BL, BT	3
65	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AG,AH ,AU,B G,BL, BT	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-70	BACC10DK4		.CLAMP	AG,AH ,AU,B G,BL, BT	3
75	NAS1801-06-6		.SCREW	AG,AH ,AU,B G,BT	2
80	MS35333-37		.WASHER	AG,AH ,AU,B G,BL, BT	2
85	AN960PD6L		.WASHER	AG,AU	2
-85A	NAS1149DN616J		.WASHER	AH,BG ,BL,B T	2
90	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	AG,AH ,AU,B G,BL, BT	1
95	417T3051-49		.LANYARD ASSY- (OPT ITEM 95A)	AG,AU	1
-95A	417T3051-12		.LANYARD ASSY- (OPT ITEM 95)	AG,AU	1
-95B	417T3051-49		.LANYARD ASSY- (OPT ITEM 95C)	AH,BG ,BL,B T	1
-95C	417T3051-295		.LANYARD ASSY- (OPT ITEM 95B)	AH,BG ,BL,B T	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-100	NAS514P832-6		.SCREW- (OPT ITEM 100A)	AG,AU	1
-100A	BACS12BP0BP6		.SCREW- (OPT ITEM 100)	AG,AU	1
-100B	NAS514P832-6		.SCREW	AH,BG ,BL,B T	1
-100C	NAS514P832-8		.SCREW	AH,BG ,BL,B T	1
105	AN960PD8		.WASHER	AG,AU	1
-105A	NAS1149DN832J		.WASHER	AH,BG ,BL	1
110	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	AG,AH ,AU,B G,BL, BT	1
115	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AG,AH ,AU,B G,BL, BT	2
116	MS20659-104		..TERMINAL- (USED ON ITEM 95C)	AH,BG ,BL,B T	1
120	417T3084-3		..CLIP- (USED ON ITEM 95)	AG,AU ,BG,B L	1
-125	417T3084-1		..CLIP- (USED ON ITEM 95A)	AG,AU ,BG,B L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-130	417T3084-4		..CLIP- (USED ON ITEM 95)	AG,AU ,BG,B L	1
-135	417T3084-2		..CLIP- (USED ON ITEM 95A)	AG,AU ,BG,B L	1
140	417T3051-13		..CORD	AG,AH ,AU,B G,BL, BT	1
-140A	417T3051-296		..CORD- (USED ON ITEM 95C)	AH,BG ,BL,B T	1
145	81000-13302		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81)	AG,AH ,AU,B G,BL, BT	1
150	NAS1801-08-7		.SCREW	AG,AH ,AU,B G,BL, BT	4
155	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	AG,AH ,AU,B G,BL, BT	4
160	MS25082-1		.NUT	AG,AH ,AU,B G,BL, BT	2
165	MS35333-37		.WASHER	AG,AH ,AU,B G,BL, BT	2
170	AN960PD6		.WASHER	AG,AU	2
-170A	NAS1149DN632J		.WASHER	AH,BG ,BL,B T	2
175	RDAM80001A		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-175A	RDAM8001A		.CHIME- (V54473) (SPEC S222T102-101)	AG,AH ,AU,B G,BL, BT	1
180	417T3090-107		.GASKET	AG,AH ,AU,B G,BL, BT	1
185	417T3058-11		.LATCH ASSY	AG,AH ,AU,B G,BL, BT	1
190	NAS1801-08-6		ATTACHING PARTS .SCREW	AG,AH ,AU,B G,BL, BT	2
195	MS35333-38		.WASHER	AG,AH ,AU,B G,BL, BT	2
200	AN960PD8		.WASHER	AG,AU	2
-200A	NAS1149DN832J		.WASHER	AH,BG ,BL,B T	2
205	MS20253-2-690		-----*----- ..PIN-HINGE	AG,AH ,AU,B G,BL, BT	1
210	417T3058-5		..SPRING	AG,AH ,AU,B G,BL, BT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-215	6035-06BR0150		..INSERT- (V01556)	AG,AH ,AU,B G,BL, BT	2
220	6035-2BR0185		..INSERT- (V01556)	AG,AH ,AU,B G,BL, BT	2
225	417T3058-3		..MOUNT	AG,AH ,AU,B G,BL, BT	1
230	417T3058-124		..LATCH	AG,AH ,AU,B G,BL, BT	1
235	MS20253P2-320		.PIN-HINGE	AG,AH ,AU,B G,BL, BT	2
240	417T3051-9		.SPRING	AG,AH ,AU,B G,BL, BT	1
245	417T3051-10		.SPRING	AG,AH ,AU,B G,BL, BT	1
250	NAS1801-4-8		.SCREW	AG,AH ,AU,B G,BL, BT	2
255	AN960PD416		.WASHER	AG,AU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-					
-255A	NAS1149DN463J		DELETED		
-255B	NAS1149D0463J		. WASHER	AH, BG , BL, B T	2
260	417T3054-40		. HINGE	AG, AH , AU, B G, BL, BT	1
265	417T3051-68		. MOUNT ASSY-HINGE	AG, AU	1
-265A	417T3051-98		. MOUNT ASSY-HINGE	AH, BG , BL, B T	1
			ATTACHING PARTS		
270	NAS514P832-8		. SCREW	AG, AU	4
-270A	NAS514P832-6		. SCREW	AH	4
275	AN960PD10		. WASHER	AG, AU	4
-275A	NAS1149DN363J		DELETED		
-275B	NAS1149D0363J		. WASHER	AH, BG , BL, B T	4
280	MS35333-38		. WASHER	AG, AH , AU, B G, BL, BT	4
285	MS35649-282		. NUT	AG, AH , AU, B G, BL, BT	4
			-----*		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-290	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	4
295	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	AG,AH ,AU,B G,BL, BT	2
300	417T3054-38		..MOUNT- (OPT ITEM 300A)	AG,AH ,AU,B G,BL, BT	1
-300A	417T3054-48		..MOUNT- (OPT ITEM 300)	AG,AH ,AU,B G,BL, BT	1
301	NAS601-6P		DELETED		
301A	NAS1801-06-6		DELETED		
301B	NAS1801-06-7		.SCREW	AH,BG ,BL,B T	3
302	AN960PD6		DELETED		
302A	NAS1149DN632J		.WASHER	AH,BG ,BL,B T	3
-303	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	AH,BG ,BL	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-303A	1103070-120		.DECODER-PASS. SVCE UNIT (V53670) (SPEC 60B40125-210)	BT	1
305	417T3051-3		.BAR ASSY-TIE	AG, AH , AU, B G, BL, BT	1
310	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	AG, AH , AU, B G, BL, BT	6
315	BRFM20A06L		..NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	AG, AH , AU, B G, BL, BT	3
320	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	AG, AH , AU, B G, BL, BT	10
325	417T3090-20		..BRACKET	AG, AH , AU, B G, BL, BT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-330	417T3090-19		..BRACKET	AG,AH ,AU,B G,BL, BT	1
335	417T3058-105		..LATCH ASSY	AG,AH ,AU,B G,BL, BT	2
340	NAS514P832-3		ATTACHING PARTS DELETED		
340A	NAS514P832-4		..SCREW	AG,AH ,AU,B G,BL, BT	2
345	NAS514P832-5		..SCREW	AG,AH ,AU,B G,BL, BT	2
350	417T3058-117		-----*----- ...PIN-INDEX	AG,AH ,AU,B G,BL, BT	1
355	MS20253P2-54		...PIN-HINGE	AG,AH ,AU,B G,BL, BT	1
360	MS20253P2-76		...PIN-HINGE	AG,AH ,AU,B G,BL, BT	1
365	417T3058-121		...SPRING-TRIGGER	AG,AH ,AU,B G,BL, BT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-370	417T3058-120		...SPRING-CAM	AG,AH ,AU,B G,BL, BT	1
375	417T3058-115		...TRIGGER	AG,AH ,AU,B G,BL, BT	1
380	417T3058-114		...CAM-SHORT ARM	AG,AH ,AU,B G,BL, BT	1
385	417T3058-111		...BASE-NARROW	AG,AH ,AU,B G,BL, BT	1
390	417T3054-21		..BAR-TIE	AG,AH ,AU,B G,BL, BT	1
395	417T3060-21SP		.PANEL ASSY-OXY/DOOR	AG	1
-395A	417T3060-41SP		.PANEL ASSY-OXY/DOOR	AU	1
-395B	417T3060-51SP		.PANEL ASSY-OXY/DOOR	AH,BG ,BL,B T	1
400	417T3060-12		..SANDWICH ASSY	AG,AU	1
-400A	417T3060-52		..SANDWICH ASSY	AH,BG ,BL,B T	1
405	417T3054-41		..STRIKER	AG,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- -405A	417T3054-71		..STRIKER- (OPT ITEM 405B)	AH,BG ,BL,B T	1
-405B	417T3054-41		..STRIKER- (OPT ITEM 405A)	AH,BG ,BL,B T	1
410	417T3054-42		..HINGE HALF	AG,AH ,AU,B G,BL, BT	1
415	417T3060-23SP		..PANEL	AG	1
-415A	417T3060-43SP		..PANEL	AU	1
-415B	417T3060-33SP		..PANEL	AH,BG ,BL,B T	1
420	417T3063-140SP		.PANEL ASSY-FACE	AG	1
-420A	417T3063-340SP		.PANEL ASSY-FACE	AU,BG ,BL,B T	1
421J	417T3063-354B		.PANEL ASSY-FACE	AH	1
422	417T3090-105		..BRACKET ASSY	AG,AU ,BG,B L,BT	1
422E	417T3090-185		..BRACKET ASSY	AH	1
422J	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	3
423	417T3090-109		...CLIP	AG,AH ,AU,B G,BL, BT	1
423J	FH632-6C		...STUD- (V46384)	AG,AH ,AU,B G,BL, BT	2
424	417T3090-106		...BRACKET	AG,AU ,BG,B L,BT	1
424J	417T3090-184		...BRACKET	AH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- 425	417T3063-4SP		..COVER-GAP	AG	1
-425A	417T3063-304SP		..COVER- (ITEMS 435A PLUS 425A OPT TO 435B)	AU,BG ,BL,B T	1
430	SL6164-08-3		..STUD- (V97393)	AG,AH ,AU,B G,BL, BT	4
435	417T3063-141SP		..PANEL	AG	1
-435A	417T3063-341SP		..PANEL- (ITEMS 435A PLUS 425A OPT TO 435B)	AU,BG ,BL,B T	1
-435B	417T3063-305SP		..PANEL- (ITEMS 435A PLUS 425A OPT TO 435B)	AU,BG ,BL,B T	1
-435C	417T3063-305A		..PANEL	AH	1
437	BACG20ZM0750B		DELETED		
-437A	BACG20ZA0750		DELETED		
437B	BACG20ZA000750		.GROMMET	AH,BG ,BL,B T	1
438	BACG20ZA000275		.GROMMET	AH,BG ,BL,B T	1
438J	BACG20ZA000375		.GROMMET	AH,BG ,BL,B T	1
439	BACG20ZP0675B		DELETED		
-439A	BACG20ZB0675		DELETED		
439B	BACG20ZA000675		.GROMMET	AH,BG ,BL,B T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-440	417T3051-56		.FRAME ASSY	AG,AH ,AU,B G,BL, BT	1
445 445A	NAS1801-06-5 NAS1801-06-4		DELETED ..SCREW	AG,AH ,AU,B G,BL, BT	4
450 450A	AN960PD6L NAS1149DN616J		DELETED ..WASHER	AG,AH ,AU,B G,BL, BT	4
455	MS35333-37		..WASHER	AG,AH ,AU,B G,BL, BT	4
460	MS25082-1		..NUT	AG,AH ,AU,B G,BL, BT	4
465	417T3054-29		..HINGE HALF	AG,AH ,AU,B G,BL, BT	1
470	417T3054-28		..HINGE HALF	AG,AH ,AU,B G,BL, BT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-475	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	8
480	S3-150		..SPRING-RTNR (V72794)	AG,AH ,AU,B G,BL, BT	4
485	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 485A)	AG,AH ,AU,B G,BL, BT	4
-485A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 485)	AG,AH ,AU,B G,BL, BT	4
490	417T3091-1		..SLEEVE-ADJUSTING	AG,AH ,AU,B G,BL, BT	4
495	417T3059-1		..GROMMET	AG,AH ,AU,B G,BL, BT	4
500	417T3058-126		..LATCH ASSY	AG,AH ,AU,B G,BL, BT	2
505	NAS1801-08-5		ATTACHING PARTS ..SCREW	AG,AH ,AU,B G,BL, BT	4
510	MS35333-38		..WASHER	AG,AH ,AU,B G,BL, BT	4
515 515A	AN960PD8L NAS1149DN816J		DELETED ..WASHER	AG,AH ,AU,B G,BL, BT	4
			-----*		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-520	417T3058-116		...PAD-RUBBER	AG, AH , AU, B G, BL, BT	1
525	MS20253P2-54		...PIN-HINGE	AG, AH , AU, B G, BL, BT	1
530	MS20253P2-095		...PIN-HINGE	AG, AH , AU, B G, BL, BT	1
535	417T3058-121		...SPRING-TRIGGER	AG, AH , AU, B G, BL, BT	1
540	417T3058-120		...SPRING-CAM	AG, AH , AU, B G, BL, BT	1
545	417T3058-115		...TRIGGER	AG, AH , AU, B G, BL, BT	1
550	417T3058-114		...CAM-SHORT ARM	AG, AH , AU, B G, BL, BT	1
555	6035-2BR0185		...INSERT- (V01556)	AG, AH , AU, B G, BL, BT	2
560	417T3058-128		...BASE-WIDE	AG, AH , AU, B G, BL, BT	1
565	417T3090-39		..BRACKET ASSY	AG, AH , AU, B G, BL, BT	2
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-570	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	2
572	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	4
575	BACR15BA3AD		-----*----- ...RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	4
580	BR1000A08		...NUTPLATE- (V52828) (SPEC BACN10KB08) (OPT K2000-08 (V15653)) (OPT RMA9207-82 (V72962)) (OPT T8109S832 (V11815)) (OPT VN101A1-82 (V92215)) (OPT K2000-08 (V15653))	AG,AH ,AU,B G,BL, BT	2
585 585A	417T3090-38 417T3090-142		DELETED ...BRACKET	AG,AH ,AU,B G,BL, BT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-590	417T3092-6		..SPACER	AG, AH , AU, B G, BL, BT	2
595	NAS1801-08-7		..SCREW	AG, AH , AU, B G, BL, BT	4
600 600A	AN960PD8 NAS1149DN832J		DELETED ..WASHER	AG, AH , AU, B G, BL, BT	4
605	417T3090-10		..BRACKET-AFT CROSS	AG, AH , AU, B G, BL, BT	1
610	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	AG, AH , AU, B G, BL, BT	8
615	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	AG, AH , AU, B G, BL, BT	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-620	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	AG,AH ,AU,B G,BL, BT	16
625	417T3090-8		..BRACKET-FWD CROSS	AG,AH ,AU,B G,BL, BT	1
630	417T3090-9		..BRACKET-CTR CROSS	AG,AH ,AU,B G,BL, BT	1
635	417T3090-77		..RAIL-L	AG,AH ,AU,B G,BL, BT	1
640	417T3090-78		..RAIL-R	AG,AH ,AU,B G,BL, BT	1
645	417T3051-34		.COVER-TEDLAR	AG,AH ,AU,B G,BL, BT	1
647	P55		.TAPE-DOUBLE BACK (V99742)	AG,AU	AR
-647A	P55		.TAPE-DOUBLE BACK (V99742) (OPT ITEM 647B)	BG,BL ,BT	AR
-647B	4920		.TAPE-DOUBLE BACK (V76381) (OPT ITEM 647A)	BG,BL ,BT	AR
-647C	NV365W7		.TAPE- (V99742)	AH	AR

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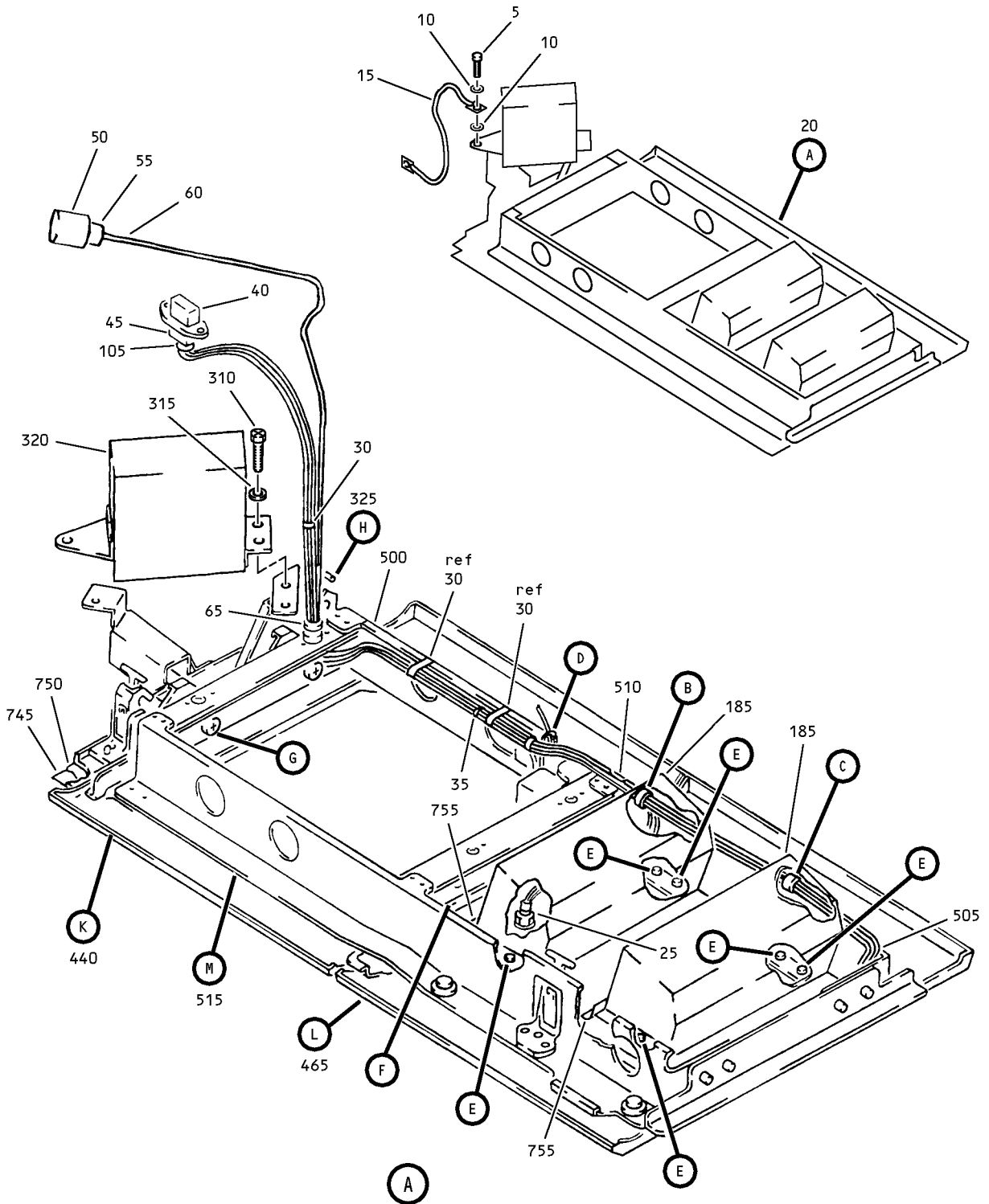
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- 648	3M850		.TAPE-BLACK MYLAR (V76381)	AH,BG ,BL,B T	AR
650	BAC27TPPS4677		.MARKER-ALUMINUM FOIL- L211 L1088 L582 ATTENDANT CALL LIGHTS	AG,AH ,AU,B G,BL, BT	1

- Item Not Illustrated

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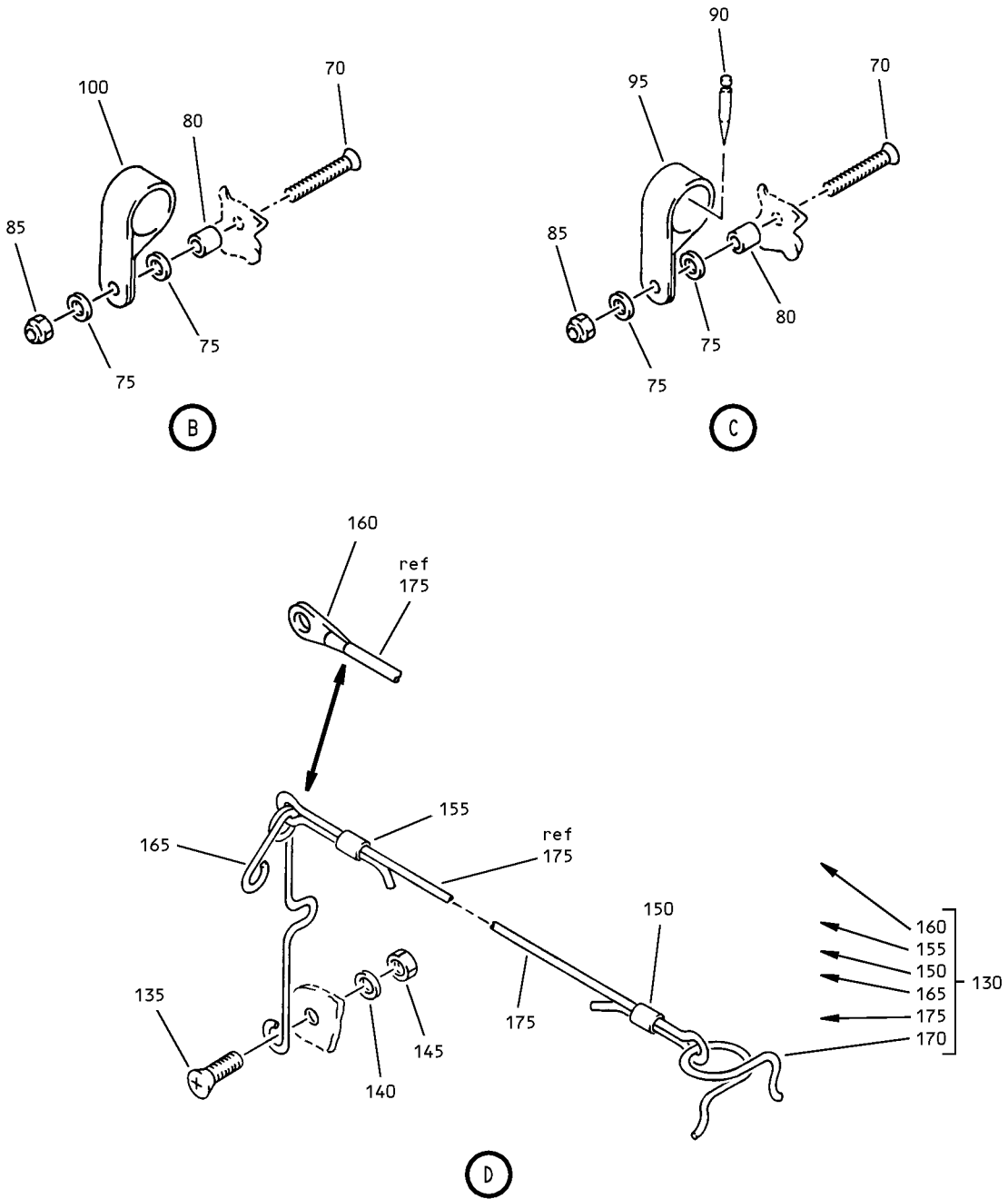
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 9 (Sheet 1)

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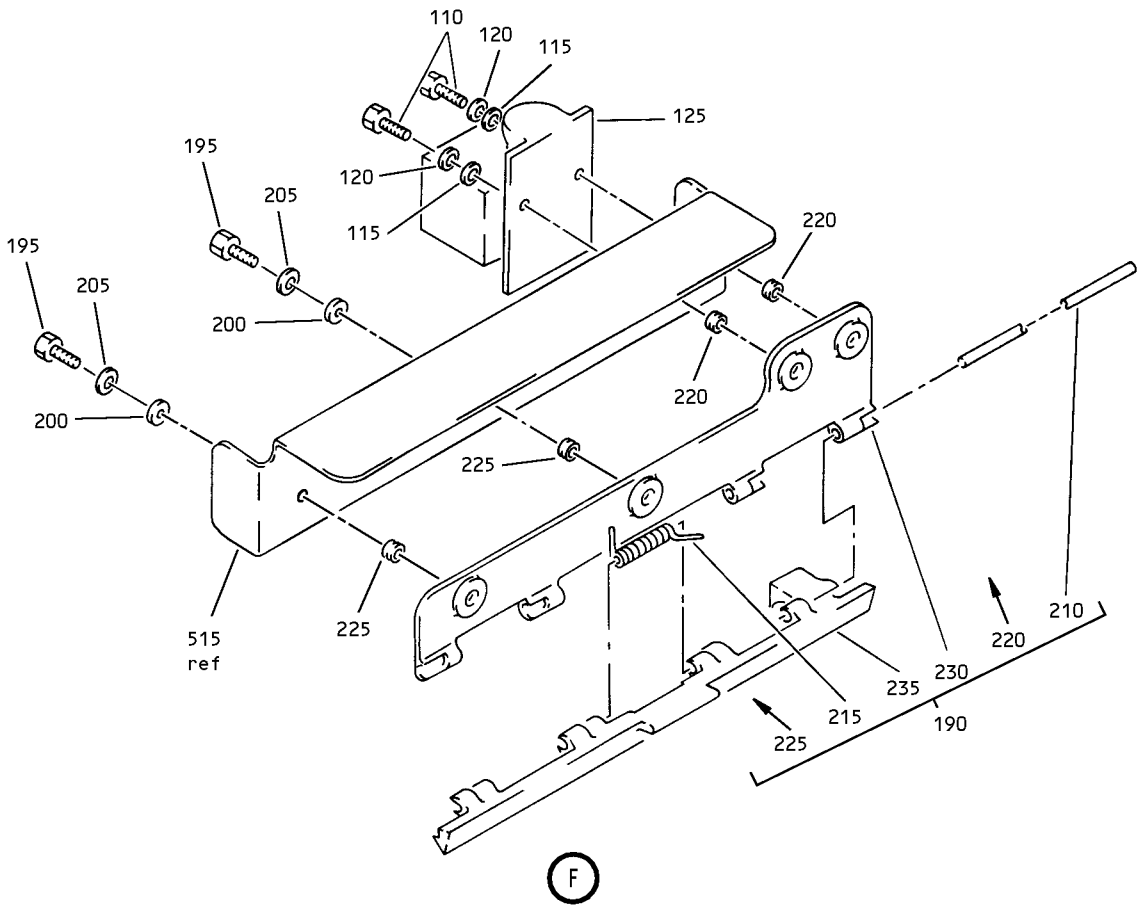
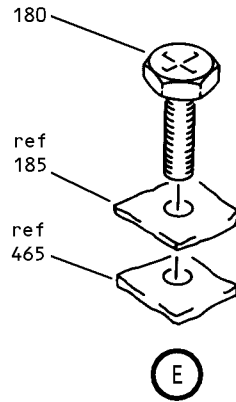
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 9 (Sheet 2)

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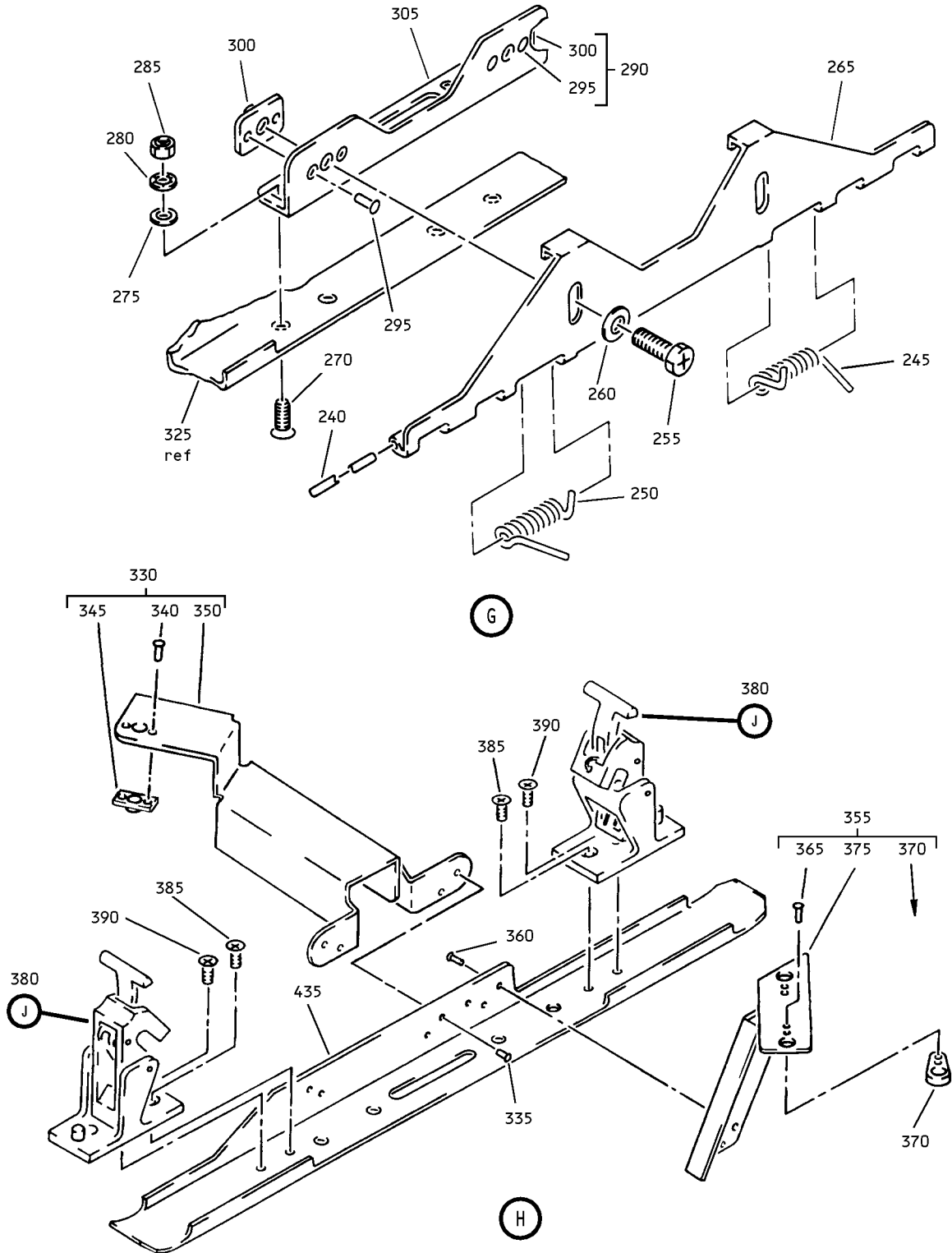
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 9 (Sheet 3)

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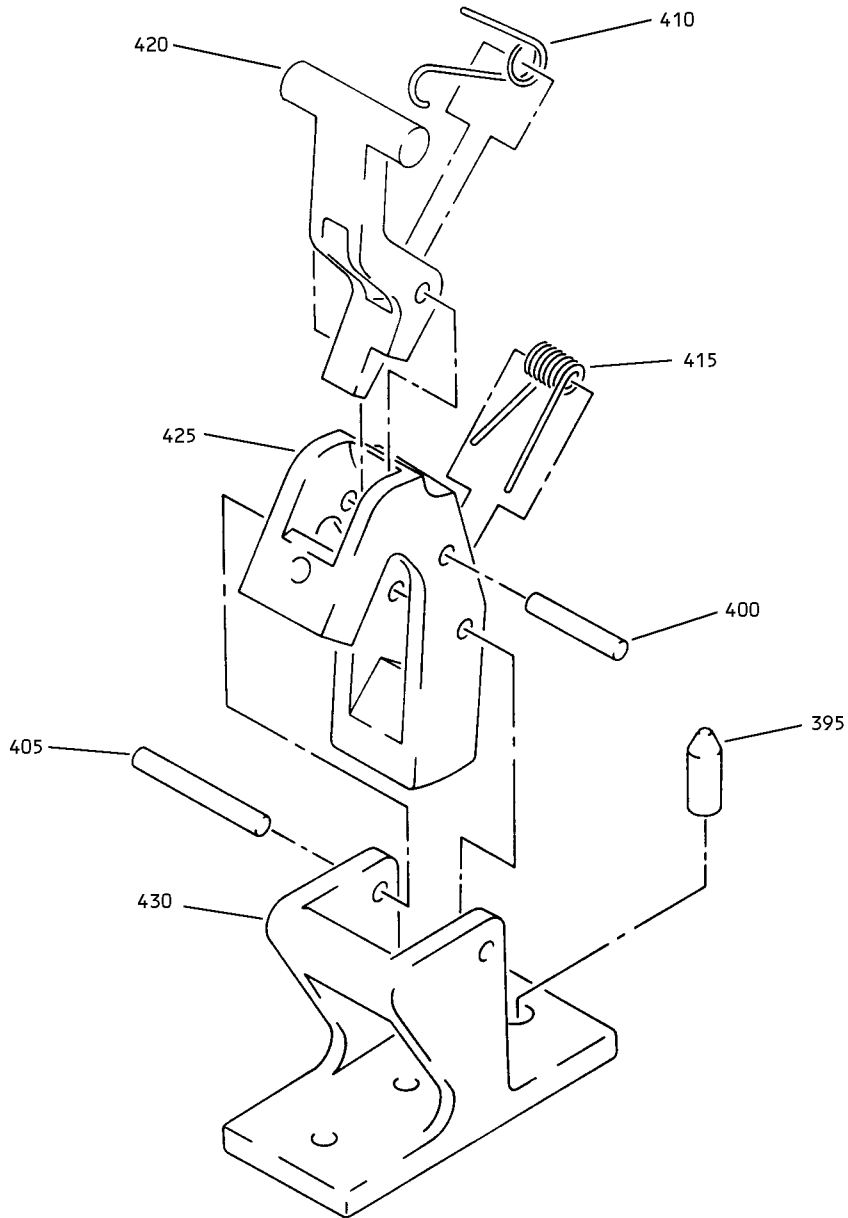
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 9 (Sheet 4)

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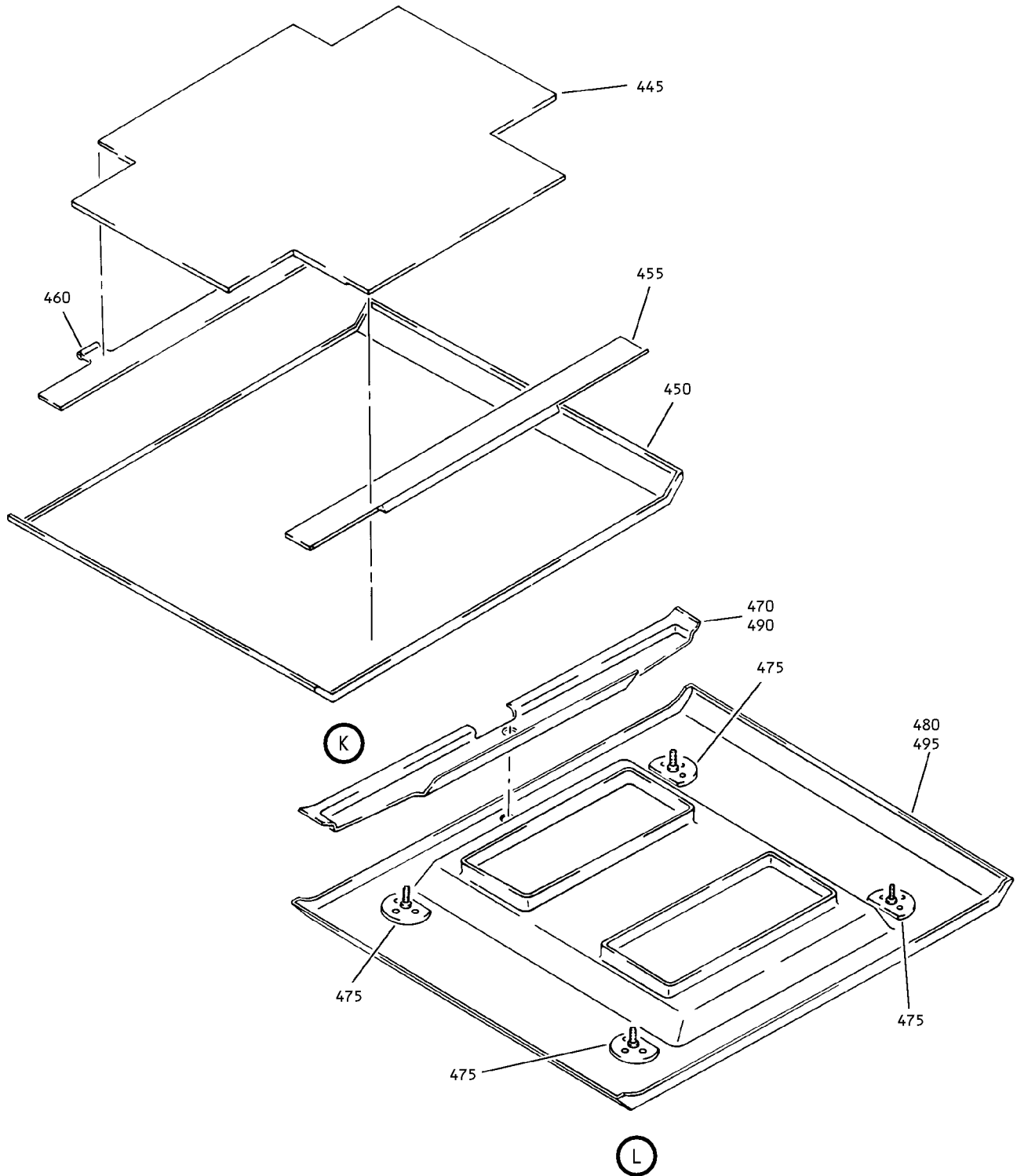


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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 9 (Sheet 5)

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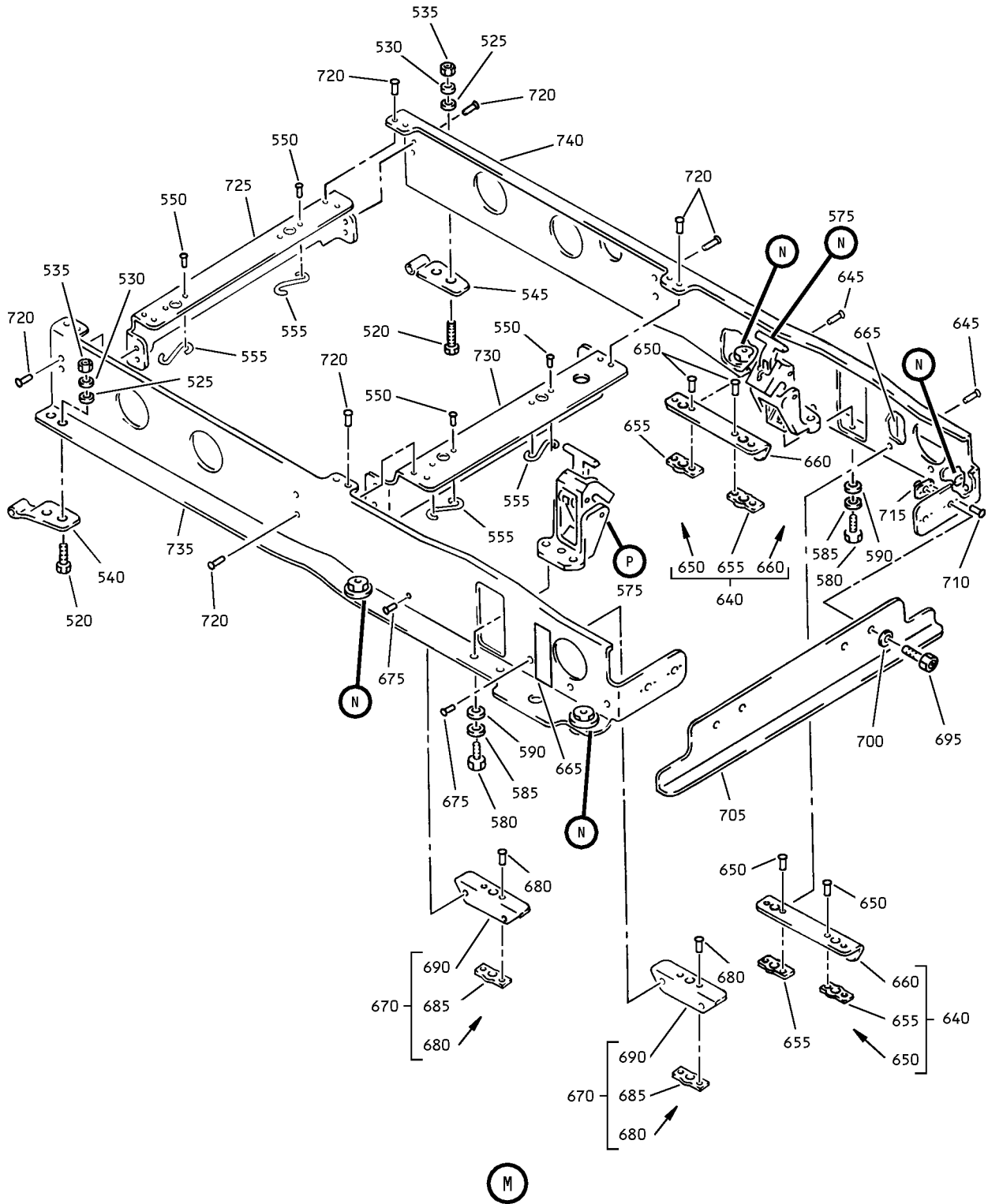


Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 9 (Sheet 6)

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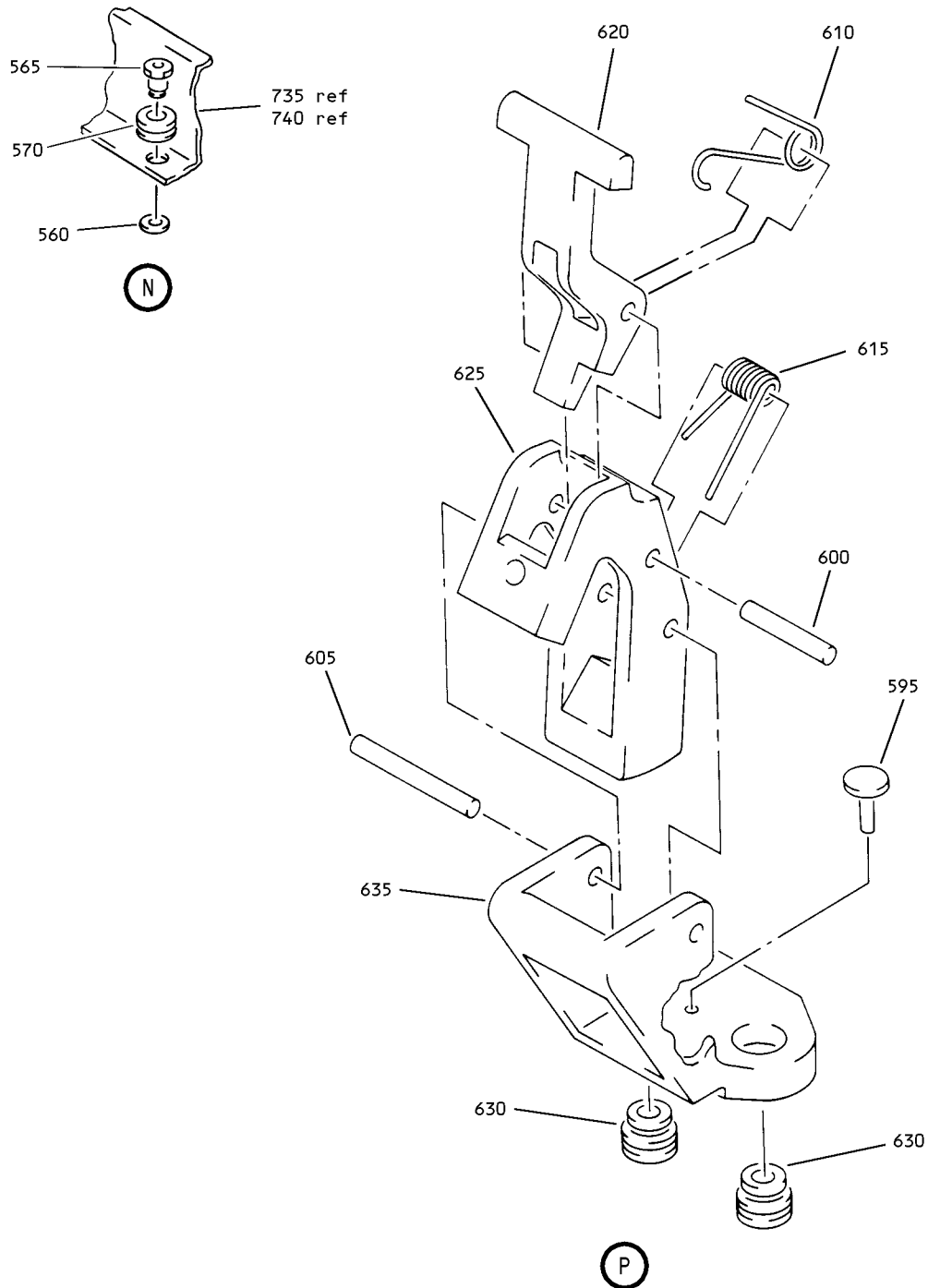
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 9 (Sheet 8)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-					
R -1A	417T3051-501B		PANEL ASSY-INBD PSU, OXY/LT	AT	RF
R 5	NAS1801-06-9		.SCREW	AT	1
R 10	NAS1149DN632H		.WASHER	AT	2
R 15	1002AB12		.JUMPER- (V1FF12) (SPEC BACJ40A11-12) (OPT 30521 (V00779)) (OPT CD12E (V79550)) (OPT TJEJ40A11-12 (V33483)) (OPT 740A11-12 (V91812)) (OPT RBEJ11-12 (V1GK47))	AT	1
R 20	417T3051-481SP		.PANEL ASSY	AT	1
R 25	BCREF5417		..LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	AT	1
R 30	MS3367-4-9		..STRAP	AT	AR
R 35	NAS1388-2		..SPLICE	AT	1
R 40	17-20090-1		..CONNECTOR- (V02660)	AT	1
R 45	17-857		..LATCH-SPR (V02660)	AT	1
R 50	C0909A08-02PN		..CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	AT	1
R 55	BACC10GH08		..CLAMP	AT	1
R 60	417T3051-11		..SLEEVING-NONFRAY	AT	1
R 65	2871		..BUSHING-SNUB (V28520) (OPT ITEM 65A)	AT	1
R -65A	2057		..BUSHING-SNUB (V28520) (OPT ITEM 65)	AT	1
R 70	NAS514P832-12		..SCREW	AT	2
R 75	NAS1149DN832J		..WASHER	AT	4
R 80	NAS43DD3-16		..SPACER	AT	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-85	BRH10A08		..NUT- (V52828) (SPEC BACN10JC08) (OPT H10-08BAC (V15653)) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT T6S832J (V11815))	AT	2
R 90	N2088		..PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AT	1
R 95	BACC10DK3		..CLAMP	AT	1
R 100	BACC10DK4		..CLAMP	AT	1
R 105	17-310-01		..CLAMP-WIRE (V02660)	AT	1
R 110	NAS1801-06-6		..SCREW	AT	2
R 115	NAS1149DN616J		..WASHER	AT	2
R 120	MS35333-37		..WASHER	AT	2
R 125	78175-4		..ACTUATOR- (V09790) (SPEC S417T402-4)	AT	1
R 130	417T3051-49		..LANYARD ASSY- (OPT ITEM 130A)	AT	1
R -130A	417T3051-295		..LANYARD ASSY- (OPT ITEM 130) ATTACHING PARTS	AT	1
R 135	NAS514P832-8		..SCREW	AT	1
R 140	NAS1149DN832J		..WASHER	AT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-145	BRH10A08		..NUT- (V52828) (SPEC BACN10JC08) (OPT H10-08BAC (V15653)) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT T6S832J (V11815)) -----*	AT	1
R 150	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AT	1
R 155	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AT	1
R 160	MS20659-104		...TERMINAL- (USED ON ITEM 130)	AT	1
R 165	417T3084-3		...CLIP- (USED ON ITEM 130)	AT	1
R 170	417T3084-4		...CLIP	AT	1
R 175	417T3051-13		...CORD- (USED ON ITEM 130)	AT	1
R -175A	417T3051-296		...CORD- (USED ON ITEM 130A)	AT	1
R 180	NAS1801-08-7		..SCREW	AT	6
R 185	81000-13304		..LIGHT ASSY-READING (VS5006) (SPEC S417T505-4) (FOR DETAILS SEE FIG. 80)	AT	2
R 190	417T3058-11		..LATCH ASSY ATTACHING PARTS	AT	1
R 195	NAS1801-08-6		..SCREW	AT	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
R 200	AN960PD8		..WASHER	AT	2
R 205	MS35333-38		..WASHER	AT	2
			-----*-----		
R 210	MS20253-2-690		...PIN-HINGE	AT	1
R 215	417T3058-5		...SPRING	AT	1
R 220	6035-06BR0150		...INSERT- (V01556)	AT	2
R 225	6035-2BR0185		...INSERT- (V01556)	AT	2
R 230	417T3058-3		...MOUNT	AT	1
R 235	417T3058-124		...LATCH	AT	1
R 240	MS20253P2-320		..PIN-HINGE	AT	2
R 245	417T3051-9		..SPRING	AT	1
R 250	417T3051-10		..SPRING	AT	1
R 255	NAS1801-4-8		..SCREW	AT	2
R 260	NAS1149D0463J		..WASHER	AT	2
R 265	417T3054-40		..HINGE	AT	1
R 270	NAS514P832-6		..SCREW	AT	4
R 275	NAS1149D0363J		..WASHER	AT	4
R 280	MS35333-38		..WASHER	AT	4
R 285	MS35649-282		..NUT	AT	4
R 290	417T3051-98		..MOUNT ASSY-HINGE	AT	1
R 295	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AT	4
R 300	MF53049-4		...NUTPLATE- (V15653) (SPEC BACN10JN4) (OPT BRFM20A4 (V52828)) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	AT	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-305	417T3054-38		...MOUNT- (OPT ITEM 305A)	AT	1
R -305A	417T3054-48		...MOUNT- (OPT ITEM 305)	AT	1
R 310	NAS1801-06-7		..SCREW	AT	2
R 315	NAS1149DN632J		..WASHER	AT	2
R 320	RDAX5401A		..DECODER-PSU (V54473) (SPEC S220T111-601)	AT	1
R 325	417T3051-33		..BAR ASSY-TIE	AT	1
R 330	417T3090-52		...BRACKET ASSY- (OPT ITEM 330A)	AT	1
R -330A	417T3090-143		...BRACKET ASSY- (OPT ITEM 330) ATTACHING PARTS	AT	1
R 335	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST) -----*	AT	4
R 340	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	AT	2
R 345	MF53049-06	NUTPLATE- (V15653) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT BRFM20A06L (V52828))	AT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
R 350	417T3090-53	BRACKET	AT	1
R 355	417T3090-54		...BRACKET ASSY ATTACHING PARTS	AT	1
R 360	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----	AT	3
R 365	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	AT	4
R 370	T8077S632	NUTPLATE- (V11815) (SPEC BACN10JP06B) (OPT MK2000-06BAC (V15653)) (OPT NS103198-62 (V80539)) (OPT RMA9207M62 (V72962)) (OPT VN201A1-62L (V92215)) (OPT BRM100A06L (V52828))	AT	2
R 375	417T3090-55	BRACKET	AT	1
R 380	417T3058-105		...LATCH ASSY ATTACHING PARTS	AT	2
R 385	NAS514P832-5		...SCREW	AT	2
R 390	NAS514P832-4		...SCREW -----*-----	AT	2
R 395	417T3058-117	PIN-INDEX	AT	1
R 400	MS20253P2-54	PIN-HINGE	AT	1
R 405	MS20253P2-76	PIN-HINGE	AT	1
R 410	417T3058-121	SPRING-TRIGGER	AT	1
R 415	417T3058-120	SPRING-CAM	AT	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
R 420	417T3058-115	TRIGGER	AT	1
R 425	417T3058-114	CAM-SHORT ARM	AT	1
R 430	417T3058-111	BASE-NARROW	AT	1
R 435	417T3054-27		...BAR	AT	1
R 440	417T3060-51SP		..PANEL ASSY-FACE	AT	1
R 445	417T3060-52		...SANDWICH ASSY	AT	1
R 450	417T3060-33		...PANEL	AT	1
R 455	417T3054-71		...STRIKER- (OPT ITEM 455A)	AT	1
R -455A	417T3054-41		...STRIKER- (OPT ITEM 455)	AT	1
R 460	417T3054-42		...HINGE HALF	AT	1
R 465	417T3063-321SP		..PANEL ASSY-FACE	AT	1
R 470	417T3063-304SP		...COVER-GAP	AT	1
R 475	SL6164-08-3		...STUD- (V97393) (OPT ITEM 475A)	AT	4
R -475A	22395-1		...STUD- (V1047B) (OPT ITEM 475)	AT	4
R 480	417T3063-325SP		...PANEL- (OPT ITEM 485)	AT	1
R -485	417T3063-349		...KIT ASSY-SUBSTITUTION (OPT ITEM 480)	AT	1
R 490	417T3063-304SP	COVER-GAP	AT	1
R 495	417T3063-323SP	PANEL	AT	1
R 500	BACG20ZA000750		..GROMMET	AT	1
R 505	BACG20ZA000200		..GROMMET	AT	1
R 510	BACG20ZA000450		..GROMMET	AT	1
R 515	417T3051-58		..FRAME ASSY	AT	1
R 520	NAS1801-06-4		...SCREW	AT	4
R 525	AN960PD6L		...WASHER	AT	4
R 530	MS35333-37		...WASHER	AT	4
R 535	MS25082-1		...NUT	AT	4
R 540	417T3054-29		...HINGE HALF	AT	1
R 545	417T3054-28		...HINGE HALF	AT	1
R 550	BACR15BA3AD		...RIVET	AT	8
R 555	S3-150		...SPRING-RTNR (V72794)	AT	4
R 560	1200-25CD		...RING-RETAINING (V97464) (OPT ITEM 560A)	AT	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-560A	1200-25ZD		...RING-RETAINING (V97464) (OPT ITEM 560)	AT	4
R 565	417T3091-1		...SLEEVE-ADJUSTING	AT	4
R 570	417T3059-1		...GROMMET	AT	4
R 575	417T3058-126		...LATCH ASSY ATTACHING PARTS	AT	2
R 580	NAS1801-08-5		...SCREW	AT	4
R 585	MS35333-38		...WASHER	AT	4
R 590	AN960PD8L		...WASHER	AT	4
			-----*		
R 595	417T3058-116	PAD-RUBBER	AT	1
R 600	MS20253P2-54	PIN-HINGE	AT	1
R 605	MS20253P2-095	PIN-HINGE	AT	1
R 610	417T3058-121	SPRING-TRIGGER	AT	1
R 615	417T3058-120	SPRING-CAM	AT	1
R 620	417T3058-115	TRIGGER	AT	1
R 625	417T3058-114	CAM-SHORT ARM	AT	1
R 630	6035-2BR0185	INSERT- (V01556)	AT	2
R 635	417T3058-128	BASE-WIDE	AT	1
R 640	417T3090-58		...BRACKET ASSY ATTACHING PARTS	AT	2
R 645	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AT	6
			-----*		
R 650	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	AT	4
R 655	MF53049-08	NUTPLATE- (V15653) (SPEC BACN10JN08) (OPT BRFM20A08 (V52828)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815))	AT	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
R 660	417T3090-59	BRACKET	AT	1
R 665	417T3092-6		...SPACER	AT	2
R 670	417T3090-60		...BRACKET ASSY ATTACHING PARTS	AT	2
R 675	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----	AT	3
R 680	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	AT	2
R 685	MF53049-08	NUTPLATE- (V15653) (SPEC BACN10JN08) (OPT BRFM20A08 (V52828)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815))	AT	1
R 690	417T3090-61	BRACKET	AT	1
R 695	NAS1801-08-7		...SCREW	AT	4
R 700	AN960PD8		...WASHER	AT	4
R 705	417T3090-10		...BRACKET-AFT CROSS	AT	1
R 710	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AT	8

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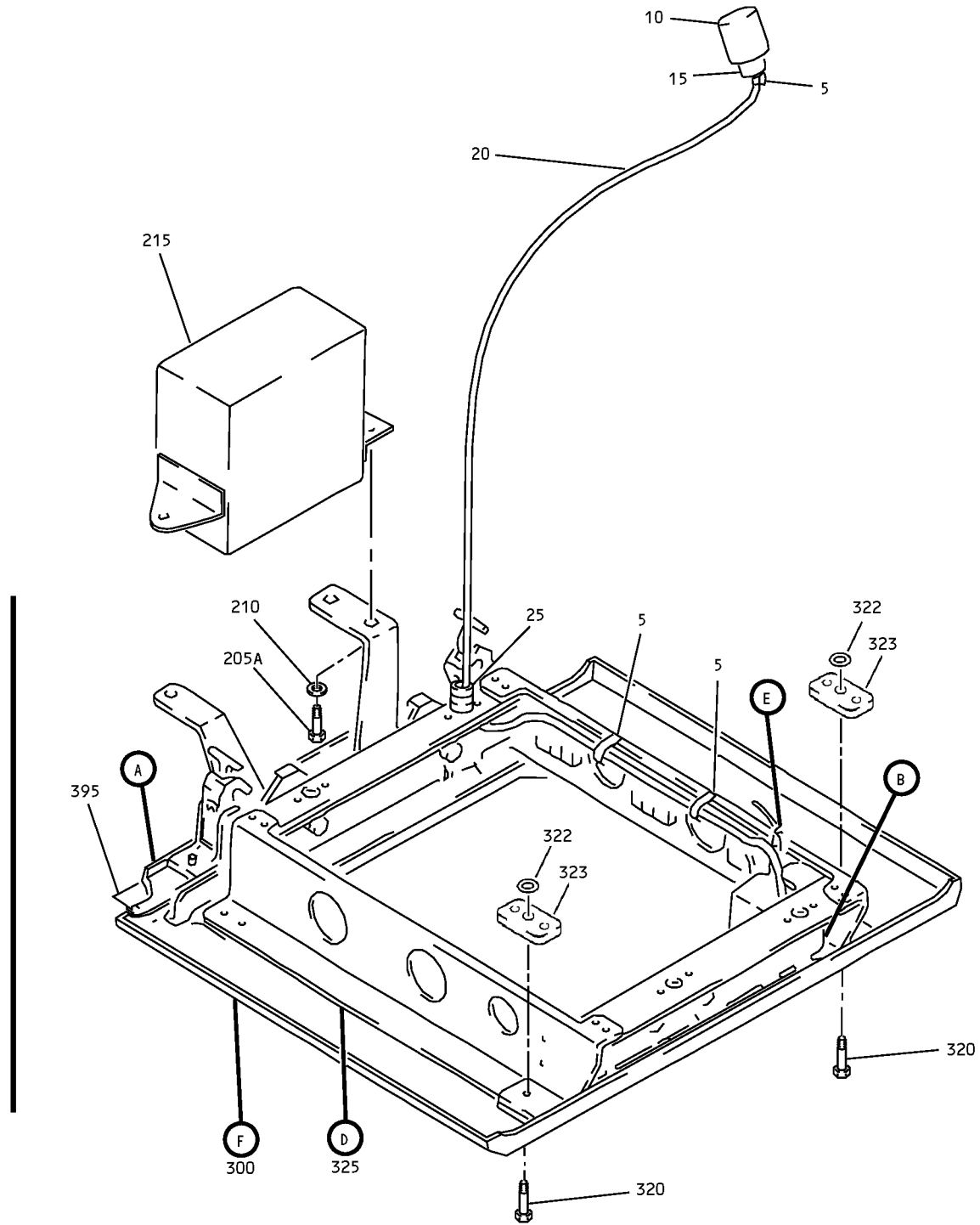
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-715	MF53049-08		...NUTPLATE- (V15653) (SPEC BACN10JN08) (OPT BRFM20A08 (V52828)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815))	AT	4
R 720	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	AT	16
R 725	417T3090-8		...BRACKET-FWD CROSS	AT	1
R 730	417T3090-9		...BRACKET-CTR CROSS	AT	1
R 735	417T3090-77		...RAIL-L	AT	1
R 740	417T3090-78		...RAIL-R	AT	1
R 745	417T3051-34		..COVER-TEDLAR	AT	1
R 750	P55		..TAPE-DOUBLE BACK (V99742) (OPT ITEM 750A)	AT	AR
R -750A	4920		..TAPE-DOUBLE BACK (V76381) (OPT ITEM 750)	AT	AR
R 755	3M850		..TAPE-BLACK MYLAR (V76381)	AT	AR

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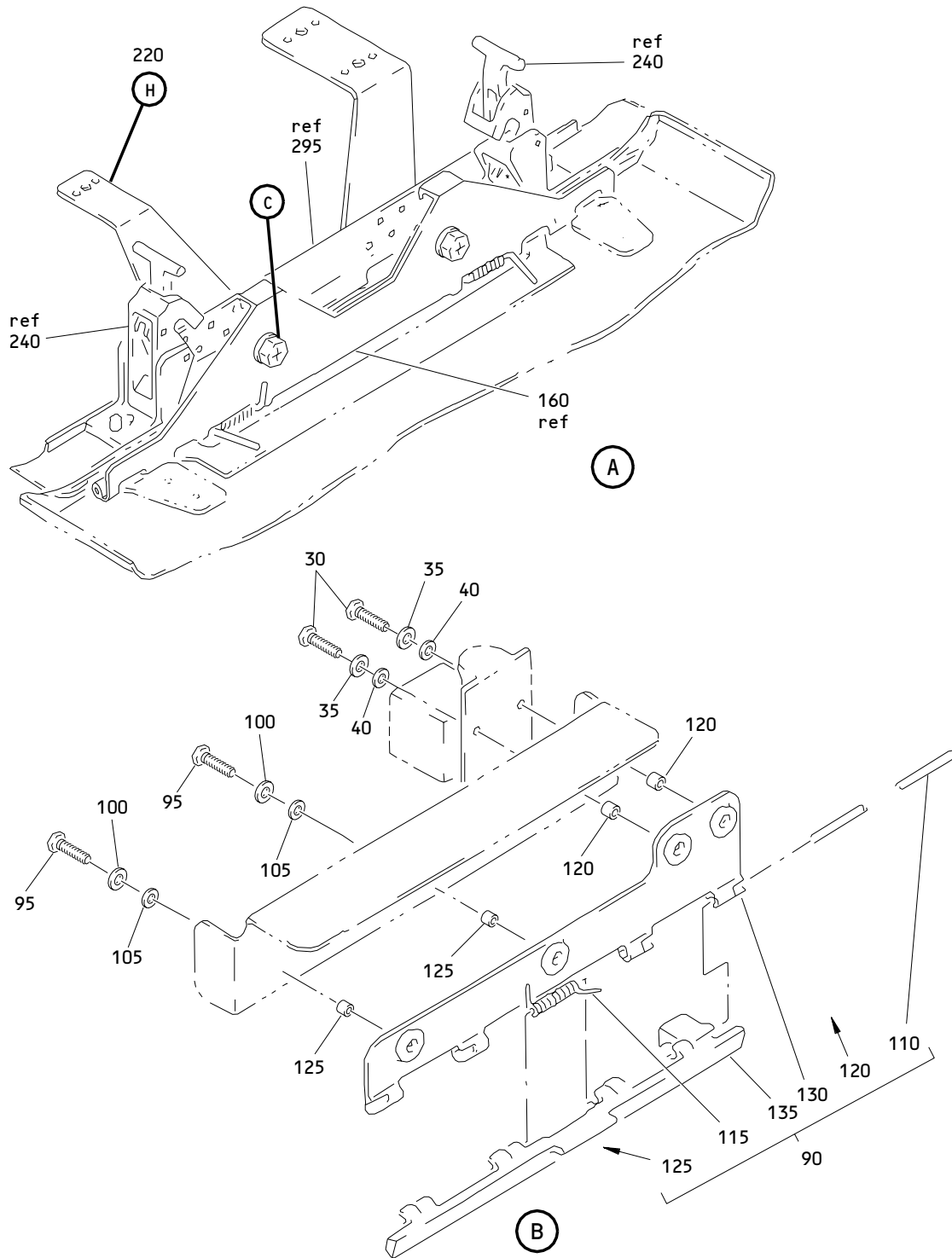
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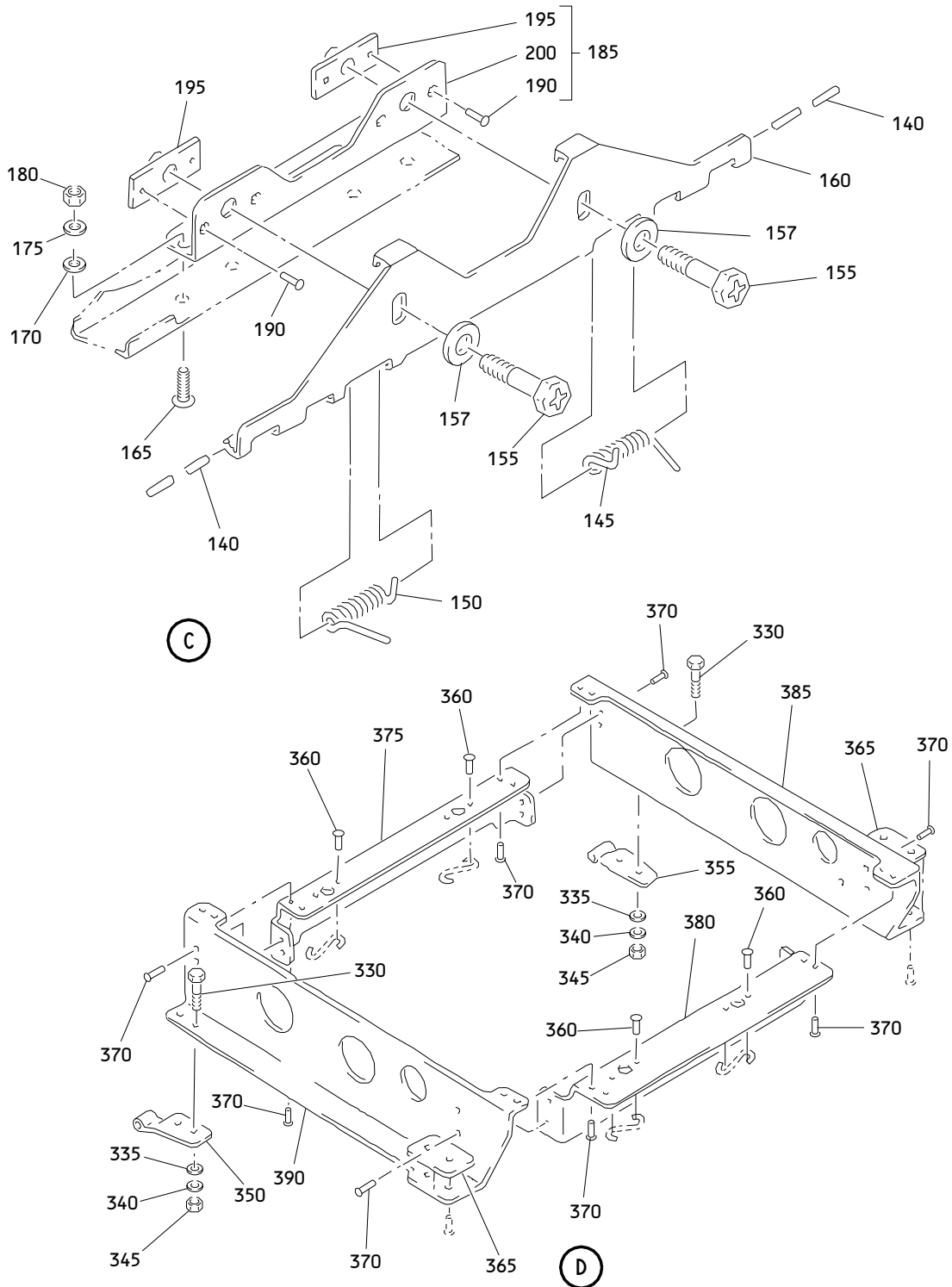
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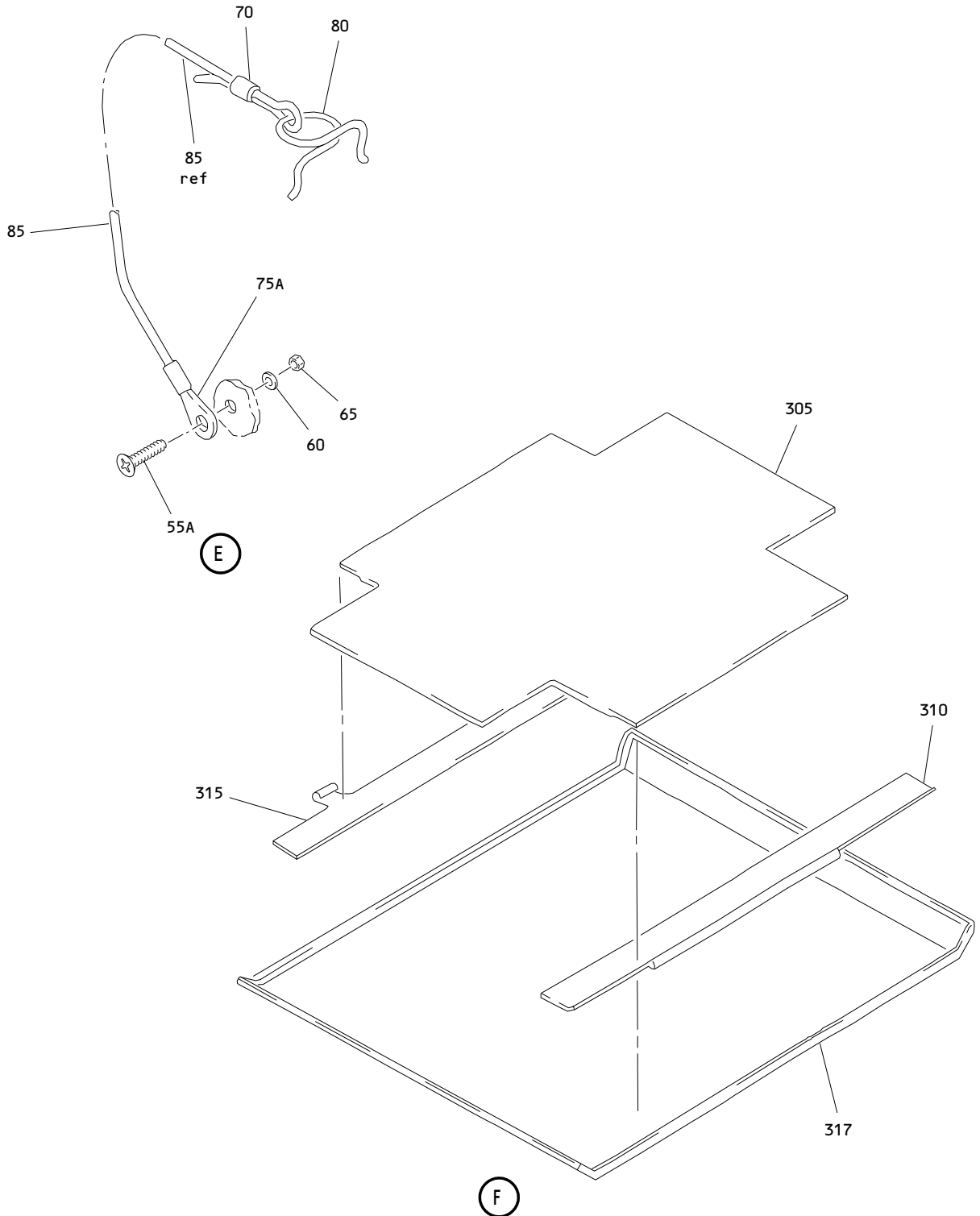
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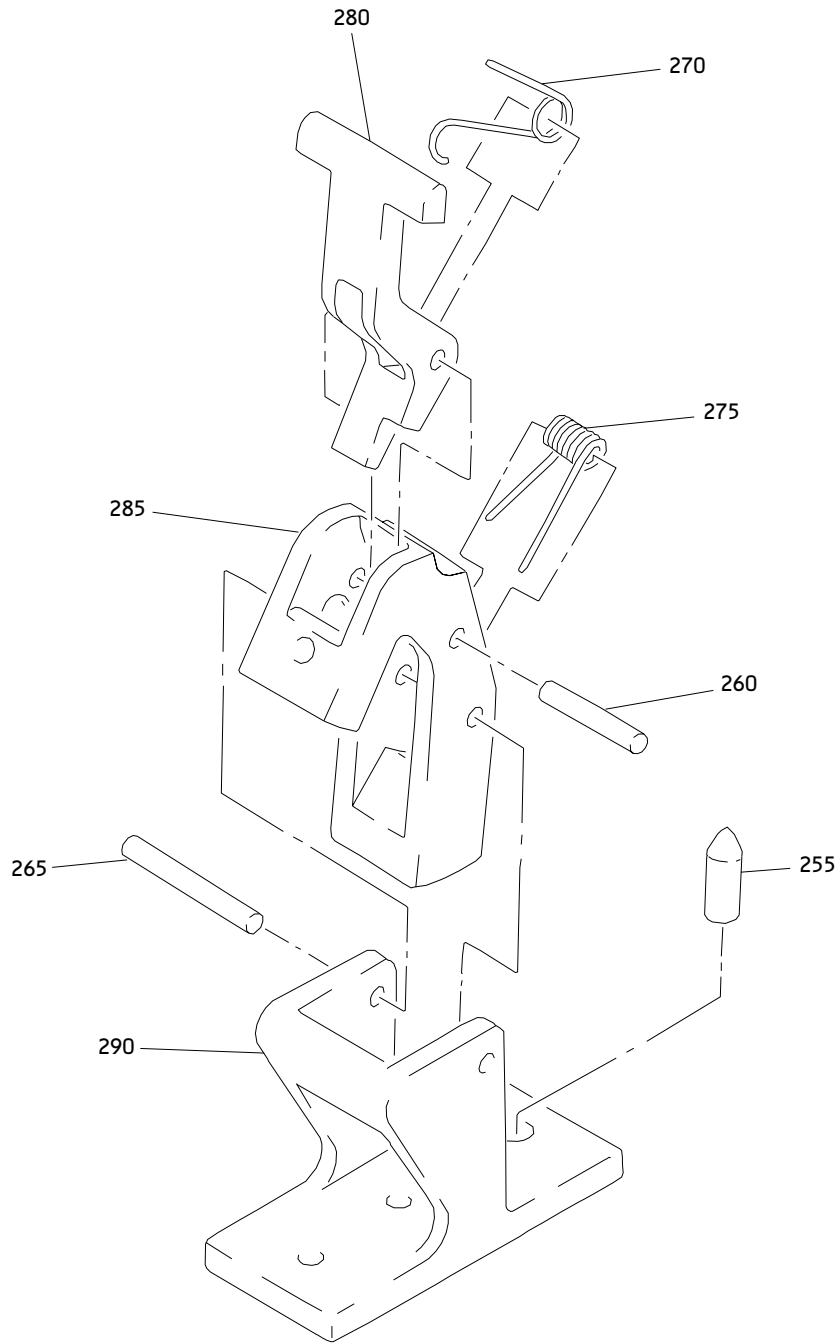
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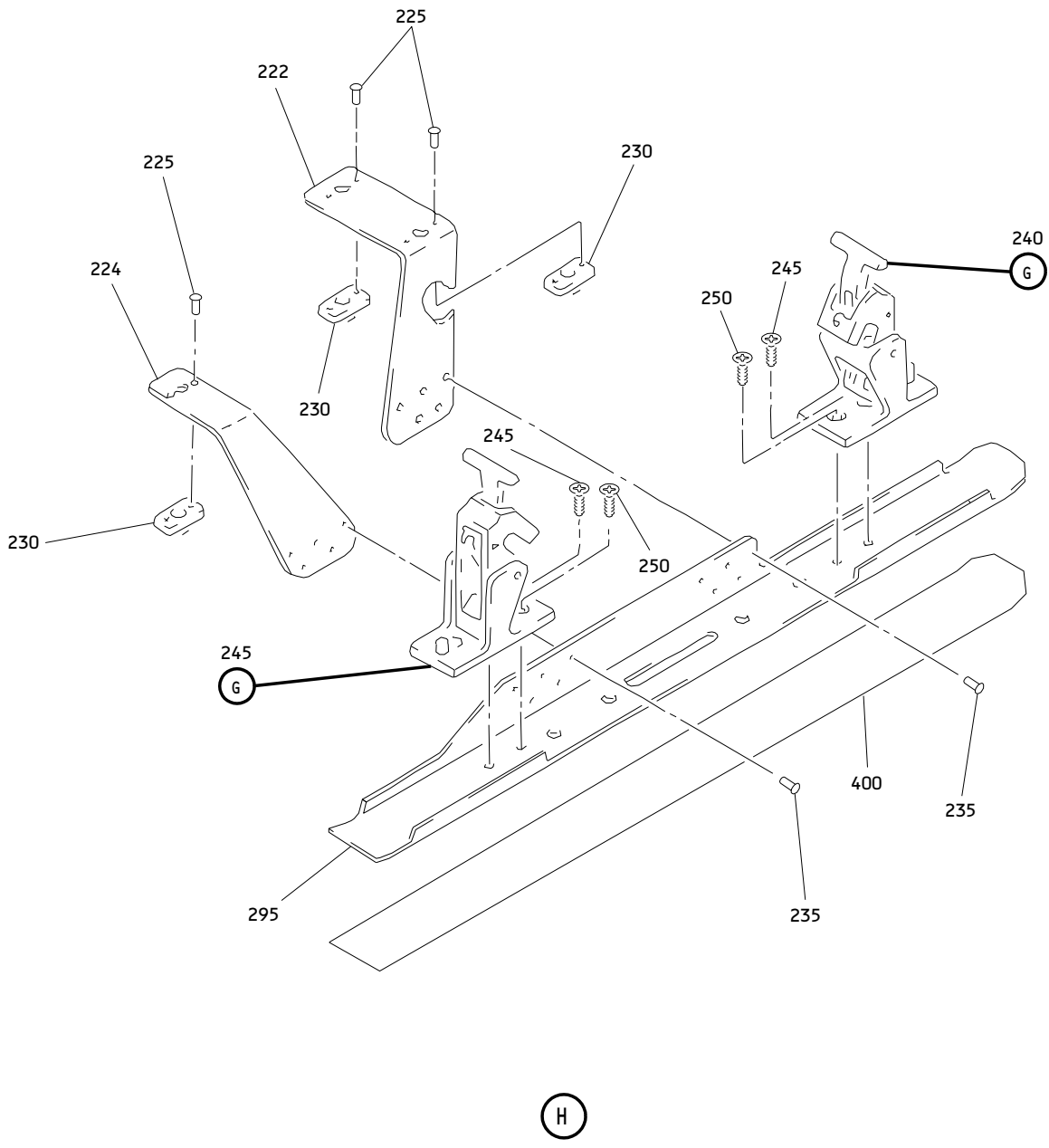


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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
-1	417T3051-476SP		DELETED		
-1A	417T3051-476A		PANEL ASSY-INBD PASS. SVCE UNIT	BP	RF
5	MS3367-4-9		.STRAP	BP	AR
10	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BP	1
15	BACC10GH08		.CLAMP	BP	1
20	417T3051-11		.SLEEVING-NON-FRAY	BP	1
25	2057		.BUSHING-SNUB (V28520) (SPEC 60B40072-3)	BP	1
30	NAS1801-06-6		.SCREW	BP	2
35	MS35333-37		.WASHER	BP	2
40	NAS1149DN616J		.WASHER	BP	2
-45	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	BP	1
-50	417T3051-295		.LANYARD ASSY ATTACHING PARTS	BP	1
55	NAS514P832-8		DELETED		
55A	NAS514P832-6		.SCREW	BP	1
60	NAS1149DN832J		.WASHER	BP	1
65	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	BP	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-70	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	BP	1
75	MS20659-104		DELETED		
75A	MS20659-102		..TERMINAL	BP	1
80	417T3084-4		..CLIP	BP	1
85	417T3051-296		..CORD	BP	1
90	417T3058-11		.LATCH ASSY ATTACHING PARTS	BP	1
95	NAS1801-08-6		.SCREW	BP	2
100	MS35333-38		.WASHER	BP	2
105	NAS1149DN832J		.WASHER -----*	BP	2
110	MS20253-2-690		..PIN-HINGE	BP	1
115	417T3058-5		..SPRING	BP	1
120	6035-06BR0150		..INSERT- (V01556)	BP	2
125	6035-2BR0185		..INSERT- (V01556)	BP	2
130	417T3058-3		..MOUNT	BP	1
135	417T3058-124		..LATCH	BP	1
140	MS20253P2-320		.PIN-HINGE	BP	2
145	417T3051-9		.SPRING	BP	1
150	417T3051-10		.SPRING	BP	1
155	NAS1801-4-8		.SCREW	BP	2
157	NAS1149D0463J		.WASHER	BP	2
160	417T3054-40		.HINGE	BP	1
165	NAS514P832-6		.SCREW	BP	4
170	NAS1149D0363J		.WASHER	BP	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
175	MS35333-38		.WASHER	BP	4
180	MS35649-282		.NUT	BP	4
185	417T3051-98		.MOUNT ASSY-HINGE	BP	1
190	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BP	4
195	BRFM20A4		..NUTPLATE- (V52828) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	BP	2
200	417T3054-38		..MOUNT- (OPT ITEM 200A)	BP	1
-200A	417T3054-48		..MOUNT- (OPT ITEM 200)	BP	1
205	NAS1801-06-6		DELETED		
205A	NAS1801-06-7		.SCREW	BP	3
210	NAS1149DN632J		.WASHER	BP	3
215	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	BP	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
220	417T3051-23		.BAR ASSY-TIE	BP	1
222	417T3090-241		..BRACKET-DECODER	BP	1
224	417T3090-242		..BRACKET-DECODER	BP	1
225	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BP	6
230	BRFM20A06L		..NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	BP	3
235	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	BP	10
240	417T3058-105		..LATCH ASSY ATTACHING PARTS	BP	2
245	NAS514P832-4		..SCREW	BP	2
250	NAS514P832-5		..SCREW -----*	BP	2
255	417T3058-117		...PIN-INDEX	BP	1
260	MS20253P2-54		...PIN-HINGE	BP	1
265	MS20253P2-76		...PIN-HINGE	BP	1
270	417T3058-121		...SPRING-TRIGGER	BP	1
275	417T3058-120		...SPRING-CAM	BP	1
280	417T3058-115		...TRIGGER	BP	1
285	417T3058-114		...CAM-SHORT ARM	BP	1
290	417T3058-111		...BASE-NARROW	BP	1
295	417T3054-21		..BAR	BP	1
300	417T3060-51SP		.PANEL ASSY-OXY DOOR	BP	1
305	417T3060-52		..SANDWICH ASSY	BP	1
310	417T3054-71		..STRIKER	BP	1
-310A	417T3054-41		..STRIKER	BP	1
315	417T3054-42		..HINGE HALF	BP	1
317	417T3060-43		..PANEL	BP	1
320	BACB30LH3-4		.BOLT	BP	2
322	NS103420-3		.RING- (V80539)	BP	2

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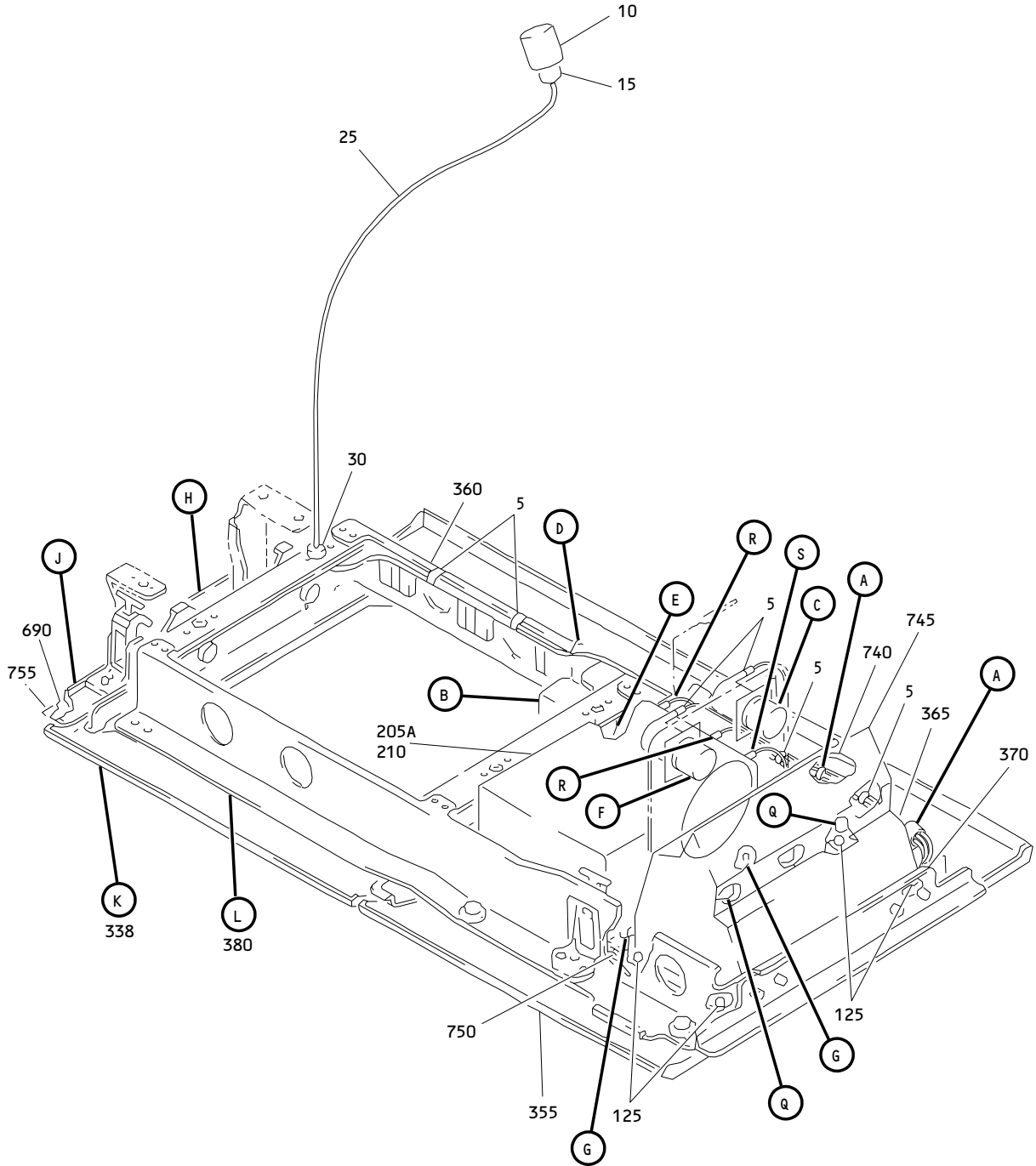

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- 323	417T3051-100		.PLATE- (OPT ITEM 323A)	BP	2
-323A	417T3051-95		.PLATE- (OPT ITEM 323)	BP	2
325	417T3051-93		.FRAME ASSY	BP	1
330	NAS1801-06-5		..SCREW	BP	4
335	AN960KD6L		..WASHER	BP	4
-335A	NAS1149DN616K		..WASHER	BP	4
340	MS35333-37		..WASHER	BP	4
345	MS25082-1		..NUT	BP	4
350	417T3054-29		..HINGE HALF	BP	1
355	417T3054-28		..HINGE HALF	BP	1
360	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BP	8
365	417T3051-94		..PLATE	BP	2
370	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	BP	16
375	417T3090-8		..BRACKET-FWD	BP	1
380	417T3090-9		..BRACKET-MID	BP	1
385	417T3090-115		..RAIL-L	BP	1
390	417T3090-116		..RAIL-R	BP	1
395	417T3051-34		.COVER-TEDLAR	BP	1
400	4920		.TAPE-DBL SIDE (V52152)	BP	AR

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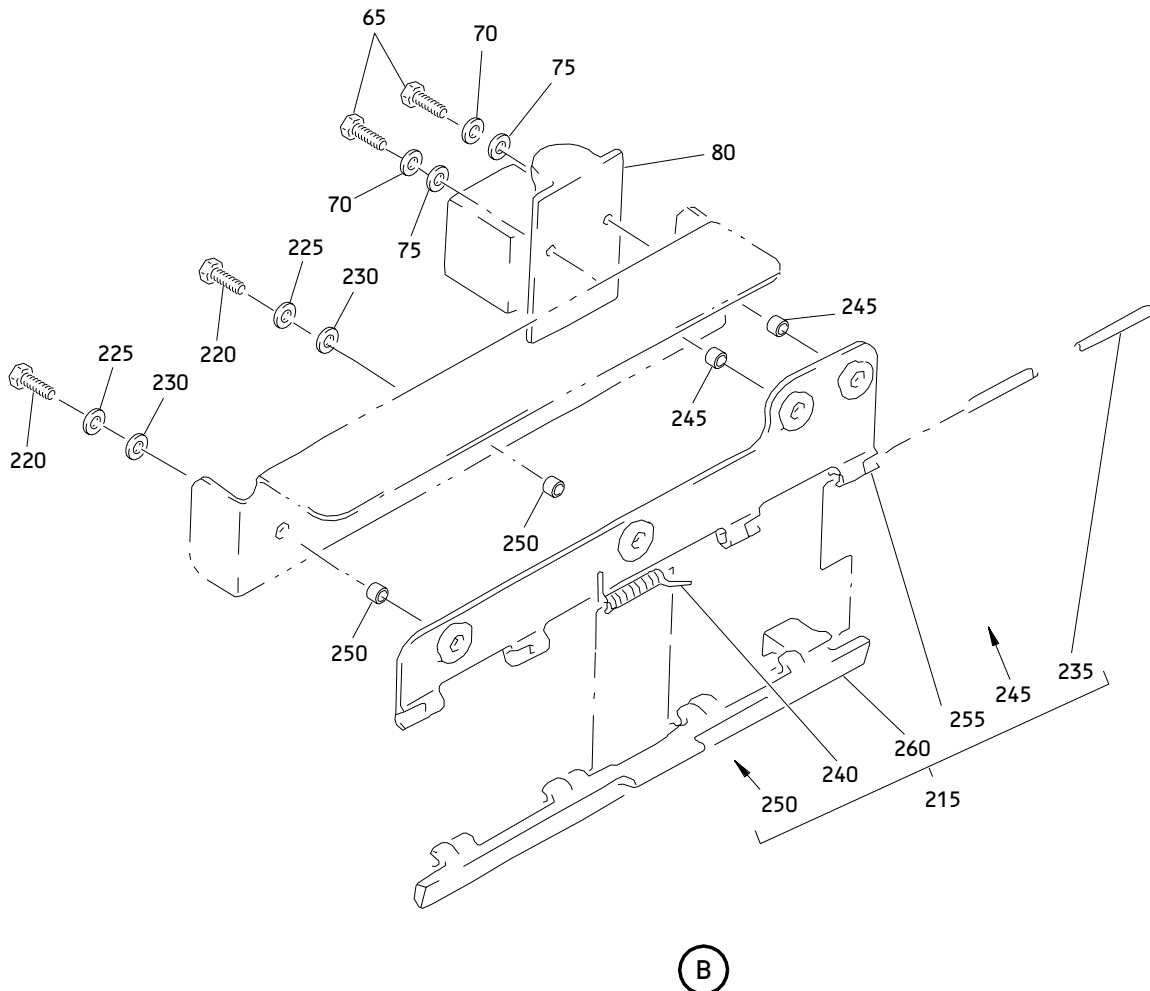
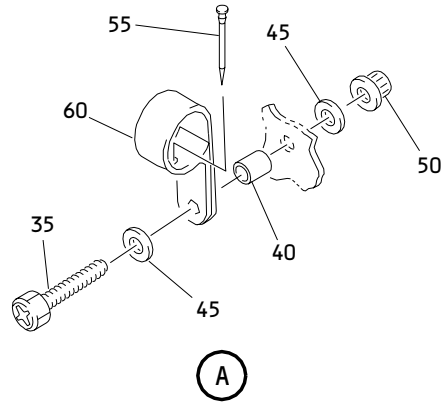
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Inboard Passenger Service Unit Panel Assembly
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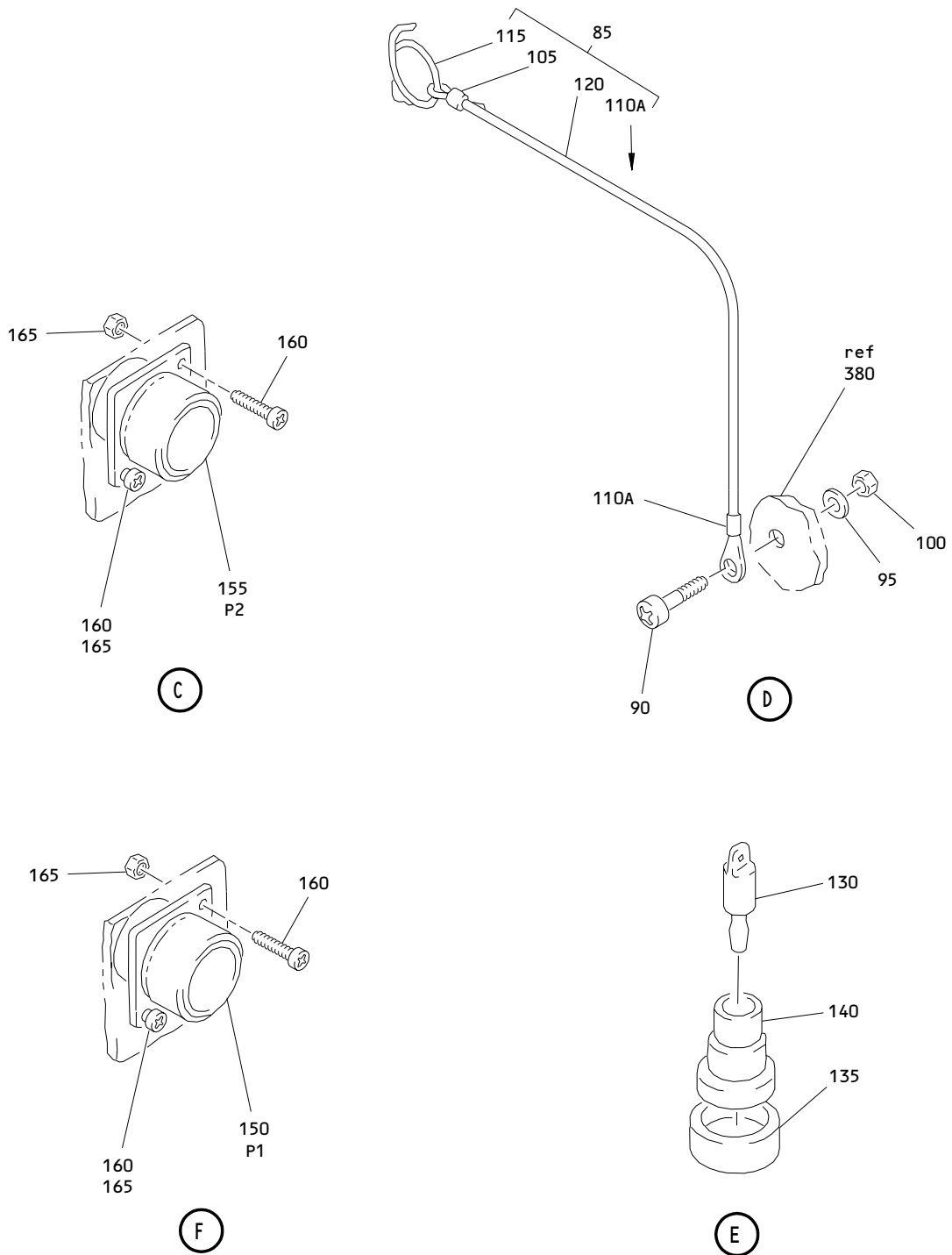
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**Inboard Passenger Service Unit Panel Assembly
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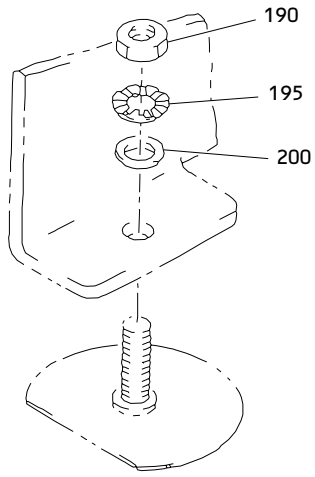
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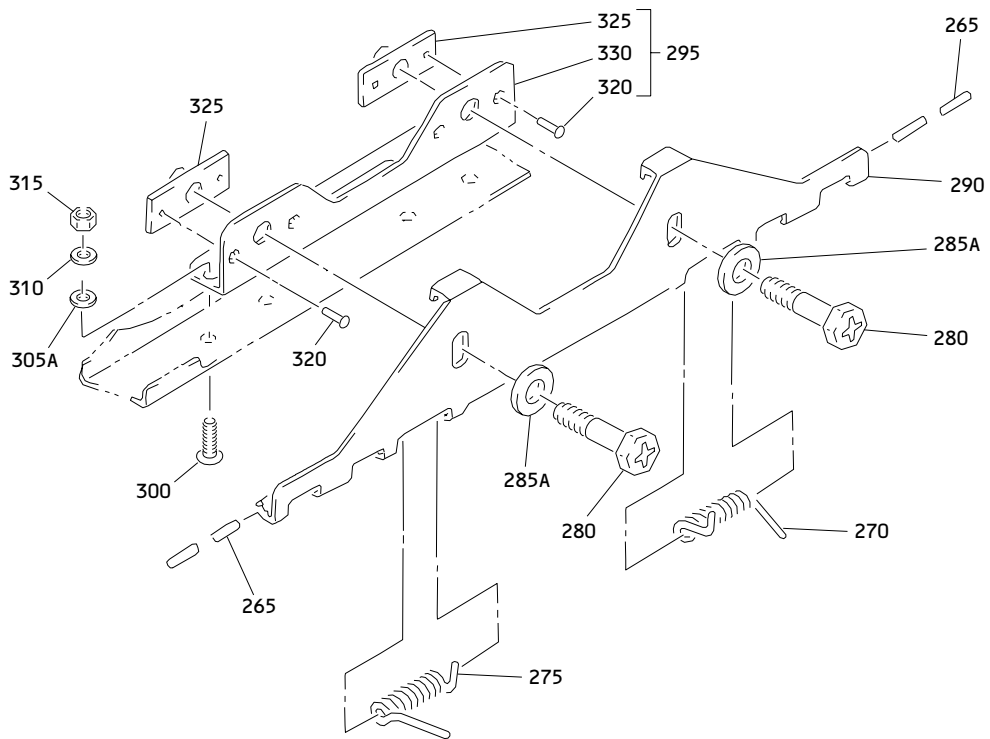
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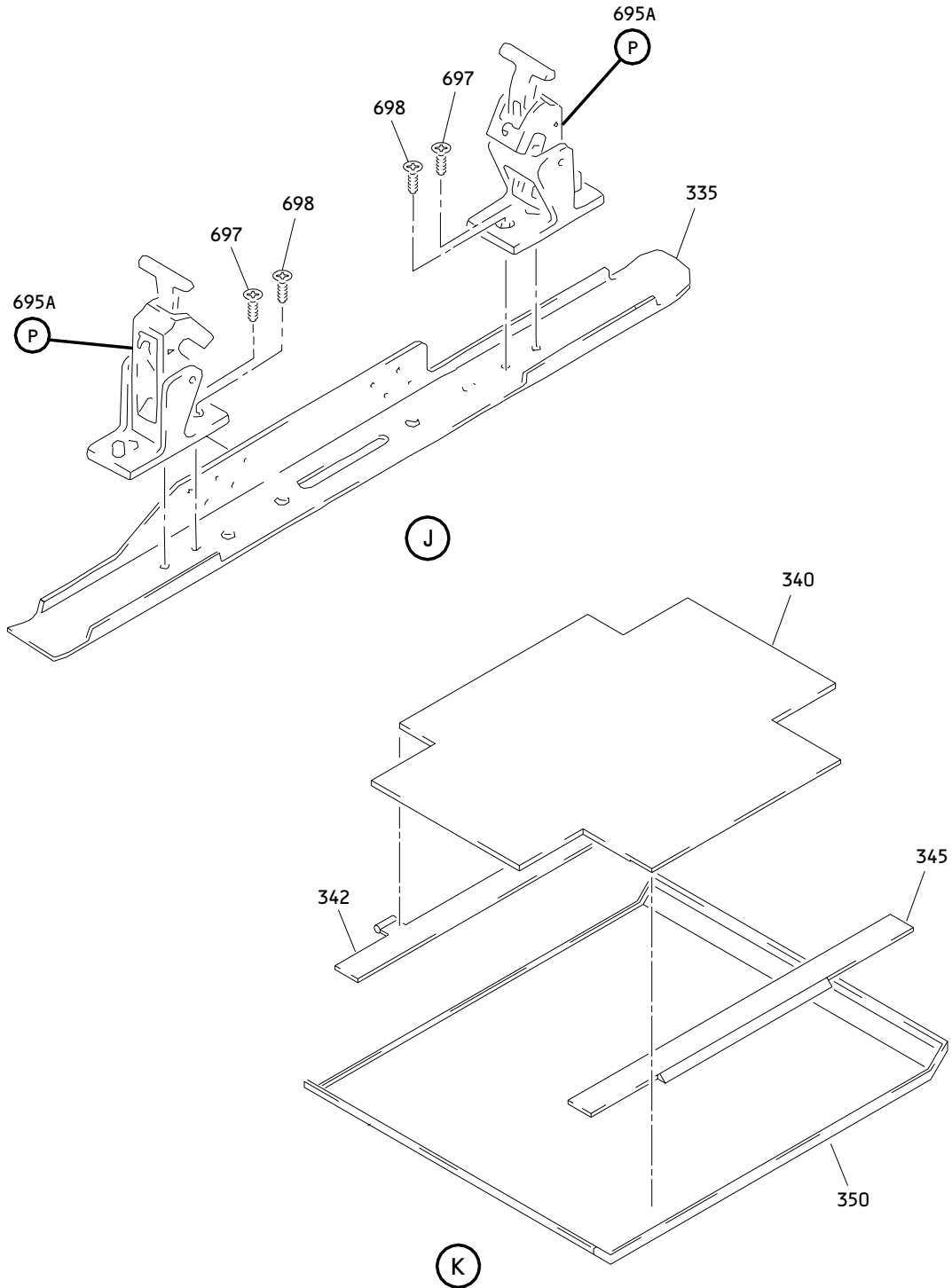


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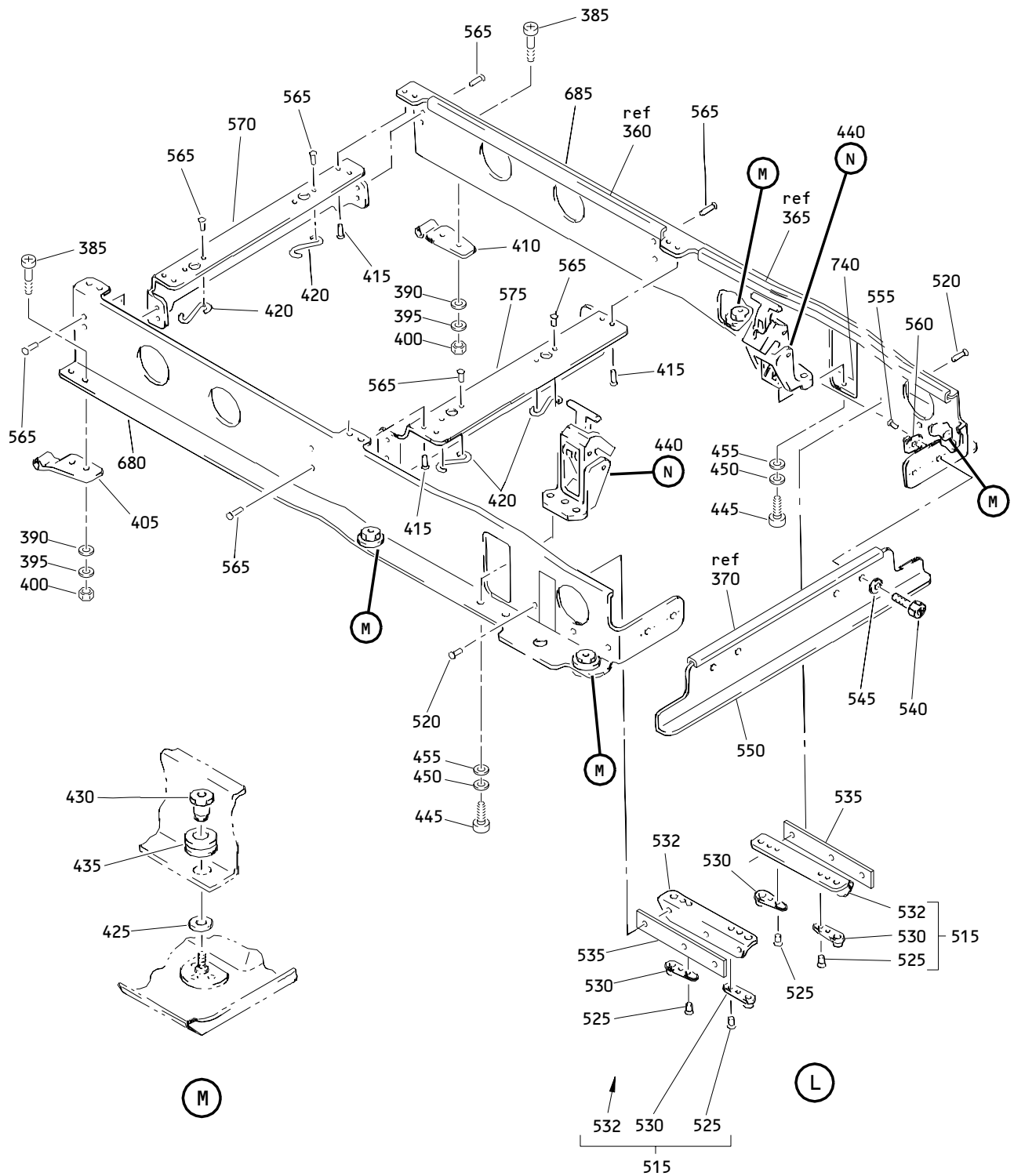
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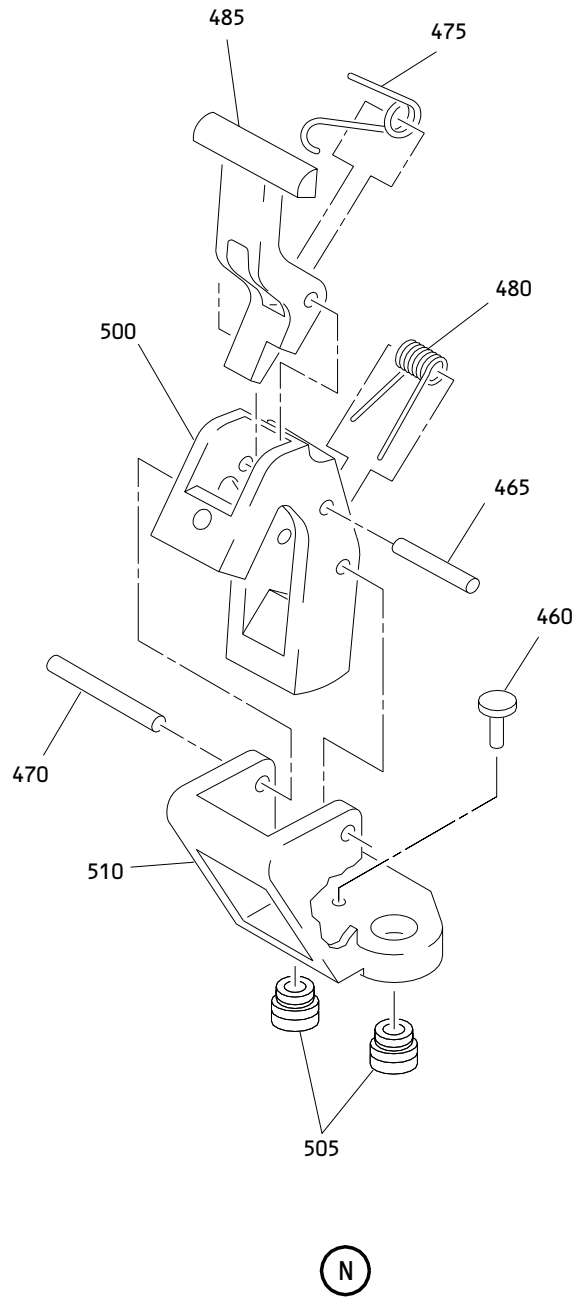
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 Figure 11 (Sheet 6)

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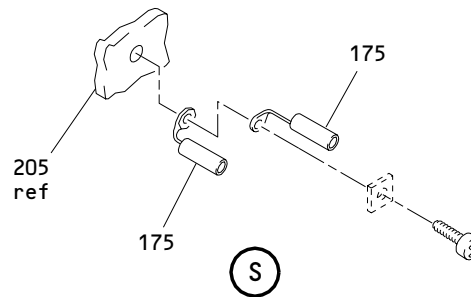
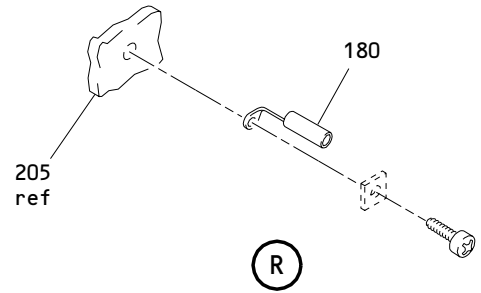
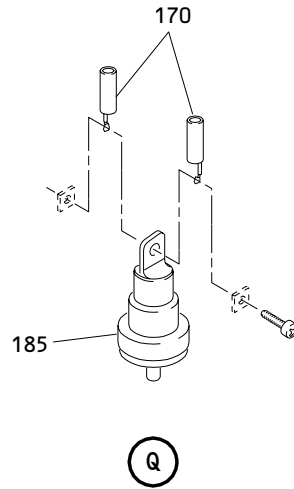
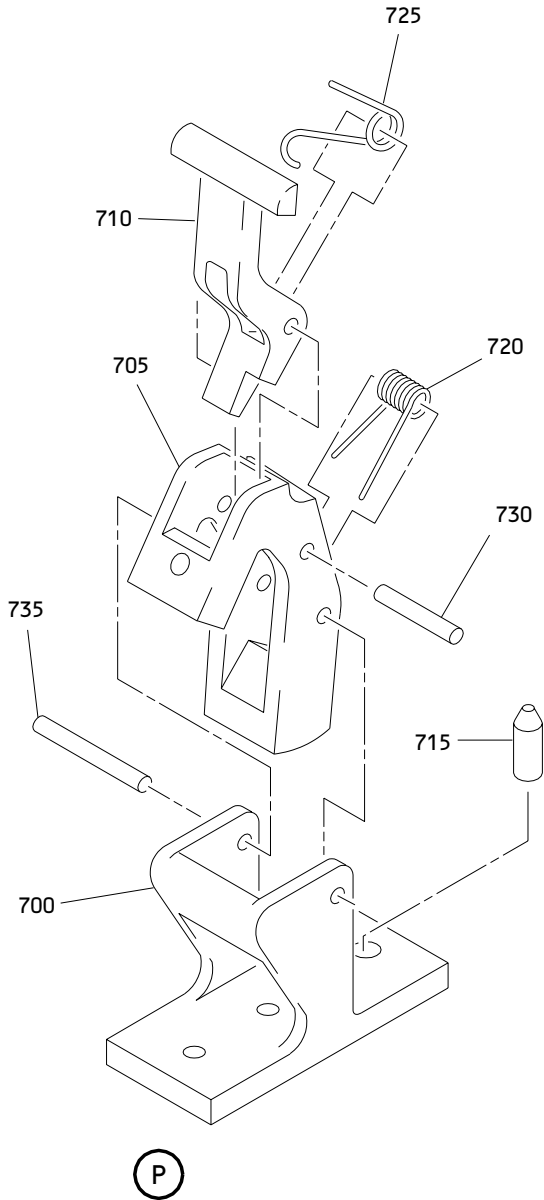
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11- -1	417T3051-488SP		PANEL ASSY-INBD PASS. SVCE UNIT	BQ	RF
5	MS3367-4-9		.STRAP- (V59703)	BQ	AR
10	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BQ	1
15	BACC10GH08		.CLAMP	BQ	1
25	417T3051-11		.SLEEVING-NONFRAY	BQ	1
30	2057		.BUSHING-SNUB (V28520)	BQ	1
35	NAS514P832-12		.SCREW	BQ	2
40	NAS42DD3-16		.SPACER	BQ	2
45	NAS1149DN832J		.WASHER	BQ	4
50	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	BQ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-55	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	BQ	2
60	BACC10DK4		.CLAMP	BQ	2
65	NAS1801-06-6		.SCREW	BQ	2
70	MS35333-37		.WASHER	BQ	2
75	NAS1149DN616J		.WASHER	BQ	2
80	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	BQ	1
85	417T3051-295		.LANYARD ASSY ATTACHING PARTS	BQ	1
90	NAS514P832-8		.SCREW	BQ	1
95	NAS1149DN832J		.WASHER	BQ	1
100	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) -----*	BQ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-105	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	BQ	2
110	MS20659-104		DELETED		
110A	MS20659-102		..TERMINAL	BQ	1
115	417T3084-4		..CLIP	BQ	1
120	417T3051-296		..CORD	BQ	1
125	NAS1801-08-7		.SCREW	BQ	4
130	387		.LAMP- (V08806)	BQ	1
135	855307-7		.LENS-PINK (V08717)	BQ	1
140	855308-9		.BODY ASSY- (V08717)	BQ	1
150	BACC45FN10D5P		.CONNECTOR	BQ	1
155	BACC45FN12D12P		.CONNECTOR	BQ	1
160	NAS1801-04-4		.SCREW	BQ	4
165	H10-04BAC		.NUT- (V15653) (SPEC BACN10JC04) (OPT NS202101-40 (V80539)) (OPT RMLH9075-40W (V72962)) (OPT T6S440J (V11815)) (OPT VN303A40 (V92215)) (OPT 96-40 (V80539)) (OPT BRH10A04 (V52828))	BQ	4
170	2-36153-4		.TERMINAL- (V00779) (SPEC BACT12AR204)	BQ	6
175	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	BQ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-180	51863-6		.TERMINAL- (V00779) (SPEC BACT12AR222)	BQ	3
185	L18366-12		.SWITCH- (V17744) (S1, S2, S3)	BQ	3
190	MS25082-1		.NUT	BQ	2
195	MS35333-37		.WASHER	BQ	2
200	NAS1149DN632J		.WASHER	BQ	2
205	RDAM80001A		DELETED		
205A	RDAM8001A		.CHIME- (V54473) (SPEC S222T102-101)	BQ	1
210	417T3090-107		.GASKET	BQ	1
215	417T3058-11		.LATCH ASSY ATTACHING PARTS	BQ	1
220	NAS1801-08-6		.SCREW	BQ	2
225	MS35333-38		.WASHER	BQ	2
230	NAS1149DN832J		.WASHER	BQ	2
235	MS20253-2-690		-----*----- ..PIN-HINGE	BQ	1
240	417T3058-5		..SPRING	BQ	1
245	6035-06BR0150		..INSERT- (V01556)	BQ	2
250	6035-2BR0185		..INSERT- (V01556)	BQ	2
255	417T3058-3		..MOUNT	BQ	1
260	417T3058-124		..LATCH	BQ	1
265	MS20253P2-320		.PIN-HINGE	BQ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
270	417T3051-9		. SPRING	BQ	1
275	417T3051-10		. SPRING	BQ	1
280	NAS1801-4-8		. SCREW	BQ	2
285	NAS1149DN463J		DELETED		
285A	NAS1149D0463J		. WASHER	BQ	2
290	417T3054-40		. HINGE	BQ	1
295	417T3051-98		. MOUNT ASSY-HINGE ATTACHING PARTS	BQ	1
300	NAS514P832-6		. SCREW	BQ	4
305	NAS1149DN363J		DELETED		
305A	NAS1149D0363J		. WASHER	BQ	4
310	MS35333-38		. WASHER	BQ	4
315	MS35649-282		. NUT -----*-----	BQ	4
320	BACR15BA3AD		.. RIVET- (SIZE DETERMINE ON INST)	BQ	4
325	BRFM20A4		.. NUTPLATE- (V52828) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	BQ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-330	417T3054-38		..MOUNT- (OPT ITEM 330A)	BQ	1
-330A	417T3054-48		..MOUNT- (OPT ITEM 330)	BQ	1
335	417T3054-21		.BAR-TIE	BQ	1
338	417T3060-51		.FACE PANEL-ASSY	BQ	1
340	417T3060-52		..SANDWICH ASSY	BQ	1
342	417T3054-42		..HINGE HALF-HALF-OXY	BQ	1
345	417T3054-71		..STRIKER- (OPT ITEM 345A)	BQ	1
-345A	417T3054-41		..STRIKER- (OPT ITEM 345)	BQ	1
350	417T3060-43SP		..PANEL	BQ	1
355	417T3063-342SP		.PANEL ASSY-FACE	BQ	1
360	BACG20ZA000750		.GROMMET	BQ	1
365	BACG20ZA000700		.GROMMET	BQ	1
370	BACG20ZA000675		.GROMMET	BQ	1
380	417T3051-56		.FRAME ASSY	BQ	1
385	NAS1801-06-4		..SCREW	BQ	4
390	NAS1149DN616J		..WASHER	BQ	4
395	MS35333-37		..WASHER	BQ	4
400	MS25082-1		..NUT	BQ	4
405	417T3054-29		..HINGE HALF	BQ	1
410	417T3054-28		..HINGE HALF	BQ	1
415	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BQ	8
420	S3-150		..SPRING-RTNR (V72794)	BQ	4
425	1200-25CD		..RING-RETAINING (V97464)	BQ	4
-425A	1200-25ZD		..RING-RETAINING (OPT ITEM 425A) (V97464) (OPT ITEM 425)	BQ	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
430	417T3091-1		..SLEEVE-ADJUSTING	BQ	4
435	417T3059-1		..GROMMET	BQ	4
440	417T3058-126		..LATCH ASSY ATTACHING PARTS	BQ	2
445	NAS1801-08-5		..SCREW	BQ	4
450	MS35333-38		..WASHER	BQ	4
455	NAS1149DN816J		..WASHER	BQ	4
			-----*		
460	417T3058-116		...PAD-RUBBER	BQ	1
465	MS20253P2-54		...PIN-HINGE	BQ	1
470	MS20253P2-095		...PIN-HINGE	BQ	1
475	417T3058-121		...SPRING-TRIGGER	BQ	1
480	417T3058-120		...SPRING-CAM	BQ	1
485	417T3058-115		...TRIGGER	BQ	1
500	417T3058-114		...CAM-SHORT ARM	BQ	1
505	6035-2BR0185		...INSERT- (V01556)	BQ	2
510	417T3058-128		...BASE-WIDE	BQ	1
515	417T3090-39		..BRACKET ASSY ATTACHING PARTS	BQ	2
520	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BQ	6
			-----*		
525	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	BQ	4
530	BR1000A08		...NUTPLATE- (V52828) (SPEC BACN10KB08) (OPT K2000-08 (V15653)) (OPT RMA9207-82 (V72962)) (OPT T8109S832 (V11815)) (OPT VN101A1-82 (V92215)) (OPT K2000-08 (V15653))	BQ	2
532	417T3090-142		...BRACKET	BQ	1
535	417T3092-6		..SPACER	BQ	2
540	NAS1801-08-7		..SCREW	BQ	4
545	NAS1149DN832J		..WASHER	BQ	4
550	417T3090-10		..BRACKET-AFT CROSS	BQ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-555	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BQ	8
560	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	BQ	4
565	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	BQ	16
570	417T3090-8		..BRACKET-FWD CROSS	BQ	1
575	417T3090-9		..BRACKET-CTR CROSS	BQ	1
680	417T3090-77		..RAIL-L	BQ	1
685	417T3090-78		..RAIL-R	BQ	1
690	417T3051-34		.COVER-TEDLAR	BQ	1
695	3M850		DELETED		
695A	417T3058-105		.LATCH ASSY	BQ	2
697	NAS514P832-4		.SCREW	BQ	2
698	NAS514P832-5		.SCREW	BQ	2
700	417T3058-111		..BASE-NARROW WIDE PIN	BQ	1
705	417T3058-114		..CAM-SHORT ARM	BQ	1
710	417T3058-115		..TRIGGER	BQ	1
715	417T3058-117		..PIN-TIE BAR	BQ	1
720	417T3058-120		..SPRING-CAM	BQ	1
725	417T3058-121		..SPRING-TRIGGER	BQ	1
730	MS20253P2-54		..PIN-TRIGGER	BQ	1
735	MS20253P2-76		..PIN-CAM	BQ	1
740	BAC27TPPS5948		.MARKER-ALUMINUM FOIL	BQ	1
745	81000-13302		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81)	BQ	1

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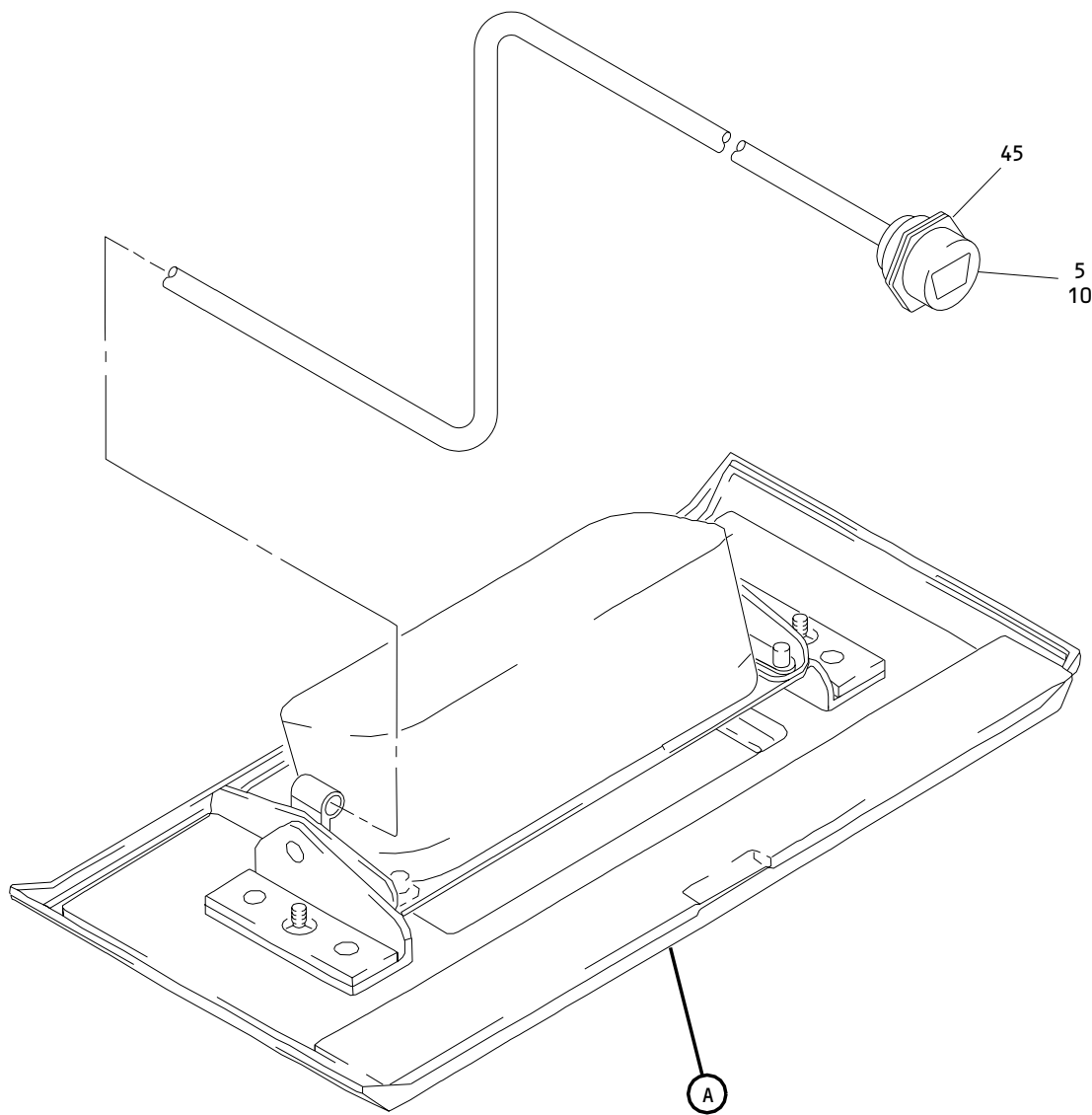

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11- 750	3M850		.TAPE-BLACK MYLAR (V76381)	BQ	AR
755	4920		.TAPE-DBL SIDE (V52152)	BQ	AR

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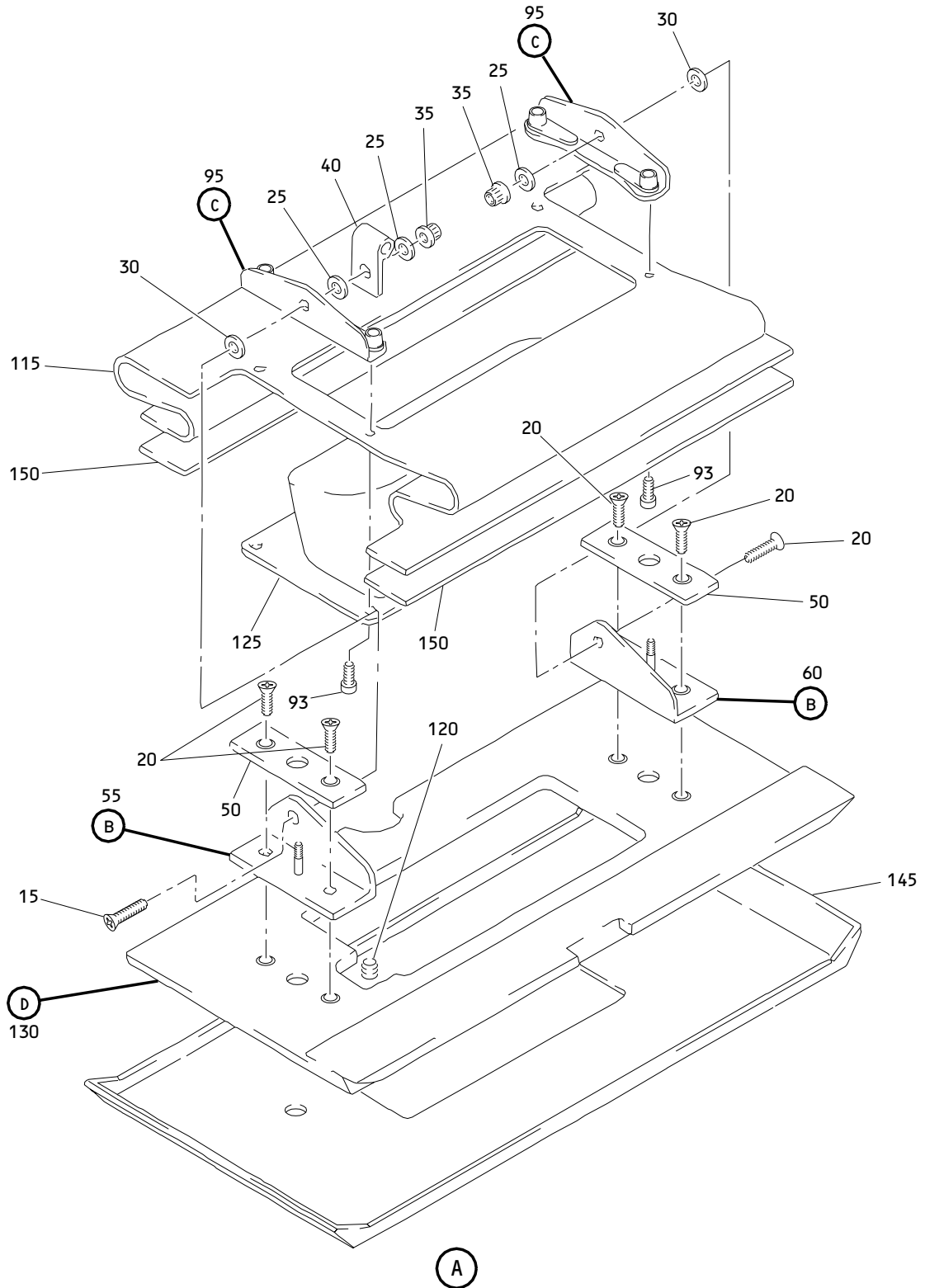
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Inboard Passenger Service Unit Panel Assembly
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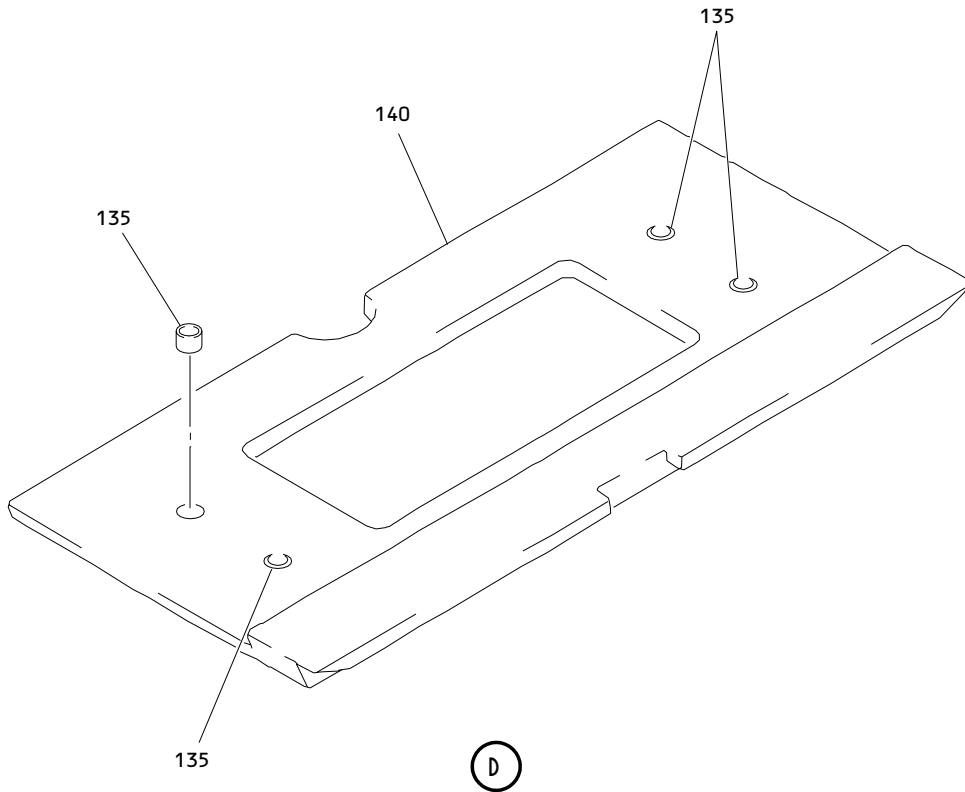
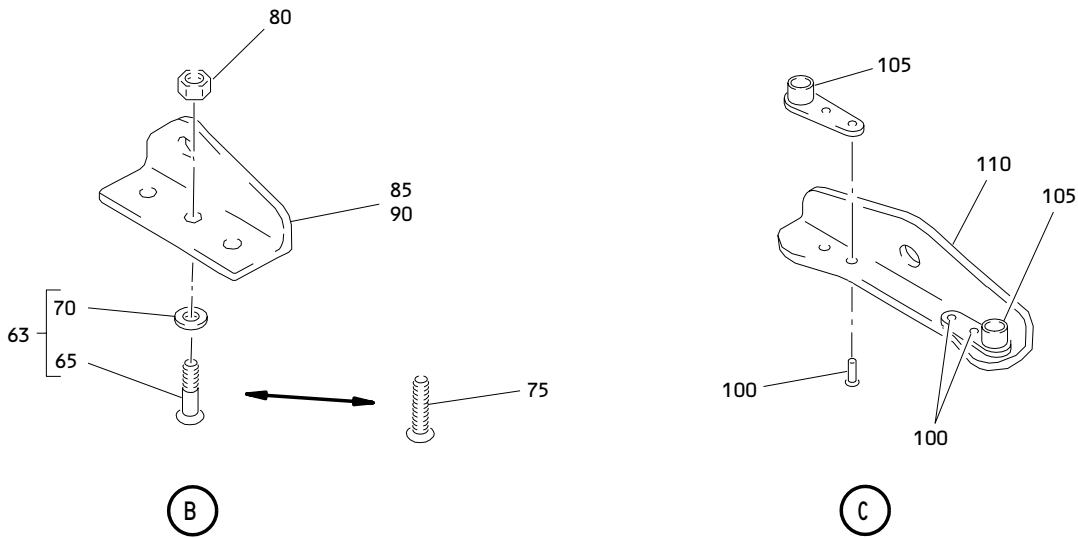
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-1	417T3051-457SP		PANEL ASSY-ADJUSTABLE INBD PSU	BV	RF
-1A	417T3051-467SP		PANEL ASSY-REVERSED ADJUSTABLE INBD PSU	BW	RF
5	17-20090-1		.CONNECTOR- (V02660)	BV,BW	1
10	17-857		.LATCH-SPR (V02660)	BV,BW	1
15	NAS514P832-10		.SCREW	BV,BW	1
20	NAS514P832-7		.SCREW	BV,BW	5
25	NAS1149DN832J		.WASHER	BV,BW	3
30	BACW10P4L		.WASHER	BV,BW	2
35	PLH508		.NUT- (V62554) (SPEC BACN10YR08) (OPT H52732-08 (V15653)) (OPT 80724-832 (V56878)) (OPT 80724-832 (V52828)) (OPT T6113C832 (V11815)) (OPT LH3858-82 (V72962))	BV,BW	2
40	BACC10DK4		.CLAMP	BV,BW	1
45	17-310-01		.CLAMP-WIRE (V02660)	BV,BW	1
50	417T3051-99		.PLATE-NYLON	BV,BW	2
55	417T3051-290		.BRACKET ASSY	BV,BW	1
60	417T3051-292		.BRACKET ASSY	BV,BW	1
63	417T3051-1000		..SUB KIT ASSY- (OPT ITEM 075)	BV,BW	1
65	BACB30LH3-4		...BOLT	BV,BW	1
70	DV7900-10		...WASHER- (V08524) (SPEC BACW10CC3)	BV,BW	1
75	CA1313-1-20P		..SCREW ASSY- (V29372) (SPEC BACS12ES1-20) (OPT ITEM 063)	BV,BW	1
80	NS103420-3		..RING-RETAINER (V80539)	BV,BW	2
85	417T3051-291		..BRACKET- (USED ON ITEM 055)	BV,BW	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-90	417T3051-293		..BRACKET- (USED ON ITEM 060)	BV,BW	1
93	NAS1801-08-6		.SCREW	BV,BW	2
95	417T3090-148		.BRACKET ASSY	BV,BW	2
100	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	BV,BW	4
105	BR1000A08		..NUTPLATE- (V52828) (SPEC BACN10KB08) (OPT K2000-08 (V15653)) (OPT RMA9207-82 (V72962)) (OPT T8109S832 (V11815)) (OPT VN101A1-82 (V92215)) (OPT K2000-08 (V15653))	BV,BW	2
110	417T3090-147		..BRACKET ASSY	BV,BW	1
115	417T3012-2		.COVER-RUBBER	BV,BW	1
120	BCREF5417		.LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	BV,BW	1
125	81000-13302		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-2) (FOR DETAILS SEE FIG. 81)	BV,BW	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
12-					
130	417T3051-288		.LIGHT-ASSY	BV,BW	1
135	NAS1836-08-07		..INSERT	BV,BW	4
140	417T3051-289		..BLOCK	BV,BW	1
145	417T3064-369		.PANEL-FACE	BV,BW	1
150	4920		.TAPE-DOUBLE BACK (V76381) (OPT ITEM 150A)	BV,BW	AR
-150A	P55		.TAPE-DOUBLE BACK (V99742) (OPT ITEM 150)	BV,BW	AR

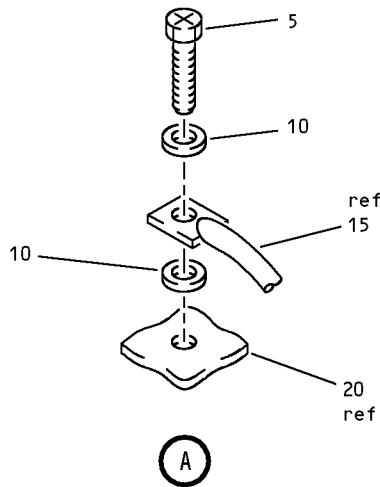
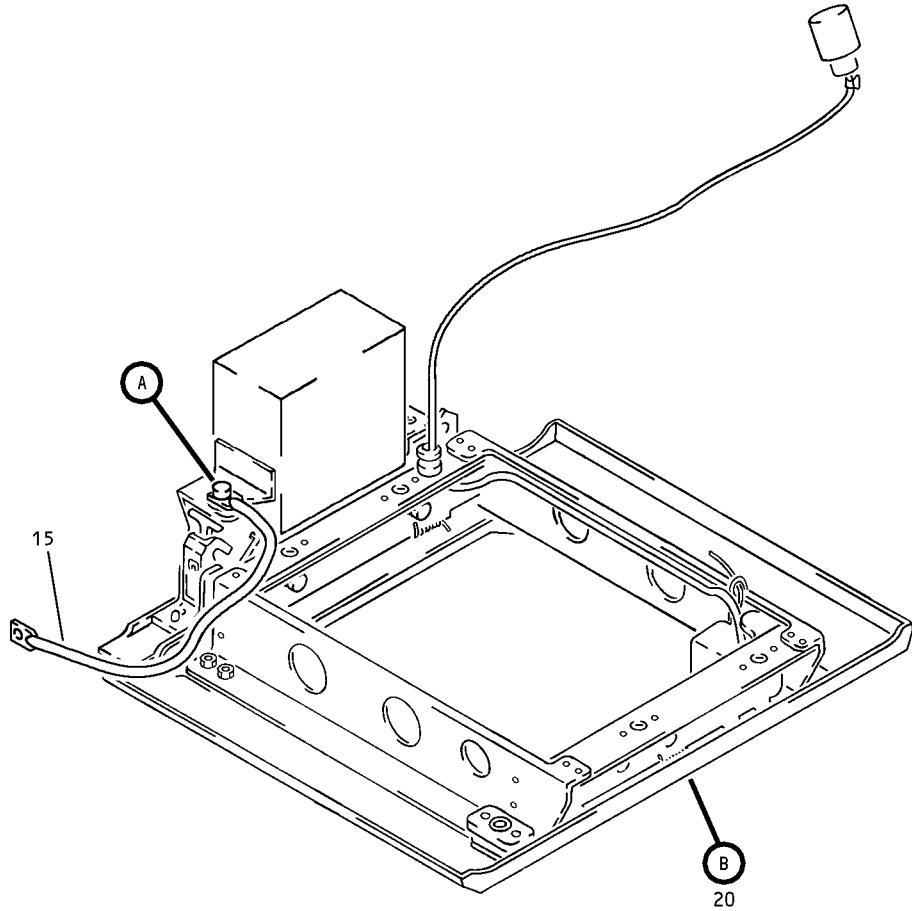
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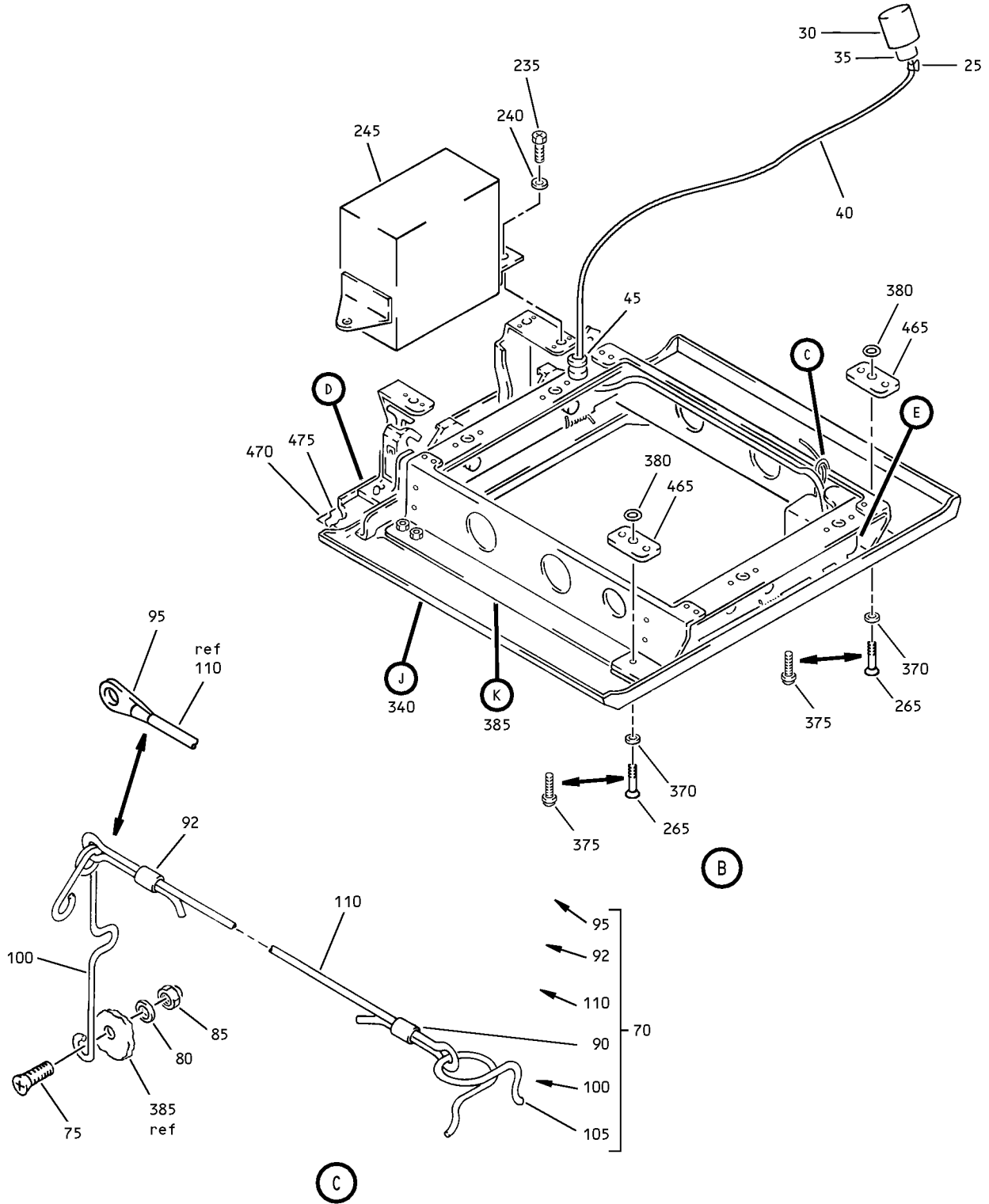
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 13 (Sheet 1)

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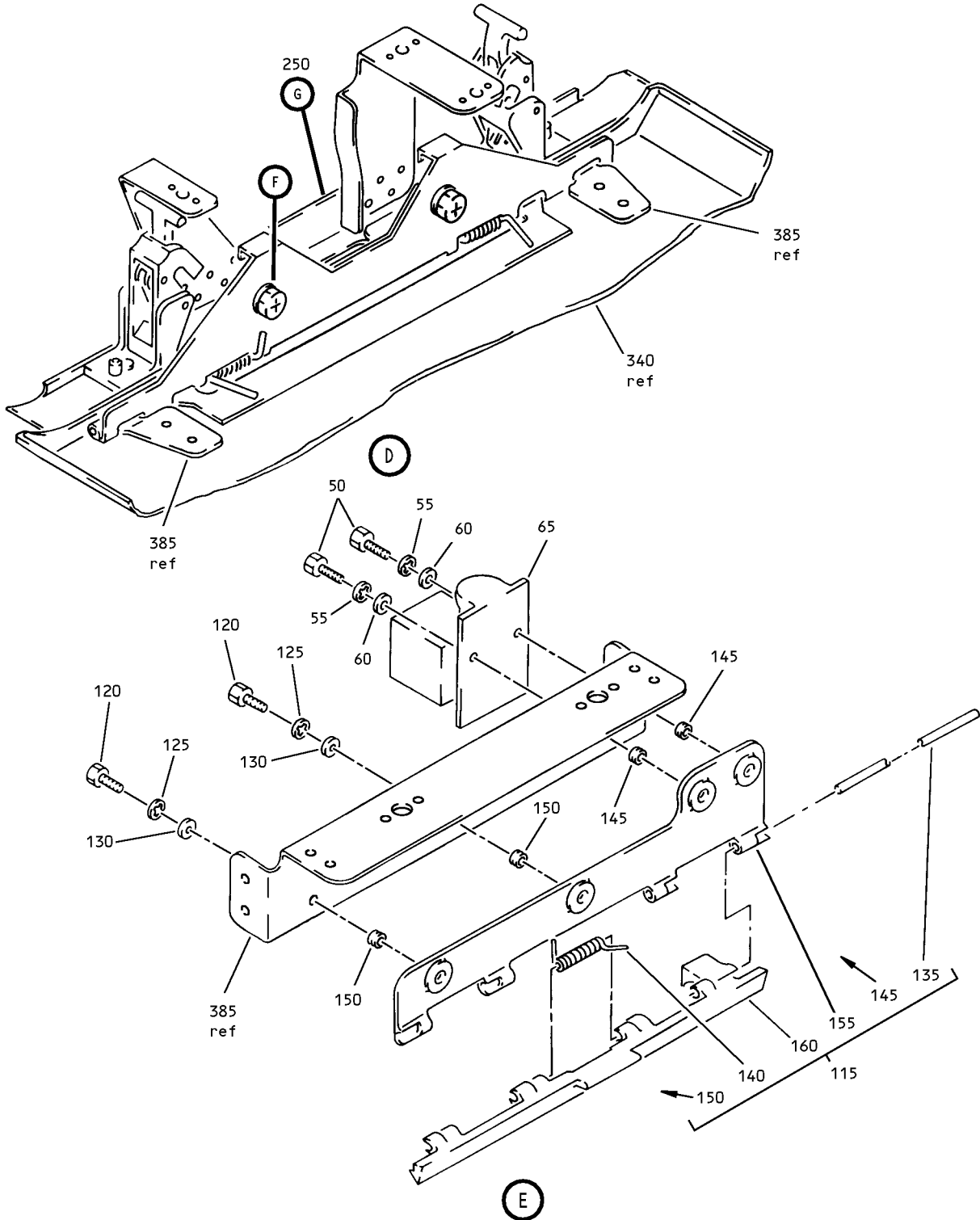
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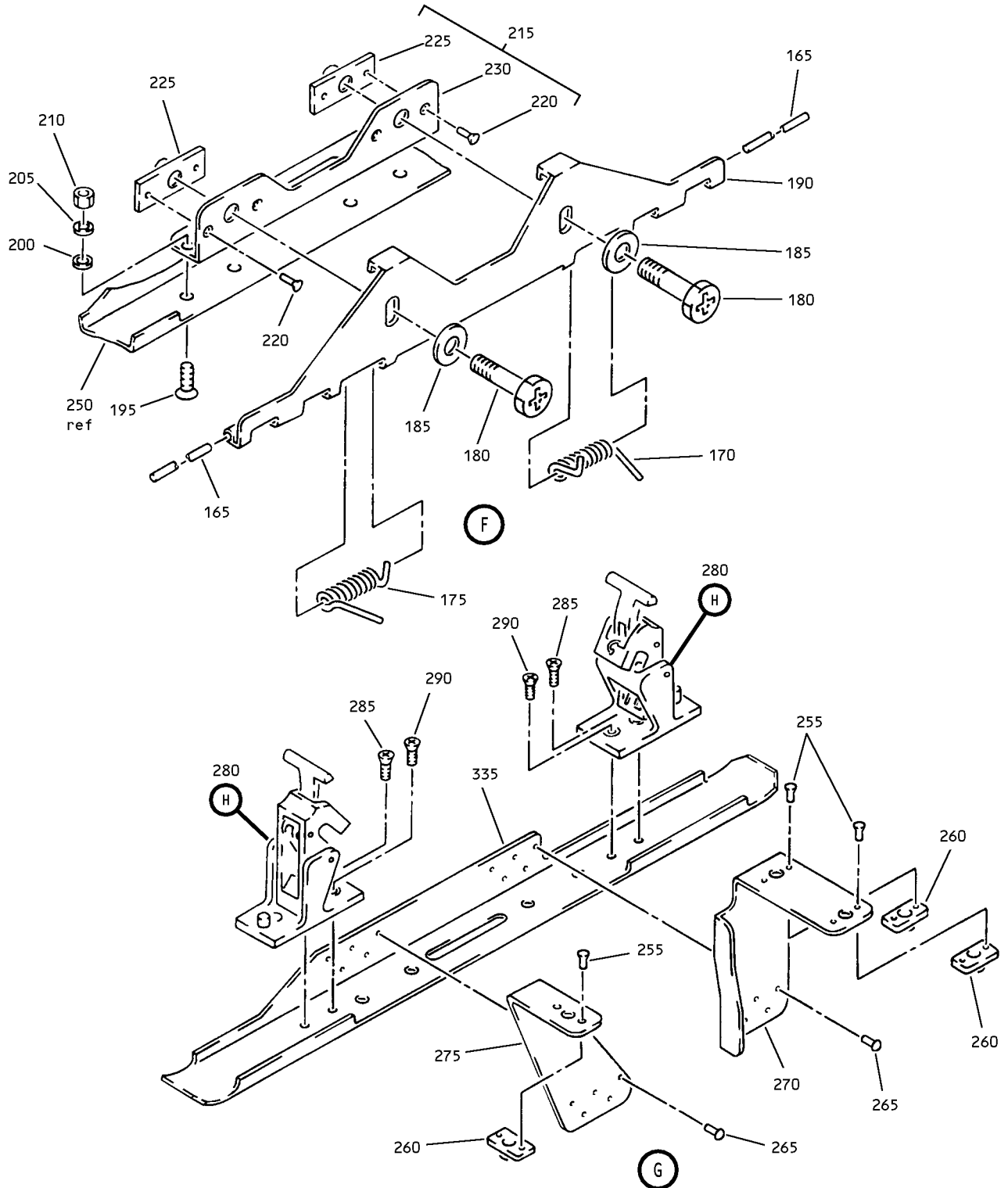
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 Figure 13 (Sheet 3)

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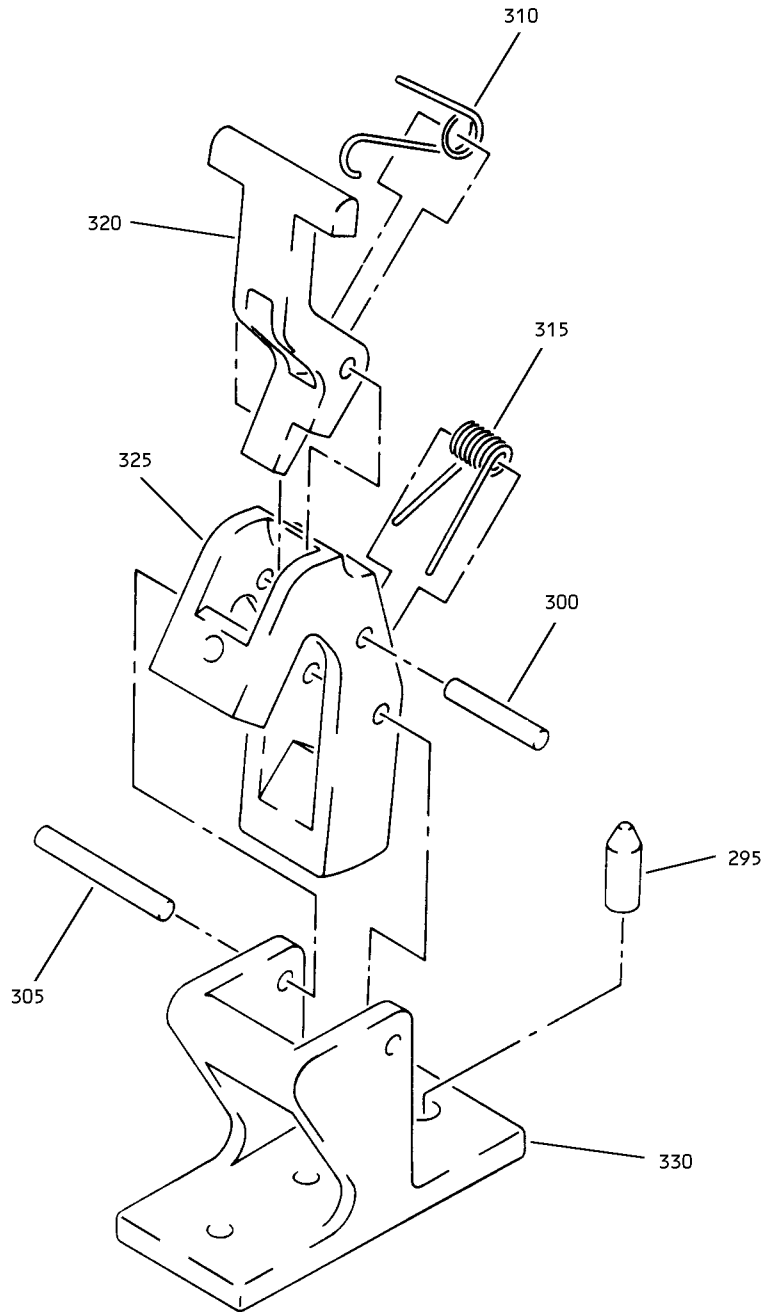
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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 13 (Sheet 4)

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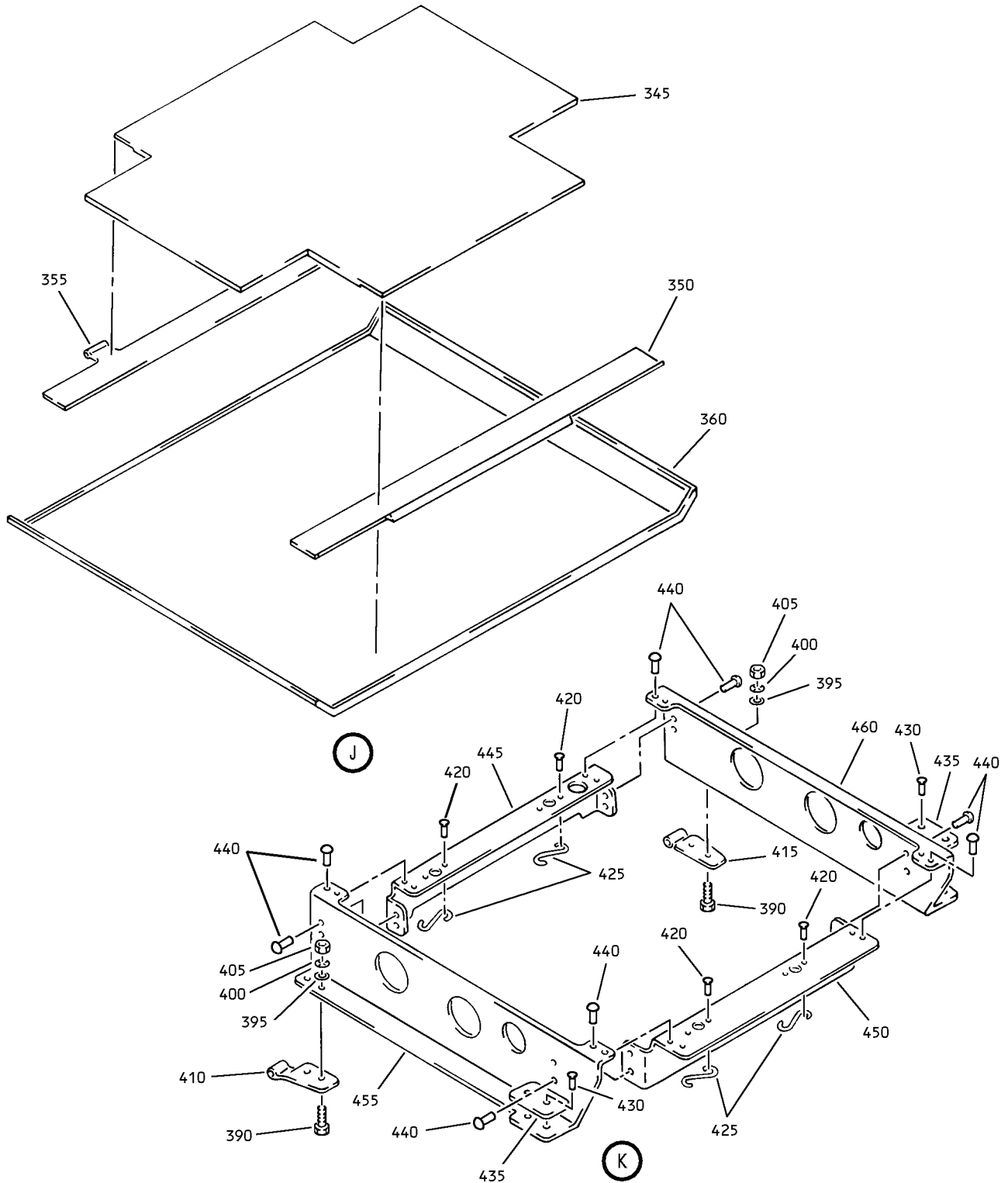


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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 13 (Sheet 5)

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Inboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 13 (Sheet 6)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 13-					
R -1A	417T3051-502B		PANEL ASSY-INBD PSU, OXY/LT	BZ	RF
R 5	NAS1801-06-9		.SCREW	BZ	1
R 10	NAS1149DN632H		.WASHER	BZ	2
R 15	1002AB12		.JUMPER-BONDING (V1FF12) (SPEC BACJ40A11-12) (OPT 30521 (V00779)) (OPT CD12E (V79550)) (OPT TJEJ40A11-12 (V33483)) (OPT 740A11-12 (V91812)) (OPT RBEJ11-12 (V1GK47))	BZ	1
R 20	417T3051-486A		.PANEL ASSY	BZ	1
R 25	MS3367-4-9		..STRAP	BZ	AR
R 30	C0909A08-02PN		..CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	BZ	1
R 35	BACC10GH08		..CLAMP	BZ	1
R 40	417T3051-11		..SLEEVING-NON-FRAY	BZ	1
R 45	2057		..BUSHING-SNUB (V28520) (SPEC 60B40072-3)	BZ	1
R 50	NAS1801-06-6		..SCREW	BZ	2
R 55	MS35333-37		..WASHER	BZ	2
R 60	NAS1149DN616J		..WASHER	BZ	2
R 65	78175-4		..ACTUATOR- (V09790) (SPEC S417T402-4)	BZ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 13-70	417T3051-49		..LANYARD ASSY- (OPT ITEM 70A)	BZ	1
R -70A	417T3051-295		..LANYARD ASSY- (OPT ITEM 70) ATTACHING PARTS	BZ	1
R 75	NAS514P832-8		..SCREW	BZ	1
R 80	NAS1149DN832J		..WASHER	BZ	1
R 85	BRH10A08		..NUT- (V52828) (SPEC BACN10JC08) (OPT H10-08BAC (V15653)) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT T6S832J (V11815)) -----*	BZ	1
R 90	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	BZ	1
R 92	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357)) (USED ON ITEM 70A)	BZ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 13-95	MS20659-104		...TERMINAL- (USED ON ITEM 70A)	BZ	1
R 100	417T3084-3		...CLIP- (USED ON ITEM 70)	BZ	1
R 105	417T3084-4		...CLIP	BZ	1
R 110	417T3051-13		...CORD- (USED ON ITEM 70)	BZ	1
R -110A	417T3051-296		...CORD- (USED ON ITEM 70A)	BZ	1
R 115	417T3058-11		..LATCH ASSY ATTACHING PARTS	BZ	1
R 120	NAS1801-08-6		..SCREW	BZ	2
R 125	MS35333-38		..WASHER	BZ	2
R 130	NAS1149DN832J		..WASHER -----*	BZ	2
R 135	MS20253-2-690		...PIN-HINGE	BZ	1
R 140	417T3058-5		...SPRING	BZ	1
R 145	6035-06BR0150		...INSERT- (V01556)	BZ	2
R 150	6035-2BR0185		...INSERT- (V01556)	BZ	2
R 155	417T3058-3		...MOUNT	BZ	1
R 160	417T3058-124		...LATCH	BZ	1
R 165	MS20253P2-320		..PIN-HINGE	BZ	2
R 170	417T3051-9		..SPRING	BZ	1
R 175	417T3051-10		..SPRING	BZ	1
R 180	NAS1801-4-8		..SCREW	BZ	2
R 185	NAS1149D0463J		..WASHER	BZ	2
R 190	417T3054-40		..HINGE	BZ	1
R 195	NAS514P832-6		..SCREW	BZ	4
R 200	NAS1149D0363J		..WASHER	BZ	4
R 205	MS35333-38		..WASHER	BZ	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
13-					
R 210	MS35649-282		..NUT	BZ	4
R 215	417T3051-98		..MOUNT ASSY-HINGE	BZ	1
R 220	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	BZ	4
R 225	MF53049-4		...NUTPLATE- (V15653) (SPEC BACN10JN4) (OPT BRFM20A4 (V52828)) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	BZ	2
R 230	417T3054-38		...MOUNT- (OPT ITEM 230A)	BZ	1
R -230A	417T3054-48		...MOUNT- (OPT ITEM 230)	BZ	1
R 235	NAS1801-06-7		..SCREW	BZ	2
R 240	NAS1149DN632J		..WASHER	BZ	2
R 245	RDAX5301A		..DECODER-PSU (V54473) (SPEC S220T111-501)	BZ	1
R 250	417T3051-3		..BAR ASSY-TIE	BZ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 13-255	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	BZ	6
R 260	MF53049-06		...NUTPLATE- (V15653) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT BRFM20A06L (V52828))	BZ	3
R 265	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	BZ	10
R 270	417T3090-19		...BRACKET-DECODER	BZ	1
R 275	417T3090-20		...BRACKET-DECODER	BZ	1
R 280	417T3058-105		...LATCH ASSY ATTACHING PARTS	BZ	2
R 285	NAS514P832-4		...SCREW	BZ	2
R 290	NAS514P832-5		...SCREW -----*	BZ	2
R 295	417T3058-117	PIN-INDEX	BZ	1
R 300	MS20253P2-54	PIN-HINGE	BZ	1
R 305	MS20253P2-76	PIN-HINGE	BZ	1
R 310	417T3058-121	SPRING-TRIGGER	BZ	1
R 315	417T3058-120	SPRING-CAM	BZ	1
R 320	417T3058-115	TRIGGER	BZ	1
R 325	417T3058-114	CAM-SHORT ARM	BZ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
13-					
R 330	417T3058-111	BASE-NARROW	BZ	1
R 335	417T3054-21		...BAR	BZ	1
R 340	417T3060-51SP		..PANEL ASSY-OXY DOOR	BZ	1
R 345	417T3060-52		...SANDWICH ASSY	BZ	1
R 350	417T3054-71		...STRIKER-	BZ	1
			(OPT ITEM 350A)		
R -350A	417T3054-41		...STRIKER-	BZ	1
			(OPT ITEM 350)		
R 355	417T3054-42		...HINGE HALF	BZ	1
R 360	417T3060-33SP		...PANEL	BZ	1
R 365	BACB30LH3-6		..BOLT	BZ	2
R 370	DV7900-10		..WASHER-	BZ	2
			(V08524)		
			(SPEC BACW10CC3)		
R 375	CA1313-1-20P		..SCREW ASSY-	BZ	2
			(V29372)		
			(SPEC BACS12ES1-20)		
R 380	NS103420-3		..RING-	BZ	2
			(V80539)		
R 385	417T3051-93		..FRAME ASSY	BZ	1
R 390	NAS1801-06-4		...SCREW	BZ	4
R 395	NAS1149DN616K		...WASHER	BZ	4
R 400	MS35333-37		...WASHER	BZ	4
R 405	MS25082-1		...NUT	BZ	4
R 410	417T3054-29		...HINGE HALF	BZ	1
R 415	417T3054-28		...HINGE HALF	BZ	1
R 420	BACR15BA3AD		...RIVET-	BZ	8
			(SIZE DETERMINE ON INST)		
R 425	S3-150		...SPRING-RTNR	BZ	4
			(V72794)		
R 430	BACR15BA3AD		...RIVET-	BZ	4
			(SIZE DETERMINE ON INST)		
R 435	417T3051-94		...PLATE	BZ	2

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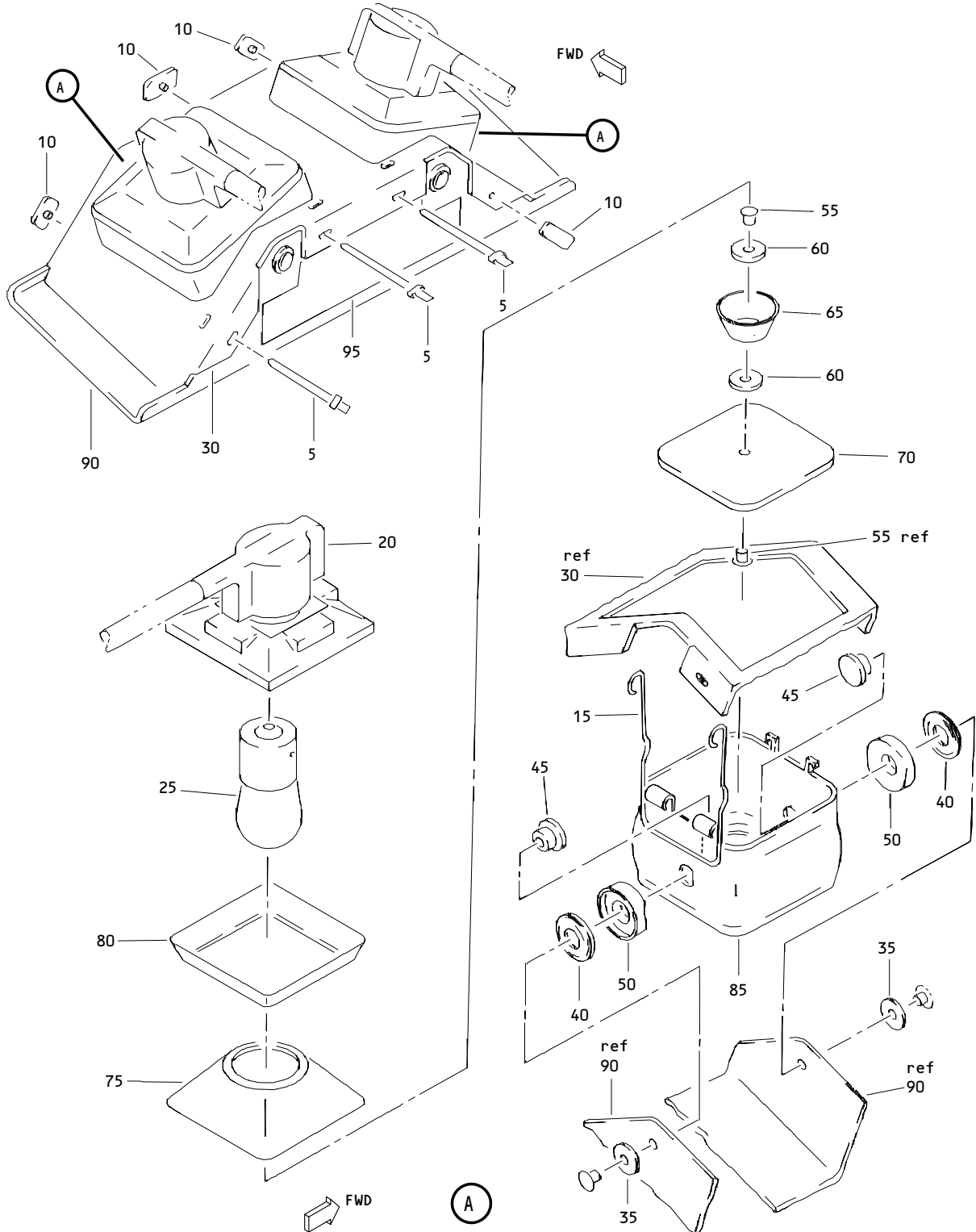

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 13-440	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	BZ	16
R 445	417T3090-8		...BRACKET-FWD	BZ	1
R 450	417T3090-9		...BRACKET-MID	BZ	1
R 455	417T3090-115		...RAIL-L	BZ	1
R 460	417T3090-116		...RAIL-R	BZ	1
R 465	417T3051-95		..PLATE-NYLON (OPT ITEM 465A)	BZ	1
R -465A	417T3051-100		..PLATE-NYLON (OPT ITEM 465)	BZ	1
R 470	417T3051-34		..COVER-TEDLAR	BZ	1
R 475	P55		..TAPE-DOUBLE BACK (V99742) (OPT ITEM 475A)	BZ	AR
R -475A	4920		..TAPE-DOUBLE BACK (V76381) (OPT ITEM 475)	BZ	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80- -1	81000-13304		LIGHT ASSY-READING (VS5006) (SPEC S417T505-4)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	RF
5	89176-00002		.STRAP-TIEDOWN (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	3
10	81130-00055		.STOPPER-COVER (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	4
15	81107-13301		.SPRING-HOLDING (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2
20	81007-13304		.SOCKET ASSY- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80-25	1308		.BULB- (V08806) (OPT (VS5006), (V92966))	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2
30	81129-13301		.COVER- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	1
35	89515-00123		.WASHER- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	4
40	89915-00072		.WASHER-WAVE SPR (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	4
45	81108-13303		.SHAFT- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	4
50	81104-13303		.PIVOT- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	4
55	89928-00020		.EYELET- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80-60	81131-13301		.WASHER- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	4
65	81110-13301		.SHIELD-LT (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2
70	81109-13302		.LENS- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2
75	81111-13301		.REFLECTOR- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2
80	81112-13301		.SUPPORT-REFLECTOR (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2

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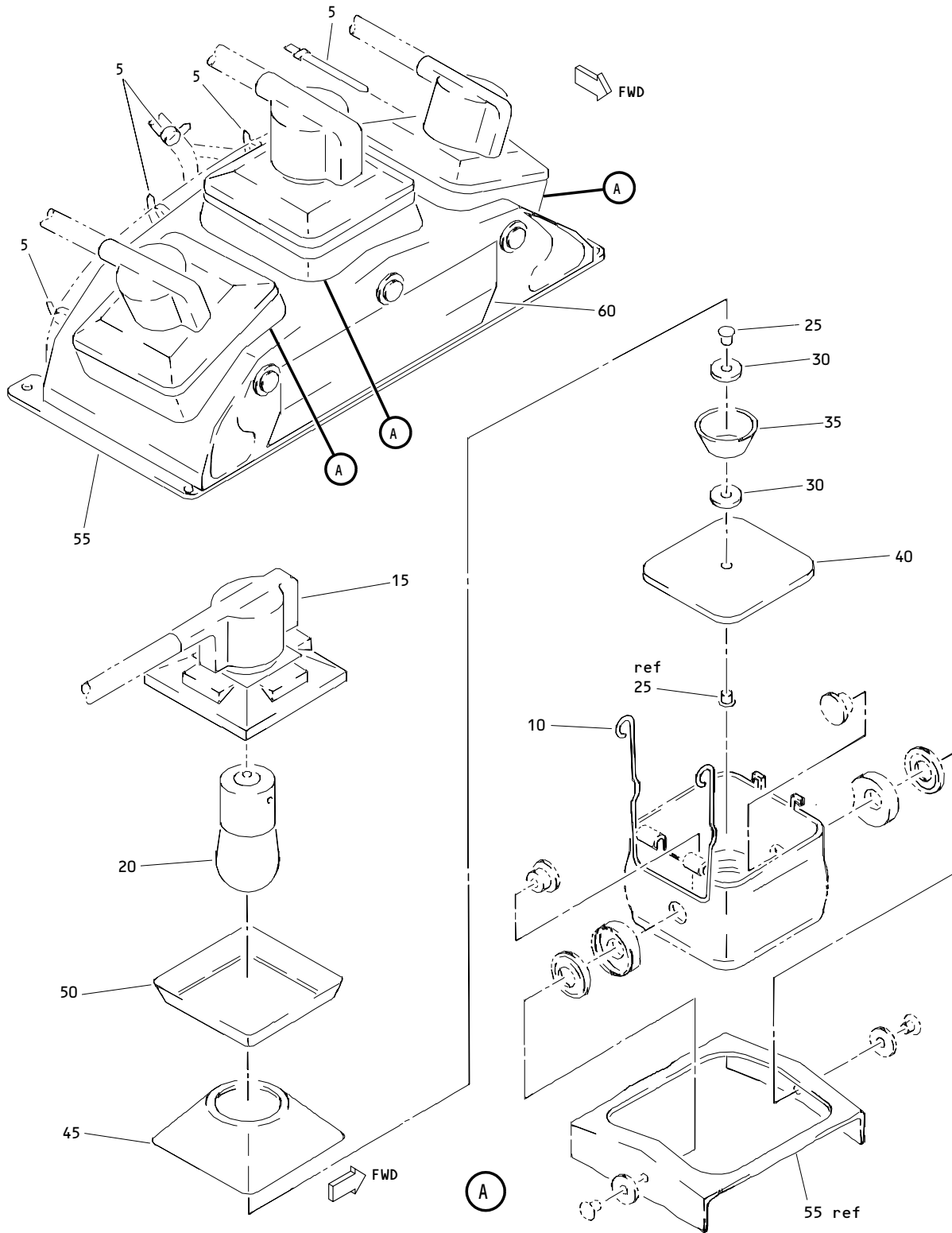
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80-85	81106-13301		.HOUSING-LAMP (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	2
90	81128-13301		.BRACKET- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	1
95	81127-13301		.NAMEPLATE- (VS5006)	K-P,X ,AK,A T,AV, AW,BD ,BE BK,BU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
81-1	81000-13302		LIGHT ASSY-READING (VS5006) (SPEC S417T505-2)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	RF
5	89176-00002		.STRAP-TIEDOWN (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	5
10	81107-13301		.SPRING-HOLDING (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
81-15	81007-13302		.SOCKET ASSY- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3
20	1308		.BULB- (V08806) (OPT (S5006), (V92966))	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3
25	89928-00020		.EYELET- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
81-30	81131-13301		.WASHER- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	6
35	81110-13301		.SHIELD-LT (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3
40	81109-13302		.LENS- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
81-45	81111-13301		.REFLECTOR- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3
50	81112-13301		.SUPPORT-REFLECTOR (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	3
55	81005-13301		.BRACKET ASSY- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
81- 60	81119-13301		.NAMEPLATE- (VS5006)	A,C-J ,Q-W, Y-AB, AD,AE ,AG AJ,A L-AP, AR,AS ,AU,A X-BC BF,BG ,BJ,B L-BT, BV-BX	1

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